



precision pneumatic & motion control

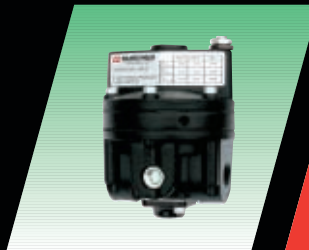
Electro-pneumatic Transducers

Pressure Regulators

Pneumatic Relays

Volume Boosters

Accessories



Full Line Product Catalog

Fairchild Industrial Products Company

The Widest Range of Products for Diverse Market Applications



For 50 years, Fairchild Industrial Products Company has maintained an excellent reputation as a manufacturer of precision, high quality, pneumatic, and electro-pneumatic controls. Our line of industrial control products offers one of the largest varieties of precision pneumatic and electro-pneumatic control devices available for process, machine tool, robotic and OEM applications.

Our developing technology in four main product groups - pneumatic pressure regulators, volume boosters, relays and electro-pneumatic transducers has been the basis for our growth and leadership.

Fairchild Industrial Products Company is ISO 9001 approved. We are authorized to display the CE mark on our electro-pneumatic products. Many of our electro-pneumatic products are also approved for intrinsically safe, explosion-proof, and NEMA 4X (IP65) ratings by FM, CSA, ATEX and SAA.

Our worldwide network of stocking distributors can assist you with application support at the local level. At the factory, our applications engineering staff can solve your problems with new or existing applications. We can work with your plant and design engineers to develop a custom product to suit a specific application.

At Fairchild Industrial Products Company, we have built our reputation on providing quality products, excellent customer service, quick delivery, and immediate response to customer emergencies.

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Pneumatic Pressure Regulators

A pressure regulator reduces an unregulated high input pressure to a regulated lower output pressure. Its primary function is to maintain the regulated output pressure under flowing and non-flowing conditions.

Fairchild manufactures a complete line of precision pneumatic regulators including positive pressure, back pressure and vacuum models. Quality engineering and manufacturing excellence assures that our pressure regulators meet all the requirements of a precision device.

Our large selection of pressure ranges and flow capacities lets you select the models that meet your needs for instrument or general industrial control applications.



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	10 Precision Regulator	16 Vacuum Regulator	30 Compact Precision Regulator	50 Mini Precision Regulator	63 Filter Regulator	64A, 65A Filter Regulator
Flow Capacity: SCFM (m³/HR) Supply =100 psig	40 (68)	2.5 (4) @ 29" Vacuum w/inlet port open 40 (68) Positive Flow	40 (68)	10 (17.0) Supply =120 psig	25 (42.5)	22 (37.4)
Exhaust Capacity: SCFM (m³/HR) Downstream pressure 5 psig above 20 psig set point	5.5 (9.4)	5.5 (9.4)	2.0 (3.4)	2.0 (3.4) Downstream pressure is 15 psig	0.4 (0.68)	1.0 (1.7)
Sensitivity: Inch/WC (cm)	0.125 (0.32)	0.50 (1.27)	0.25 (0.63)	5.0 (12.7)	1.0 (2.54)	1.0 (2.54)
Supply Pressure Var: PSIG (kPa) For Supply Change:	<0.1 (<0.7) 100 psig	<0.1 (<0.7) 100 psig	<0.2 (1.4) 100 psig	<0.1 (<0.7) 10 psig	1.6 (11) 100 psig	<0.1 (<0.7) 25 psig
Supply Pressure Max: PSIG (kPa)	500 (3500)	250 (1700)	250 (1700)	150 (1000)	250 (1700)	300 (2100)
Dimensions (Approx): Inches (mm)	Dia. 3 H 6 1/2 (Dia. 76 H 165)	Dia. 3 H 8 (Dia. 76 H 203)	2 1/2 x 1 3/4 x 5 1/4 (57 x 44 x 133)	1.84 x 3.73 (46.7 x 94.7)	2 x 3 x 7 3/4 (76 x 76 x 197)	3 x 3 x 9 (76 x 76 x 229)
Range PSIG (kPa)	0-2 (0-15), 0-10 (0-70), 1-20 (0-150), 0.5-30 (3-200), 1-60 (10-400), 2-150 (15-1000), 3-200 (20-1500), 5-300 (35-2100), 5-400 (35-2800)	Vacuum-2 (Vacuum-15), Vacuum-10 (Vacuum-70), Vacuum-30 (Vacuum-200), Vacuum-100 (Vacuum-700), Vacuum-150 (Vacuum-1000)	0-2 (0-15), 0-10 (0-70), 0.5-30 (3-200), 1-60 (10-400), 2-100 (15-700)	0-10 (0-70), .5-30 (3-200), 1-60 (7-400), 2-100 (15-700)	0.5-30 (3-200), 1-60 (10-400), 2-120 (15-800)	0.5-30 (3-200), 1-60 (10-400), 2-120 (15-800)
Pipe Size NPT	1/4", 3/8", 1/2"	1/4", 3/8", 1/2"	1/4", 3/8"	1/4"	1/4"	1/4"

Pneumatic Pressure Regulators



66 Stainless Regulator	70B Sub Miniature Regulator	81 High Flow Precision Two-Stage Regulator	100 High Flow Regulator	1000 No Bleed Design Regulator	1600A High Flow Vacuum Reg.	4000A High Flow No Bleed Design Reg.
17 (28.9)	2.5 (4.25)	50 (85)	1500 (2550)	50 (85)	28 (48) @ 29" Vacuum w/inlet port open 150 (255) Positive Flow	150 (255)
1.0 (1.7)	0.28 (0.48)	5.5 (9.4)	44 (75)	8 (13.6)	20 (34)	40 (65.2)
1.0 (2.54)	N/A	<0.1 (<0.254)	0.5 (1.27)	0.5 (1.27)	1.0 (2.54)	0.5 (1.27)
<0.1 (<0.7) 25 psig	<0.05 (<0.35) 5 psig	<0.2 (<1.4) 100 psig	<0.5 (<3.5) 100 psig	<0.1 (<0.7) 100 psig	<0.1 (<0.7) 100 psig	<0.1 (<0.7) 100 psig
500 (3500)	250 (1700)	2 & 5 psig range 100 (700) All other ranges 150 (1000)	250 (1700)	250 (1700)	250 (1700)	250 (1700)
Dia. 3 x 6 1/4 Dia. (76 x 159)	Dia. 7/8 H 3 3/16 (Dia. 22 H 81)	Dia. 3 H 6 1/4 (Dia. 76 H 159)	Dia. 5 1/2 H 11 1/4 (Dia. 133 H 286)	2 1/8 x 2 1/8 x 5 (54 x 54 x 127)	Dia. 4 1/2 H 9 1/2 (114 x 241)	Dia. 4 1/2 H 8 (Dia. 114 x 203)
0-10 (0-70), 0.5-30 (3-200), 1-60 (10-400), 2-100 (15-700), 2-150 (15-1000)	0-5 (0-35), 0-15 (0-100), 0.5-30 (3-200), 1-60 (10-400), 2-100 (15-700)	0-2 (0-14), 0-5 (0-35), 0-20 (0-150), 0.5-60 (3.5-400), 0.5-100 (3.5-700)	0-10 (0-70), 0.5-30 (3-200), 1-60 (10-400), 2-100 (15-700), 2-150 (15-1000)	0.5-10 (3.5-70), 0.5-30(3.5-200), 1-60 (7-400), 2-150 (15-1000)	Vacuum-10 (Vacuum-70), Vacuum-30 (Vacuum-200), Vacuum-150 (Vacuum-1000)	0.5-10 (3.5-70), 0.5-30 (3.5-200), 1-60 (7-400), 2-150 (14-1000), 5-250 (35-1700)
1/4"	1/16"	1/4"	1", 1 1/2"	1/4", 3/8"	3/8" x 1/2" x 3/4"	3/8", 1/2", 3/4"

Electro-Pneumatic Transducers

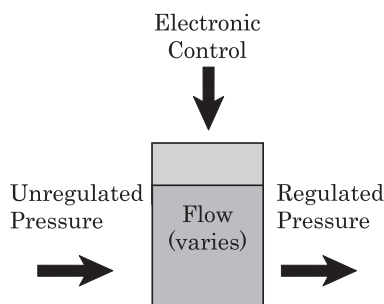
Fairchild transducers are accurate, compact, light-weight, and fast responding. Some models include an analog feedback input option that controls the process variable independent of transducer output.

Many models are approved for splash-proof, explosion-proof, and intrinsically safe use. With a large combination of inputs and outputs, we can provide transducers for every application.

Motorized Regulator

One of the earliest types of electro-pneumatic control is the motor to pressure regulator. This technology uses a motor to turn the hand wheel of a pressure regulator. Regulated output pressure is adjusted using AC, DC, or DC pulse control signals. These units are sturdy, reliable, and lock on the last setting when the power is interrupted.

- 24X Series
- 24C Series

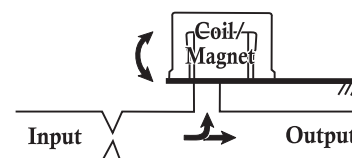


Voice Coil Technology

This is the earliest type of control technology. In voice coil systems, a flapper nozzle is attached to a voice coil that is immersed in a magnetic field. The strength of an electronic signal to the coil moves the coil into or out of the magnetic field. This movement causes a flapper nozzle to open or partially close an orifice and change the regulated output.

Fairchild's voice coil technology transducers are:

- T5200 Series
- T5220 Series
- T5221
- T5400
- T5420
- T5700
- T6000 Series



Electro-pneumatic Transducers

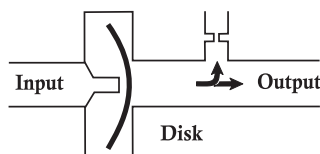
The electro-pneumatic Transducer was developed as a smaller, lighter, and more cost effective alternative to the Motorized Regulator. An electro-pneumatic I/P, E/P, and D/P transducer receives an analog or digital input control signal and converts it to a regulated pneumatic output that is directly or inversely related to the input.

Piezo-ceramic Technology

This technology is relatively new to I/P and E/P control. A piezo electric ceramic disk covers an orifice. An electronic signal to the disk causes a deflection that opens or partially closes the orifice. Internal electronic feedback assures precise output pressure control. This technology is extremely resistant to shock, vibration, and changes in position.

Fairchild's piezo-ceramic technology transducers are:

- T7800
- TXI7800
- TXI7850

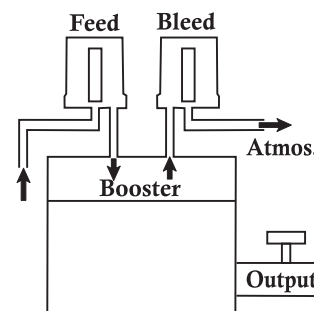


Feed and Bleed Technology

This is the latest type of technology. This system uses microprocessor controlled electro-pneumatic solenoid valves to feed supply pressure to the regulated output and bleed excess pressure to atmosphere. Analog or digital input control signals control the solenoids that monitor and maintain the regulated output. This technology is extremely resistant to shock and vibration.

Fairchild's feed and bleed technology transducers are:

- T1750
- T7900
- T7950



Electro-Pneumatic Transducers



	T1750 High Pressure I/P, E/P	T5700 High Flow Voice Coil I/P, E/P	T6000 Voice Coil I/P, E/P	T7800 Piezo Ceramic I/P, E/P	TXI7800/7850 Explosion-Proof I/P, E/P	T7900 High Flow Digital I/P, E/P	T7950 Digital I/P, E/P
Max Flow Capacity: SCFM (m³/HR)	120(203.88) Supply =600psig	47 (79.9) Supply =120 psig	9 (15.3) Supply =120 psig	9 (15.3) Supply =120 psig	9 (15.3) Supply =120 psig	100 (17.0) Supply =100 psig	11 (18.7) Supply =150 psig
Output Pressure: PSIG (kPa)	300-750 (2068-5171)	3-15 (20-100)	3-15, 0-120 (20-100), (0-800) 6 ranges	3-15, 0-120 (20-100), (0-800) 6 ranges	3-15, 3-27, 6-30 (20-100), (20-180), (40-200)	0-30, 0-75, 0-150 (0-200), (0-500), (0-1000)	3-15, 0-120 (20-100), (0-800) 6 ranges
Exhaust Capacity: SCFM (m³/HR) Downstream pressure 5 psig above 20 psig setpoint	20 (33.98) Downstream pressure 5 psig above 20 psig setpoint	< 9 (15.3)	2 (3.4)	2 (3.4)	2 (3.4)	50 (85)	2 (3.4)
Max Air Consumption: SCFH (m³/HR)	0 @ steady state	3 (.08)	5.0 to 17.0 (0.14) to (0.48) Varies with model	5.5 to 15.0 (0.16) to (0.42) Varies with model	13.5 (0.38)	0 @ steady state	0 @ steady state
Accuracy: % FS	±0.5 Independent Linearity	±0.5 Independent Linearity	0.5 to 1.0 Independent Linearity Varies with model	±0.15 (typical)	±0.15 (typical)	< 0.5	< 0.5
Repeatability: % FS	±0.5	<0.1	0.25 to <1.0	<0.1	<0.1	<0.1	<0.1
Supply Pressure: PSIG (kPa)	1000 (7000) Maximum	18-150 (120-1000)	20-150 (150-1000)	20-150 (150-1000)	20-120 (150-800) Maximum	200 (1400) Maximum	150 (1000)
Supply Voltage: DC	24 VDC	Signal Powered	Signal Powered	Current Input Signal Powered Voltage Input 7.2-30 VDC	Signal Powered	24 VDC	24 VDC
Input Signal	4-20 mA, 0-10 VDC	4-20 mA, 10-50 mA 1-5 VDC, 1-9 VDC	4-20 mA, 10-50 mA 0-5 VDC, 0-10 VDC, 1-5 VDC, 1-9 VDC	4-20 mA DC, 0-10 VDC, 1-9 VDC 1-5, 0-5 VDC Limited Availability	4-20 mA	4-20 mA, 0-10 VDC DeviceNet	4-20 mA, 0-10 VDC DeviceNet
Pipe Size	1/4", 3/8", 1/2"	1/4"	1/4"	1/4"	1/4"	1/4", 3/8", 1/2"	1/4"
Underwriting Group Approvals: *	CE	CE	F, C, E, CE	F, C, E, CE	A, F, C, E, CE	CE	CE
Dimensions (Aprx.) Inches (mm)	3 x 4 7/64 x 4 15/16 (76 x 37.7 x 125.3)	Dia. 3 H 6 1/2 (Dia. 76 H 165)	1 1/2 x 3 1/8 x 3 3/4 (38 x 79 x 95)	1 1/2 x 3 1/8 x 3 3/4 (38 x 79 x 95)	3 11/16 x 3 13/16 x 4 5/8 (94 x 97 x 117.5)	3 x 3 1/8 x 7 3/4 (76 x 79 x 197)	1 1/2 x 3 x 8 1/2 (38 x 76 x 216)



*

A = SAA, Australia
F = FM, Factory Mutual
CE = CONFORMITÉ EUROPÉENNE

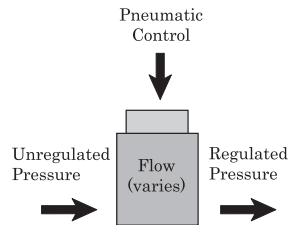
E = ATEX
C = CSA, Canadian Standards

Pneumatic Volume Boosters

A pneumatic air volume booster reproduce a low flow control signal with a higher regulated flow output pressure. It uses an unregulated input pressure to maintain a regulated output pressure under flowing and non-flowing conditions.

Fairchild volume boosters meet all the requirements of a precision device including:

- Accuracy
- Sensitivity
- Fast response
- Stability
- Drift-free settings
- Low output droop
- Supply pressure immunity
- High forward and exhaust flow capacity



The regulated output of a pneumatic air volume booster can be any of the following:

- A direct reproduction of the pneumatic control signal
- A multiple of the pneumatic control signal
- A fraction of the pneumatic control signal

Our large selection of pressure ranges and flow capacities let you select the models that meet your needs for instrument or general industrial control applications.



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	20 Precision Booster	200 High Flow Booster	200XLR High Forward & Exhaust Flow Booster	2000 No Bleed Design Booster	4500A High Flow No Bleed Design Booster
Flow Capacity: SCFM (m³/HR) Supply = 100 psig	45 (76.5)	1500 (2550)	1500 (2550)	40 (68)	150 (255)
Exhaust Capacity: SCFM (m³/HR) Downstream pressure 5 psig above 20 psig set point	7.5 to 11 (12.8 and 18.7) Varies with ratio	65 (110.5)	325 (552.5)	16 (27.2)	40 (65.2)
Sensitivity: Inch/WC (cm)	.25 to 1.50 (.64 to 3.8) Varies with ratio	1.0 (2.54)	1.0 (2.54)	<1.0 (2.54)	1.0 to 3.0 (2.54 to 7.62) Varies with ratio
Supply Pressure Var: PSIG (kPa) For Supply Pressure Change = 100 psig	0.1 to 0.60 (0.7 to 4.0) Varies with ratio	<0.5 (<3.5)	<0.5 (<3.5)	<0.1 (<0.7)	<0.1 to 0.3 (0.7 to 2.1) Varies with ratio
Supply Pressure (Max): PSIG (kPa)	250 (1700)	250 (1700)	250 (1700)	250 (1700)	250 (1700)
Max Signal/Output Pressure: PSIG (kPa)	Varies (see Catalog)	150 (1000)	150 (1000)	150 (1000)	Varies (see Catalog)
Dimensions (Approx): Inches (mm)	Dia. 3 H 4 1/4 (Dia. 76 H 114)	Dia. 5 1/2 H 7 7/8 (Dia. 140 H 200)	9 1/2 x 5 1/2 x 9 3/4 (241 x 140 x 248)	2 x 2 x 3 1/4 (54 x 54 x 83)	Dia. 4 1/2 5 1/4 (Dia. 114 H 133)
Ratio Available	1:1, 1:2, 1:3, 2:1, 3:1 1:4, 4:1, 1:5, 5:1, 1:6	1:1	1:1	1:1, 1:1.6	1:1, 1:2, 1:3, 2:1, 3:1
Pipe Size	1/4", 3/8"	1", 1 1/2"	1 1/2"	1/4" 3/8"	3/8" 1/2" 3/4"

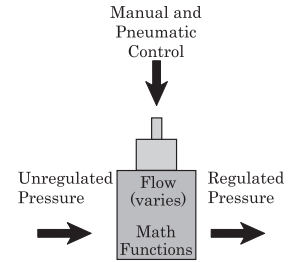
Pneumatic Relays

Pneumatic relays perform mathematical functions on one or more input signals that result in a single regulated pneumatic output including:

- Average
- Sum

Fairchild pneumatic relays meet all the requirements of a precision device including:

- Accuracy
- Sensitivity
- Fast response



- Fast response

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	14 Positive/Negative Bias Relay	15 Positive Bias Relay	21 Adjustable Ratio Relay	22 Pneumatic Computing Relay	24 Snap Acting Relay
Flow Capacity: SCFM (m³/HR)	40 (68)	40 (68)	40 (68)	2 (3.4)	14 (23.8)
Exhaust Capacity: SCFM (m³/HR)	5.5 (9.4)	5.5 (9.4)	5.5 (9.4)	Note 1	14 (23.8)
Sensitivity: Inch/WC (cm)	0.5 (1.27)	0.25 (0.64)	0.5 (1.27)	Note 1	0.2" WC to 0.5 psig Depending on model
Supply Pressure Max: PSIG (kPa)	250 (1700)	250 (1700)	250 (1700)	150 (1000)	120 (800)
Signal Pressure Max: PSIG (kPa)	150 (1000)	150 (1000)	150 (1000)	50 (350)	120 (800)
Output Pressure Max: PSIG (kPa)	150 (1000)	150 (1000)	150 (1000)	50 (350)	120 (800)
Dimensions (Approx): Inches (mm)	Dia. 3 H 8 (Dia. 76 H 203)	Dia. 3 H 7 (Dia. 76 H 177)	9 7/8 x 3 5/8 4 7/8 (251 x 92 x 124)	Dia. 3 H 9 (Dia. 76 H 229)	Dia. 3 H 8 1/2 (Dia. 76 H 216))

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	25 Reversing Relay	85D Two-Stage Biasing Relay	1500A High Flow Positive Bias Relay	2500A High Flow Reversing Relay	90 Low Pressure Selector Relay	91 High Pressure Selector Relay
Flow Capacity: SCFM (m³/HR)	40 (68)	14 (23.8)	150 (255)	150 (255)	Note 2	Note 2
Exhaust Capacity: SCFM (m³/HR)	11 (18.7)	2.5 (4.25)	40 (68)	40 (68)	Note 2	Note 2
Sensitivity: Inch/WC (cm)	.13 (.32)	N/A	1.0 (2.54)	1.0 (2.54)	Note 2	Note 2
Supply Pressure Max: PSIG (kPa)	250 (1700)	250 (1700)	250 (1700)	250 (1700)	Note 2	Note 2
Signal Pressure Max: PSIG (kPa)	150 (1000)	150 (1000)	150 (1000)	150 (1000)	200 (1400)	200 (1400)
Output Pressure Max: PSIG (kPa)	150 (1000)	150 (1000)	150 (1000)	150 (1000)	200 (1400)	200 (1400)
Dimensions (Approx): Inches (mm)	Dia. 3 H 7 1/2 (Dia. 76 H 191)	1 3/4 x 1 3/4 x 5 (44 x 44 x 127)	Dia. 4 1/2 x 8 1/2 (Dia. 114 H 216)	Dia. 4 1/2 x 8 1/2 (Dia. 114 H 216)	Dia. 3 H 1 3/4 (Dia. 76 H 44)	Dia. 3 H 1 3/4 (Dia. 76 H 44)

Note 1: Multiple configurations allowing up to 4 inputs plus positive and negative biasing over a broad range, designed for multiple functions such as Averaging, Differential, Inverting, Totalizing and On/Off.

Note 2: Switching Differential: +0.1 PSID (<0.7); max.differential between signals: 100 PSID (700)

Accessories page 145



Fairchild offers a variety of accessories for product support. These items are:

- A selection of panel loading stations for local control to set or troubleshoot a control loop.
- Automatic drain filters to remove dirt, water, oil and other foreign matter from supply air lines.
- Manifold and rack kits for high density mounting T6000, T7800, T7950 and T8000 Series Transducers.



Service Kits

Service Kits are available for most products. These kits include elastomers and other items that are necessary to restore the unit to it's original operating condition.

SECTION A



REGULATORS



The Model 10 is designed for applications that require high capacity and accurate process control. A poppet valve which is balanced by utilizing a rolling diaphragm, insures a constant output pressure even during wide supply pressure variations. Stability of regulated pressure is maintained under varying flow conditions through the use of an aspirator tube which adjusts the air supply in accordance with the flow velocity.

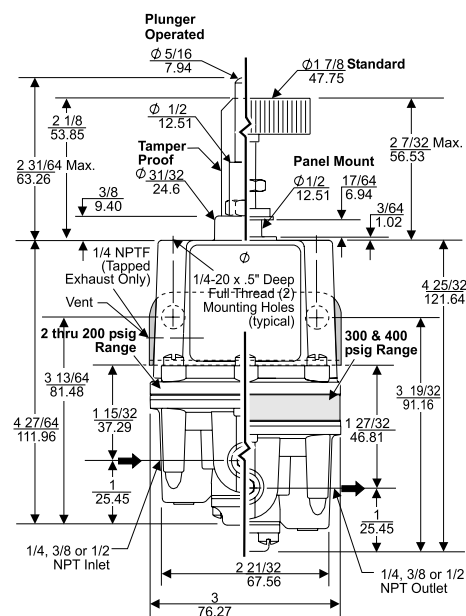
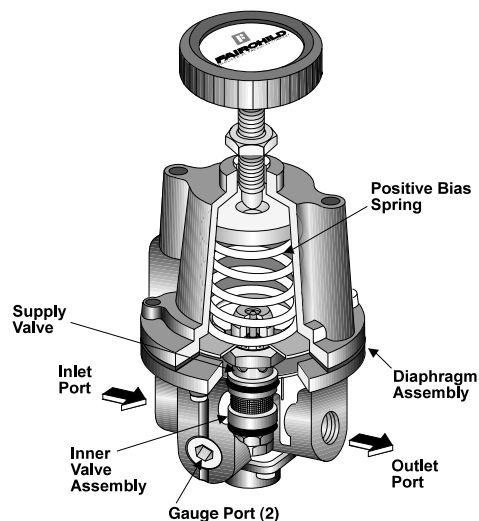
Features

- Control sensitivity of 1/8" water column allows use in precision processes.
- Pressure balanced supply valve prevents supply pressure changes from affecting the setpoint.
- Optional check valve permits dumping of downstream pressure when supply is opened to atmosphere.
- Separate control chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- An aspirator tube compensates downstream pressure droop under flow conditions.
- Canadian Registration Number (CRN) certification for all territories and provinces.

Operating Principles

The Model 10 Series regulator use the force balance principal to control the movement of the Valve Assembly that controls the output pressure. When the regulator is adjusted for a specific set point, the downward force of the Positive Bias Spring moves the Diaphragm Assembly downward. The Supply Valve opens and allows air to pass to the Outlet Port. As the set point is reached, the downward force exerted by the Positive Bias Spring is balanced by the force of the downstream pressure that acts on the Diaphragm Assembly. The resultant force moves the Supply Valve upward to reduce the flow of air to the Outlet Port.

Outlet pressure is maintained as a result of balance between forces acting on the top and bottom of the Diaphragm Assembly.



Options

Low Bleed (B)

Option that reduces the bleed rate below that of a standard unit and can be used when bleed or consumption is an issue. A reduction in sensitivity will result from the lower bleed rate.

Low Flow (L)

Option that increases the bleed rate above that of a standard unit to improve response in low flow applications.

Check Valve (C)

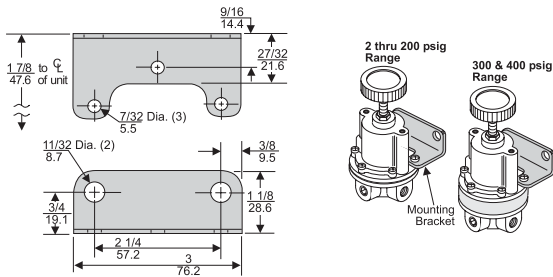
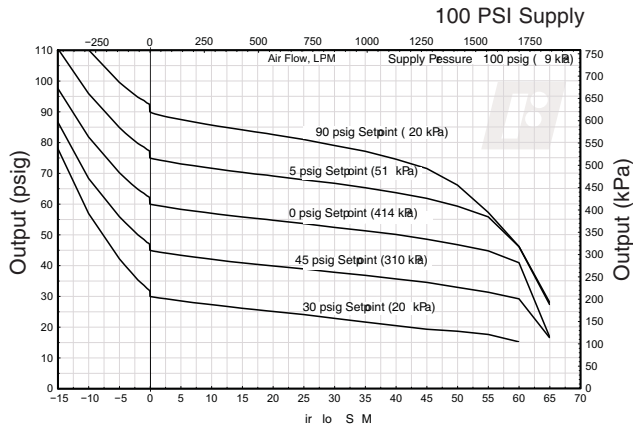
Internal check valve that permits rapid dumping of downstream pressure through the supply line and exhaust port when supply pressure is removed.

Non-Relieving (N)

Option that includes no relief function or continuous bleed. Units with this feature must operate with a continuous downstream flow to regulate properly and prevent the output from equalizing with supply line pressure.

Technical Information

Fairchild Model 10262



Mounting Bracket: 09921 (sold separately)
14523 (sold separately)

Model 10 Regulator Kits & Accessories

Mounting Bracket Kit09921 (Zinc Plated Steel)
14523 (316 Stainless Steel)

Specifications

Supply Pressure

500 psig, [35.0 BAR], (3500 kPa) Maximum

Flow Capacity

40 SCFM (68 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply and 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity

5.5 SCFM (9.35 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (.7 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmospheres;
Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction

Body and HousingAluminum
DiaphragmsBuna N on Dacron (Std. unit only)
TrimBrass, Zinc Plated Steel

Catalog Information

Catalog Number 102

Pressure Range

psig	[BAR]	(kPa)
0-2	[0-0.15]	(0-15)
0-10	[0-0.70]	(0-70)
0-20	[0-1.5]	(0-150)
.5-30	[0.03-2]	(3-200)
1-60	[0.1-4]	(10-400)
2-150	[0.1-10]	(15-1000)
3-200	[0.2-14]	(20-1400)
5-300	[0.3-21]	(35-2100)
5-400	[0.3-28]	(35-2800)

Pipe Size

1/4" NPT	2
3/8" NPT	3
1/2" NPT	4

Options

Silicone Elastomers ¹

Low Bleed

Check Valve ²

Tapped Exhaust

BSPP (Parallel) ³

Fluorocarbon Elastomers

Low Flow

Non-Relieving

Panel Mount ⁴

Plunger Operated ⁵

Screwdriver Adjust

Tamper Proof

BSPT (Tapered)

	A	B	C	E	H	J	L	N	P	R	S	T	U
A	-	Y	Y	Y	Y	N	Y	Y	Y	Y	Y	Y	Y
B	Y	-	Y	Y	Y	N	N	Y	Y	Y	Y	Y	Y
C	Y	Y	-	Y	Y	Y	N	Y	Y	Y	Y	Y	Y
E	Y	Y	Y	-	Y	Y	Y	Y	N	Y	Y	Y	Y
H	Y	Y	Y	Y	-	Y	Y	Y	Y	Y	Y	Y	N
J	N	Y	Y	Y	Y	-	Y	Y	Y	Y	Y	Y	Y
L	Y	N	Y	Y	Y	Y	-	N	Y	Y	Y	Y	Y
N	Y	N	N	Y	Y	Y	N	-	Y	Y	Y	Y	Y
P	Y	Y	Y	Y	Y	Y	Y	Y	-	N	Y	N	Y
R	Y	Y	Y	N	Y	Y	Y	Y	N	-	N	N	Y
S	Y	Y	Y	Y	Y	Y	Y	Y	Y	N	-	N	Y
T	Y	Y	Y	Y	Y	Y	Y	Y	N	N	N	-	Y
U	Y	Y	Y	Y	N	Y	Y	Y	Y	Y	Y	Y	-

¹ Maximum Supply Pressure - 75 psig, [5.0 BAR], (500 kPa)

² Maximum Supply Pressure - 250 psig, [17.0 BAR], (1700 kPa)

³ BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

⁴ Panel Mount available for ranges 1, 2, 0, 3, 4 and 6 only.

⁵ See Table 1 for Push Rod Travel and Thrust.

Table 1. Plunger Operated Regulator Parameters

Range	Push Rod Travel (inches)	Push Rod Thrust (pounds)
0-2 psig	.560 ± 10%	6.28 ± 10%
0-10 psig	.668 ± 10%	31.4 ± 10%
0-20 psig	.668 ± 10%	62.8 ± 10%
.5-30 psig	.673 ± 10%	94.2 ± 10%
1-60 psig	.698 ± 10%	188.4 ± 10%
2-150 psig	.589 ± 10%	471.0 ± 10%
5-300 psig	.589 ± 10%	471.0 ± 10%
3-200 psig	.418 ± 10%	628.0 ± 10
5-400 psig	.418 ± 10%	628.0 ± 10



Features

The Model 10BP is a high capacity regulator that relieves excess pressure in a pneumatic system.

The Model 10BP provides greater accuracy than relief valves over a narrow pressure range. The Model 10BP is an excellent choice for a wide range of precision applications.

The Model 10BP has the following features:

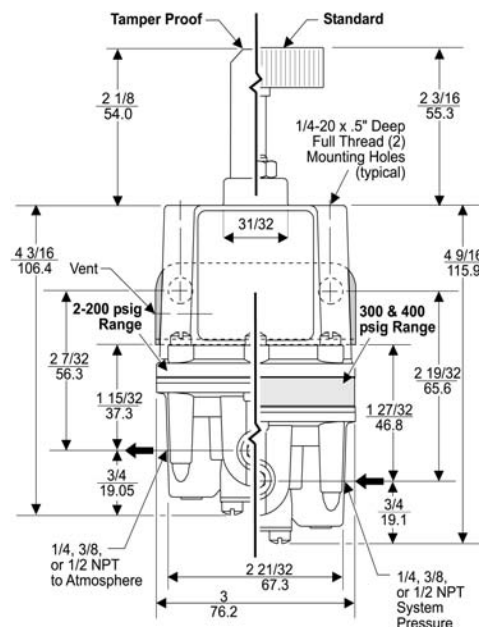
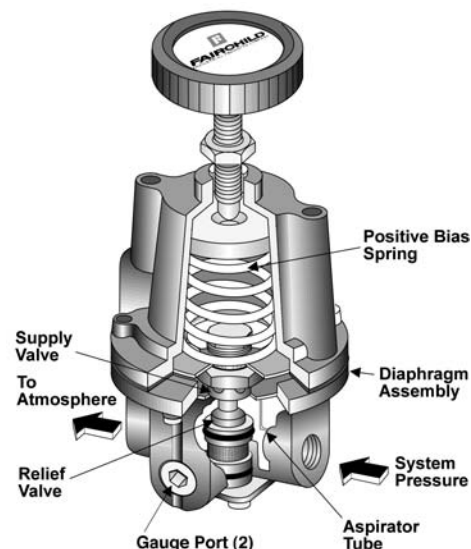
- Control sensitivity of 1/8" water column allows use in precision applications.
- A separate Control Chamber and Aspirator Tube isolate the diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction lets you service the Model 10BP without removing it from the line.
- Mounting Bracket is available.

Operating Principles

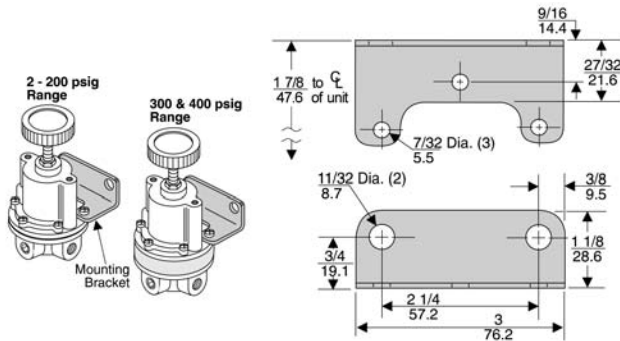
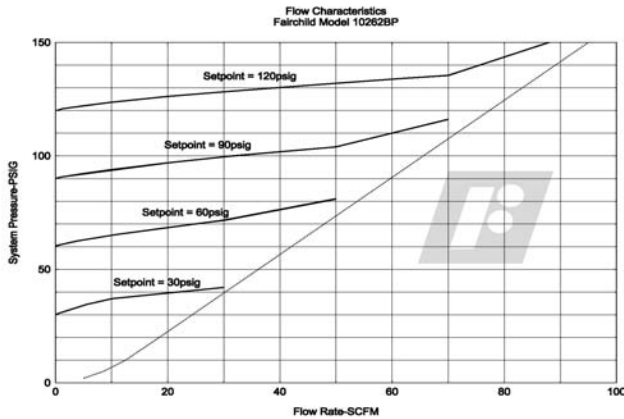
The Model 10BP Regulator uses the force balance principle to open the Relief Valve and vent system pressure when the set point is exceeded.

Downstream pressure is transmitted through the Aspirator Tube to the bottom of the Diaphragm Assembly. When you adjust the range screw for a specific set point, the Positive Bias Spring compresses and exerts a force on the top of the Diaphragm Assembly. As long as the pressure acting on the bottom of the Diaphragm Assembly produces a force less than the spring force acting on the top of the Diaphragm Assembly, the Relief Valve remains closed. When system pressure increases, the force on the bottom of the Diaphragm Assembly increases until it reaches the set point. When system pressure increases beyond the set point, the assembly moves upward, lifting the Relief Valve from its seat and vents the downstream air.

If downstream pressure decreases below the set point, the assembly moves downward closing the Relief Valve.



Technical Information



Model 10BP Regulator Kits & Accessories

Mounting Bracket Kit09921 (Sold separately)

Specifications

Set Point Range	System Pressure (Maximum)
2-200 psig	300 psig
[0.15-14 BAR]	[21.0 BAR]
(15-1400 kPa)	(2100 kPa)

300-400 psig	500 psig
[21-28 BAR]	[35.0 BAR]
(2100-2800 kPa)	(3500 kPa)

Flow Capacity (SCFM)

40 (68 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) system pressure

Sensitivity

Less than 1/8" (.32 cm) Water Column

Ambient Temperature

-40° F to +200° F, (-40° C to +93° C)

Materials of Construction

Body and HousingAluminum
TrimZinc Plated Steel, Brass
Nozzle.....Nitrile on Dacron

Catalog Information

Catalog Number

1 0 2 BP

Pressure Range

psig	[BAR]	(kPa)
0-2	[0-0.15]	(0-15)
0-10	[0-0.7]	(0-70)
0-20	[0-1.5]	(0-150)
.5-30	[0.03-2.0]	(3-200)
1-60	[0.1-4.0]	(10-400)
2-150	[0.15-10.0]	(15-1000)
3-200	[0.2-14.0]	(20-1400)
5-300	[0.35-21.0]	(35-2100)
5-400	[0.35-28.0]	(35-2800)

1
2
0
3
4
6
7
8
9

Pipe Size

1/4" NPT	2
3/8" NPT	3
1/2" NPT	4

Options

Silicone Elastomers ¹	A
BSPP (Parallel) ²	H
Fluorocarbon (Viton) Elastomers	J
Screwdriver Adjust	S
Tamper Proof	T
BSPT (Tapered)	U

¹ Maximum System Pressure - 75 psig, [5.0 BAR], (500 kPa)

² BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

Installation

For installation instructions, refer to the *Fairchild Model 10BP Pneumatic Precision Back Pressure Regulator Installation, Operation and Maintenance Instructions*, IS-100010BP.



Features

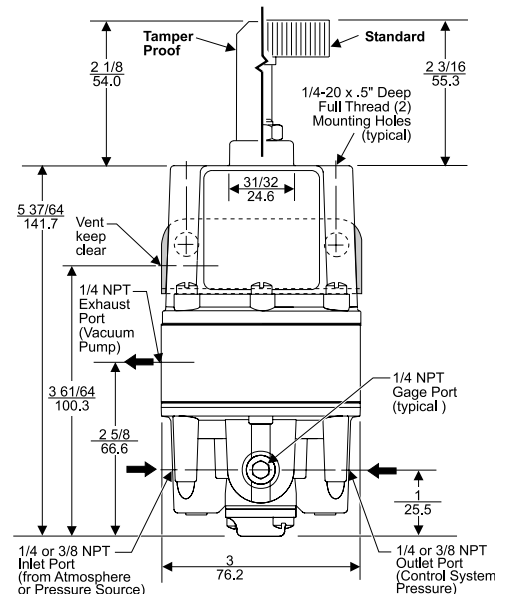
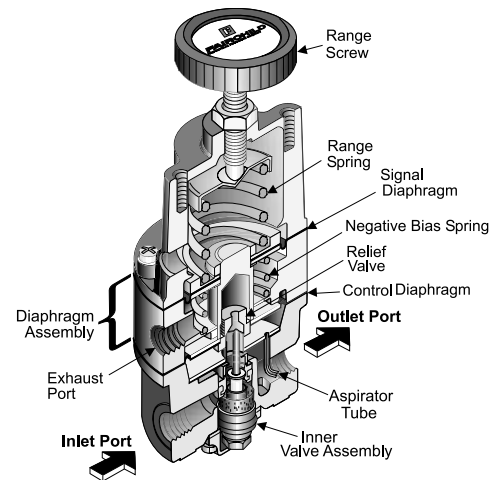
- The Model 16 Vacuum Regulator is designed for systems that require system pressure control above and below atmospheric pressure.
- Control sensitivity of 1/2" water column allows use in precision applications.
- A balanced Supply Valve minimizes the effects of supply pressure variation.
- An Aspirator Tube compensates downstream pressure droop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction lets you service the Model 16 without removing it from the line.
- Mounting Bracket is available.
- Canadian Registration Number (CRN) Certification for all territories and provinces

Operating Principles

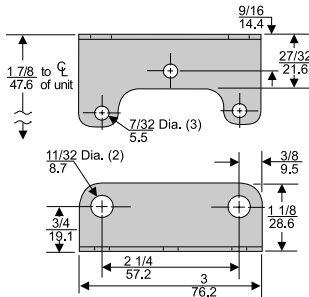
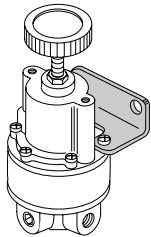
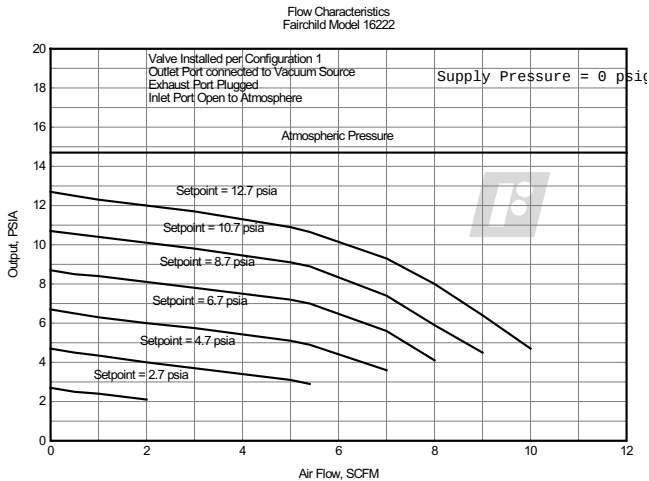
When you adjust the Range Screw to a specific setpoint, the Range Spring exerts a downward force on the top of the Signal Diaphragm. The Negative Bias Spring creates an upward force on the bottom of the Signal Diaphragm. The upward net force opens the Relief Valve (vacuum supply) to let Vacuum flow from the Outlet Port to the Exhaust Port. As the setpoint is reached, the decrease in pressure lets the Diaphragm Assembly move downward to close the Relief Valve (vacuum supply).

When the Vacuum increases above the set-point, the Diaphragm Assembly moves downward to open the Supply Valve that adds positive pressure to the system to maintain Output pressure. For more information, see cross sectional diagram.

Outlet pressure is maintained as a result of balance between forces acting on the top and bottom of the Diaphragm Assembly.



Technical Information



Model 16 Regulator Kits & Accessories

Mounting Bracket Kit09921 (sold separately)

Specifications

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Positive Flow Capacity (SCFM)

40 (65.2 m³/HR) @ 100 psig, [7.0 BAR] supply,
(700 kPa) supply & 20 psig, [1.5 BAR], (150 kPa) setpoint

Vacuum Flow Capacity (SCFM)

2.5 (4 m³/HR) @ 29" Hg VAC with pump connected to
exhaust port
40 (65.2 m³/HR) @ 100 psig supply connected to inlet port

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (0.7 kPa) for 100 psig,
[7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

1/2" (1.27 cm) Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to +93.3°C)

Materials of Construction

Body and Housing Aluminum
Trim Stainless Steel, Brass and Zinc Plated Steel
Diaphragms Nitrile on Dacron

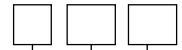
Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere;
Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Catalog Information

Catalog Number

1 6



Pressure Range

psig	[BAR]	(kPa)
Vacuum - 2	[Vacuum -0.15]	(Vacuum - 15)
Vacuum - 10	[Vacuum -0.7]	(Vacuum - 70)
Vacuum - 30	[Vacuum -2.0]	(Vacuum - 200)
Vacuum - 100	[Vacuum -7.0]	(Vacuum - 700)
Vacuum - 150	[Vacuum - 10]	(Vacuum - 1000)

21
22
23
25
26

Pipe Size

1/4" NPT	2
3/8" NPT	3
1/2" NPT	4

Options

Silicone Elastomers ¹	A
BSPP (Parallel) ²	H
Tamper Proof	T
Fluorocarbon (Viton) Elastomers	□
Increased Sensitivity	L
BSPT (Tapered)	U

¹ Maximum Supply Pressure - 75 psig, [5.0 BAR], (500 kPa)

² BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

Installation

For installation instructions, refer to the *Fairchild Model 16 Vacuum Regulator Installation, Operation and Maintenance Instructions*, IS-10000016.



The Model 30 is designed for applications that require high capacity and accurate process control in a small package. A poppet valve which is balanced by utilizing a convoluted diaphragm, insures a constant output pressure even during wide supply pressure variations. Stability of regulated pressure is maintained under varying flow conditions through the use of an aspirator tube which adjusts the air supply in accordance with the flow velocity.

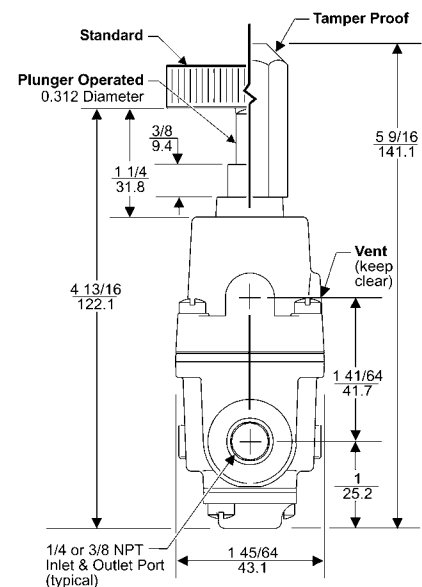
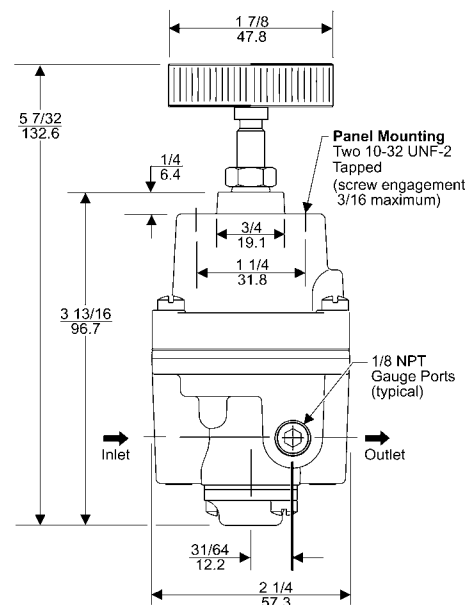
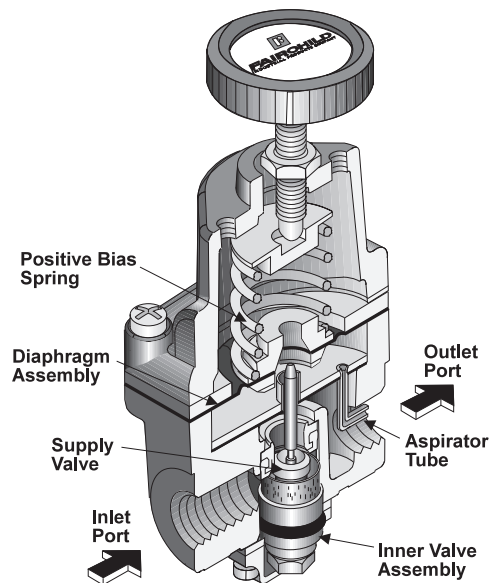
Features

- Control sensitivity of 1/4" water column variation allows use in precision applications.
- A compensating diaphragm lets the regulator remain unaffected by supply pressure changes.
- Flow of up to 40 SCFM with 100 psig supply allows use in applications with high flow requirements.
- An aspirator tube compensates downstream pressure drop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction lets you service the Model 30 without removing it from the line.
- Canadian Registration Number (CRN) Certification for all territories and provinces.

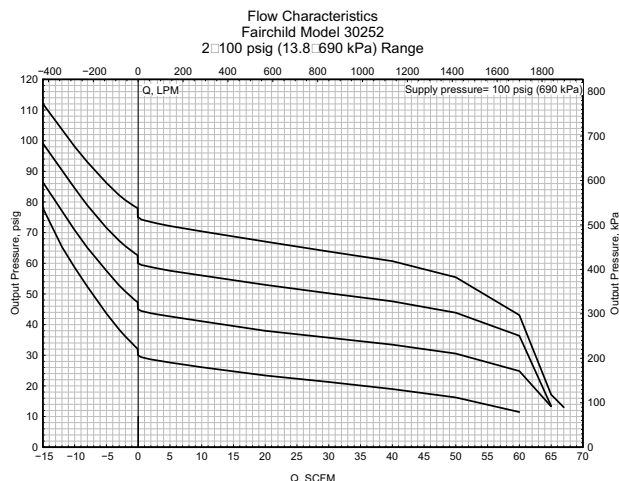
Operating Principles

The Model 30 Regulator uses the force balance principal to control the movement of the valve assembly which in turn controls the output pressure. When the regulator is adjusted for a specific set point, the downward force of the Positive Bias Spring causes the Diaphragm Assembly to move downward. The Supply Valve opens and allows air to pass to the Outlet Port. As the set point is reached, the downward force exerted by the Positive Bias spring is balanced by the upward force of the downstream pressure acting on the bottom of the Diaphragm Assembly. The resultant force moves the supply Valve upward to reduce the flow of air to the Outlet Port.

Outlet pressure is maintained as a result of balance between forces acting on the top and bottom of the Diaphragm Assembly.



Technical Information



Specifications

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Flow Capacity

40 SCFM (68 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa)
supply and 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity

2.0 SCFM (3.4 m³/HR) where downstream pressure is
5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR],
(150 kPa) setpoint

Supply Pressure Effect

Less than 0.2 psig, [.014 BAR], (.14 kPa) for 100 psig,
[7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

1/4" (.63cm) Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere:
Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction

Body and Housing Aluminum
Diaphragms Nitrile on Dacron
Trim Brass

Catalog Information

Catalog Number

3 0 2

Pressure Range

psig	[BAR]	(kPa)
0-2	[0-0.1]	(0-15)
0-10	[0-0.7]	(0-70)
0.5-30	[0.03-2]	(3-200)
1-60	[0.1-4]	(10-400)
2-100	[0.1-7]	(15-700)

1
2
3
4
5

Pipe Size

1/4" NPT
3/8" NPT

2
3

Options

Silicone Elastomers ¹
Low Bleed
BSPP (Parallel) ²
Fluorocarbon *Elastomers
Low Flow
Non-Relieving
Plunger Operated ³
Screwdriver Adjust
Tamper Proof
BSPT (Tapered)

	A	B	H	J	L	N	R	S	T	U
A	-	Y	Y	N	Y	Y	Y	Y	Y	Y
B	Y	-	Y	Y	N	N	N	Y	Y	Y
H	Y	Y	-	Y	Y	Y	Y	Y	Y	N
J	N	Y	Y	-	Y	Y	Y	Y	Y	Y
L	Y	N	Y	Y	-	N	Y	Y	Y	Y
N	Y	N	Y	Y	N	-	Y	Y	Y	Y
R	Y	Y	Y	N	Y	Y	-	Y	N	Y
S	Y	Y	Y	Y	Y	Y	N	-	N	Y
T	Y	Y	Y	Y	Y	Y	N	N	-	Y
U	Y	Y	N	Y	Y	Y	Y	Y	Y	-

¹ Maximum Supply Pressure - 75 psig, [5.0 BAR], (500 kPa)

² BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

³ Refer to Table 1 for Push Rod Travel and Thrust

* Viton

Table 1. Plunger Operated Regulator Parameters

Range	Push Rod Travel (inches)	Push Rod Thrust (pounds)
0-2 psig	.244 ± 10%	3.2 ± 10%
0-10 psig	.344 ± 10%	15.7 ± 10%
0-30 psig	.333 ± 10%	47.0 ± 10%
0-60 psig	.395 ± 10%	94.0 ± 10%
0-100 psig	.354 ± 10%	157.0 ± 10%

Installation

For installations instructions, refer to the *Fairchild Model 30 Midget Precision Regulator Instruction, Operation and Maintenance Instructions, IS-10000030*.



Features

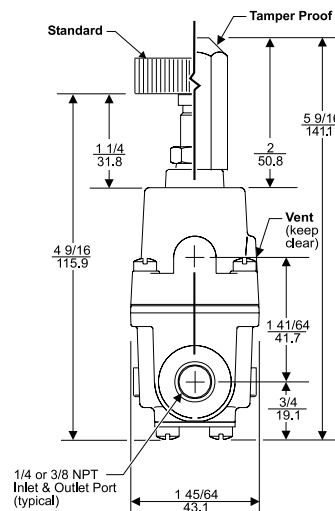
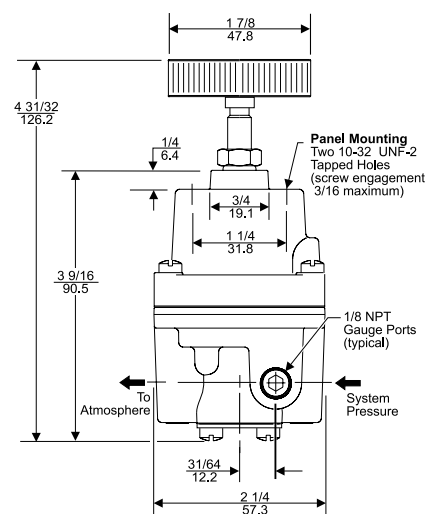
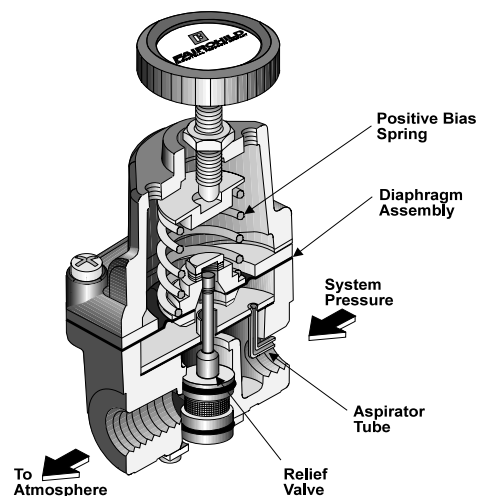
- The Model 30BP is a high capacity back pressure regulator that relieves excess system pressure to maintain a setpoint.
- Combination of high capacity and compact size make the Model 30BP an excellent choice for a wide range of precision applications including: Precise Control of Paper Machinery Felt Guides, Supply of a Precise Repeatable Signal to a Pneumatic Clutch, or Control of Cylinder Pressure.
- The Model 30BP is sensitive to 1/4" Water Column variation which permits use in precision processes.
- Flow of up to 40 SCFM allows use in applications with high flow requirements.
- A Separate Control Chamber and Aspirator Tube isolates the diaphragm from the main flow eliminating hunting and buzzing.

Operating Principles

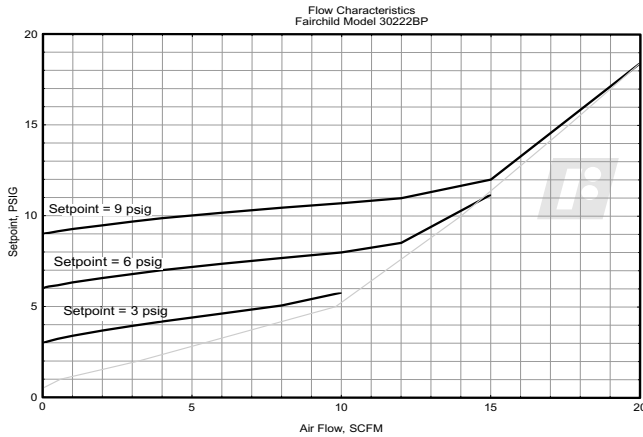
The Model 30BP Regulator uses the force balance principle to cause the Relief Valve to open and vent system pressure when set point is reached.

System pressure is transmitted through the Aspirator Tube to the bottom of the Diaphragm Assembly. When the range screw is adjusted for a specific set point, the Positive Bias Spring is compressed. It exerts a force on the top of the Diaphragm Assembly. As long as the pressure acting on the bottom of the Diaphragm Assembly produces a force less than the spring force acting on the top of the Diaphragm Assembly, the Relief Valve remains closed. As system pressure increases, the force on the bottom of the Diaphragm Assembly increases until it reaches the set point. As system pressure increases beyond set point, the assembly moves upward, lifting the Relief Valve from its seat and causing the system air to vent.

If system pressure decreases below set point, the decrease in pressure is transmitted through the Aspirator Tube to the bottom of the Diaphragm Assembly. The assembly moves downward and the force exerted by the range spring on the top of the Diaphragm Assembly will cause the Relief Valve to close. For more information, see cross sectional diagram.



Technical Information



Specifications

Set Point Range

2-100 psig, [0.15-7.0 BAR], (15-700 kPa)

System Pressure (Maximum)

150 psig, [10.0 BAR], (1000 kPa)

Flow Capacity (SCFM)

40 (68 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa)

Sensitivity

1/4" (.63 cm) Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

Materials of Construction

Body and HousingAluminum
DiaphragmsNitrile on Dacron
TrimBrass

Catalog Information

Catalog Number **3 0 2** **BP**

Pressure Range

psig	[BAR]	(kPa)
0-2	[0-0.15]	(0-15)
0-10	[0-0.7]	(0-70)
.5-30	[0.03-2]	(3-200)
1-60	[0.1-4]	(10-400)
2-100	[0.15-7]	(15-700)

1
2
3
4
5

Pipe Size

1/4" NPT	2
3/8" NPT	3

Options

Silicone Elastomers ¹	A
Fluorocarbon (Viton) Elastomers	J
BSPP (Parallel) ²	H
Screwdriver Adjustment	S
Tamper Proof	T
BSPT (Tapered)	U

¹ Maximum System Pressure - 75 psig, [5.0 BAR], (500 kPa)

² BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

Installation

For installation instructions, refer to the *Fairchild Model 30BP Midget Precision Back Pressure Regulator Installation, Operation and Maintenance Manual*, IS-100030BP.

Model
50

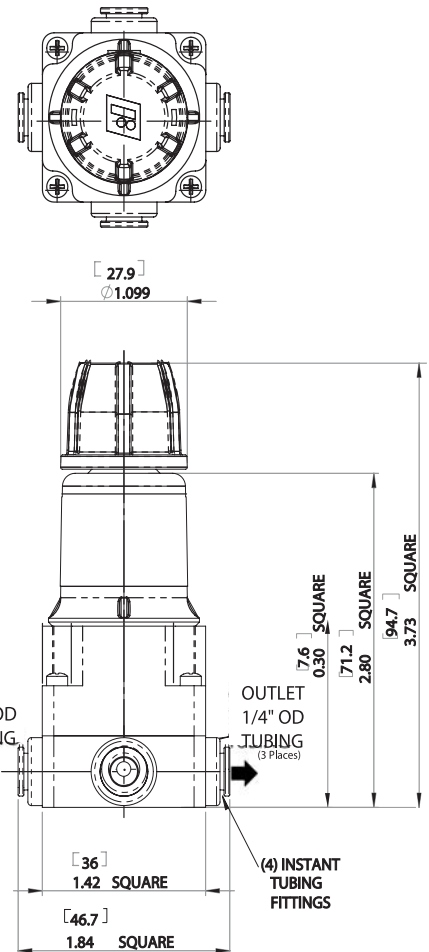


Features

- Compact size
- Lightweight unit
- Handles high supply pressure
- High accuracy for precision control
- Polymer construction for corrosive resistance
- Venturi design compensates downstream pressure droop under flowing conditions
- Non-rising adjustment knob
- Manifold mount capability
- Push to connect fittings in all ports
- Separate control chamber isolates the Diaphragm from the main flow to eliminate hunting and buzzing

Operating Principles

When the setpoint is reached, the upward force of the output pressure that acts on the bottom of the Diaphragm balances with the downward force that acts on the top of the Diaphragm. If the output pressure rises above the setpoint, the force that acts on the bottom of the Diaphragm moves the Diaphragm Assembly upward to close the Supply Valve and open the Relief Valve. Excess output pressure exhausts through the Vent in the unit until it reaches the setpoint.



Specifications

Flow Capacity

10 SCFM (17.0 m³/HR) @ 120 psig, [8 BAR], (800 kPa) supply

Exhaust Capacity

2 SCFM (3.4 m³/HR) where downstream pressure is 15 psig, [1.0 BAR], (100 kPa)

Maximum Supply Pressure

150 psig, [10 BAR], (1000 kPa)

Supply Pressure Effect

0.1 psig for 10 psig change in supply

Sensitivity

5" (12.7cm) Water Column

Ambient Temperature

0°F to +160°F, (-17.8°C to 71.1°C)

Materials of Construction

Body and HousingGlass Filled Acetal
ValveStainless Steel
DiaphragmPolymer Reinforced Nitrile

Catalog Information

Catalog Number	5	0	R	1						
Pressure Range	2	3	4	5						
psig	0-10	.5-30	1-60	2-100						
[BAR]	[0-0.7]	[0.03-2]	[0.07-4]	[0.15-7]						
(kPa)	(0-70)	(3-200)	(7-400)	(15-700)						
Port Tubing Size					0					
Port Type										
Inch						E				
Metric						M				
Elastomer										
Nitrile							N			
Adjustment Type										
Knob								K		
Function Type										
Relieving									R	
Non-Relieving									N	
Vent										
Untapped										S
Tapped										E



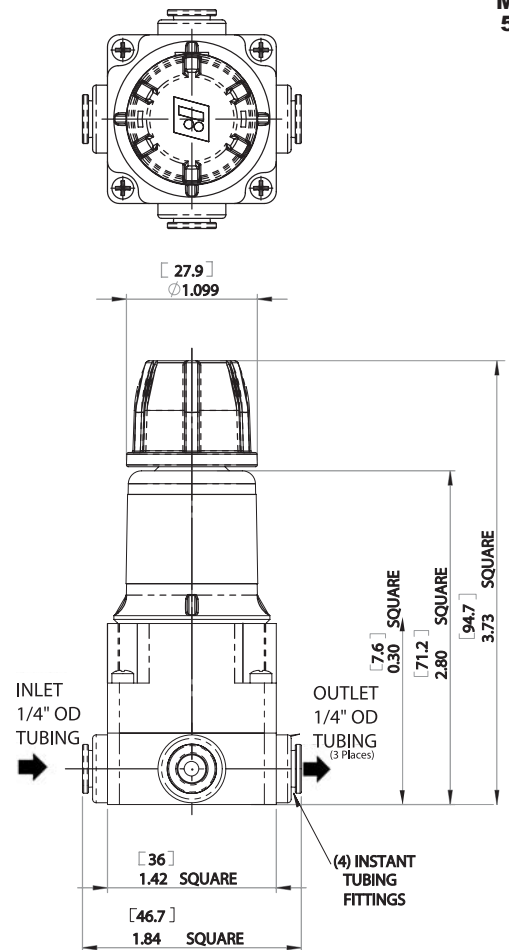
Features

- Compact size
- Lightweight unit
- High accuracy for precision control
- Polymer construction for corrosive resistance
- Non-rising adjustment knob
- Manifold mount capability
- Push to connect fittings in all ports
- Separate control chamber isolates the Diaphragm from the main flow to eliminate hunting and buzzing

Operating Principles

Downstream pressure is transmitted through the Aspirator Tube to the bottom of the Diaphragm Assembly. As long as the pressure acting on the bottom of the Diaphragm Assembly produces a force less than the spring force acting on the top of the Diaphragm Assembly, the Relief Valve remains closed. When system pressure increases, the force on the bottom of the Diaphragm Assembly increases beyond the set point. When system pressure increases beyond the set point, the assembly moves upward, lifting the Relief Valve from its seat and vents the downstream air.

If downstream pressure decreases below the set point, the assembly moves downward closing the Relief Valve.



Specifications

Flow Capacity

10 SCFM (17.0 m³/HR) @ 120 psig, [8 BAR], (800 kPa) system pressure

Maximum System Pressure

150 psig, [10 BAR], (1000 kPa)

Sensitivity

5" (12.7cm) Water Column

Ambient Temperature

0°F to +160°F, (-17.8°C to 71.1°C)

Materials of Construction

Body and HousingGlass Filled Acetal
ValveStainless Steel
DiaphragmPolymer Reinforced Nitrile

Catalog Information

Catalog Number 50B1

Pressure Range

psig	[BAR]	(kPa)	
0-10	[0-0.7]	(0-70)	2
.5-30	[0.03-2]	(3-200)	3
1-60	[0.07-4]	(7-400)	4
2-100	[0.15-7]	(15-700) ...	5

Port Tubing Size

1/4" / 6 mm 0

Port Type

Inch E

Metric M

Elastomer

Nitrile N

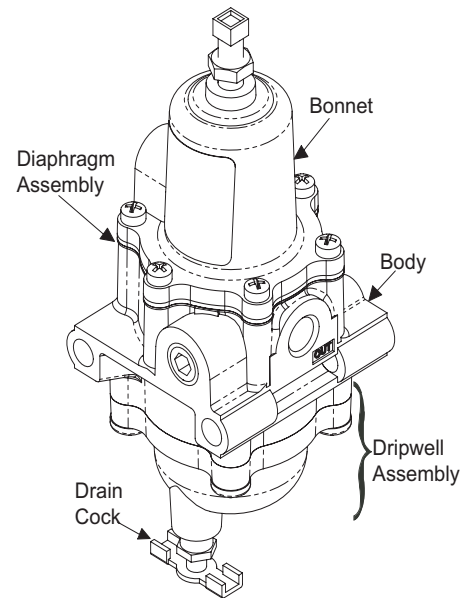
Adjustment Type

Knob K



Features

- The no-brass construction is well suited to harsh environments.
- Internal and external epoxy finish for superior corrosion resistance
- Non-bleed design to reduce consumption
- Integral Relief Valve
- A Gauge Port provides convenient pressure gauge mounting.
- The standard 5-micron filter minimizes internal contamination.
- The Filter Dripwell contains a Drain Plug to easily drain trapped liquids.
- Standard Tapped Exhaust
- Soft Relief Seat minimizes air loss
- Canadian Registration Number (CRN) certification for all territories and provinces.

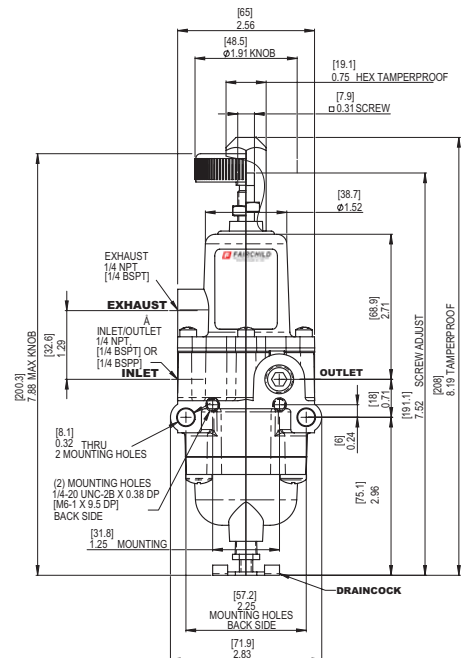


Operating Principles

When you turn the Adjustment Screw to a specific setpoint, the Spring exerts a downward force against the top of the Diaphragm Assembly. This downward force opens the Supply Valve. Output pressure flows through the Outlet Port and the passage to the Control Chamber where it creates an upward force on the bottom of the Diaphragm Assembly.

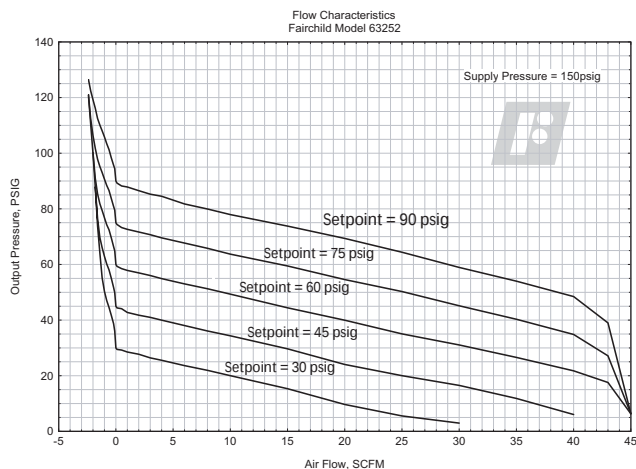
When the setpoint is reached, the force of the Spring that acts on the top of the Diaphragm Assembly balances with the force of output pressure that acts on the bottom of the Diaphragm Assembly and closes the Supply Valve.

When the output pressure increases above the setpoint, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Output pressure flows through the Exhaust Valve and out of the Exhaust Vent on the side of the unit until it reaches the setpoint.



Note: Pipe plug is included

Technical Information



Specifications

Supply Pressure

250 psig, [17 BAR], (1700 kPa) Maximum

Flow Capacity (SCFM)

25 (42.5 m³/HR) @ 100 psig, [7 BAR], (700 kPa) supply and 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity (SCFM)

0.8 (1.36 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint. (0.8 scfm for 120 # unit)

Maximum Supply Pressure

250 psig, [14 BAR], (1400 kPa)

Consumption

Undetectable

Supply Pressure Effect

Less than 1.25 psig, [.09 BAR], (9 kPa) change for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure (1.90 psig for 120 # unit)

Sensitivity

1" (2.50 cm) Water Column

Temperature Range

-40° F to + 160° F, (-40° C to + 71° C)

Materials of Construction

Body and HousingEpoxy Coated Aluminum

TrimStainless Steel, Nickel Plated Steel

ElastomersNitrile

Catalog Information

Catalog Number

6 3 2

Pressure Range

psig	[BAR]	(kPa)	
0.5-30	[0.03-2]	(3-200)	3
1-60	[0.07-4]	(7-400)	4
2-120	[0.14-8]	(14-800)	5

Port Size

1/4"2

Options

NPT	N
BSPP	H
BSPT	U
Knob	K
Screw	S
Tamper Proof	T
Stainless Steel Trim	S
Screen in Exhaust Port	M
Quick Bleed Valve	C
2" Valve Option	G

Installation Instructions

For installations instructions, refer to the *Fairchild Model 63 Pneumatic Filter Regulator Instruction, Operation and Maintenance Instructions, IS-10000063*.

Models
64A
65A

Model 64A



Model 65A

Features

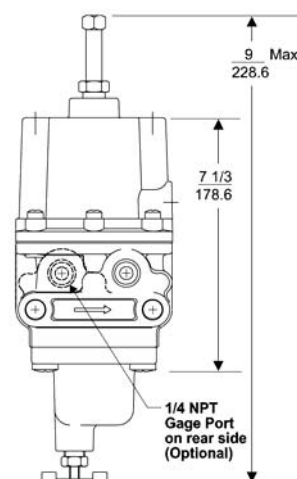
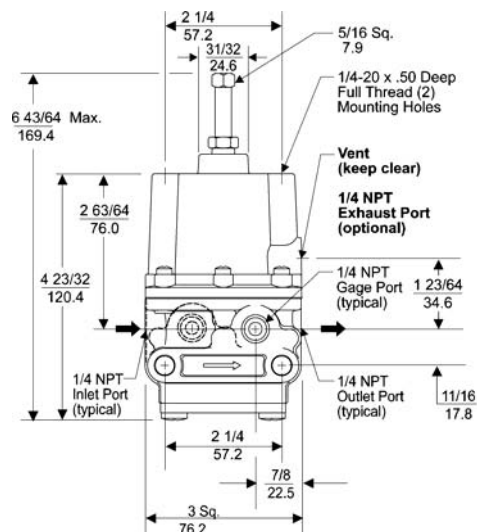
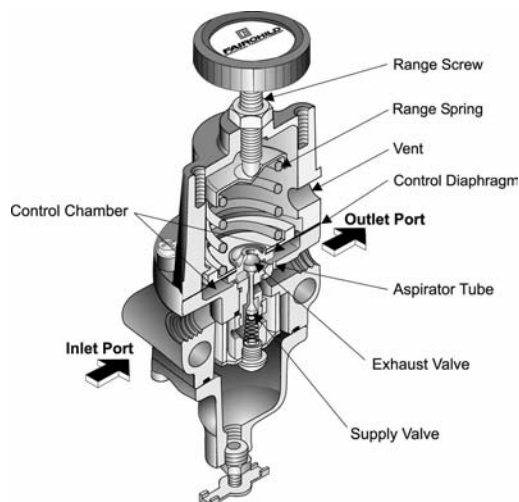
- The Models 64A and 65A Service Regulators are precision units used in instrumentation and general purpose applications.
- An Aspirator Tube compensates downstream pressure droop under flow conditions.
- A large Control Diaphragm area provides increased sensitivity.
- A full Flow Gage Port provides convenient pressure gage mounting.
- The Model 65 Standard 40-Micron Filter prevents particles from entering the output airstream.
- The Model 65 Filter Dripwell contains a Petcock Valve to easily drain trapped liquids.

Operating Principles

When you adjust the Range Screw to a specific setpoint, the Range Spring exerts a downward force against the top of the Control Diaphragm. This downward force opens the Supply Valve. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber where it creates an upward force on the bottom of the Control Diaphragm.

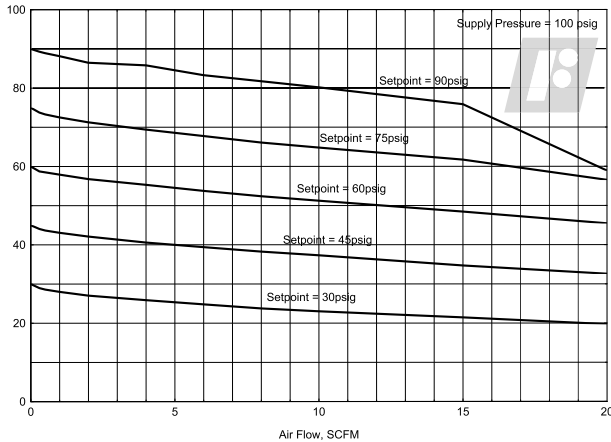
When the setpoint is reached, the force of the Range Spring that acts on the top of the Control Diaphragm balances with the force of output pressure that acts on the bottom of the Control Diaphragm and closes the Supply Valve.

When the output pressure increases above the set point, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Output pressure flows through the Exhaust Valve and out of the Vent on the side of the unit until it reaches the setpoint. For more information, see cross sectional diagram.



Technical Information

Flow Characteristics
Fairchild Model 65852



Specifications

Supply Pressure

300 psig, [21.0 BAR], (2100 kPa) Maximum

Flow Capacity (SCFM)

22 (37.4 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply & 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity (SCFM)

1 (1.72 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (0.7 kPa) for 25 psig, [1.7 BAR], (170 kPa) change in supply pressure

Sensitivity

1" (2.50 cm) Water Column

Ambient Temperature

-40°F to +180°F, (-40°C to + 82°C)

Materials of Construction

Body and HousingAluminum

TrimZinc Plated Steel, Brass

DiaphragmsNitrile on Dacron

Catalog Information

Catalog Number

6 [] [] [] [] [] [] [] [] [] []

Models

64 48

65 59

Pressure Range

psig [BAR] (kPa)

0.5-30 [0.03-2] (3-200).... 3

1-60 [0.10-4] (10-400).... 4

2-120 [0.15-8] (15-800).... 5

Pipe Size

1/4" NPT 2

Port Thread

NPT N

BSPP H

BSPT U

Options

Actuator Knob Adjust K

Screw S

Tamper Proof T

Other Options

Quick Bleed C

2" Gauge NPT Only G

Screen in Exhaust M

Stainless Steel Trim S

¹BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

Installation

For installation instructions, refer to the *Fairchild Model 64A, 65A Pneumatic Service Regulator Installation, Operation and Maintenance Instructions*, IS-1064A65A.



The Model 66 Stainless Steel Regulator is designed for corrosive environments and extreme temperatures.

Features

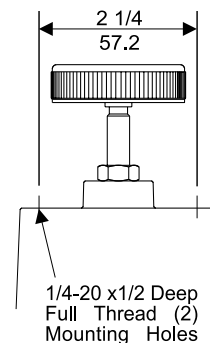
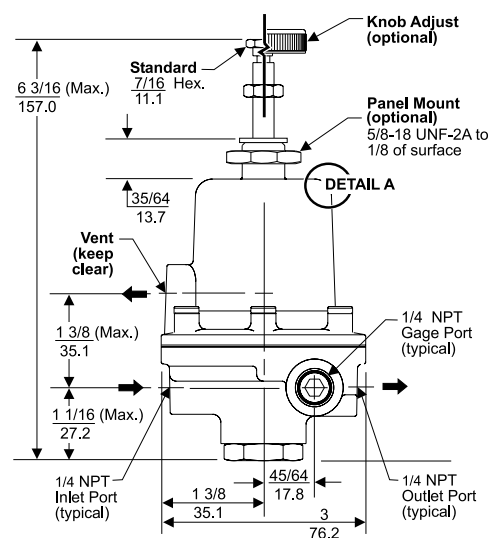
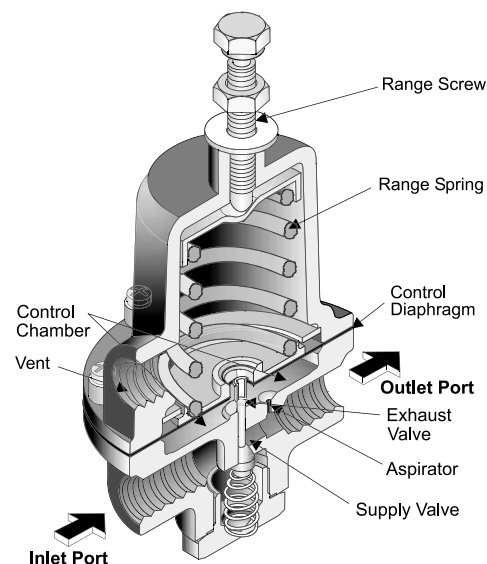
- Large Control Diaphragm area for increased sensitivity.
- Aspirator design compensates downstream pressure drop under flow conditions.
- Viton Elastomers are compatible with corrosive materials and environments.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Line or Panel Mounting provides flexibility for installation.

Operating Principles

When you adjust the Range Screw to a specific setpoint, the Range Spring exerts a downward force against the top of the Control Diaphragm. This downward force opens the Supply Valve. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber where it creates an upward force on the bottom of the Control Diaphragm.

When the setpoint is reached, the force of the Range Spring that acts on the top of the Control Diaphragm balances with the force of output pressure that acts on the bottom of the Control Diaphragm and closes the Supply Valve.

When the output pressure increases above the setpoint, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Output pressure exhausts through the Vent on the side of the unit until it reaches the setpoint.

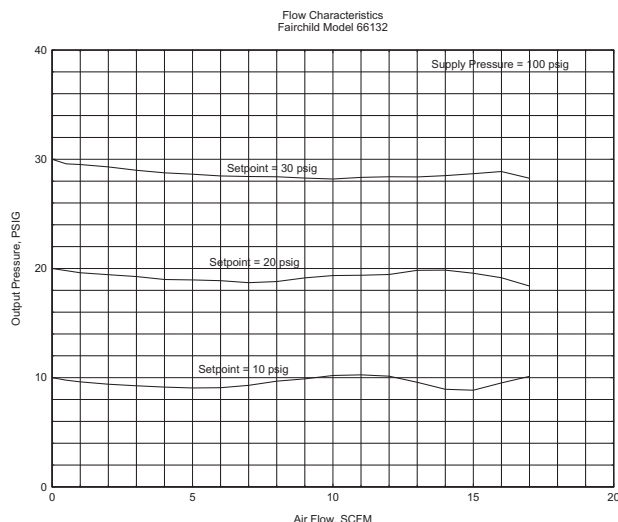


Detail A

NOTE: Mounting Holes used for Non-Relieving Option with Aluminum Bonnet Only

Non-Relieving (optional)

Technical Information



Specifications

Supply Pressure

500 psig, [35 BAR], (3500 kPa) Maximum

Flow Capacity

17 SCFM (28.9 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply and 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity

1 SCFM (1.7 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (0.7 kPa) for 25 psig, [1.7 BAR], (170 kPa) change in supply pressure

Sensitivity

1" (2.54 cm) Water Column

Ambient Temperature

-20°F to +300°F, (-28°C to 149°C)

Materials of Construction

Body and Housing Stainless Steel
Diaphragms Viton (Fluorocarbon) with
..... Teflon on control side
Trim Stainless Steel and Teflon

Catalog Information

Catalog Number 6 6 2

Pressure Range

psig	[BAR]	(kPa)	
0-10	[0-0.70]	(0-70)	2
0.5-30	[0.03-2]	(3-200)	3
1-60	[0.10-4]	(10-400)	4
2-100	[0.15-7]	(15-700)	5
2-150	[0.15-10]	(15-1000)	6

Pipe Size

1/4" NPT	2
3/8" NPT	3
1/2" NPT	4

Port Thread

NPTF	N
BSPT (Tapered)	U
BSP (Parallel)	H

Elastomers

Fluorocarbon	J
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Actuator

Knob Adjust	K
Screw	S

Relief

Relieving	R
Non-Relieving	N
Non-Relieving - Aluminum Bonnet	A

Vent

Straight	S
Tapped Exhaust	E

Mounting

None	N
Panel Mounting	P

Installation

For installations instructions, see the *Fairchild Model 66 Stainless Steel Regulator Instruction, Operation and Maintenance Instructions, IS-10000066*.

Model
66BP

The Model 66BP Stainless Steel Regulator is designed for corrosive environments and high temperatures.

Features

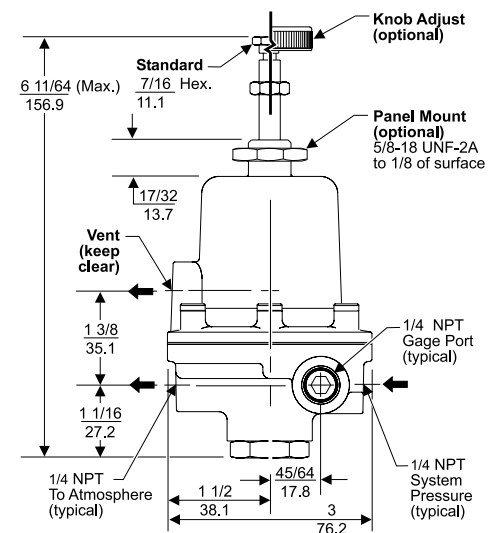
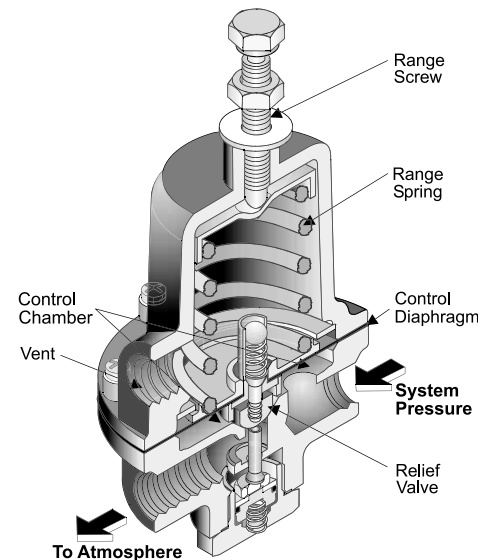
- Control sensitivity to 1" water column allows use in precision applications.
- Large Control Diaphragm area for increased sensitivity.
- Fluorocarbon Elastomers are compatible with corrosive materials and environments.
- Valve Damper eliminates hunting and buzzing.
- Line or Panel Mounting provides flexibility for installation.

Operating Principles

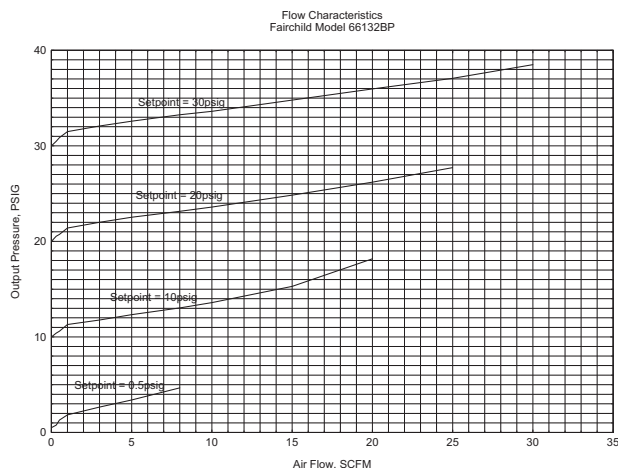
When you adjust the Range Screw to a specific setpoint, the Range Spring exerts a downward force against the top of the Control Diaphragm. This downward force closes the Relief Valve. When the force from the system pressure that acts on the bottom of the Control diaphragm is less than the force that acts on the top of the Control Diaphragm, the Relief Valve remains closed.

When the system pressure increases, the force that acts on the bottom of the Control Diaphragm increases until it reaches the setpoint.

When the system pressure rises above the setpoint, the Diaphragm Assembly moves upward lifting the Relief Valve from its seat and vents the excess pressure from the system. The relief valve closes as set point is reached.



Technical Information



Specifications

Supply Pressure

150 psig, [10 BAR], (1000 kPa) Maximum

Flow Capacity

22 SCFM (37.4 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) system pressure

Sensitivity

1" (2.54 cm) Water Column

Ambient Temperature

-85°F to +300°F, (-65°C to 149°C)

Materials of Construction

Body and Housing 316 Stainless Steel

Diaphragms Fluorocarbon on Nomex

..... with Teflon Shield

Trim 316 Stainless Steel and Teflon

Catalog Information

Catalog Number 6 6 2 **B P**

Pressure Range

psig	[BAR]	(kPa)	
0-10	[0-0.70]	(0-70)	2
0.5-30	[0.03-2]	(3-200)	3
1-60	[0.10-4]	(10-400)	4
2-100	[0.15-7]	(15-700)	5
2-150	[0.15-10]	(15-1000)	6

Inlet/Outlet Port Size

1/4" NPT	2
3/8" NPT	3
1/2" NPT	4

Port Thread

NPTF	N
BSPT (Tapered)	U
BSPP (Parallel)	H

Elastomers

Fluorocarbon	J
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Actuator

Knob Adjust	K
Screw	S

Bonnet

Stainless Steel	S
Aluminum	A

Mounting

None	N
Panel Mounting	P

Installation

For installation instructions, refer to the *Fairchild Model 66 Stainless Steel Back Pressure Regulator Instruction, Operation and Maintenance Instructions, IS-100066BP*.

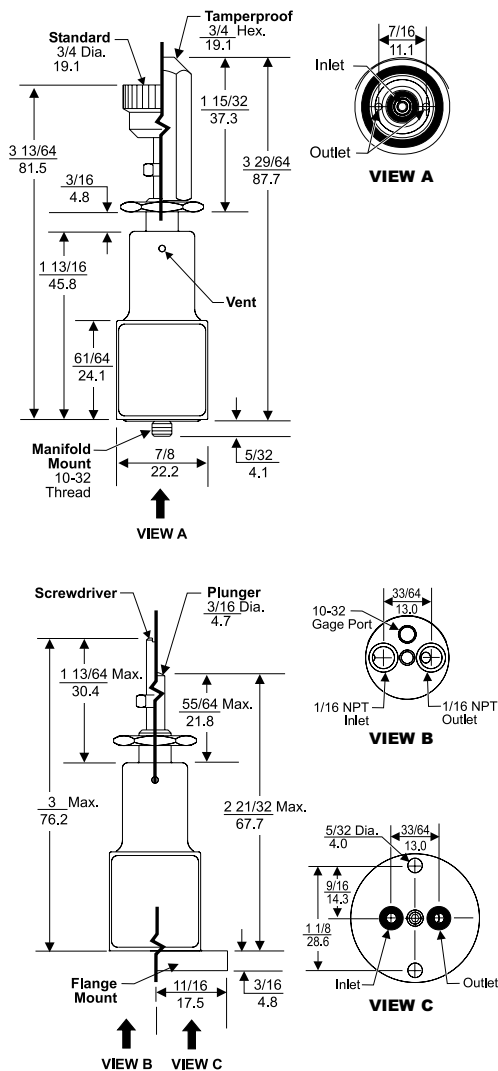
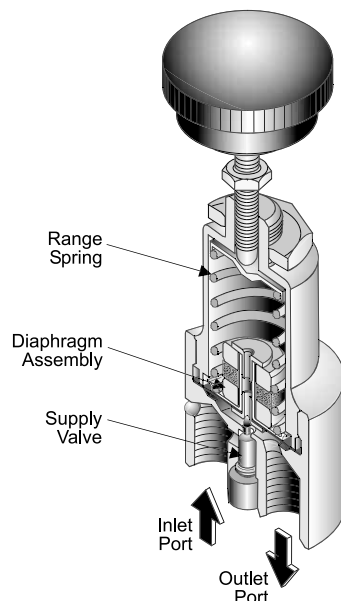


Features

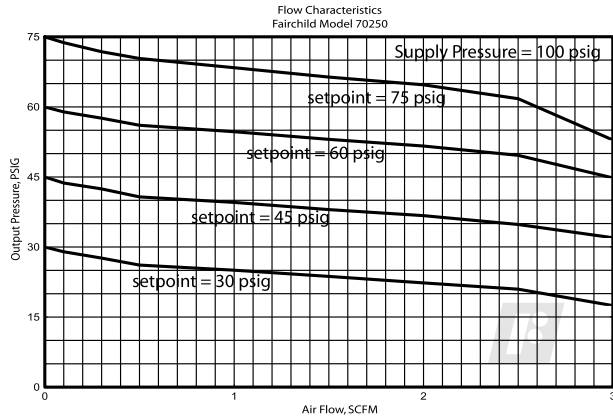
- The Model 70B controls a pressure signal for pneumatic instrumentation. This regulator is ideally suited for applications with limited space.
- Vibration damper provides low noise operation.
- Repeatability within 0.06 psig dead ended allows accurate setpoint control.
- Small size allows installation in restrictive spaces.

Operating Principles

When the setpoint is reached, the upward force of the output pressure that acts on the bottom of the Diaphragm balances with the downward force that acts on the top of the Diaphragm. If the output pressure rises above the setpoint, the force that acts on the bottom of the Diaphragm moves the Diaphragm Assembly upward to close the Supply Valve and open the Relief Valve. Excess output pressure exhausts through the Vents in the unit until it reaches the setpoint. The Vibration Damper dampens the throttling action of the Valve.



Technical Information



Specifications

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum
50 psig, [3.5 BAR], (350 kPa) Minimum

Flow Capacity

2.5 SCFM (4.25 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa)
supply and 30 psig, [2.0 BAR], (200 kPa) setpoint

Exhaust Capacity

0.28 SCFM (.48 m³/HR) where downstream pressure is
5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR],
(150 kPa) setpoint

Supply Pressure Effect

Less than 0.05 psig, [.0035 BAR], (.35 kPa) for 5 psig
[.35 BAR], (35 kPa) change in supply pressure

Ambient Temperature

-40° F to + 160° F, (-40° C to + 71° C)

Materials of Construction

Body Brass
Diaphragms Fluorocarbon
Trim Zinc Plated Steel

Catalog Information

Catalog Number **7 0 2**

Pressure Range

psig	[BAR]	(kPa)	
0-5	[0-0.35]	(0-35)	1
0-15	[0-1]	(0-100)	2
0.5-30	[0.035-2]	(3.5-200)	3
1-60	[0.07-4]	(7-400)	4
2-100	[0.15-7]	(15-700)	5

Options

Table 1. Option Availability

	F	M	N	R	S	T	V
Flange Mounted ¹	F	-	N	Y	Y	Y	N
Manifold Mounted	M	N	-	Y	Y	Y	N
Non-Relieving	N	Y	Y	-	Y	Y	Y
Plunger Operated ²	R	Y	Y	Y	-	N	Y
Screwdriver Adjust	S	Y	Y	Y	N	-	Y
Tamperproof	T	Y	Y	Y	N	Y	-
M5 x 0.8 Threaded	V	N	N	Y	Y	Y	-
In/Out Ports							

¹ Supplied with Knob as Standard.

² Refer to Table 2 for Push Rod Travel and Thrust.

Table 2. Plunger Operated Regulator Parameters

Range	Push Rod Travel (inches)	Push Rod Thrust (pounds) @ Max. Output
0-5 psig [0-0.35 BAR] (0-35 kPa)	.31 ± 10%	1.25 ± 10%
0-15 psig [0-1 BAR] (0-100 kPa)	.34 ± 10%	3.75 ± 10%
0.5-30 psig [0.035-2 BAR] (3.5-200 kPa)	.34 ± 10%	7.50 ± 10%
1-60 psig [0.07-4 BAR] (7-400 kPa)	.34 ± 10%	15.00 ± 10%
2-100 psig [0.15-7 BAR] (15-700 kPa)	.34 ± 10%	25.00 ± 10%

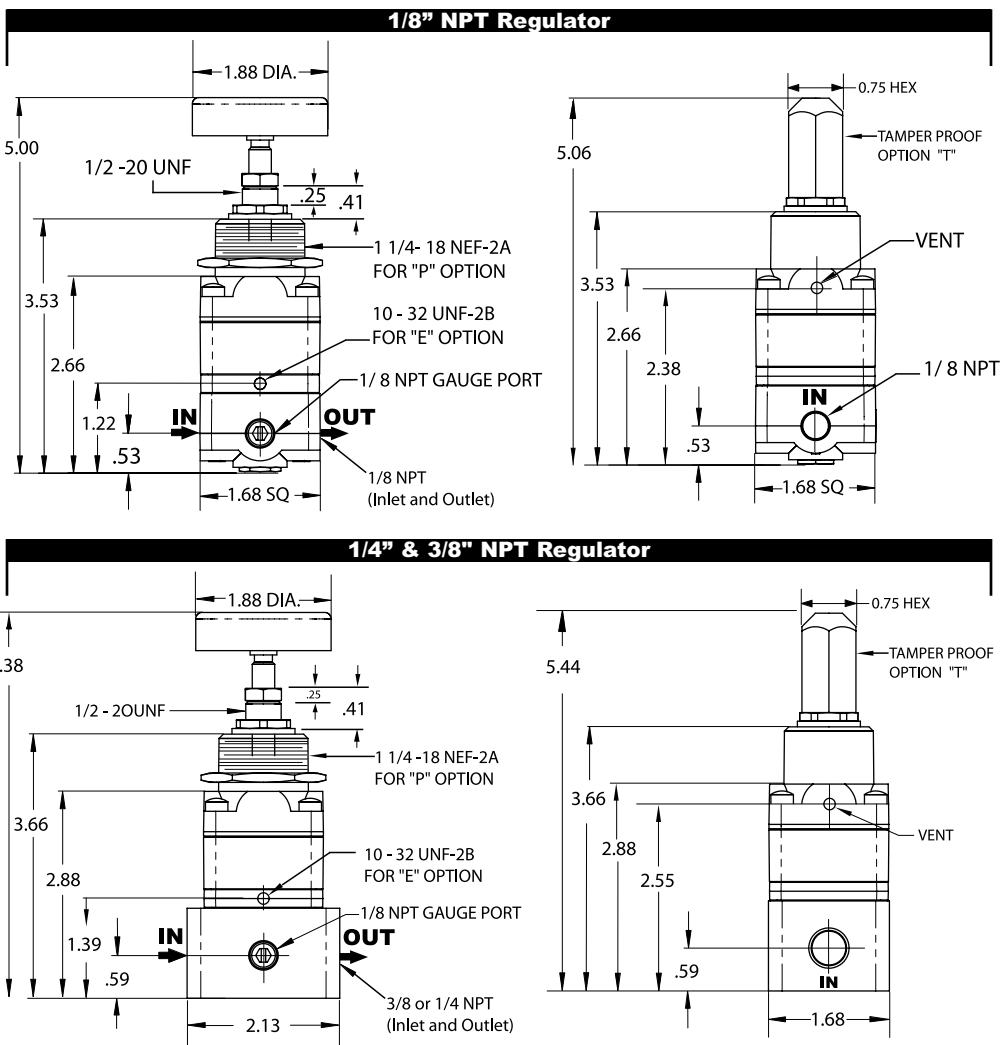
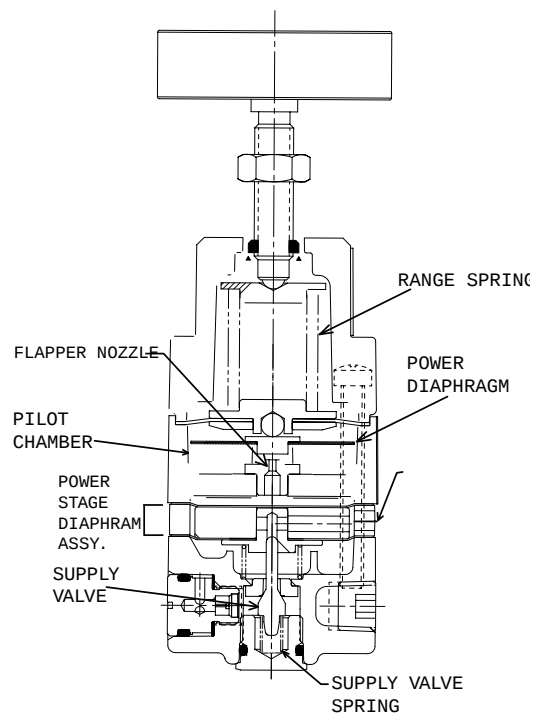


Features

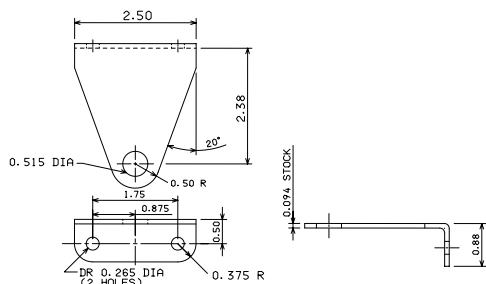
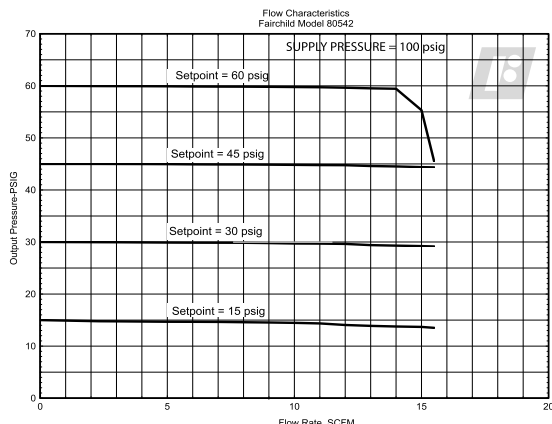
- Force balance and pilot control to minimize drift.
- Excellent frequency response to eliminate output pressure excursions.
- Compact size for installation where space is limited.
- Sapphire Orifice provides precise control of air flow through nozzle.
- Low air consumption for efficient operation.
- Available in 1/8", 1/4" and 3/8" NPT port sizes.

Operating Principles

The Model 80D is a precision two-stage device that incorporates a force balance design with pilot control. This compact, high quality unit combines the flow capacity of a process regulator with the precision of an instrument regulator.



Technical Information



Model 80D Regulator Kits & Accessories

Mounting Bracket Kit11989 (sold separately)

Specifications

Flow Capacity

14 SCFM (23.8 m³/HR) (100 psig, [7.0 BAR], (700 kPa) supply: 20 psig, [1.5 BAR], (150 kPa) setpoint)

Exhaust Capacity

2.5 SCFM (4.25 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig setpoint

Pressure Change under Flow Conditions

Less than 0.1 psig, [.007 BAR], (.7 kPa) from dead end service to 10 SCFM (17 m³/HR)

(set pressure 10 psig, [0.7 BAR], (70 kPa) supply pressure 100 psig, [7.0 BAR], (700 kPa)

Air Consumption

Less than .1 SCFM (.17 m³/HR)

Maximum Supply Pressure

150 psig, [10.0 BAR], (1000 kPa) for 20 psig, [1.5 BAR], (150 kPa) range

250 psig, [17.0 BAR], (1700 kPa) for 60 - 100 psig, [4.0 - 7.0 BAR], (400 - 700 kPa) ranges

Effect of Supply Pressure Variation

Less than .2 psig, [.0014 BAR], (1.4 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Ambient Temperature Limits

-40°F to +200°F, (-40°C to +93.3°C)

Materials of Construction

TrimZinc Plated Steel
BodyAluminum
DiaphragmsNitrile and Dacron
OrificeSapphire

Catalog Information

Catalog Number

8 0

Pressure Range

psig	[BAR]	(kPa)	
0-20	[0-1.5]	(0-150)	43 ¹
1-60	[0.07-4]	(7-400)	44 ¹
1-100	[0.07-7]	(7-700)	45 ¹
0-20	[0-1.5]	(0-150)	53 ²
1-60	[0.07-4]	(7-400)	54 ²
1-100	[0.07-7]	(7-700)	55 ²

Pipe Size

1/8" NPT	1
1/4" NPT	2
3/8" NPT	3

Options

Tapped Exhaust	E
Bonnet Mounting	P
Adjustment Screw	S
Tamper Proof	T
BSPT (Tapered)	U

¹ 1/8" NPT Pipe Size Only.

² 1/4" or 3/8" NPT Pipe Size Only.

Service Information

A service kit is available for the Model 80D. Refer to the *Fairchild Model 80D Pressure Regulator Installation, Operation and Maintenance Instructions*, IS-1000080D.



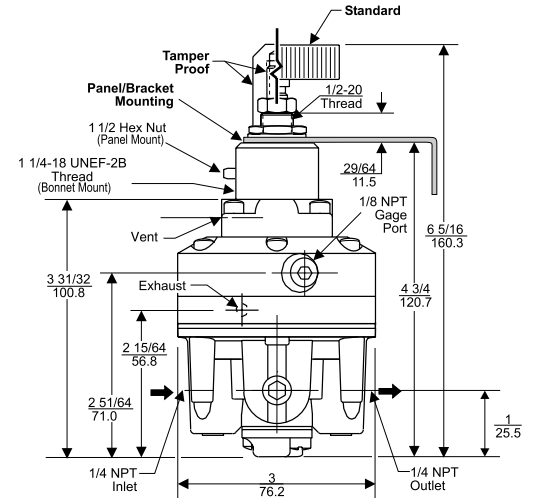
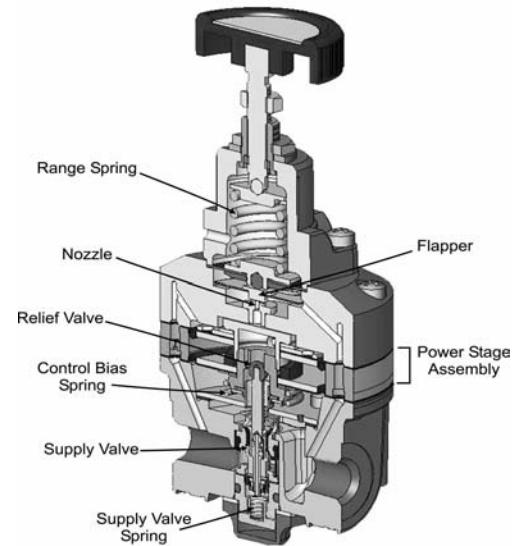
Features

- Outstanding sensitivity
- Droop or boost virtually eliminated
- Fast response
- Minimal effect for supply pressure change
- High forward flow capacity
- High exhaust capacity
- Small physical size, saves space
- Sapphire orifice
- Permits use in instrumentation and control applications
- Provides constant output pressure over large flow range
- Eliminates output pressure excursions
- Reduces time to exhaust
- Reduces abrasive effects of air

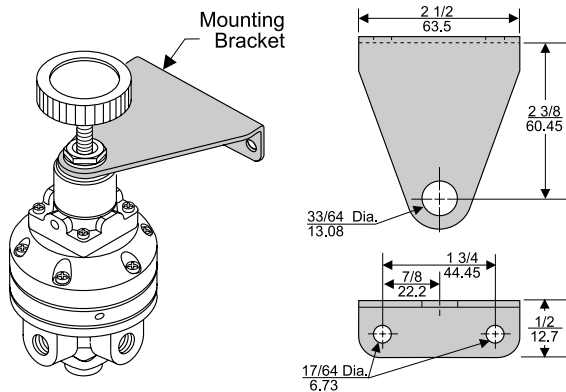
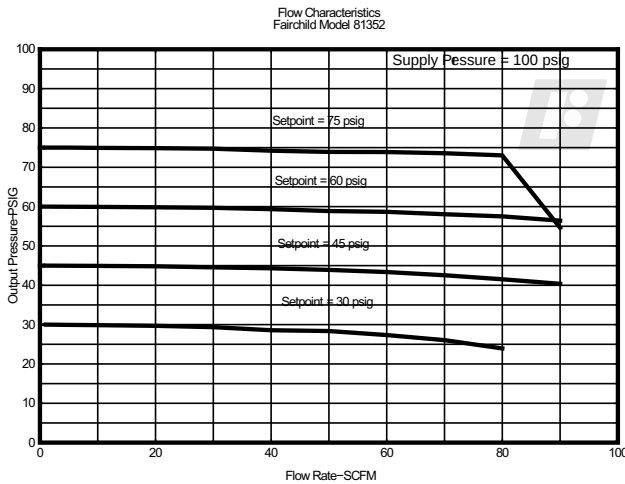
Operating Principles

This Model 81 is a precision two-stage regulator that combines a pilot control system with a basic force balance system to provide accurate output pressure regulation.

It is recommended for use in both highly sensitive instrumentation and control circuits and in equipment requiring high flow with precise control.



Technical Information



Mounting Bracket: 11989

Model 81 Regulator Kits & Accessories

Mounting Bracket Kit11989 (sold separately)

Catalog Information

Catalog Number

814 -

Pressure Ranges

psig	[BAR]	(kPa)	
0-2	[0-0.15]	(0-15).....	1
0-5	[0-0.35]	(0-35).....	2
0-20	[0-1.5]	(0-150).....	3
0.5-60	[0.035-4]	(3.5-400)....	4
0.5-100	[0.035-7]	(3.5-700)....	5

Pipe Size

1/4" NPT 2

Options

Tapped Exhaust
Bonnet Mounting
Tamper Proof
BSPT (Tapered)

E
P
T
U

Service Information

A service kit is available for the Model 81. Refer to the *Installation, Operation and Maintenance Instructions*, IS-10000081.

Specifications

Flow Capacity (nominal)

50 SCFM (85 m³/HR) (100 psig, [7.0 BAR], (700 kPa) supply;
20 psig, [1.5 BAR], (150 kPa) setpoint)

Exhaust Capacity

5.5 SCFM (9.4 m³/HR) Downstream pressure 5 psig
[.35 BAR] (35 kPa) above setpoint

Maximum Supply Pressure

2, 5 psig, [.15, .35 BAR], (14, 35 kPa) ranges:
100 psig, [7.0 BAR], (700 kPa)

20, 60, 100 psig, [1.5, 4.0, 7.0 BAR], (140, 400, 700 kPa) ranges:
150 psig, [10.0 BAR], (1000 kPa)

Minimum Supply Pressure

20 psig, [1.5 BAR], (150 kPa)

Maximum Output Pressure

100 psig, [7.0 BAR], (150 kPa)

Pressure Change (due to supply pressure variation)

Less than .2 psig, [.13 BAR], (150 kPa) for 100 psig,
[7.0 BAR], (700 kPa) change

Air Consumption

Less than 0.1 SCFM (1.7 m³/HR)

Sensitivity

Less than 0.1" (.254 cm) Water Column

Ambient Temperature Limit

-40°F to +200°F, (-40°C to 93°C)

Materials of Construction

Body Die Case Aluminum
Trim ... Stainless Steel, Brass, Aluminum, and Plated Steel
Diaphragms Nitrile on Dacron
Orifice Sapphire



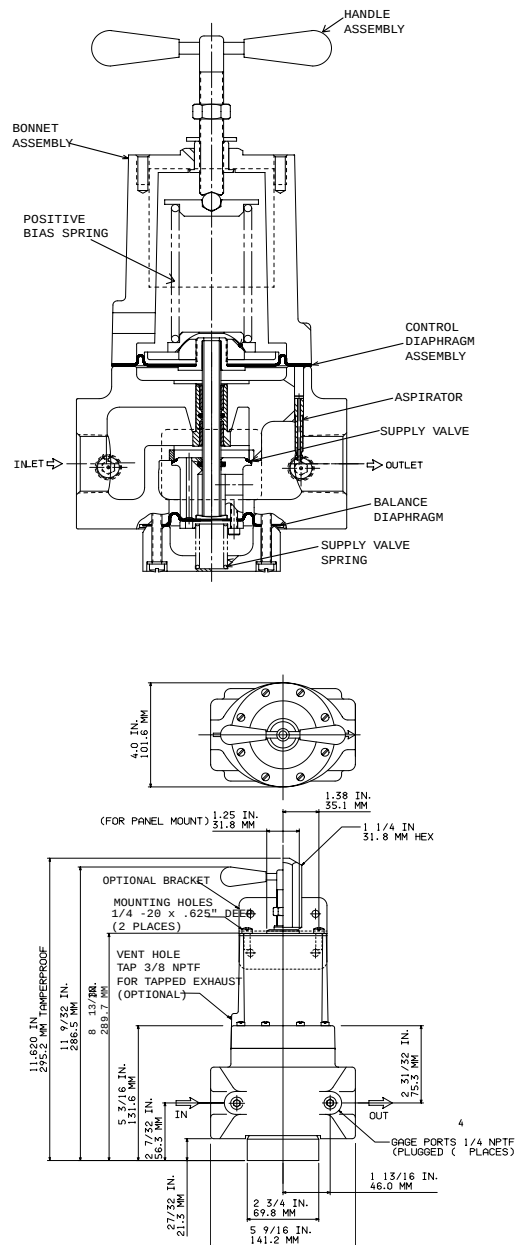
Features

- Sensitivity of 1/2" (1.27 cm) of water. Responds to equally minute changes in downstream pressure.
- Venturi-type aspirator tube to aid stability and minimize downstream pressure droop under flowing conditions.
- Balanced supply valve to minimize effect of supply pressure variation.
- Control Chamber isolates the control diaphragm to eliminate hunting and buzzing.
- Operates equally well on shop air or clean, dry instrument air.
- May be serviced and maintained without removal from line.
- Mounting Bracket available

Operating Principles

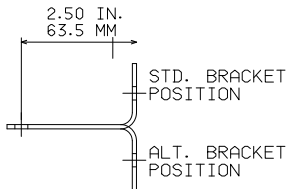
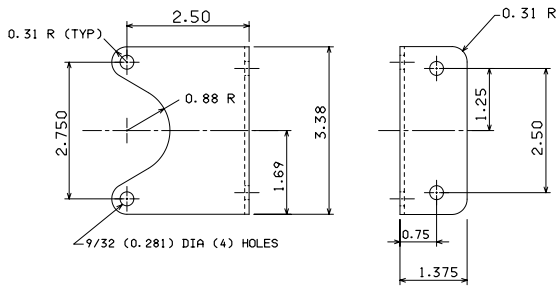
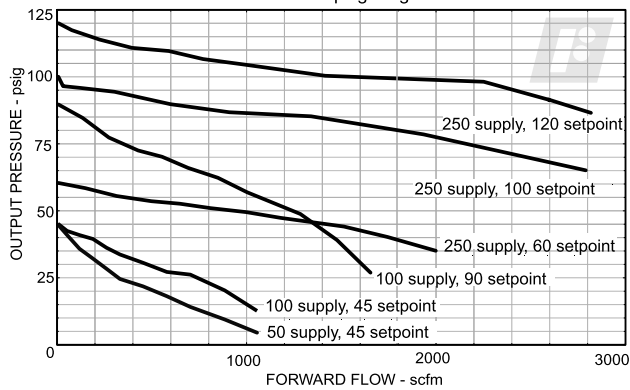
The Model 100 High Flow Pressure Regulator is designed for use in control systems requiring unusually high flow capacities. Like many of the Fairchild regulators, the compensating action of the inner valve assembly of the Model 100 allows complete stabilization of downstream pressure.

This high quality unit, which operates as efficiently on shop air as on dry instrument air, offers unusual versatility and economy. The Model 100 is capable of providing precise control of set point and good sensitivity under high flow conditions, and is the ideal choice for many demanding applications, including main header regulator control, large nip roll loading, and clutch brake operation.



Technical Information

Model 100612
Fairchild Industrial Product Company
2 - 150 psig range



Mounting Bracket: 10308

Model 100 Regulator Kits & Accessories

Mounting Bracket Kit.....10308 (sold separately)

Specifications

Maximum Supply Pressure

250 psig, [17.0 BAR], (1700 kPa)

Flow Capacity

In excess of 1500 SCFM (2550 m³/HR) (100 psig, [7.0 BAR], (700 kPa) supply, 1 1/2" NPT Conn. 40 psig, [2.8 BAR], (280 kPa) setpoint

Exhaust Capacity

44 SCFM (75 m³/HR) for downstream pressure 5 psig, [.35 BAR], (35 kPa) above 20 psig set pressure

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (.7 kPa) per 100 psig, [7.0 BAR], (700 kPa) change

Sensitivity

0.5" (1.27 cm) Water Column

Ambient Temperature Limit

-40°F to +200°F, (-40°C to +93.3°C)

Catalog Information

Catalog Number

1 0 0

Pressure Range

psig	[BAR]	(kPa)	
0-10	[0-0.7]	(0-70)	2
0.5-30	[0.035-2]	(3.5-200)	3
1-60	[0.07-4]	(7-400)	4
2-100	[0.14-7]	(14-700)	5
2-150	[0.14-10]	(14-1000)	6

Pipe Size

1" NPT	08
1 1/2" NPT	12

Options

Tapped Exhaust	E
Non-Relieving	N
Tamper Proof	T

Service Information

A Service Kit is available for the Model 100. Refer to the *Fairchild Model 100 High Flow Pressure Regulator Installation, Operation and Maintenance Instructions*, IS-10000100.

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere; Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction

Body	Aluminum
Trim	Zinc Plated Steel, Brass
Diaphragms	Buna N



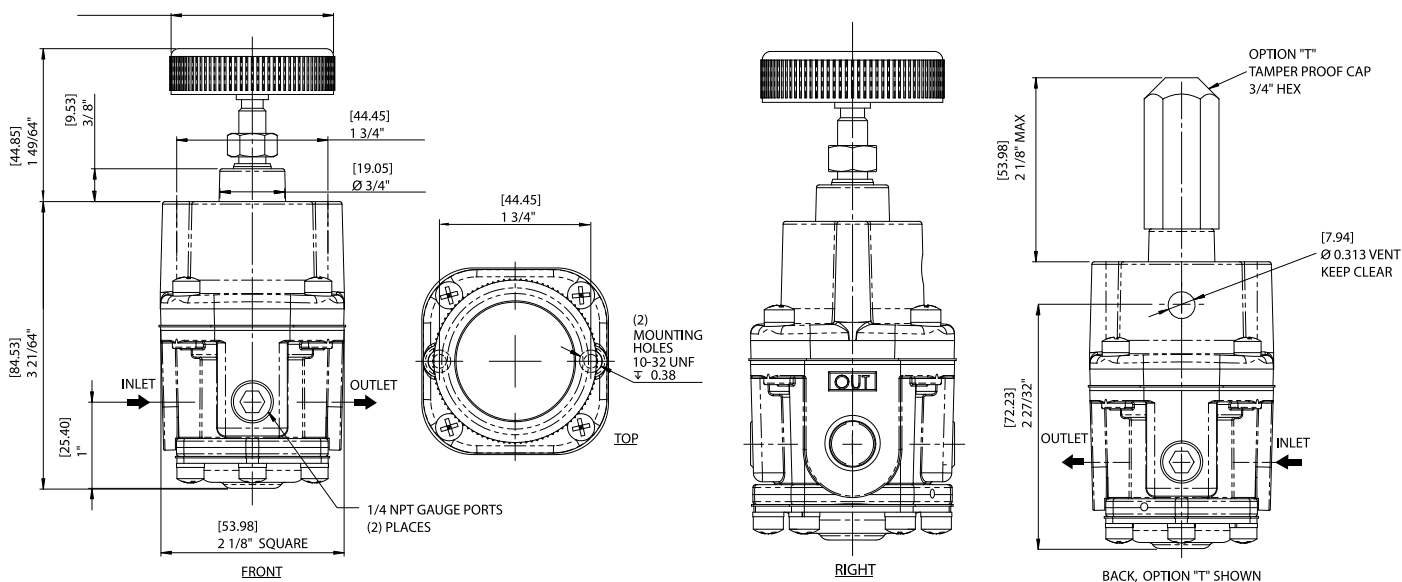
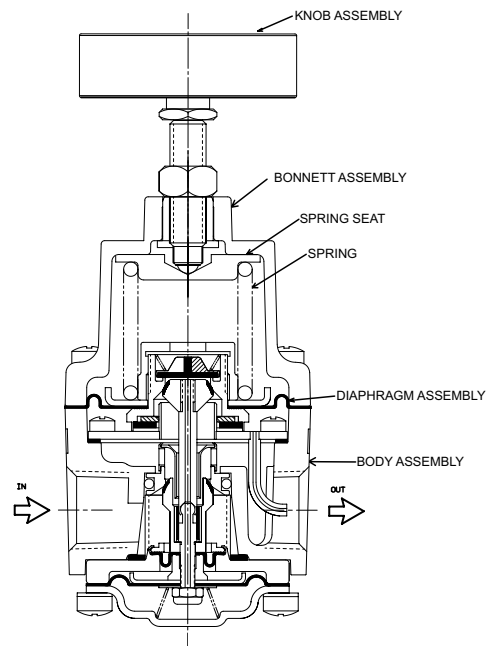
Features

- Stable operation that eliminates hunting and buzzing.
- Flow compensation provided by venturi action of the aspirator tube.
- Indirect operation provided by the action of a separate pilot valve and valve motor to eliminate unbalanced closing forces in inner valve assembly.
- Large correcting effect due to the sensitive pilot valve action that maintains constant pressure drop across the supply valve to assure immunity to supply pressure variations.
- No-Bleed design minimizes consumption of air or inert gas.
- Compact in size where space is limited.

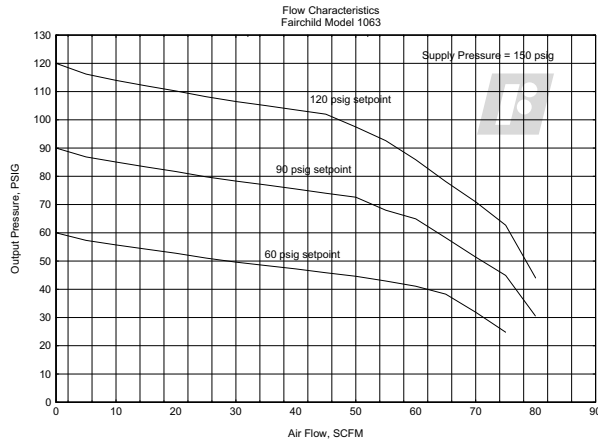
Operating Principles

The Model 1000 Precision Pressure Regulator is designed for use in systems requiring both precision control and high forward flow and exhaust capacity. The sensitive valve motor of this high quality unit makes it virtually immune to supply pressure variations.

The combination of high flow capacity and good sensitivity make the versatile control applications, including loading of control valve and calendar roll actuators, operation of clutch and braking devices, and winding operations.



Technical Information



Specifications

Flow Capacity

50 SCFM (85 m³/HR) (100 psig, [7.0 BAR], (700 kPa) supply, 20 psig, [1.5 BAR], (150 kPa) setpoint)

Exhaust Capacity

8 SCFM (13.6 m³/HR) for downstream pressure 5 psig, [.35 BAR], (35 kPa) above set pressure

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Effect of Supply Pressure Variation

0.1 psig, [.007 BAR], (.7 kPa) per 100 psig, [7.0 BAR], (700 kPa) change

Sensitivity

0.5" (1.27 cm) Water Column

Ambient Temperature Limits

-40°F to +200°F, (-40°C to + 93.3°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere;
Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction

Body Zinc
Diaphragms Buna N and Dacron
Trim . . . Aluminum, Brass, Neoprene and Zinc Plated Steel

Catalog Information

Catalog Number

1 0

Pressure Range

psig	[BAR]	(kPa)	
0.5-10	[0.03-0.7]	(3-70)	2
0.5-30	[0.03-2.0]	(3-200)	3
1-60	[0.1-4.0]	(10-400)	4
2-150	[0.15-10.0]	(15-1000)	6

Pipe Size

1/4" NPT	2
3/8" NPT	3

Options

BSPP (Parallel) ¹	H
Tamper Proof	T
BSPT (Tapered)	U

¹ BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

Service Kit

A Service Kit is available for the Model 1000. Refer to the *Fairchild Model 1000 Installation, Operation and Maintenance Instructions*, IS-10001000.



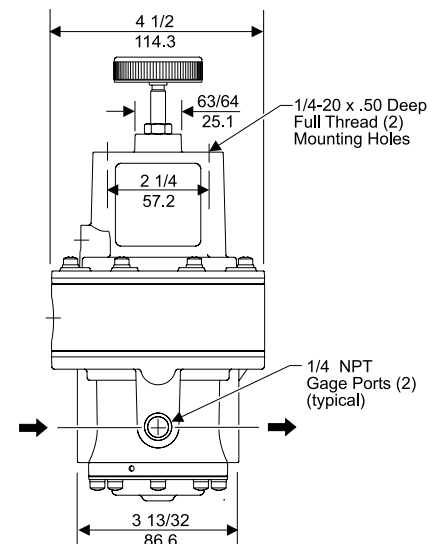
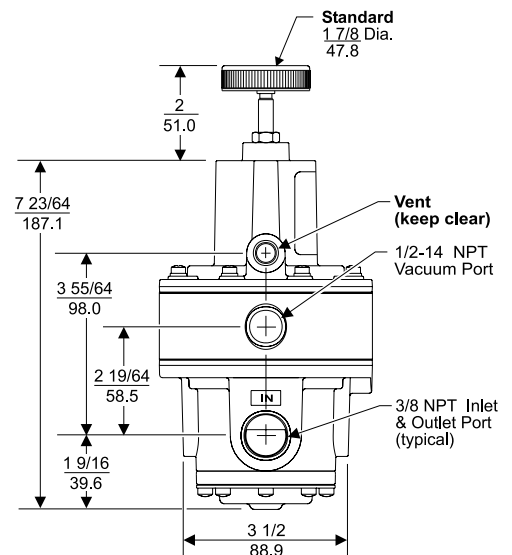
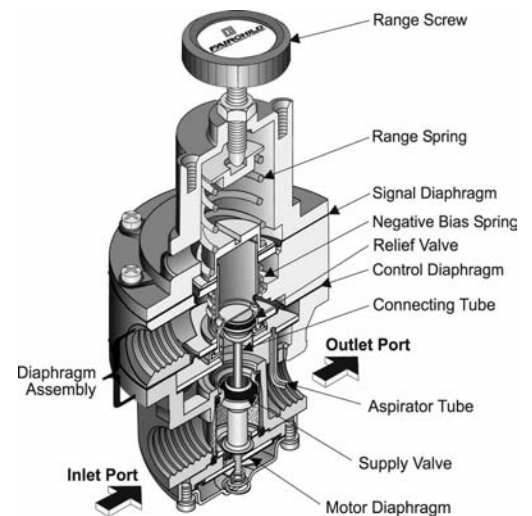
Features

- The Model 1600A Vacuum Regulator controls pressure in high flow systems above and below atmospheric pressure.
- The single unit controls vacuum and positive pressure.
- Control sensitivity of 1" water column allows use in precision applications.
- Large Supply and Exhaust Valves provide high forward and exhaust flows.
- Soft Supply and Exhaust Valve seats minimize air consumption.
- A balanced Supply Valve minimizes the effect of supply pressure variation.
- An Aspirator Tube compensates downstream pressure drop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction lets you service the Model 1600 without removing it from the line.

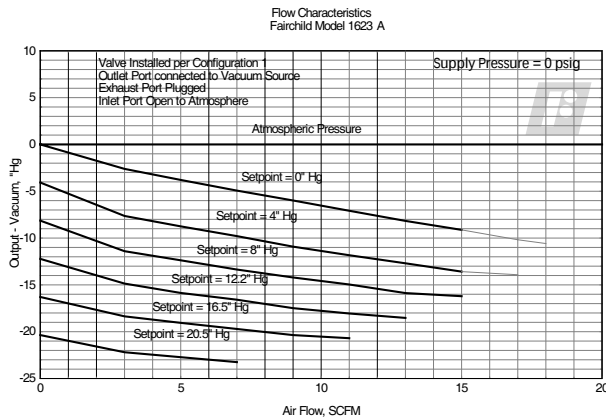
Operating Principles

When you adjust the Range Screw to a specific setpoint, the Range Spring exerts a downward force on the top of the Signal Diaphragm. The Negative Bias Spring creates an upward force on the bottom of the Signal Diaphragm. The upward net force opens the Relief Valve (vacuum supply) to let Vacuum pressure flow through the Outlet Port and the Aspirator Tube to the Control Chamber. As the setpoint is reached, the decrease in pressure lets the Diaphragm Assembly move downward to close the Relief Valve (vacuum supply).

When the vacuum pressure increases above the setpoint, the Diaphragm Assembly moves downward to open the Supply Valve (positive pressure) to maintain Output pressure.



Technical Information



Specifications

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Flow Capacity (SCFM)

28 (48 m³/HR) @ 29" Hg vacuum with inlet port open to atmosphere.

150 (255 m³/HR) @ 100 psig, [7.0 BAR],
(700 kPa) supply & 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity

20 (34 m³/HR) where downstream pressure is 5 psig,
[.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa)
setpoint

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (0.7 kPa) for 100 psig,
[7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

1" (2.54 cm) Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to +93°C)

Materials of Construction

Body and HousingAluminum
TrimZinc Plated Steel, Brass
DiaphragmsNitrile on Dacron

Catalog Information

Catalog Number

1 6 A

Pressure Range

psig	[BAR]	(kPa)
Vacuum - 10	[Vacuum -0.7]	(Vacuum - 70) . . .
Vacuum - 30	[Vacuum -2.0]	(Vacuum - 200) . .
Vacuum - 150	[Vacuum - 10]	(Vacuum - 1000) . .

2
3
6

Pipe Size

3/8" NPT	3
1/2" NPT	4
3/4" NPT	6

Options

BSPP (Parallel) ¹	H
Fluorcarbon	J
Tamper Proof	T
BSPT (Tapered)	U

¹ BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

Installation

For installation instructions, refer to the *Fairchild Model 1600A Vacuum Regulator Installation, Operation and Maintenance Instructions*, IS-1001600A.



24CC/24CS (shown)

The 24CC and 24CS M/P Converters are motor driven pneumatic regulators with motor assemblies enclosed in a commercial enclosure.

The AC Control Unit for the 24CC unit is a continuous operation motor available in 115vAC.

The control assembly for the 24CS unit is a stepper motor with an integral Translator Board which converts 23-26vAC digital pulse inputs supplied by the customer, into control logic to drive the motor.

Features

(Varies with 2400 Models)

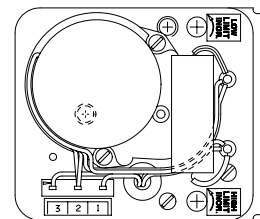
- Output pressure locks in last position in event of power failure.
- Continuous AC Motor unit is instant start-stop, heavy duty impedance protected unit eliminates coasting and prevents burnout in the event of stalling.
- Stepper Motor capable of rapid start-stop with high running torque enables use in open loop control systems.
- Standard commercial enclosure or explosion-proof NEMA 4X housing for use in hazardous or harsh environments.
- Optional end of travel limit switches for user setting of minimum and maximum pressure values.

Summary

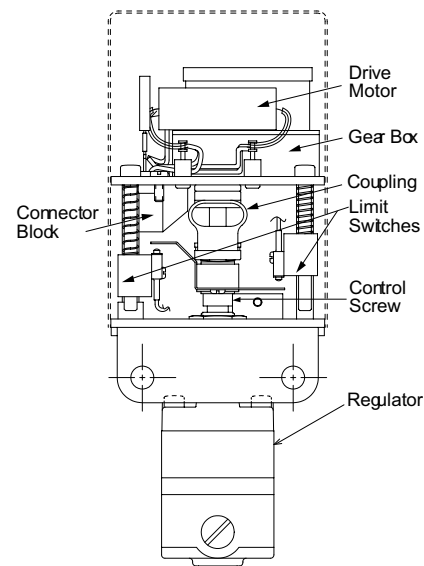
The table summarizes inputs and outputs for all the 2400 Series M/P Converters. Individual converters are described in separate sections.

Model	24CC	24CS	24XFS
Inputs	115vAC	23-26vDC (logic input)	1-5vDC 4-20Ma DC 12-15vDC 23-26vDC
Outputs psig [BAR] (kPa) <i>Model 30</i>	0-2 [0-0.15] (0-15)	0-10 [0-0.7] (0-70)	2-100 [0.15-7.0] (15-700)
<i>Model 80</i>		0-20 [0-1.5] (0-150)	1-100 [0.1-7.0] (10-700)
<i>Model 81</i>	0-2 [0-0.15] (0-15)	0-5 [0-0.35] (0-35)	0.5-100 [0.03-7.0] (3-700)
<i>Model 10</i>			0.5-30 [0.03-2.0] (3-200)
<i>Model 16</i>			Vacuum to 10 [Vacuum-0.7] (Vacuum-70)

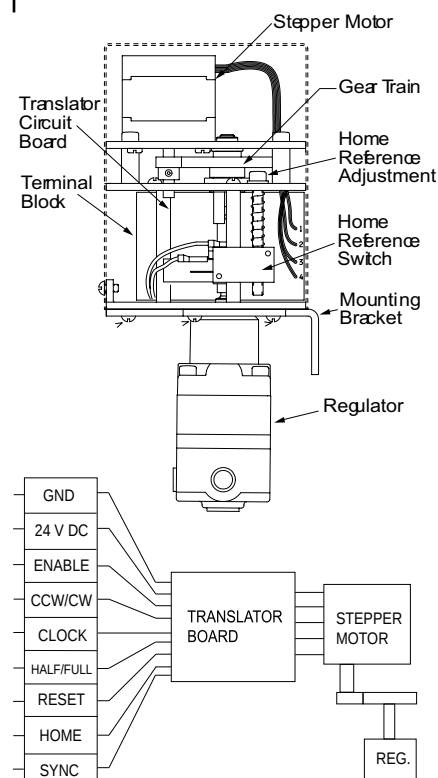
AC Control Unit (CC)



TOP VIEW TYPICAL



Stepper Motor Control (CS)



Environmental**AC Control Unit**

Continuous Operation	-40°F to +100°F (-40°F to +90°C)
Intermittent Operation	-40°F to +150°F (-40°F to +65.5°C)

Stepper Motor

Operating Temp. Range	0° to +125°F (-17.8°F to +51.6°C)
Intermittent Operation	-40°F to +200°F (-40°F to +93.2°C)

Electrical**AC Control Unit**

Motor Voltage	115vAC, 60Hz
Power Consumption (watts)	
Model 30 Regulator	5 (Max.)
Model 80 Regulator	3 (Max.)
Model 81 Regulator	3 (Max.)

Stepper Motor with Integral Translator

Voltage to translator	23-26vDc @ 800 Ma
Power Consumption (watts)	21 (Max.)

Inputs**Translator**

All inputs except enable

Input Signal Voltage (High)	.2-5v
Input Signal Voltage (Low)	.0-0.8v Max.
Input Signal Current (High)	.0
Input Signal Current (Low)	.0.9 mA (Sink)
Enable Input Voltage (Low)	.0v-1.5v
Enable Input Voltage (High)	.2v-5v
Clock Time Duration	.0.5 us Min.
Clock setup	.1.0 us Min.
□Clock Freq. Range	.800 Hz Max.

* Clock frequency between 80 and 200 Hz may cause noise;
however, operation of the unit will not be adversely affected.

Performance

Standard Unit: Regulator Characteristics

Regulator	Pressure Ranges	NPT	Flow		Exhaust	
			SCFM*	m ³ /HR	SCFM**	m ³ /HR
30	All Ranges	1/4"	30	51	2.0	3.4
80	All Ranges	1/8"	14	23.8	2.5	4.3
81	All Ranges	1/4"	50	85	5.5	9.4

*100 psig, [7.0 BAR], (700 kPa) pressure 20 psig, [1.5 BAR],
(150 kPa) setpoint

** Downstream Pressure 5 psig, [.35 BAR], (35 kPa)
above setpoint

Materials of Construction

Model 2400 - Steel, Brass, Aluminum, Nylon

NOTE: For Materials of Construction of individual regulators,
please see appropriate specification sheet.

Full Range Adjusting Time (Seconds)**AC Control Unit**

Reg. Model	PRESSURE RANGES: psig, [BAR], (kPa)							Motor RPM
	2,[.15],[.15]	5,[.35],[.35]	10,[.7],[.70]	20,[1.5],[.70]	30,[2.0],[.200]	60,[4.0],[.400]	100,[7.0],[.700]	
30	196		256		226	285	256	2
	98		128		113	143	128	4
	65		85		75	95	N/A	6
	49		64		56	71	N/A	8
80				150		148	156	2
				75		74	78	4
				50		49	52	6
				38		N/A	N/A	8
81	156	186		150		148	156	2
	78	93		75		74	78	4
	52	62		50		49	52	6
	39	47		38		N/A	N/A	8

Stepper Motor

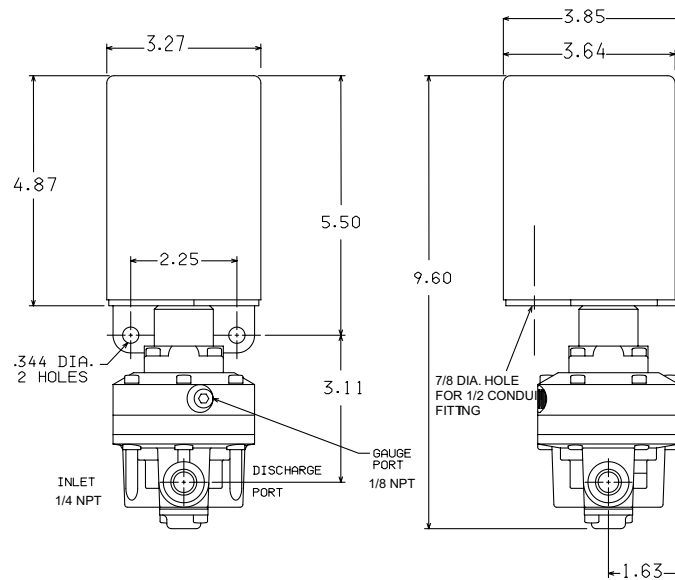
Reg. Model	PRESSURE RANGES: psig, [BAR], (kPa)							Motor RPM
	2,[.15],[.15]	5,[.35],[.35]	10,[.7],[.70]	20,[1.5],[.70]	30,[2.0],[.200]	60,[4.0],[.400]	100,[7.0],[.700]	
30	.000342		.00131		.00444	.00702	.0139	PSI/STEP PULSE CNT FR ADJ TIME
	5850		7650		6750	8550	7200	
	11.7		15.3		13.6	17.1	14.4	
80				.00444		.0136	.0214	PSI/STEP PULSE CNT FR ADJ TIME
				4500		4410	4680	
				9.0		8.8	9.4	
81	.000427	.000896		.00444		.0163	.0214	PSI/STEP PULSE CNT FR ADJ TIME
	4680	5580		4500		4410	4680	
	9.4	11.2		9.0		8.8	9.4	

DEG/STEP of range screw all models, all pressures0.4°/Step

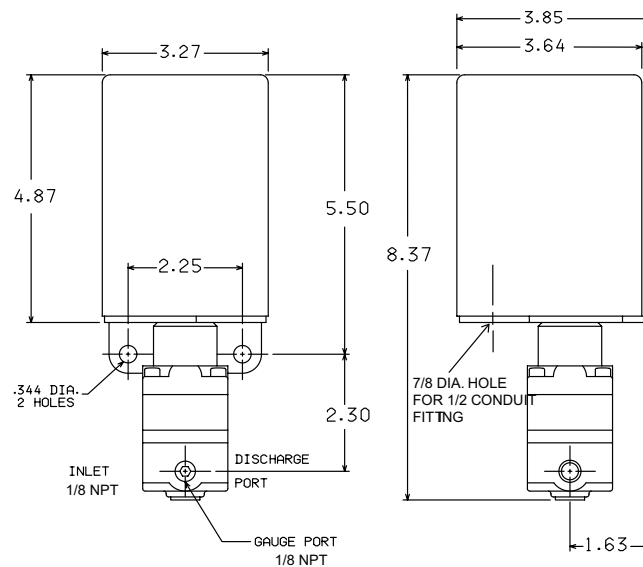
PULSE COUNT (PULSE CNT) to Full Range

FULL RANGE ADJUSTMENT TIME (FR ADJ TIME) is measured @ 500 PPS for 24vDC Supply

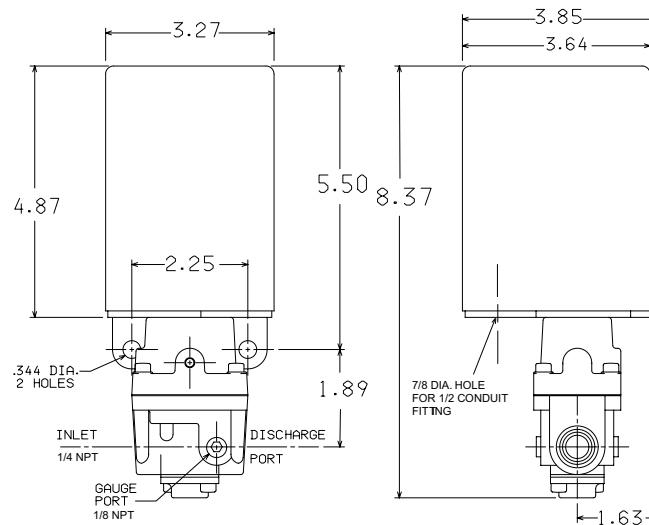
MODELS: 24CC81 / 24CS81



MODELS: 24CC80 / 24CS80



MODELS: 24CC30 / 24CS30



NOTE: Mount upright for drip proof operation

AC Control Unit (CC)

The Precision M/P Converter consists of a heavy duty industrial permanent magnet type motor with gear box connected through a coupling to a threaded control screw which compresses the positive bias spring assembly of a Model 30, 80, or 81 Precision Regulator.

Limit switches switch off the current to the instant START/STOP motor when a maximum or minimum pressure is achieved. Electrical connections are made to the terminal block inside the motor cover.

A variety of motor options are available to assure optimum adjustment rates according to specification application.

Motor reversal is achieved by applying voltage between the common terminal of the terminal block and the alternate motor winding (both windings are wired to terminals on the terminal block).

Commercial Stepper Motor

The Model 2400 M/P Converter equipped with a stepper motor is a digital pulse controlled pneumatic regulator. Principle components include a 200 step/revolution stepper motor, a gear train connecting the motor and range screw, a translator circuit board and a pressure regulator. Switches used in the unit are Home Reference switches.

Electronic circuits in an integral translator convert the digital pulse input signals into control logic that operates a 200 step per revolution stepper motor. The stepper motor in turn controls the output of a pressure regulator by driving its range screw through a 4.5:1 reduction gear. The translator consists of a control logic section and a power output section.

NOTE:

The user's computer must supply the digital input pulse in accord with the specifications for stepper motor operation on page 47.

The Control/Logic section contains the logic sequence that determines the proper switching of the stepper motor windings to accomplish rotation. This section accepts the input signal that controls the direction of the motor and the type of switching sequence which is transmitted to the motor windings. This section also contains a pulse width modulated chopper circuit that controls the current in the motor windings.

All inputs have pull up resistors to place them in a HIGH logic state. As a result all inputs can be changed by switch closures. This simplifies manual control circuits and as a result the controlling device does not have to supply input current to the translator inputs.

Catalog Information

Please refer to the full range adjustment time table page 47 and select the proper pressure range and regulator model for your application. Choose the speed (rpm) which will provide the closest adjustment time in seconds. Include all appropriate designations as outlined in the following example:

Catalog Number	24	C						0	
Control Unit Type									
DC Pulse/DC Analog . . .	S								
Continuous AC	C								
Regulator Model									
Model 30	30								
Model 80E	80								
Model 81E	81								
Model 30 BSPT	30U								
Model 80E BSPT	80U								
Model 81E BSPT	81U								
Voltage									
115 VAC 60 Hz	1								
DC TTL Input with	5								
12-24 VDC Translator Board									
Pressure Range									
psig [BAR] (kPa)									
0-2 [0-0.15] (0-15)	1								
0.5-10 ² [0.03-0.7] (3-70)	2								
0.5-20 ¹ [0.03-1.4] (3-140)	3								
0.5-30 ² [0.03-2.0] (3-200)	4								
1-60 [0.07-4.0] (7-400)	5								
2-100 [0.15-7.0] (15-700)	6								
0-5 ³ [0-0.35] (0-35)	7								
Motor Speed									
DC Motor Only	00								
2 rpm	02								
4 rpm	04								
6 rpm	06								
8 rpm	08								
Enclosure									
Commercial Enclosure	0								
Option									
Low Temperature (CS Only)	3								

¹ 0.5-20 psig for Models 80E and 81E Only.

² 0.5-10, 0.5-30 psig for Model 30 Only.

³ 0-5 psig for Model 81E Only.



24XC/24XS (shown)

The 24XC and 24XS M/P Converters are motor driven pneumatic regulators with motor assemblies enclosed in a NEMA 4X Explosion-Proof enclosure.

AC Control Unit (24XC)

The AC Control unit for the 24XC unit is a continuous operation motor available in 115vAC. A feedback potentiometer option is available for these units.

DC Pulse Input Unit (24XS)

The DC pulse input assembly for the 24 XS unit is a Clock Generator/Translator board available for the 12vDC or 24vDC pulse input. This allows the use of an external Controller with a 12vDC or 24vDC output.

DC Analog Input Unit (24XS)

The DC analog input assembly is an Amplifier (Proportional Control) and Translator board which allows operation with a 4-20mA or 1-5vDC analog input. Minimum-maximum limit switches are standard on this unit. Reverse action and split ranging on the analog unit can be achieved in the field.

TTL Input (+5vD) (24XS)

The TTL input unit is equipped with a Translator board only. The user is required to supply the digital input pulses.

The control assembly for the 24XS unit is a stepper motor with an integral Translator board which converts 12vDC or 24vDC digital input pulses supplied by the customer into control logic to drive the stepper motor.

Environmental

AC Control Unit

Continuous Operation -40°F to +100°F
(-40°F to +90°C)
Intermittent Operation -40°F to +150°F
(-40°F to +65.5°C)

DC Pulse/DC Analog Input Unit

Operating Temp. Range 0° to +125°F
(-17.8°F to +51.6°C)
Low Temp. Option -40°F to +200°F
(-40°F to +93.2°C)

Electrical

AC Control Unit

Motor Voltage 115vAC, 60Hz
Power Consumption (watts)
Model 10 Regulator 5 (Max.)
Model 16 Regulator 3 (Max.)
Model 80 Regulator 3 (Max.)
Model 81 Regulator 3 (Max.)

Stepper Motor

Input to Translator Board 12-24vDc @ 800 Ma

Inputs

Translator

All inputs except enable

Input Signal Voltage (High) 2-5v
Input Signal Voltage (Low) 0-0.8v Max.
Input Signal Current (High) 0
Input Signal Current (Low) 0.9mA (sink)
Enable Input Voltage (Low) 0v-1.5v
Enable Input Voltage (High) 2v-5v
Clock Time Duration 0.5 us Min.
Clock Setup 1.0 us Min.
Clock Freq. Range 800Hz Max.

* Clock frequency between 80 and 200 Hz may cause noise; however, operation of the unit will not be adversely affected.

DC Pulse Input

Input to Clock Generator/Translator Board 12-15vDC
or 23-26vDC @ 800 mA
Signal Current (sink) 10mA @ 24v
Power Consumption (watts) 21 (max.)
for 12-24vDC

DC Analog Input

Input to Amplifier
(Proportional Control)/Translator 4-20mA
1-5vDC
Power Supply 12-24vDC

Hazardous Locations

FM (Factory Mutual) Approval:

Class I, Division I, Groups B, C and D; dust ignition proof for Class II, Division I, Groups E, F, and G; indoor and outdoor (NEMA Type 4X)

Performance

Standard Unit- Regulator Characteristics

Regulator	Pressure Ranges (psig)	NPT	Flow		Flow	
			SCFM*	m ³ /HR	SCFM**	m ³ /HR
10E	0-30	1/4"	40	68	5.5	9.4
16 ¹	Vacuum to 10	1/4"	2.5	4.3		
80E	All Ranges	1/8"	14	23.8	2.5	4.3
81E	All Ranges	1/4"	50	85	5.5	9.4

* 100 psig, [7.0 BAR], (700 kPa) pressure 20 psig, [1.5 BAR],
(150 kPa) setpoint

**Downstream Pressure 5 psig, [.35 BAR], (35 kPa) above setpoint

¹ At 29" Hg vacuum

Materials of Construction

Model 2400 - Steel, Brass, Aluminum, Nylon

NOTE: For Materials of Construction of individual regulators, please see appropriate specification sheet.

**Full Range Adjusting Time (seconds)
DC Pulse/DC Analog Input Unit 12vDC Supply**
 Estimated Full Range Adjusting Time (seconds) 12VDC Supply

				Mode of Operation			
				Full Step		Half Step	
				Full Range Adj. Times (seconds)		Full Range Adj. Times (seconds)	
Reg. Model	Pressure Ranges psig [BAR] (kPa)			Min.	Max.	Min.	Max.
10E	.5-30	0.03-2.0	3-200	25	25	26	48
	6-30	0.4-2.0	40-200	20	20	21	38
	3-27	0.2-1.8	20-180	17	20	19	38
	3-15	0.2-1.0	20-100	6	10	8	21
	3-9	0.2-0.6	20-60	3	6	4	11
	9-15	0.6-1.0	60-100	3	5	4	11
16	vac-10	vac-0.7	vac-70	not capable of performing in this range		26	43
80E	.5-20	0.03-1.5	3-150	10	14	11	28
	1-60	0.1-4.0	10-400	10	14	11	28
	2-100	0.15-7.0	15-700	13	13	8	17
81E	0-2	0-0.15	0-15	6	14	12	28
	0-5	0-0.35	0-35	8	21	16	41
	.5-20	0.03-1.5	3-150	10	14	11	28
	1-60	0.1-4.0	10-400	10	14	11	28
	2-100	0.15-7.0	15-700	13	13	8	17

**DC Pulse/DC Analog Input Unit
24vDC Supply**
 Estimated Full Range Adjusting Time (seconds) 12VDC Supply

				Mode of Operation			
				Full Step		Half Step	
				Full Range Adj. Times (seconds)		Full Range Adj. Times (seconds)	
Model	Pressure Ranges						
	psig	[BAR]	(kPa)	Min.	Max.	Min.	Max.
10E	.5-30	0.03-2.0	3-200	13	25	18	48
	6-30	0.4-2.0	40-200	11	20	15	38
	3-27	0.2-1.8	20-180	10	20	14	38
	3-15	0.2-1.0	20-100	4	10	8	21
	3-9	0.2-0.6	20-60	2	6	4	11
	9-15	0.6-1.0	60-100	2	5	4	11
16	vac-10	vac-0.7	vac-70	13	22	16	43
80E	.5-20	0.03-1.5	3-150	6	14	12	28
	1-60	0.1-4.0	10-400	7	14	11	28
	2-100	0.15-7.0	15-700	4	13	8	17
81E	0-2	0-0.15	0-15	6	14	12	28
	0-5	0-0.35	0-35	8	21	16	41
	.5-20	0.03-1.5	3-150	6	14	12	28
	1-60	0.1-4.0	10-400	7	14	11	28
	2-100	0.15-7.0	15-700	4	13	8	17

**Full Range Adjusting Time (seconds)
AC Control Unit**

Reg. Model	Pressure Range psig, [BAR], (kPa)							Motor RPM
	2,[.15],(15)	5,[.35],(35)	10,[.7],(70)	20,[1.5],(150)	30,[2.0],(200)	60,[4.0],(400)	100,[7.0],(700)	
10E					270			2
					135			4
					90			6
					68			8
16			210					2
			105					4
			70					6
			52					8
80E				132		132	141	2
				66		66	71	4
				44		44	47	6
81E	141	180		129		129	135	2
	71	90		65		65	68	4
	47	60		43		43	45	6
	35	45		32		N/A	N/A	8

Full Range Adjusting Time for TTL Unit

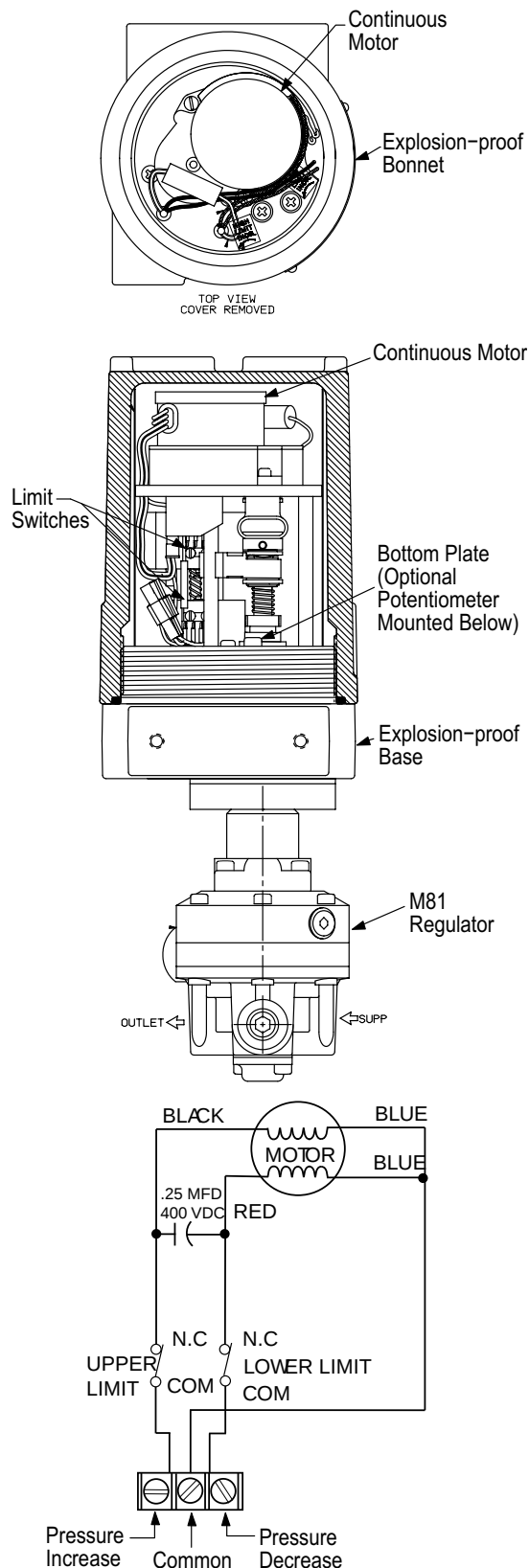
NOTE: Required PPS for a specific FR Adj. Time can be calculated as follows:

$$\text{PPS} = \frac{\text{FR Adj. Time @ 500 PPS} \times 500}{\text{Required Fr Adj. Time}}$$

For 110.8 Second Time Requirement

$$\text{PPS} = \frac{13.3 \times 500}{110.8} = 60.01 \text{ PPS}$$

AC Control (XC)



Explosion-Proof AC Control Unit (XC)

The Model 2400 M/P Converter is isolated from an explosive environment by enclosing it in an explosion-proof housing. The Continuous Motor configuration includes limit switches.

The Continuous Motor is mounted on the top plate of the motor assembly. Wiring to the unit is made to a terminal block through a 1/2-14 NPT conduit fitting in the base of the housing.

The units as configured at the factory are wired so that connections to the motor are wired to the Normally Closed terminals of the limit switches. Customer connections are made to the Normally Open terminals of the the limit switches.

An optional potentiometer can be provided so that a feedback voltage proportional to the range screw travel is available to the customer. The potentiometer is accessed through the conduit fitting in the base of the housing.

Motor reversal is achieved by applying voltage between the common terminal of the block and the alternate motor winding.

Explosion-Proof Stepper Motor (CC)

The Model 2400 M/P Converter equipped with a stepper motor is a digital pulse controlled pneumatic regulator. Principle components include a 200 step/revolution stepper motor, a gear train connecting the motor and range screw, a translator circuit board and a pressure regulator. Switches used in the unit are Home Reference switches.

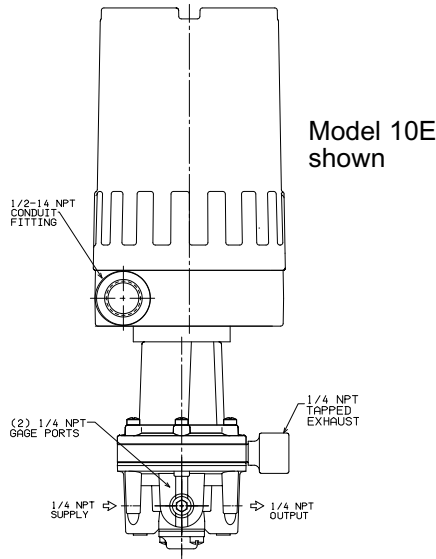
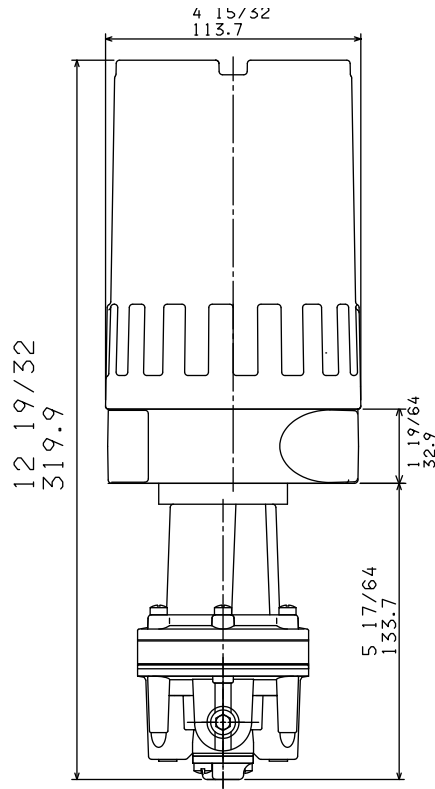
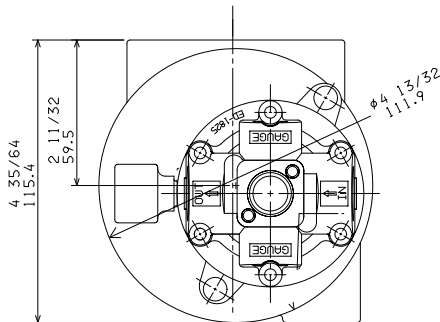
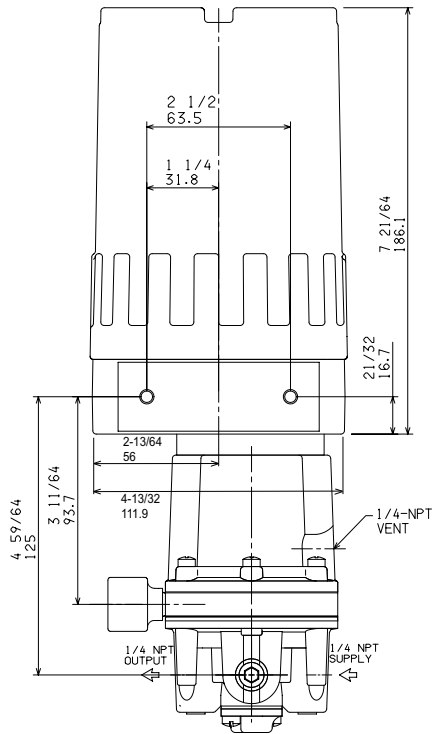
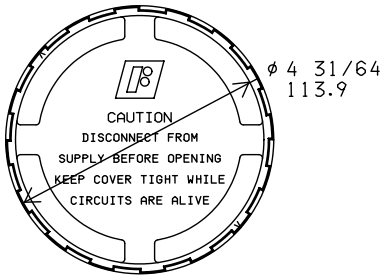
Electronic circuits in an integral translator convert the digital pulse input signals into control logic that operates a 200 step per revolution stepper motor. The stepper motor in turn controls the output of a pressure regulator by driving its range screw through a 4.5:1 reduction gear. The translator consists of a control logic section and a power output section.

NOTE:

The user's computer must supply the digital input pulse in accord with the specifications for stepper motor operation on page 47.

The Control/Logic section contains the logic sequence that determines the proper switching of the stepper motor windings to accomplish rotation. This section accepts the input signal that controls the direction of the motor and the type of switching sequence which is transmitted to the motor windings. This sections also contains a pulse width modulated chopper circuit that controls the current in the motor windings.

All inputs have pull up resistors to place them in a HIGH logic state. As a result all inputs can be changed by switch closures. This simplifies manual control circuits and as a result the controlling device does not have to supply input current to the translator inputs.



Clock Generator Limit Switch Connection

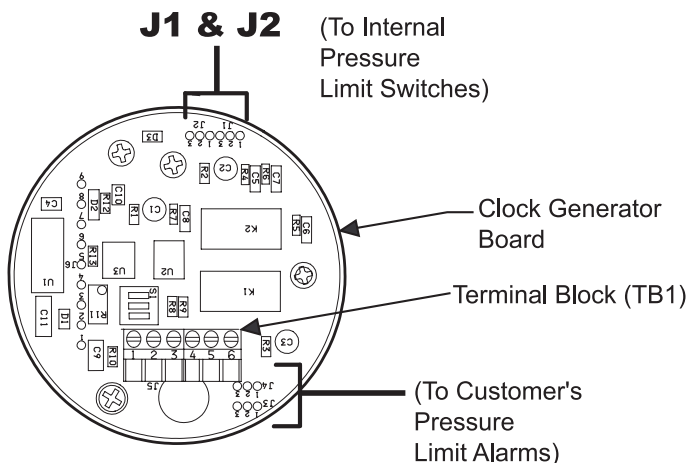
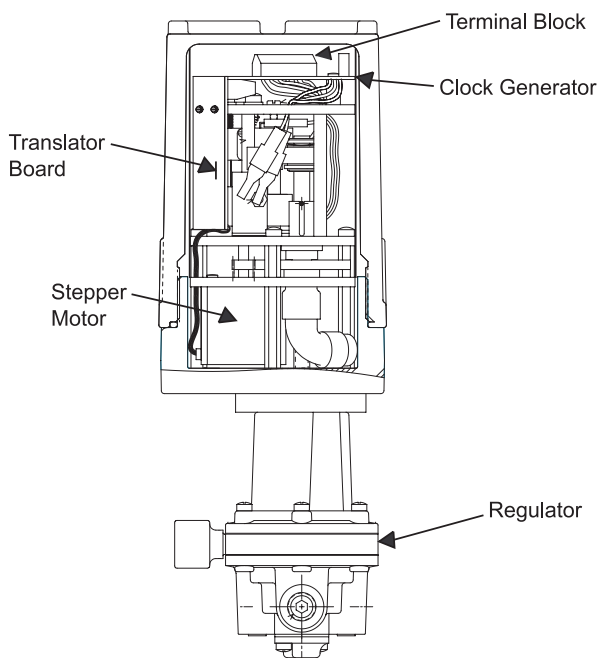


Table 1. Clock Generator PC Board Wiring Connections

From Connector	Color	Function	To Closure
J1-1	Green	Internal High Pressure Limit Switch	Normally Open
-2	White/Green		Normally Closed
-3	Black		Common
J2-1	Red	Internal Low Pressure Limit Switch	Normally Open
-2	White/Red		Normally Closed
-3	White/Black		Common
J3-1	Gray	Customer's High Pressure Limit Alarm	Common
-2	White/Yellow		Normally Closed
-3	Yellow		Normally Open
J4-1	Brown	Customer's Low Pressure Limit Alarm	Common
-2	White/Orange		Normally Closed
-3	Orange		Normally Open



Explosion-Proof DC Pulse Input (XS)

The Model 2400 M/P Converter is isolated from an explosive environment by enclosing in an explosion-proof housing. The Stepper Motor configuration is equipped with a clock generator positioned horizontally, which plugs into a vertically mounted translator board. The configuration includes limit switches.

The Stepper Motor is mounted on the bottom of the motor assembly in the base of the explosion-proof housing. Wiring to the unit is made to a terminal board through a 1/2" - 14 NPT conduit fitting in the base of the housing.

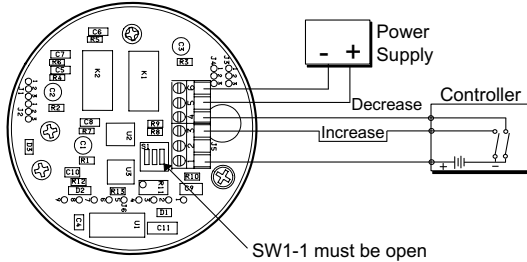
The unit includes two single pole, double throw, double break limit switches.

Switches on the clock generator board allow selection of:

- a) Internally or Externally powered controls loops.
- b) Half-step or Full step mode.
- c) High-Speed or Low-Speed operation.

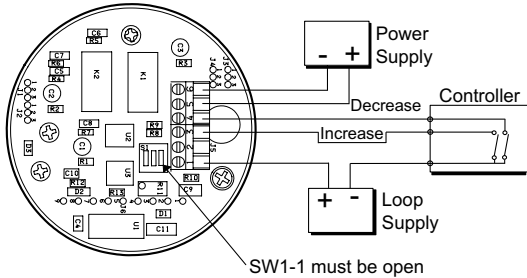
Pulse Input

Input Board



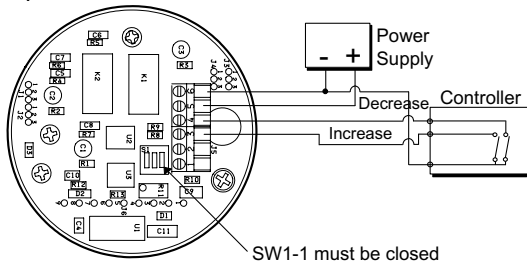
Controller (Pulse Input) using the isolated loop supply.

Input Board



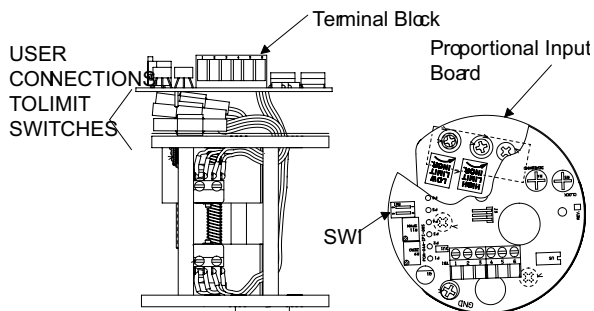
Controller (Pulse Input) using the dual isolated loop supply.

Input Board



Controller (Pulse Input) using the non-isolated loop supply.

Analog Input



External Control Connections - Explosion-Proof (XS) Unit

The Explosion-Proof stepper motor unit is equipped with a Clock Generator and a Translator. Connections from an external Controller are made to the terminal clock on the Input Board as shown.

a) Controller with Isolated Loop Supply

FROM	TO
External Controller	Input Board
+DC	TB-1 Term 1
Switch Closure	TB-1 Term 3 (Increase)
Switch Closure	TB-1 Term 4 (Decrease)

b) Controller with Dual Isolated Loop Supply

FROM	TO
External Controller	Clock Generator DC Supply
Switch Closure	TB-1 Term 3
	TB-1 Term 4
	TB-1 Term 1

c) Controller using supply which powers Model 2400 as Control Loop Supply

FROM	TO
External Controller	DC Supply Clock Generator
Switch Comm	
Switch Closure	TB-1 Term 3
Switch Closure	TB-1 Term 4

Explosion-Proof DC Analog Input (XS)

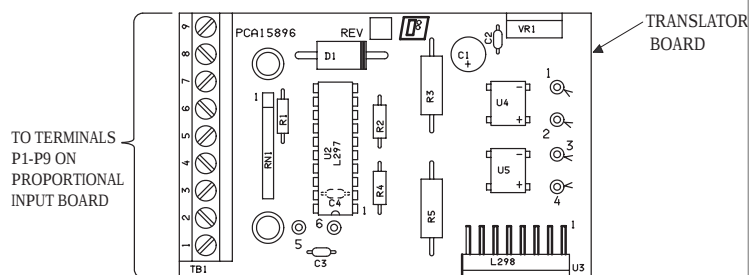
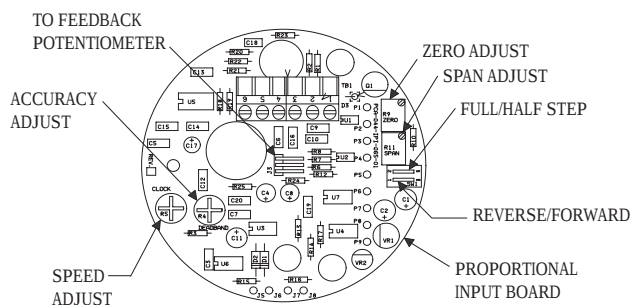
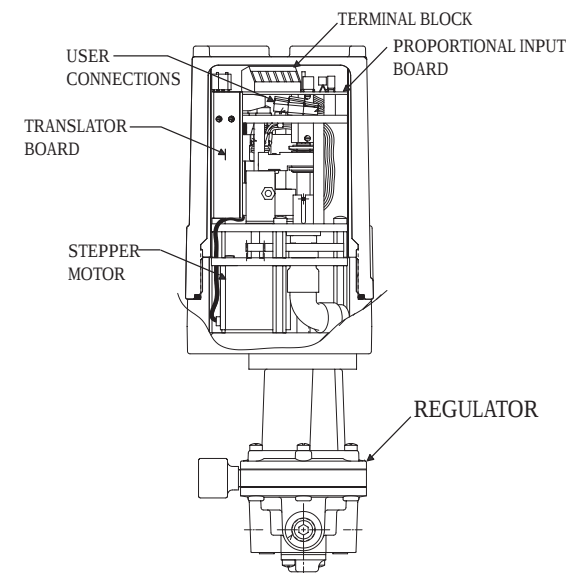
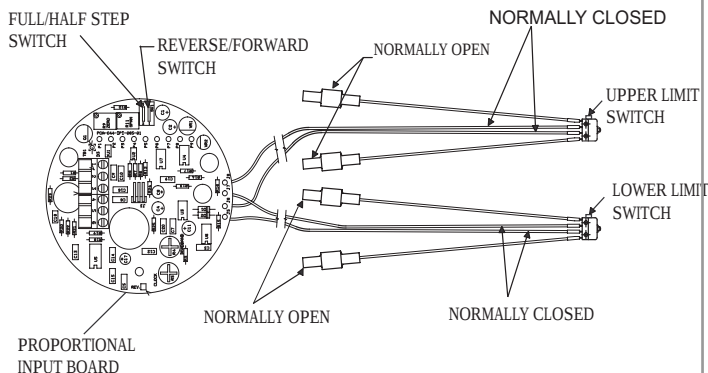
The Model 2400 M/P Converter is isolated from an explosive environment by enclosing it in an explosion-proof housing. The stepper motor configuration for this option is equipped with a Proportional Board mounted horizontally on the top of the Motor Assembly.

The output of the 4-20 mA Proportional Board is wired to a vertically mounted translator board. The configuration includes limit switches.

The stepper motor is mounted on the bottom of the motor assembly in the base of the explosion-proof housing. Wiring to the unit is made to a terminal block through a 1/2-14 NPT conduit fitting in the base of the housing.

There is one switch (SW-1) located on the 4-20 mA board. SW-1 is made up of two switches (S1 and S2). S1 selects forward or reverse operation; S2 full or half step operation.

DC Analog Control



External Control Connections - Explosion-Proof (XS) Unit

Analog Input

4-20 mA, 1-5vDC Input

Connections are made to Terminal Board TB-1 as follows:

Terminal	Input Connection
1	4-20 mA signal current from Controller (+)
2	4-20 mA or 1-5vDC return (-)
3	1-5vDC signal voltage from Controller (+)
4	24vDC Power (+)
5	Common

The unit includes two single pole, double throw, double break limit switches. The Normally Closed terminals are used in the internal control circuit.

Normally Open terminals of the limit switches have connections available for customer use.

Switches on the Proportional Control Board allow selection of :

- Reverse or Forward Operation.
- Half-step or Full-step Mode.



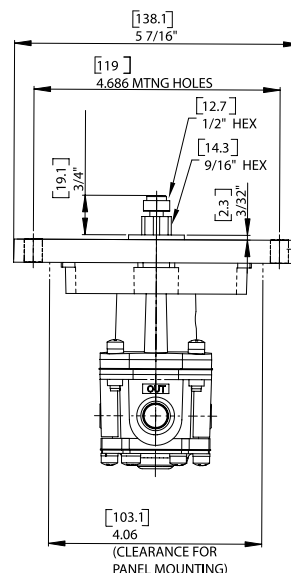
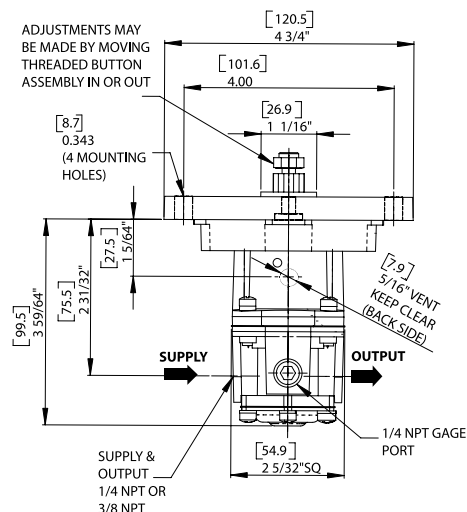
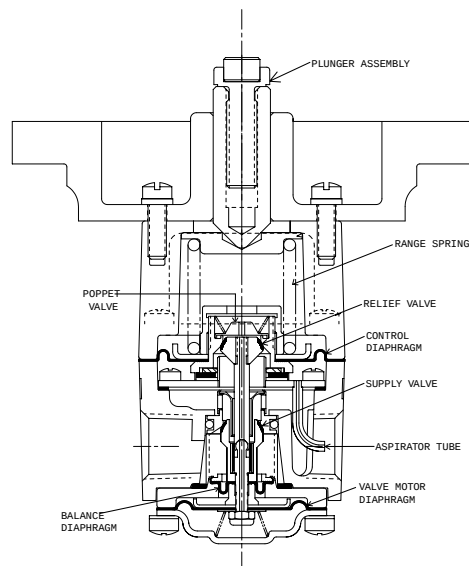
Features

- Regulator is sensitive to 1/2" Water Column which permits use in precision applications.
- Balanced Supply Valve minimizes the effect of supply pressure variation.
- Aspirator Tube minimizes downstream pressure droop under flow conditions.
- Soft Supply and Exhaust Seats minimize air consumption.
- Flow of up to 50 SCFM with 100 psig Supply allows use in applications with high flow requirements.
- Separate Control Chamber isolates the diaphragm from the main flow, eliminating hunting and buzzing.
- Unit construction permits servicing without removing from line.
- Short Plunger Stroke Over full pressure range allows rapid change in pressure for small mechanical movement.

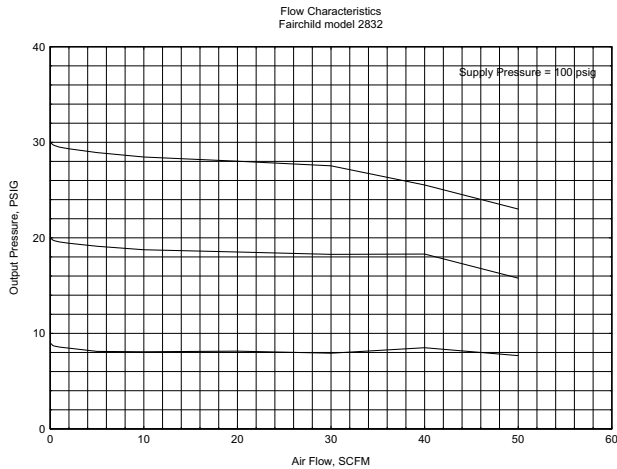
Operating Principles

The Model 2800 Plunger Regulator is designed for applications requiring rapid changes in set pressure. This precision device provides excellent sensitivity with high forward and reverse flows. The plunger design allows more rapid set point adjustment over the pressure range of the unit than conventional control knob models.

The Model 2800 is recommended for use in a variety of applications where rapid pressure changes are required, including control stations and test panels, and in construction machinery and industrial or oil rig control equipment.



Technical Information



Specifications

Flow Capacity

50 SCFM (85 m³/HR) (100 psig, [7.0 BAR], (700 kPa) supply, 20 psig [1.5 BAR], (150 kPa) setpoint)

Exhaust Capacity

8 SCFM (13.6 m³/HR) (Downstream pressure 5 psig, [0.35 BAR], (35 kPa) above set pressure)

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (.7 kPa) per 100 psig, [7.0 BAR], (700 kPa) change

Sensitivity

1/2" (1.27 cm) Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to +93.3°C)

Materials of Construction

Regulator

BodyZinc

TrimZinc Plated Steel, Aluminum, Brass

DiaphragmsBuna N and Dacron

Mounting Plate Assembly

BaseAluminum Alloy

PlungerSteel

psig	Range [BAR]	(kPa)	Plunger Travel	Thrust at Max.Range
1/2-10	[0.03-0.7]	(3-70)	.431 ± 10%	20# ± 10%
1/2-30	[0.03-2.0]	(3-200)	.470 ± 10%	62# ± 10%
1-60	[0.1-4.0]	(10-400)	.418 ± 10%	124# ± 10%
2-150	[0.15-10.0]	(15-1000)	.346 ± 10%	311# ± 10%

Catalog Information

Catalog Number

2 8

Pressure Range

psig	[BAR]	(kPa)
0.5-10	[0.03-0.7]	(3 -70)
0.5-30	[0.03-2.0]	(3 -200)
1-60	[0.07-4.0]	(7-400).....
2-150	[0.15-10]	(15-1000).....

2
3
4
6

Pipe Size

1/4" NPT 2
3/8" NPT 3

Installation

A service kit is available for the Model 2800. Refer to the *Fairchild Model 2800 Regulator Installation, Operation and Maintenance Instructions*, IS-10002800.



Features

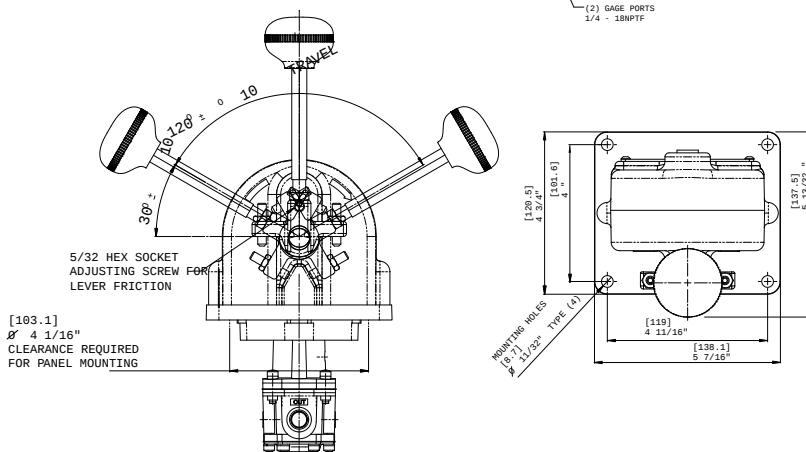
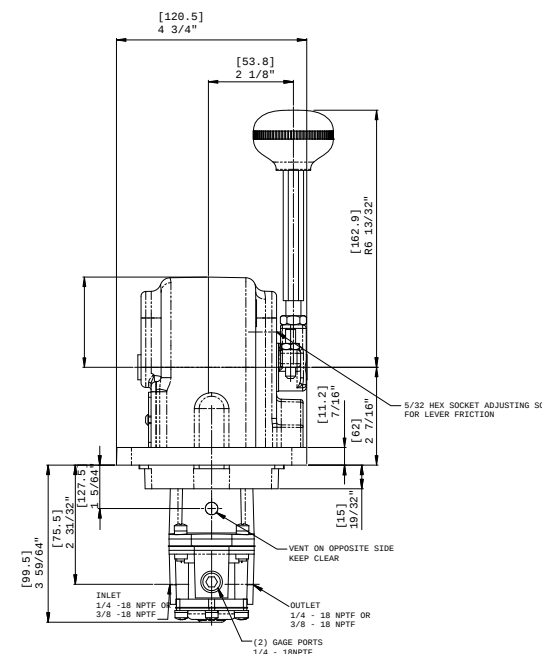
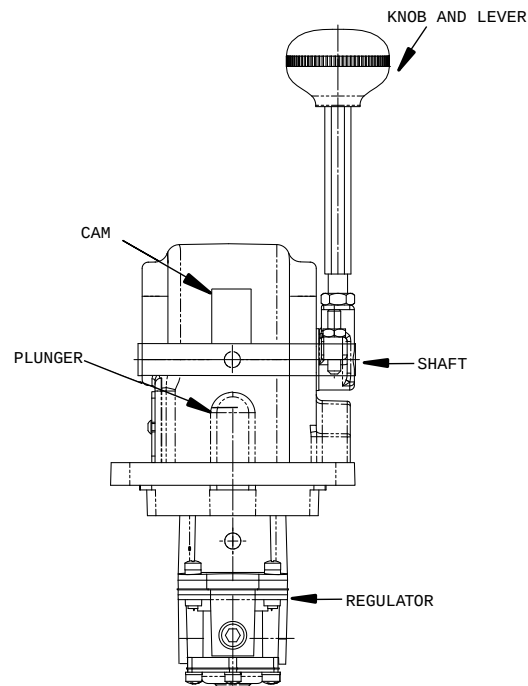
The Model 3400 Pneumatic Lever Operated Regulator is the combination of a Model 1000 High Flow Pressure Regulator and a hand held operated lever mechanism with 120 degree maximum travel.

- Sensitive to 1/2" Water Column which permits use in precision applications.
- Balanced supply valve minimizes the effect of supply pressure variation.
- Aspirator Tube minimizes downstream pressure droop under flow conditions.
- Soft supply and Exhaust Valves / Seats minimize air consumption.
- Separate Control Chamber isolates the diaphragm from the main flow, eliminating hunting and buzzing.
- Unit construction permits servicing without removal from line.
- Compact size maximizes economy in installations where space is limited.
- No-Bleed design minimizes consumption of air or inert gas.

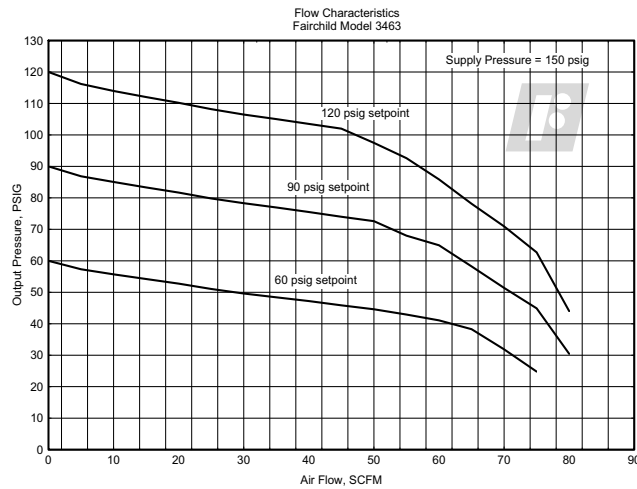
Operating Principles

The Model 3400 Lever Operated Regulator is designed to allow rapid changes in pressure settings at control stations and test panels. This high quality unit, capable of handling high flows and exhausts combines positive control with good sensitivity.

The Model 3400 is recommended for use in systems requiring the execution of linear pressure features such as the control of a throttle in an engine or engine room. The regulator is the logical choice for rapid, "hands on" control in a variety of applications, including construction machinery, industrial and oil rig equipment, and cylinder operation.



Technical Information



Specifications

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Flow Capacity

50 SCFM (85 m³/HR) @ (100 psig, [7.0 BAR], (700 kPa) supply, 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity

8 SCFM (13.6 m³/HR) for downstream pressure 5 psig, [.35 BAR], (35 kPa) above set pressure

Effect of Supply Pressure Variation

Less than 0.1 psig, [.007 BAR], (.7 kPa) per 100 psig, [7.0 BAR], (700 kPa) change

Sensitivity

0.5" (1.27 cm) Water Column

Ambient Temperature Limits

-40°F to +200°F, (-40°C to + 93.3°C)

Mounting

Panel

Materials of Construction

Body.....Zinc
DiaphragmsBuna N and Dacron
TrimZinc Plated Steel and Plastic

Catalog Information

Catalog Number

3 4

Pressure Range

psig	[BAR]	(kPa)	
0.5-10	[0.035-0.7]	(3.5-700)	2
0.5-30	[0.035-2]	(3.5-200)	3
1-60	[0.07-4]	(7-400)	4
2-150	[0.15-10]	(15-1000)	6

Pipe Size

1/4" NPT	2
3/8" NPT	3

Service Kit

A Service Kit is available for the Model 3400. Refer to the *Fairchild Model 3400 Installation, Operation and Maintenance Instructions*, IS-10003400.



The Model 4000A Pneumatic Precision Regulator is a no bleed design regulator that precisely controls a set pressure.

Features

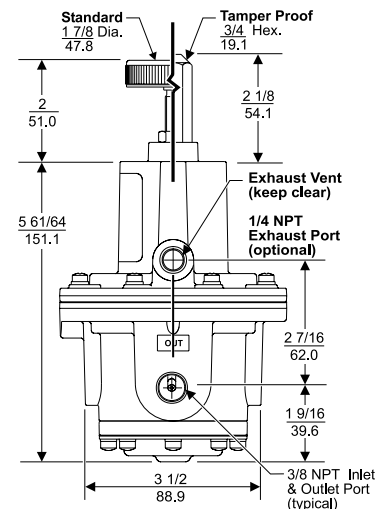
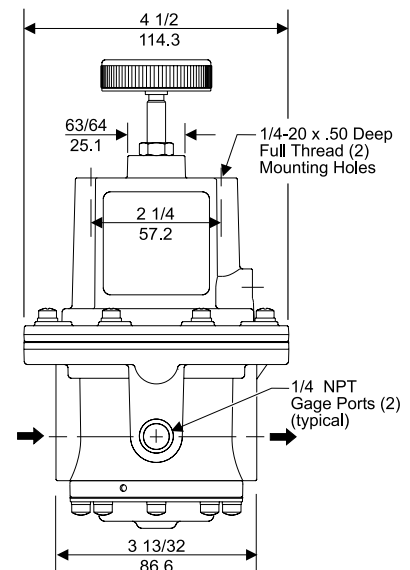
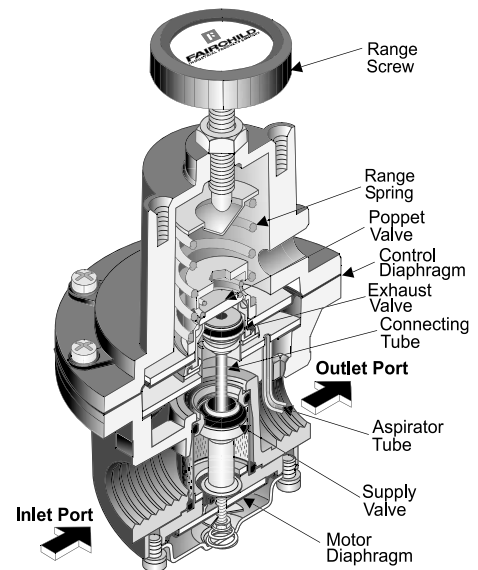
- Control sensitivity of 1/2" water column allows use in precision applications.
- Large Supply and Exhaust Valves provide high forward and exhaust flows.
- Soft Supply and Exhaust Valve seats minimize air consumption.
- A balanced Supply Valve minimizes the effect of supply pressure variation.
- An Aspirator Tube compensates downstream pressure drop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction lets you service the Model 4000A without removing it from the line.
- Canadian Registration Number (CRN) certification for all territories and provinces.

Operating Principles

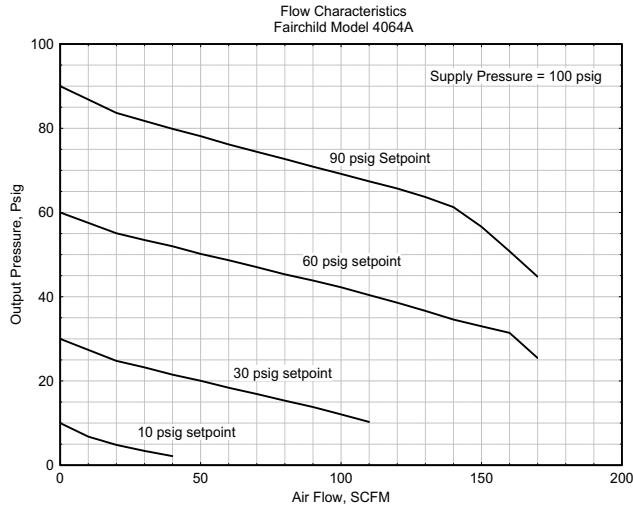
When you adjust the Range Screw to a specific setpoint, the Range Spring exerts a downward force against the top of the Control Diaphragm. This downward force opens the Supply Valve. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber where it creates an upward force on the bottom of the Control Diaphragm.

When the setpoint is reached, the force of the Range Spring that acts on the top of the Control Diaphragm balances with the force of output pressure that acts on the bottom of the Control Diaphragm and closes the Supply Valve.

When the output pressure increases above the setpoint, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Because the Poppet Valve is closed, pressure flows down the Connecting Tube to the bottom of the Motor Diaphragm. This pressure keeps the Supply Valve tightly closed while in the exhaust mode. The Poppet Valve opens and output pressure exhausts through the Vent on the side of the unit until it reaches the setpoint.



Technical Information



Specifications

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Flow Capacity

150 SCFM (255 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply and 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity

40 SCFM (65 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (0.7 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

1/2" (1.27 cm) Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to +93°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere; Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction

Body and Housing Aluminum
Diaphragms Nitrile on Dacron
Trim Zinc Plated Steel, Brass

Catalog Information

Catalog Number

4 0 A

Pressure Range

psig	[BAR]	(kPa)	
0.5-10	[0.035-0.7]	(3.5-70)	2
0.5-30	[0.035-2]	(3.5-200)	3
1-60	[0.07-4]	(7-400)	4
2-150	[0.15-10]	(15-1000)	6
5-250	[0.35-17]	(35-1700)	7

Pipe Size

3/8" NPT	3
1/2" NPT	4
3/4" NPT	6

Options

Tapped Exhaust	E
BSPP (Parallel) ¹	H
Tamper Proof	T
BSPT (Tapered)	U
Viton Elastomers ²	J

¹ BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

² Viton Available on Ranges through 2-150 psig Only.

Installation

For installations instructions, refer to the *Fairchild Model 4000A Pneumatic Precision Regulator Instruction, Operation and Maintenance Instructions, IS-1004000A*.

B

SECTION B



ELECTRO-PNEUMATIC TRANSDUCERS

B

**Model
T1750**



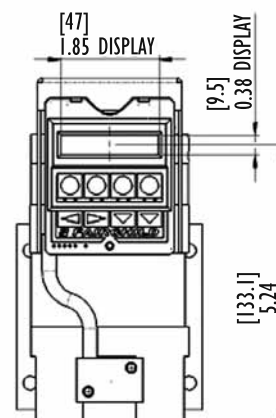
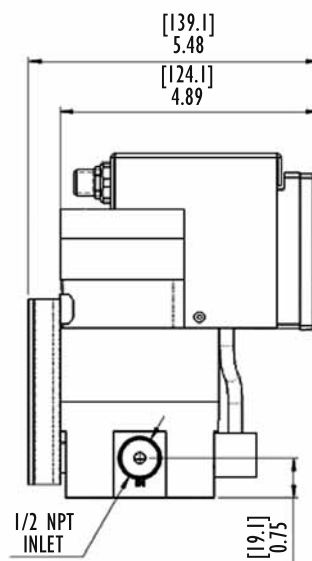
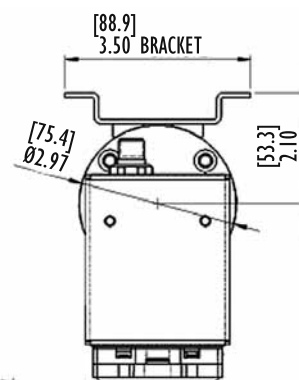
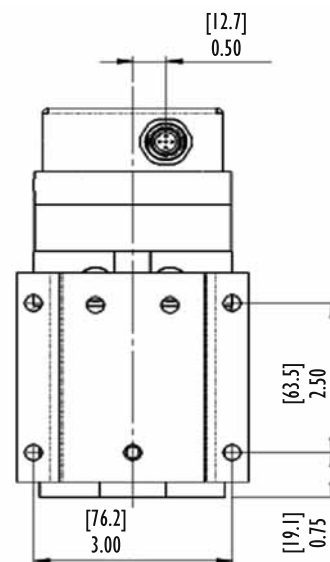
Features

- Output pressure displays in psig, [BAR], (kPa), or user-defined pressure units.
- Reverse acting capability for analog input and output signals.
- Select Current or Voltage mode for input signal or optional analog channels using the keypad.
- Independently adjustable PID tuning coefficients.
- Fully functional keypad and display.
- Backlit Liquid Crystal display screen.

Operating Principles

The Model T1750 Transducers have a closed-loop, integrated, microprocessor control system that regulates outlet pressure. You can control the output from the Model T1750 using the keypad or from an analog control signal.

The Feed and Bleed Solenoid Valves control pressure in the Signal Chamber of the Booster Section. A pressure sensor measures the outlet pressure and provides a feedback signal to the Electronics Section. Any variation in pressure between the set-point and the outlet pressure activates the Feed and Bleed Solenoid Valves to change the output pressure.



Specifications

Supply Pressure

1000 psig, [70 BAR], (7000 kPa) Maximum

Flow Capacity

220 SCFM (373.8 m³/HR) @ 600 psig, [40 BAR],
(4000 kPa) supply

1000 SCFM (1699.2 m³/HR) @ 600 psig, [40 BAR],
(4000 kPa) supply

Exhaust Capacity

190 SCFM (322.8 m³/HR) where downstream pressure is
300 psig, [21.0 BAR], (2100 kPa) above 20 psig,
[1.5 BAR], (150 kPa) setpoint

Supply Pressure Effect

No Measurable Effect

Input Signal

4-20 mA, 0-10 VDC

Electrical Supply

24 VDC $\pm$ 10%

Power Consumption

Less than 5 watts

Analog Output Signal / Impedance

4-20 mA / 500 ohms Max., 0-10 VDC / 400 ohms Min.

Air Consumption

0 @ steady state output with Deadband @ 1% of Full Scale

Ambient Temperature Limits

0°F to +140°F, (-18°C to 60°C)

Accuracy / Repeatability / Linearity / Hysteresis

< $\pm$ 0.50% of Span (per ISA S51.1)

Deadband

Adjustable from 0-10% of Full Scale

Materials of Construction

Body and HousingChromate Treated Aluminum

Cover and PintleAcetal Plastic

TrimPlated Steel

ElastomersFluorocarbon and Silicone

FinishAnodize

Catalog Information

Catalog Number T1750

Input

0-10 VDC 0
4-20 mA 4
DeviceNet™ D

Output

0-300 psig 04
0-500 psig 05
0-750 psig 06

[0-20 BAR] 14
[0-35 BAR] 15
[0-50 BAR] 16

(0-2.0 MPa) 24
(0-3.5 MPa) 25
(0-5.0 MPa) 26

Port Size

1/4" 02
3/8" 03
1/2" 04
3/4" ¹ 06

Pipe Thread Type

NPT Thread O
BSPT Thread U
BSPP Thread H

Option Type

No Option Board N
0-10 VDC Analog Output 0
4-20 mA Analog Output 4

¹ Required for 1000 SCFM unit

B
Model
T1750

T1750 Cables and Connectors (Sold Separately)

Part Number	Description
055-IPI-089-M	Male Connector (Feedback Output)
055-IPI-089-F	Female Connector (Control Input)
032-IPI-009-3M	Male cable with one connector (3 meter)
032-IPC-009-3F	Female cable with one connector (3 meter)

B

**Model
T5200**



Features

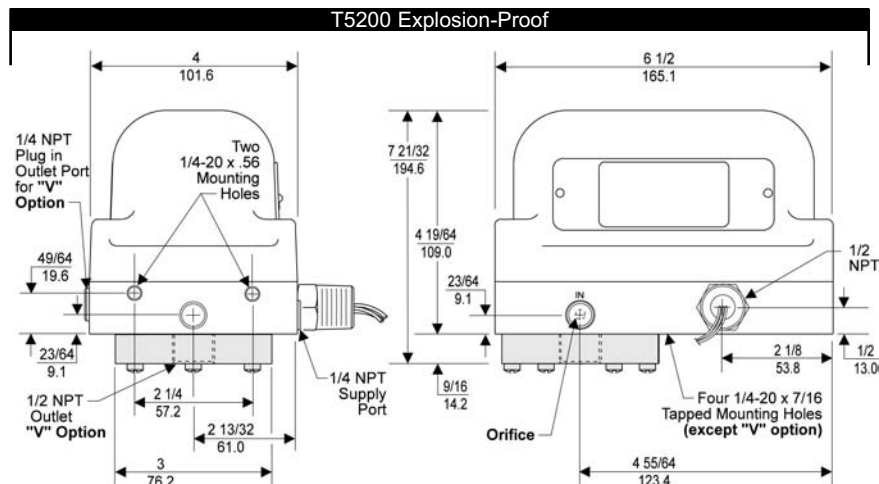
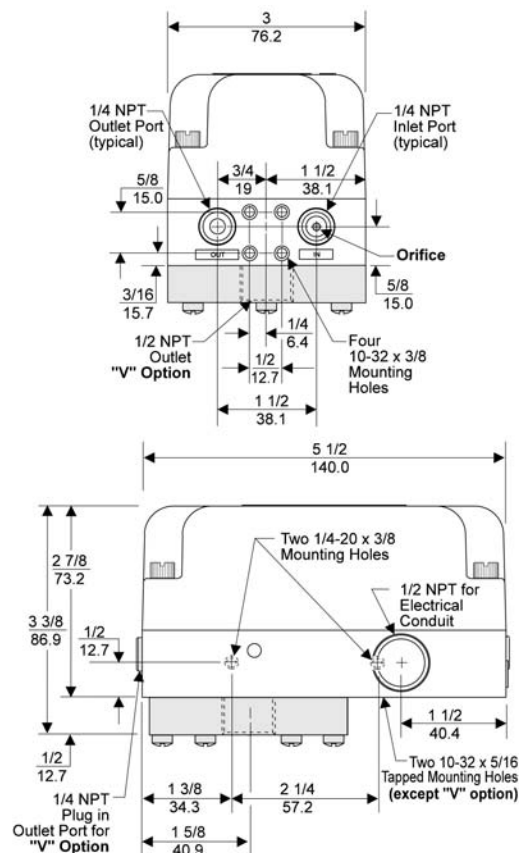
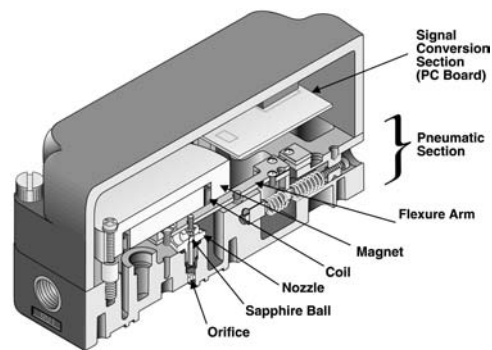
- Fast Response to Input Signal changes results in faster loop control and savings in process materials.
- Minimal Air Consumption allows use in systems where operating gas is expensive.
- Five Input Signal Ranges meet most process and machine requirements.
- Temperature Compensation provides stable operation during temperature changes.
- Compact Size permits use in space restricted areas.
- Vibration Resistance maintains set points under adverse vibration conditions.
- Various Mounting Configurations allow installation flexibility for most applications.
- NEMA 3R Enclosure available for outdoor and indoor installations.

Operating Principles

The T5200 Transducer is an electro-pneumatic device that is controlled by a 4-20 mA current in a control loop. This device is made up of two sections, the Signal Conversion Section and the Pneumatic Section.

The Signal Conversion Section (PC Board) accepts a 4-20 mA current from the control loop. This signal current is applied to a coil which creates a magnetic force that moves a Flexure Arm.

The Pneumatic Section operates as a force balance system. A Sapphire Ball floats inside a Nozzle and controls the output pressure by exhausting air supplied through an Orifice. This Sapphire Ball acts as a piston exerting a force which is balanced against the force of the Flexure Arm.



Hazardous Area Specifications

	Explosion-Proof	Intrinsically Safe										
Factory Mutual (FM) Approvals	TFXPD5200 Class I, Division 1, Groups B, C and D; Class II, Division 1, Groups E, F, and G; Maximum Ambient 65° C.	TFI5200 Class I, Division 1, Groups A, B, C, and D; Class II, Division 1, Groups E, F, and G; Class III, Division 1, Fibers; NEMA 3R Enclosure. <i>(Upright Position ONLY)</i>										
	TFXPDI5200 Class I, Division 1, Groups A, B, C, and D; Class II, Division 1, Groups E, F, and G; Class III, Division 1, Fibers; NEMA 3R Enclosure. <i>(Upright Position ONLY)</i>	<table border="1"><tr><th colspan="2">Entity Parameters</th></tr><tr><td>Voc¹ = 40 VDC</td><td>Ca³ = 0 μF</td></tr><tr><td>Isc² = 125 mA</td><td>La⁴ = 0 mH</td></tr><tr><td>¹Voc = Open Circuit Voltage</td><td>³Ca = External Capacitance</td></tr><tr><td>²Isc = Short Circuit Voltage</td><td>⁴La = External Inductance</td></tr></table>	Entity Parameters		Voc ¹ = 40 VDC	Ca ³ = 0 μ F	Isc ² = 125 mA	La ⁴ = 0 mH	¹ Voc = Open Circuit Voltage	³ Ca = External Capacitance	² Isc = Short Circuit Voltage	⁴ La = External Inductance
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TFN5200 NEMA 4X Enclosure.												
Canadian Standards Association (CSA) Approvals	<table border="1"><tr><td><i>Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements:</i></td></tr><tr><td>Rated: 28V Maximum 300 Ohm Minimum</td></tr></table>	<i>Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements:</i>	Rated: 28V Maximum 300 Ohm Minimum	TCI5200 Class I, Division 1, Groups A, B, C, and D; Class II, Division 1, Groups E, F, and G; Type 3 Enclosure; Rated 1-5 mA, 4-20 mA, 10-50 mA, 1-5 VDC, 1-9 VDC; Temperature Code T4A.								
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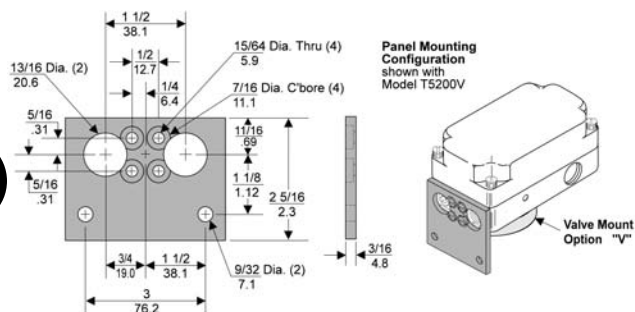


Model T5200 Electro-Pneumatic I/P, E/P Transducer

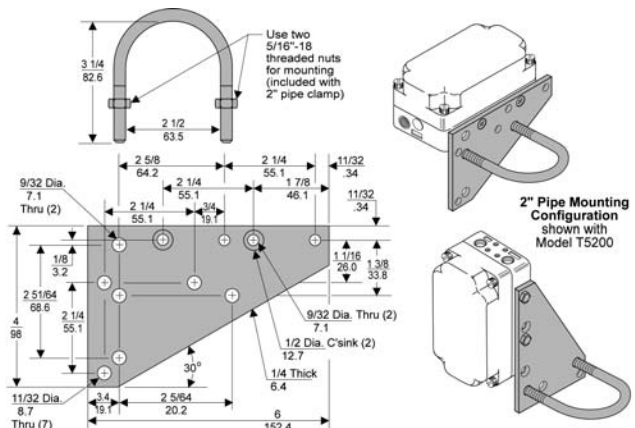
Mounting Kits

B

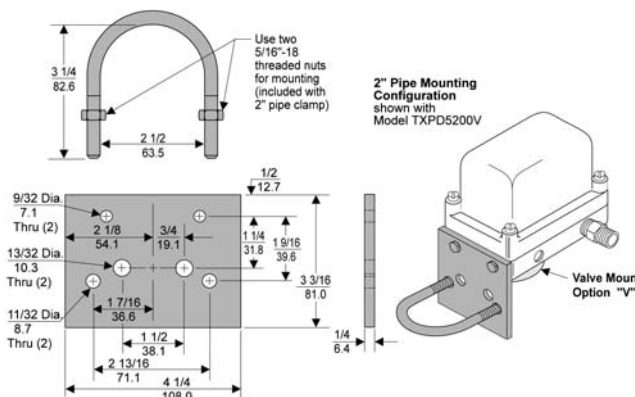
Model T5200



Mounting Bracket: 15268



Mounting Bracket: 14596



Mounting Bracket: 14140

Model T5200 Transducer Kits & Accessories

Mounting Bracket Kits.....15268 (sold separately)
 14596 (sold separately)
 14140 (sold separately)

Installation

For Installation Instructions, refer to the *Fairchild T5200 Series Electro-Pneumatic Transducer Installation, Operation and Maintenance*, IS-500T5200.

Catalog Information

Catalog Number T **5200**

Underwriting Group
 Canadian Standard
 Factory Mutual
 C F

Approval Class
 Explosion-Proof¹
 NEMA 4X/IP65¹
 None (leave blank)
 Intrinsically Safe²
 None (leave blank)
 XPD N I

Input
 1-5 mA
 4-20 mA
 10-50 mA³
 1-5 VDC
 1-9 VDC
 1 4 5 9

Output
 psig
 [BAR]
 (kPa)
 0 1 2

Options
 Valve Mount
 V

¹ Factory Mutual Approval Only.

² Intrinsically Safe Units cannot be set for Reverse Acting Mode in field.

³ Units shipped calibrated 4-20 mA; 10-50 mA units must be calibrated in field.

Specifications

Supply Pressure

20 + 2 psig, [1.5 + 0.15 BAR], (150 + 15 kPa)

Output Capacity (SCFM)

0.15 (0.26 m³/HR) Maximum

Air Consumption (SCFM)

0.16 (0.27 m³/HR) Maximum

Output Range

3-15 psig, [0.2-1.0 BAR], (20-100 kPa)

Supply Pressure Effect

+ 0.3% of Span for a 1 psig, [0.1 BAR], (10 kPa) supply change

Impedance / Input Signal	Range	OHMS
1-5 mA		2000
4-20 mA		120 ¹
10-50 mA		50 ¹
1-9 VDC		2550
1-5 VDC		375

Shock & Vibration Effect

Negligible up to 2 g's between 5 Hz and 200 Hz

Terminal Based Linearity

+ 0.50% Full Scale

Independent Linearity

+ 0.25% Full Scale

Temperature Coefficient

Less than 1% of Span / 50° F (10° C)

Hysteresis

Within 0.1% Full Scale

Frequency Response

-3 db @ 20 Hz (unloaded)

Ambient Temperature

-40° F to +150° F, (-40° C to +65.5° C)

Materials of Construction

Body and Housing Aluminum
 Ball and Orifice Sapphire, Brass
 Nozzle Stainless Steel

¹ Add 332 OHMS for CSA Units.



Features

- Fast Response to Input Signal changes results in faster loop control and savings in process materials.
- Integrated Volume Booster Output meets input requirements of final control elements requiring a higher capacity output signal and/or increased output pressure.
- Six Input Signal Ranges meet most process and machine requirements.
- Negative Bias Option allows zero pressure based operation.
- Five Booster Ratios meet industrial equipment requirements for higher output pressure ranges.
- Temperature Compensation provides stable operation under environmental changes.
- Vibration Resistance maintains set points under adverse vibration conditions.
- Various Mounting Configurations allow installation flexibility for most applications.
- NEMA 3R or optional NEMA 4X Enclosure for outdoor and indoor installations.
- Conduit Port for convenient wiring.

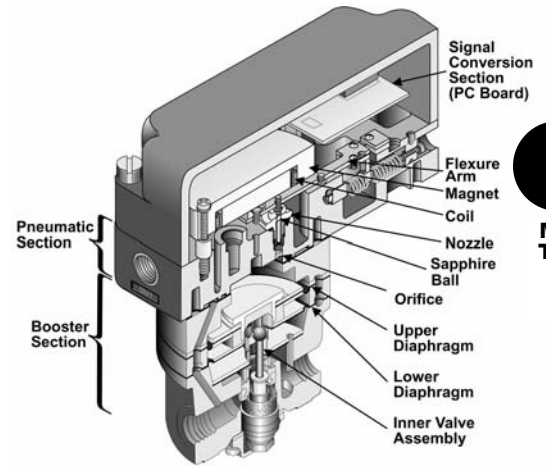
Operating Principles

The T5220 Transducer is an electro-pneumatic device that converts a DC current or voltage input signal to a proportional pneumatic output. This device is made up of two sections, the Signal Conversion Section and the Pneumatic Section.

The Signal Conversion Section (PC Board) accepts a DC current or voltage. This signal is applied to a coil which creates a magnetic force that moves a Flexure Arm.

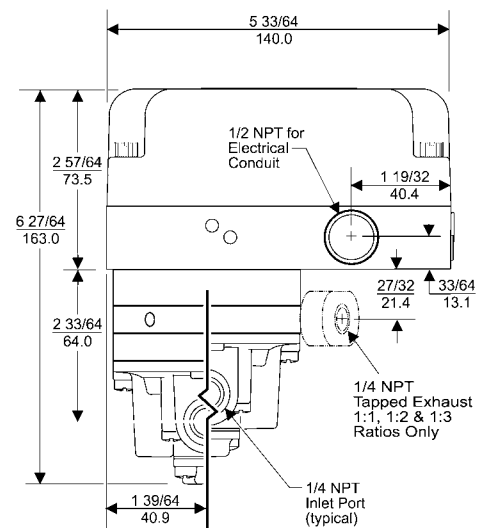
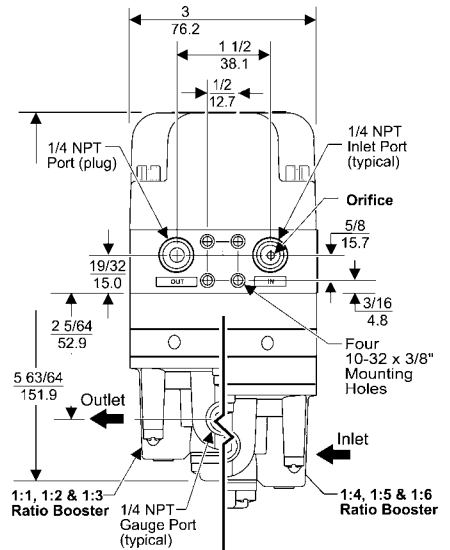
The Pneumatic Section operates as a force balance system. A Sapphire Ball floats inside a Nozzle and controls the output pressure by exhausting air supplied through an Orifice. This Sapphire Ball acts as a piston exerting a force which is balanced against the force transferred to the Flexure Arm by the Coil.

The Booster Section amplifies the output pressure of the transducer. At set point, the force due to transducer output pressure acting on the top of the Upper Diaphragm is balanced by the force due to booster output pressure acting on the underside of the Lower Diaphragm.



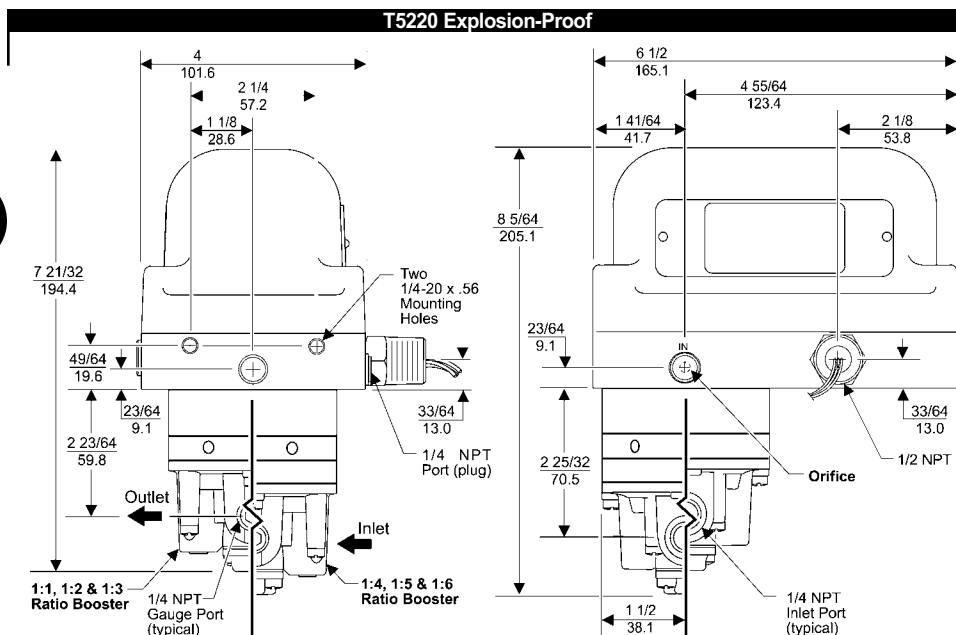
B

Model T5220



Model T5220 Electro-Pneumatic I/P, E/P Transducer

B
Model
T5220



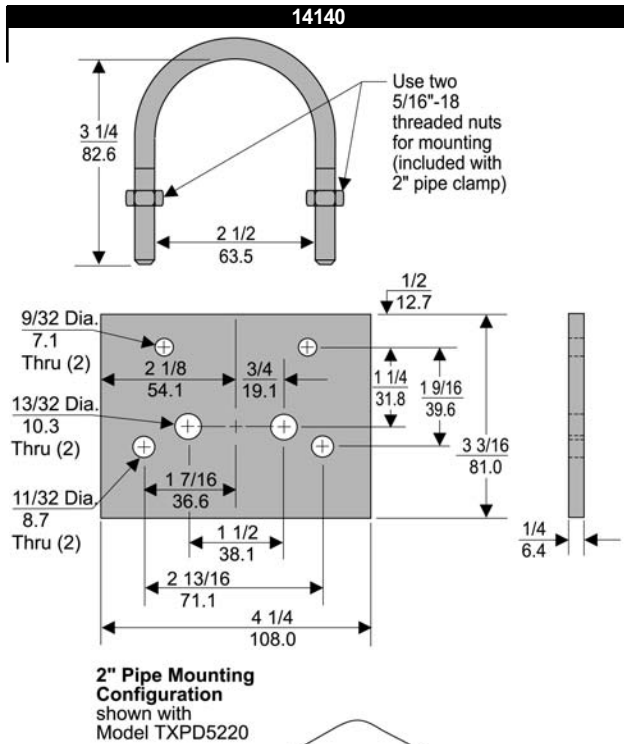
Hazardous Area Specifications

	Explosion-Proof	Intrinsically Safe										
Factory Mutual (FM) Approvals	TFXPD5220 Class I, Division 1, Groups B, C and D; Class II, Division 1, Groups E, F, and G; Maximum Ambient 65° C.	TFI5220 Class I, Division 1, Groups A, B, C, and D; Class II, Division 1, Groups E, F, and G; Class III, Division 1, Fibers; NEMA 3R Enclosure. (Upright Position ONLY)										
	TFXPD15220 Class I, Division 1, Groups A, B, C, and D; Class II, Division 1, Groups E, F, and G; Class III, Division 1, Fibers; NEMA 3R Enclosure. (Upright Position ONLY)	<table border="1"><tr><td colspan="2">Entity Parameters</td></tr><tr><td>Voc¹ = 40 VDC</td><td>Ca³ = 0 □F</td></tr><tr><td>Isc² = 125 mA</td><td>La⁴ = 0 mH</td></tr><tr><td>¹Voc = Open Circuit Voltage</td><td>³Ca = External Capacitance</td></tr><tr><td>²Isc = Short Circuit Voltage</td><td>⁴La = External Inductance</td></tr></table>	Entity Parameters		Voc ¹ = 40 VDC	Ca ³ = 0 □F	Isc ² = 125 mA	La ⁴ = 0 mH	¹ Voc = Open Circuit Voltage	³ Ca = External Capacitance	² Isc = Short Circuit Voltage	⁴ La = External Inductance
	Entity Parameters											
Voc ¹ = 40 VDC	Ca ³ = 0 □F											
Isc ² = 125 mA	La ⁴ = 0 mH											
¹ Voc = Open Circuit Voltage	³ Ca = External Capacitance											
² Isc = Short Circuit Voltage	⁴ La = External Inductance											
TFN5220 NEMA 4X Enclosure.												
Canadian Standards Association (CSA) Approvals		TCI5220 Class I, Division 1, Groups A, B, C, and D; Class II, Division 1, Groups E, F, and G; Type 3 Enclosure; Rated 1-5 mA, 4-20 mA, 10-50 mA, 1-5 VDC, 1-9 VDC; Temperature Code T4A. <table border="1"><tr><td>Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements:</td></tr><tr><td>Rated: 28V Maximum 300 Ohm Minimum</td></tr></table>	Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements:	Rated: 28V Maximum 300 Ohm Minimum								
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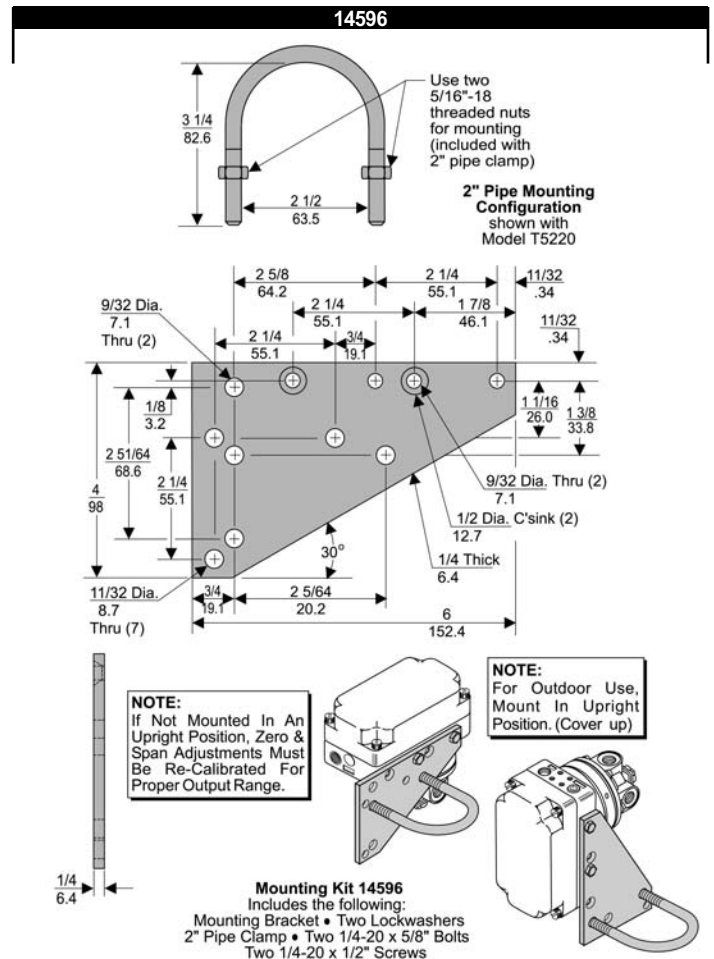
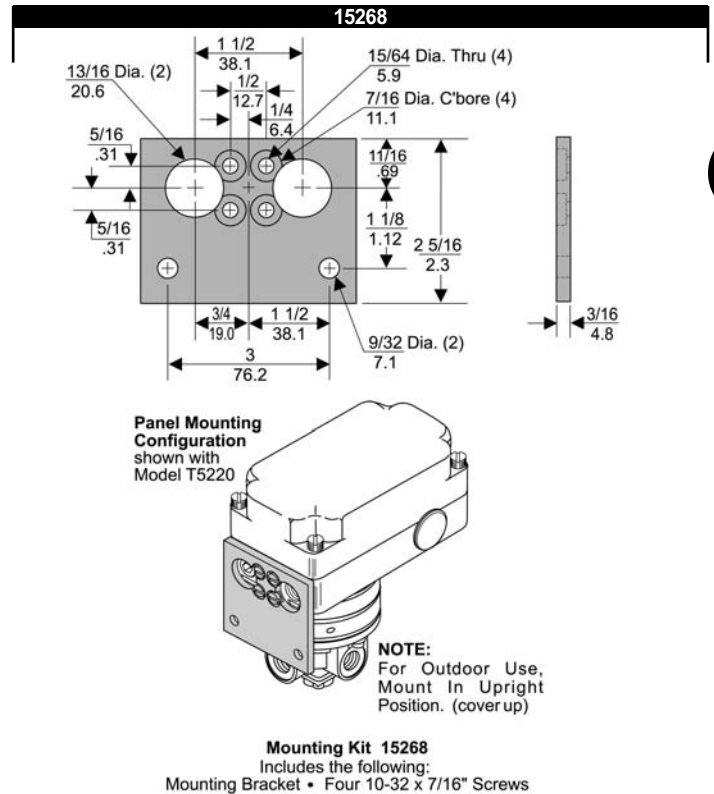
Mounting Kits



Mounting Kit 14140
Includes the following:
Mounting Plate • 2" Pipe Clamp
Support Bar • Two 1/4" Lockwashers
Two 1/4-20 x 5/8" Bolts • Two 3/8" Lockwashers
Two 3/8-16 Nuts • Two 3/8-16 x 1 1/2" Caps

Model T5220 Transducer Kits & Accessories

Mounting Bracket Kits 14140 (sold separately)
15268 (sold separately)
14596 (sold separately)



Model T5220 Electro-Pneumatic I/P, E/P Transducer

Specifications

Supply Pressure¹

20 + 2 psig, [1.5 + 0.15 BAR], (150 + 15 kPa)

Output Capacity (SCFM)

15 (25.5 m³/HR) Max. @ 20 psig, [1.5 BAR], (150 kPa)
supply. 45 (76.5 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa)
(with separate supply.)

Exhaust Capacity (SCFM)

7 (11.9 m³/HR) downstream pressure @ 5 psig, [.35 BAR], (35 kPa) above 3 psig, [0.2 BAR], (20 kPa) set point.
14 (23.8 m³/HR) downstream pressure @ 5 psig, [.35 BAR], (35 kPa) above 15 psig, [1.0 BAR], (100 kPa) set point.

Air Consumption (SCFM)

0.28 (0.48 m³/HR) Max. (dead end) @ 20 psig, [1.5 BAR], (150 kPa) supply

Output Range (1:1 Ratio)

3-15 psig, [0.2-1.0 BAR], (20-100 kPa)

Supply Pressure Effect

+ 0.3% of Span for a 1 psig, [0.07 BAR], (7 kPa) supply
change between 18-22 psig, [1.2-14.5 BAR], (120-145 kPa).

Shock & Vibration Effect

Negligible up to 2 g's between 5 Hz and 200 Hz

Terminal Based Linearity

+ 0.50% Full Scale (T5220 only), within 0.6% Output Span
(T5222-T5226)

Independent Linearity

within 0.25% Full Scale (T5220 only), within 0.3% Output
Span (T5222-T5226)

Hysteresis & Repeatability

within 0.1% Full Scale (T5220 only), within 0.1% Times Ratio
of Output Span (T5222-T5226)

Impedence / Input Signal Range OHMS (nominal)

1-5 mA	2000
4-20 mA	120 ²
10-50 mA	50 ²
1-5 VDC	375
0-6 VDC	375 ³
0-12 VDC	2550 ³
1-9 VDC	2550

Ambient Temperature

-40° F to +150° F, (-40° C to +65.5° C)

Temperature Coefficient

Less than 1% of Span / 50° F (10° C)

Materials of Construction

Body and Housing Aluminum
Ball and Orifice Sapphire, Brass
Nozzle Stainless Steel

Pressure Ranges

Ratio	Standard Output			Negative Bias Output (B) Option		
	psig	[BAR]	(kPa)	psig	[BAR]	(kPa)
1:1 ¹	3-15	[0.2-1.0]	(20-100)	0-12	[0-0.8]	(0-80)
1:2 ²	6-30	[0.3-2.0]	(30-200)	0-24	[0-1.5]	(0-150)
1:3 ²	9-45	[0.6-3.0]	(60-300)	0-36	[0-2.5]	(0-250)
1:4 ²	12-60	[0.9-4.0]	(90-400)	0-48	[0-3.0]	(0-300)
1:5 ²	15-75	[1.0-5.0]	(100-500)	0-60	[0-4.0]	(0-400)
1:6 ²	18-90	[1.2-6.0]	(120-600)	0-72	[0-5.0]	(0-500)

¹ Standard unit is configured for common supply to transducer and booster.

² Units require 20 psig, [1.5 BAR], (150 kPa) for transducer and a separate supply for booster. A common supply of up to 110 psig, [7.7 BAR], (770 kPa) can be used provided the prefix Z147 is added to the original order, and the supply pressure is noted.

Catalog Information

Catalog Number

T 522

Underwriting Group

Factory Mutual

Canadian Standard

F
C

Approval Class

Explosion-Proof¹

NEMA 4X/IP65¹

None (leave blank)

XPD
N

Intrinsically Safe²

None (leave blank)

I

Options

Negative Bias- 3 psig, [0.2 BAR], (20 kPa)

High Option³

B
HI

Booster Ratio⁴

1:1 (standard)

1:2

1:3

1:4

1:5

1:6

0
2
3
4
5
6

Input

1-5 mA

4-20 mA

10-50 mA⁵

1-5 VDC

0-6 VDC⁶

0-12 VDC⁶

1-9 VDC

1
4
5
6
8
9

Output

psig

[BAR]

(kPa)

0
1
2

Options

Tapped Exhaust - 1:1, 1:2, or 1:3 Ratios Only

E

¹ Factory Mutual Approval Only.

² Intrinsically Safe Units cannot be set for Reverse Acting Mode in field.

³ If high flow (SCFM) is required for the standard 1:1 ratio, select HI Option. Separate supply is required.

⁴ Refer to Table 1. for Pressure Ranges

⁵ Units shipped calibrated 4-20 mA; 10-50 mA units must be calibrated in field.

⁶ Not approved for intrinsically safe ratings.

Installation

For Installation Instructions, refer to the *Fairchild T5220 Series Electro-Pneumatic Transducer Installation, Operation & Maintenance Instructions*, IS-500T5220.



Features

- Maintains consistent output under pressure shock and vibration conditions.
- Temperature Compensation provides stable operation under environmental changes.
- Adjustable Positive and Negative Bias permits use with various final control elements.
- High Output Flow meets requirements for most industrial control applications.
- Adjustable Gain allows a single device to cover most industrial and process control requirements.

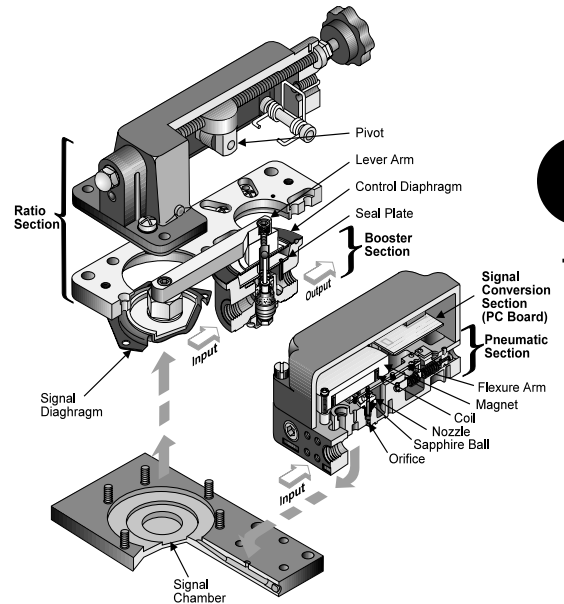
Operating Principles

The T5221 Transducer is an electro-pneumatic device that converts a DC current or voltage input signal to a proportional output pressure. This device is made up of four sections, the Signal Conversion Section, the Pneumatic Section, the Ratio Section, and the Booster Section.

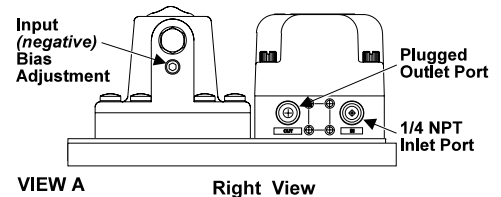
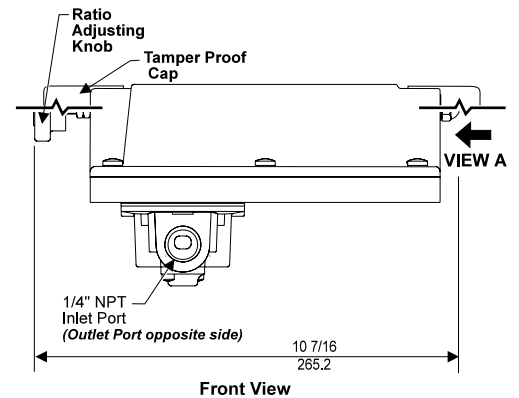
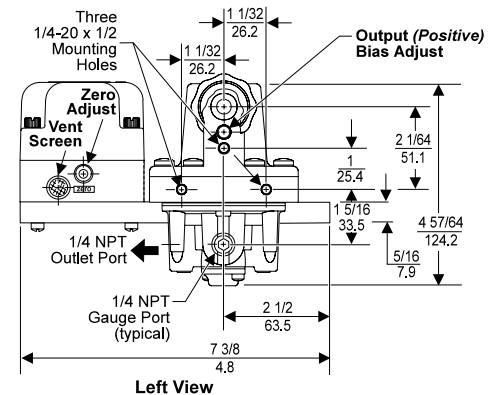
The Signal Conversion Section (PC Board) accepts a DC current or voltage. This signal current is applied to a Coil which creates a magnetic force that moves a Flexure Arm.

The Pneumatic Section operates as a force balance system. A Sapphire Ball floats inside a Nozzle and controls the output pressure by exhausting air supplied through an Orifice. This Sapphire Ball acts as a piston exerting a force which is balanced against the force transferred to the Flexure arm by the Coil. Signal pressure from the Pneumatic Section is routed to the underside of the Signal Diaphragm in the Ratio Section. Signal pressure acting on the Signal Diaphragm transmits a force through the lever to the Control Diaphragm of the booster. The output pressure is a function of signal pressure times the ratio of lever arm lengths on either side of the Pivot.

The Booster Section supplies the unit's output pressure. At set point, the lever Arm force acting on the top of the Control Diaphragm is balanced by the force due to the booster output pressure acting on the underside of the Control Diaphragm.



B
Model
T5221



Model T5221 Electro-Pneumatic I/P, E/P Transducer

Hazardous Area Specifications

B**Model
T5221**

Factory Mutual (FM) Approvals

Entity Parameters

Voc ¹ = 40 VDC	Ca ³ = O ☐ F
Isc ² = 200 mA	La ⁴ = O mH
¹ Voc = Open Circuit Voltage	³ Ca = External Capacitance
² Isc = Short Circuit Voltage	⁴ La = External Inductance

Canadian Standards Association (CSA) Approvals

Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements:

Rated: 28V Maximum 300 Ohm
Minimum



Intrinsically Safe

TFN5221

NEMA 4X Enclosure

TFI5221

Class I, Division 1, Groups A, B, C and D;
Class II, Division 1, Groups E, F and G;
Class III, Division 1; Fibers;
NEMA 3R Enclosure. (**Upright Position ONLY**)

TCI5221

Class I, Division 1, Groups A, B, C, and D;
Class II, Division 1, Groups E, F, and G;
Type 3 Enclosure;
Rated 1-5 mA, 4-20 mA, 10-50 mA,
1-5 VDC, 1-9 VDC;
Temperature Code T4A.

Specifications

Output Range

Minimum: 10" (25.4 cm) Water Column to 50" (127 cm)
Water Column

Maximum: 0-150 psig, [0-10 BAR], (0-1000 kPa)

Supply Pressure

Transducer: 20 + 2 psig, [1.5 + 0.15 BAR], (150 + 15 Kpa)
Ratio Relay ¹: 250 psig, [17 BAR], (1700 kPa)

Air Consumption

0.36 (0.6 m³/HR) Maximum

Output Capacity (SCFM)

40 (68 m³/HR) Maximum with 100 psig, [7 BAR], (700 kPa)
Booster supply

Exhaust Capacity (SCFM)

5.5 (9.4 m³/HR) downstream pressure @ 5 psig, [.35 BAR],
(35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint.

Supply Pressure Effect

Transducer: 1 % of Span for a + 2 psig, [.15 BAR],
(15 kPa) change.

Ratio Relay: Less than 0.1 psig, [.007 BAR], (.7 kPa) for
100 psig, [7 BAR], (700 kPa) change.

¹ Supply Pressure must be no less than 10 psig, [0.7 BAR], (70 kPa) above max.
booster output.

Terminal Based Linearity

+ 0.50 % Full Scale

Independent Linearity

+ 0.25 % Full Scale

RFI/EMI Effect

Less than 0.5% of Span @ 30 v/m class 3 Band ABC (20-1000 mHz)
per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 v/m level
3, 27-500 mHz Band per IEC Standard 801-3 1984. EMC Directive
89/336/EEC European Norms EN 50081-2 and EN 50082-2.

Impedence / Input Signal Range OHMS

1-5 mA	2000
4-20 mA	120 (Add 332 OHMS for CSA units)
10-50 mA	50 (Add 332 OHMS for CSA units)
1-5 VDC	375
1-9 VDC	2550

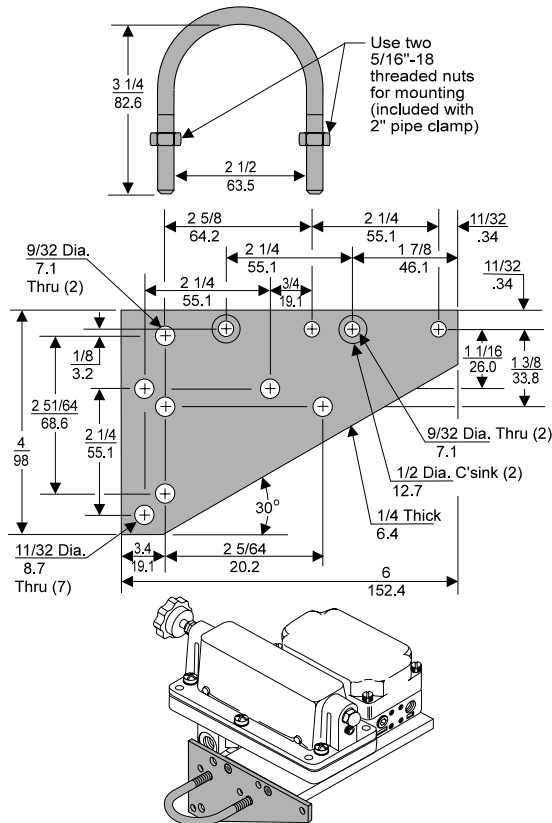
Ambient Temperature

-40 ° F to + 150 ° F, (-40 ° C to 65.5 ° C)

Materials of Construction

Body and HousingAluminum
Ball and OrificeSapphire
NozzleStainless Steel

Mounting Kits



Mounting Bracket: 15307-1

Model T5221 Transducer Kits & Accessories

Mounting Bracket Kits15307-1 (included with unit)

Catalog Information

Catalog Number	T		5221			
Underwriting Group						
Canadian Standard	C					
Factory Mutual	F					
Approval Class						
Intrinsically Safe ¹	I					
Input						
1-5 mA				1		
4-20 mA				4		
10-50 mA ²						
1-5 VDC				5		
1-9 VDC				9		
Output						
psig					0	
[BAR]					1	
(kPa)					2	
Options						
Tamper Proof						T

¹ Intrinsically Safe units cannot be set for Reverse Acting Mode in field.

² Units shipped calibrated 4-20 mA; Units must be calibrated 10-50 mA in field.

Installation

For installation instructions, refer to the *Fairchild T5221 Electro-Pneumatic Transducer Installation, Operation and Maintenance Instructions*, IS-500T5221.

For operation instructions, refer to the *Fairchild T5221 Electro-Pneumatic Transducer Installation, Operation and Maintenance Instructions*, OM-500T5221.

B

**Model
T5400**



Features

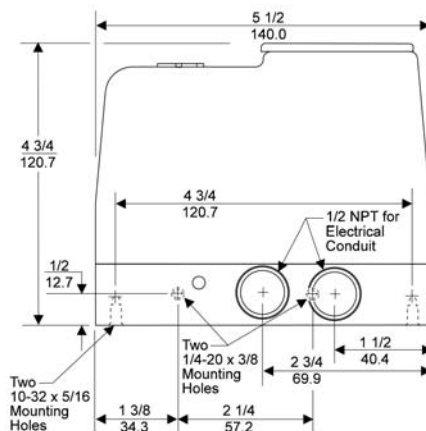
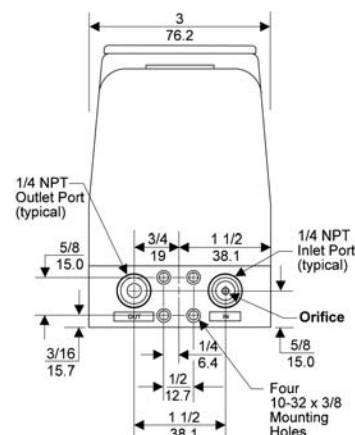
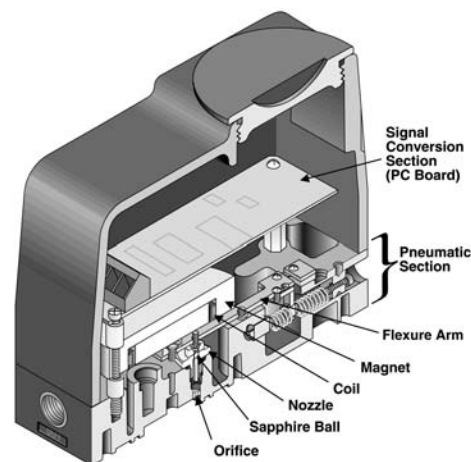
- Fail Safe High or Low will return the output to 3 psig for Direct Acting Mode or to 15 psig for Reverse Acting Mode if the power is lost, regardless of the logic selected.
- Field Reversible Feature provides output which is directly or inversely proportional to the input signal.
- 115 VAC, 230 VAC, and 24 VDC Power Options permit use with most power sources.
- Temperature Compensation provides stable operation during temperature changes.
- 5VDC or 15VDC Logic assures compatibility with most digital input systems.
- Vibration Resistance maintains set points, under adverse vibration conditions.
- Various Mounting Configurations allow installation flexibility for most applications.
- External Zero Adjustment provided for ease of calibration.

Operating Principles

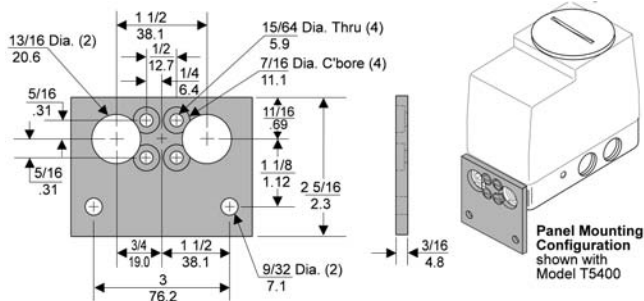
The T5400 Transducer is a digital-pneumatic device that provides a pneumatic output signal controlled by 8 bit digital data instructions from a central control room, a remote control location, or a local control station. This device is made up of two sections, the Signal Conversion Section and the Pneumatic Section.

The Signal Conversion Section (PC Board) accepts an 8 bit parallel wired digital signal. Full scale output is divided into 255 parts and the output level is based on the logic state (high or low) of the 8 bits. An enable line allows the unit to accept information from a parallel bus. The digital input signal is converted to an analog signal. The signal is then applied to a Coil which creates a magnetic force that moves a Flexure Arm.

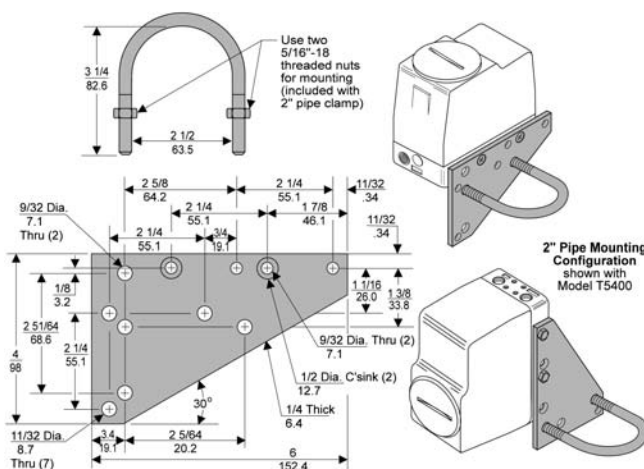
The Pneumatic Section operates as a force balance system. A Sapphire Ball floats inside a Nozzle and controls the output pressure by exhausting air supplied through an Orifice. This Sapphire Ball acts as a piston exerting a force which is balanced against the force of the Flexure arm.



Technical Information



Mounting Bracket: 15268



Mounting Bracket: 14596

Model T5400 Transducer Kits & Accessories

Mounting Bracket Kits 15268 (sold separately)
14596 (sold separately)

Catalog Information

Catalog Number

T ☐ 5400 ☐ ☐

Option

Noise Suppression NS

Power

24 VDC - 3 Watts 24
115 VAC - 3 Watts 115
230 VAC - 3 Watts 230

Output

psig 0
[BAR] 1
(kPa) 2

Installation

For Installation Instructions, refer to the Fairchild *Model T5400 Digital-Pneumatic Transducer Installation, Operation and Maintenance Instructions*, IS-500T5400.

Specifications

Supply Pressure

20 ± 2 psig, [1.5 ± 0.15 BAR], (150 ± 15 kPa)

Output Capacity (SCFM)

0.15 (0.26 m³/HR) Maximum

Air Consumption (SCFM)

0.16 (0.27 m³/HR) Maximum

Output Range

3-15 psig, [0.2-1.0 BAR], (20-100 kPa)

Supply Pressure Effect

1% of Span for a 2 psig, [0.14 BAR], (14 kPa) supply change

Voltage Requirement

115/230 VAC ± 10% 50-60 Hz, 24 VDC ± 10%

Input Data¹

8 Bit Parallel, 1 Bit Enable (TTL or CMOS compatible)

Terminal Based Linearity

± 0.50% Full Scale

Independent Linearity

± 0.25% Full Scale

Resolution

0.4% of Span

Hysteresis

Within 0.2% Full Scale

Repeatability

Within 0.2% Full Scale

Sinking Current

5 VDC Logic □ 0.5 mA per Bit, 15 VDC Logic □ 1.5 mA per Bit

Ambient Temperature

-40° F to +150° F, (-40° C to +65.5° C)

Materials of Construction

Body and Housing Aluminum
Ball and Orifice Sapphire
Nozzle Stainless Steel

¹ Data must be on line 0.5 microseconds before enable strobe and 0.5 microseconds during enable period to start output pressure change.

B

**Model
T5420**



Features

- The T5420 Digital-Pneumatic Transducer is compatible with most digital systems using TTL and CMOS Logic.
- Fail safe High or Low will return the output to 3 psig for Direct Acting Mode or to 15 psig for Reverse Acting Mode if the power is lost, regardless of the logic selected.
- Field Reversible Feature provides output which is directly or inversely proportional to the input signal.
- Integrated Volume Booster Output meets input requirements of final control elements requiring a higher capability output signal, increased output pressure, and/or increased flows.
- Vibration resistance maintains set points, under adverse vibration conditions.
- Various Mounting Configurations allow installation flexibility for most applications.
- External Zero Adjustment provided for ease of calibration.

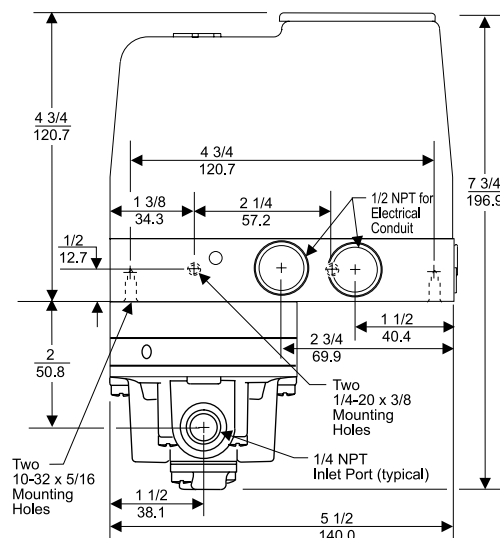
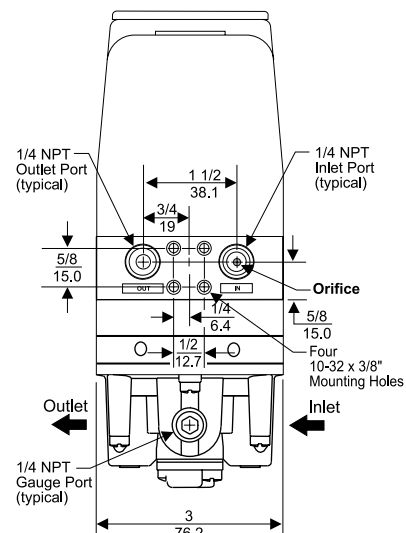
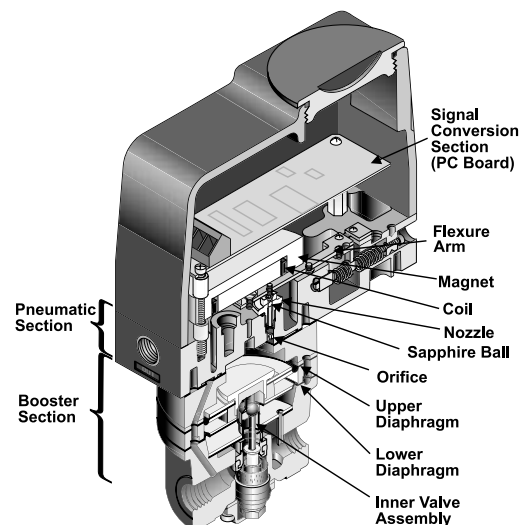
Operating Principles

The Model T5420 Transducer is a digital-pneumatic device that provides a pneumatic output signal controlled by 8 bit digital data instructions from a central control location. This device is made up of three sections, the Signal Conversion Section, Pneumatic Section and Booster Section.

The Signal Conversion Section (PC Board) accepts an 8 bit parallel wired digital signal. Full scale output is divided into 255 parts and the output level is based on the logic state (high or low) of the 8 bits. An enable line allows the unit to accept information from a parallel bus. The digital input signal is converted to an analog signal. The signal is then applied to a Coil which creates a magnetic force that moves a Flexure Arm.

The Pneumatic Section operates as a force balance system. A Sapphire Ball floats inside a Nozzle and controls the output pressure by exhausting air supplied through an Orifice.

The Booster Section amplifies the output pressure of the Pneumatic Section.



B

**Model
T5700**

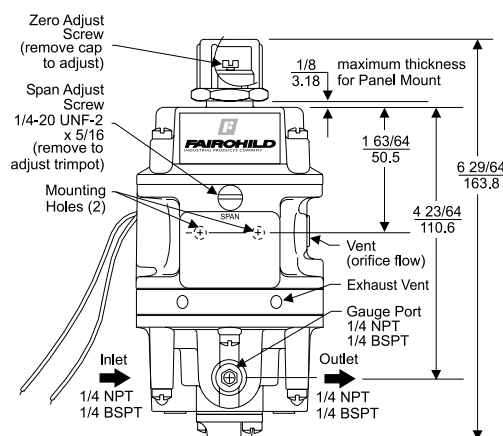
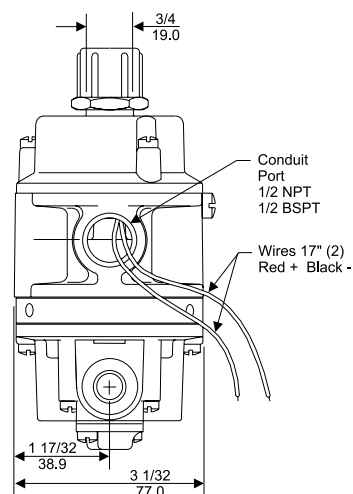
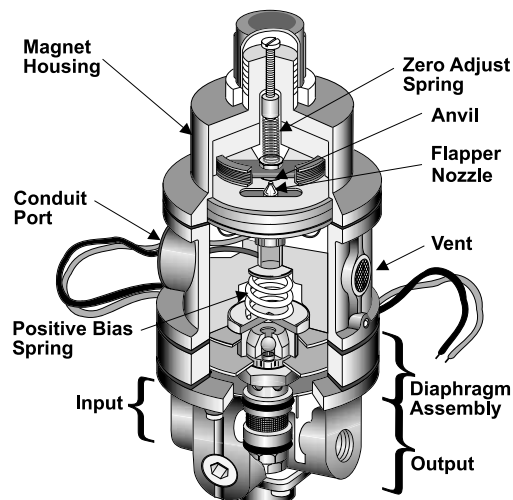


Features

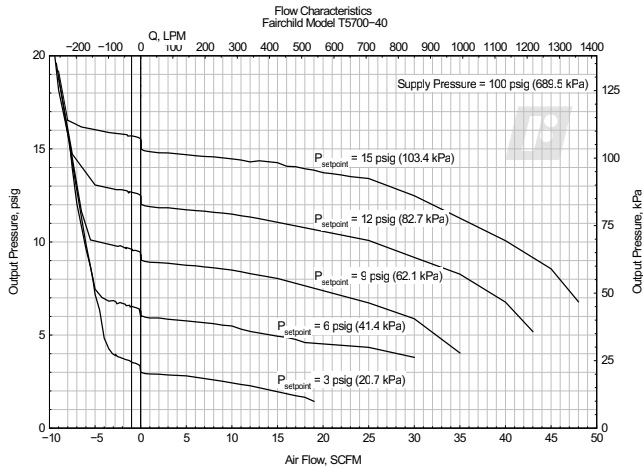
- Low Droop under flow conditions allows improved control of downstream pressure.
- Immunity to Supply Pressure Change permits use of normal plant air.
- Minimal Air Use in dead end service (.05 SCFM) reduces air consumption.
- High Forward and Exhaust Capacity permits increased process speed.
- Transducer can be configured to deliver an output which is directly or inversely proportional to the input.
- Split Range Operation permits two or more functions to be controlled from a common signal source (except 1-5 VDC unit).
- Built in Supply Pressure Regulator eliminates need for a separate regulator.
- Wall or Panel Mounting allows convenient installation.

Operating Principles

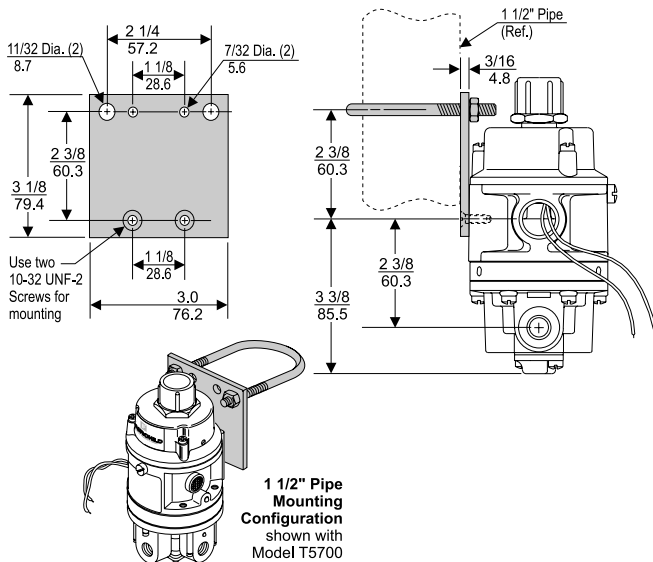
The Model T5700 is an electro-pneumatic device that converts a current signal to a linear pneumatic output. This device uses a force balance system in which a built-in supply regulator also functions as a pneumatic amplifier. Together the flapper and the nozzle work to control the pressure in the intermediate housing. This pressure acts on a diaphragm assembly which in turn controls the output pressure.



Technical Information



Mounting Kits



Mounting Bracket: 15396

Model T5700 Transducer Kits & Accessories

Mounting Bracket Kits15396 (included with unit)

Installation

For installation instructions, refer to the *Fairchild Model T5700 Electro-Pneumatic I/P, E/P Transducer Installation, Operation and Maintenance Instructions*, IS-500T5700.

Catalog Information

Catalog Number

T5700-

Input¹

4-20 mA or 10-50 mA

4

1-5 VDC or 1-9 VDC

9

Output

3-15 psig

0

[0.2-1.0 BAR]

1

(20-100 kPa)

2

Options

BSPT Thread

U

¹ Units are factory calibrated for 4-20 mA or 1-9 VDC input, but can be field calibrated for other inputs.

Specifications

Output Range

3-15 psig, [0.2-1.0 BAR], (20-100 kPa)

Supply Pressure

18-150 psig, [1.2-10.0 BAR], (120-1000 kPa)

Flow Capacity (SCFM)

17 (28.9 m³/HR) for 20 psig, [1.4 BAR], (140 kPa)

47 (79.9 m³/HR) for 120 psig, [8.0 BAR], (800 kPa)

Exhaust Capacity (SCFM)

over 9 (15.3 m³/HR) for downstream pressure 5 psig, [.035 BAR], (.35 kPa) above setpoint

Maximum Air Consumption

0.05 (.08 m³/HR) with 20-120 psig, [1.5-8.0 BAR], (150-800 kPa) supply

Independent Linearity

+0.5% Full Scale

Supply Pressure Effect

+0.3% Full Scale for +50 psig, [3.5 BAR], (350 kPa) change

Terminal Base Linearity

+1.0% Full Scale

Hysteresis & Repeatability

Within 0.1% Full Scale

Input Impedance	Input Range	OHMS
	4-20 mA	62
	10-50 mA	26
	1-5 VDC	510
	1-9 VDC	1020

Temperature Range

-40°F to +150°F, (-40°C to +65°C)

Materials of Construction

HousingAluminum

OrificeSapphire

Diaphragm.....Buna N Dacron Fabric

B

**Model
T6000**



The T6000 Series is designed for precision applications providing maximum versatility. The modular construction permits any basic unit to be used in the explosion-proof, rack, wall, pipe, panel, DIN rail or 3, 5, 10, or 15 unit manifold configurations. Servicing or calibration is quick and easy.

Features

- Field reversible feature provides output which is directly or inversely proportional to the input signal.
- RFI/EMI Protection eliminates susceptibility to electromagnetic and radio interference.
- Six output pressure ranges meet final control element requirements.
- Six input signal ranges meet most process and machine requirements.
- Compact size permits use in space restricted areas.
- Explosion-Proof NEMA 4X, IP65, Type 4 Enclosure available for outdoor and indoor installations.
- Input and Output ports on both front and rear simplifies pneumatic piping.

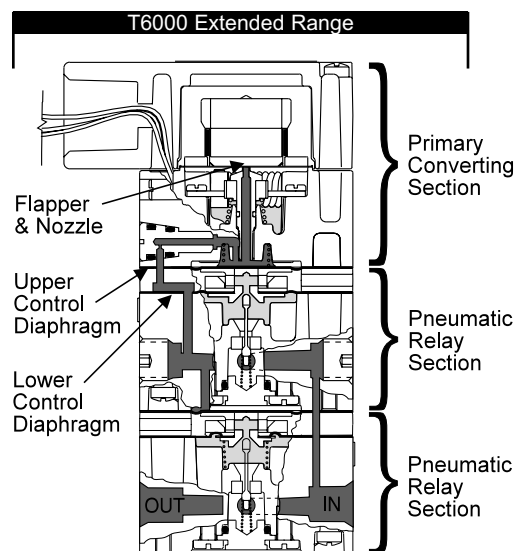
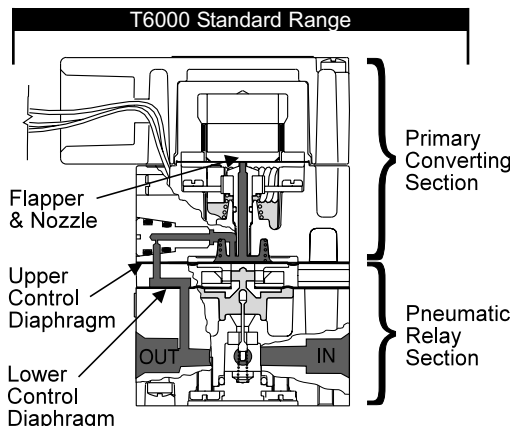
Operating Principles

Standard Range

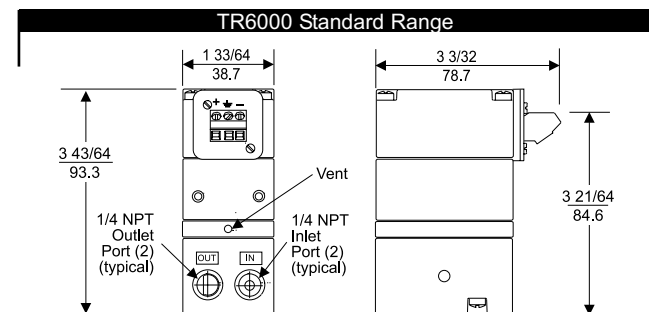
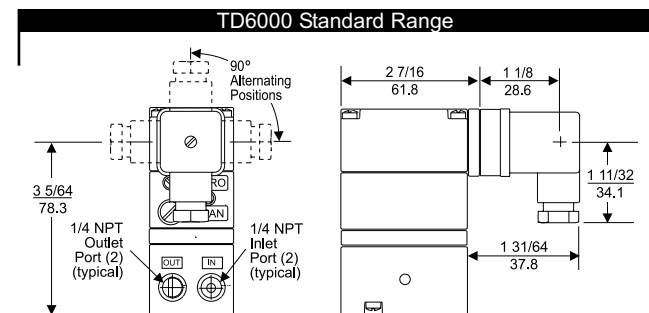
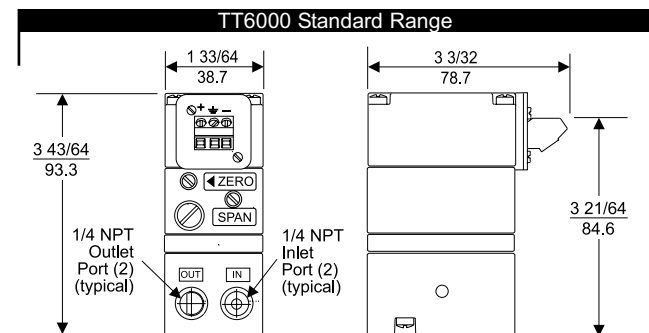
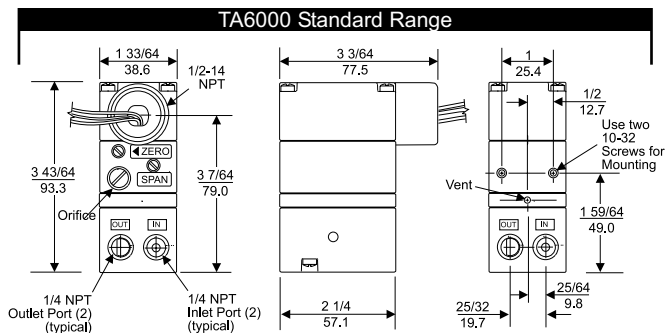
The T6000 Series is an electro-pneumatic device that converts a DC input signal to a pneumatic output. This device is made up of two sections, the Primary Converting Section and the Pneumatic Relay Section. The Coil and Suspension Spring, in the Primary Converting Section, is used as a Flapper. Together the Flapper and Nozzle work to control the signal pressure. The signal pressure acts on the Upper Control Diaphragm, in the Pneumatic Relay Section, which sets the output pressure. The output pressure is sensed by the Lower Control Diaphragm, in the Pneumatic Relay Section, which maintains the output pressure.

Extended Range

The Extended Unit is made up of three sections, the Primary Control Section, the Pneumatic Relay Section, and an additional Pneumatic Relay Section. The additional Relay Section is used to amplify the output pressure.



Model T6000 Electro-Pneumatic I/P, E/P Transducer



NOTE: Model TR6000 Transducer is designed for use with the TR Rack Kit. Physically, it is the same as the TT6000 Unit except that the terminal block has been rotated to the rear.

Specifications: T6000 Standard Range Transducers

Output Range	psig [BAR] (kPa)	3-15 [0.2-1.0] (20-100)	3-27 [0.2-1.8] (20-180)	6-30 [0.4-2.0] (40-200)
Supply Pressure ¹	psig [BAR] (kPa)	20-120 [1.5-8.0] (150-800)	32-120 [2.2-8.0] (220-800)	35-120 [2.4-8.0] (240-800)
Minimum Span	psig [BAR] (kPa)	5 [0.35] (35)	10 [0.7] (70)	10 [0.7] (70)
Impedance (OHMS) / Input Signal	4-20 mA 10-50 mA 0-5 VDC 0-10 VDC 1-5 VDC 1-9 VDC	197 79 550 1100 500 1000	204 82 532 1064 483 970	204 82 532 1064 483 970
Air Consumption (per ISA S51.1) SCFH		5.0 (.14 m ³ /HR)	6.0 (.17 m ³ /HR)	6.0 (.17 m ³ /HR)
Independent Linearity (per ISA S51.1)		+0.5% FS	+0.5% FS	+0.5% FS
Hysteresis & Repeatability (per ISA S51.1)		0.25% FS	0.25% FS	0.25% FS

Supply Pressure Effect on Output

0.25 psig, [0.17 BAR], (1.7 kPa) for a 25 psig, [1.7 BAR], (170 kPa) supply change

Flow Rate (SCFM)

2.5 (4.25 m³/HR) @ 25 psig, [1.7 BAR, (170 kPa) Supply & 9 psig, [0.6 BAR], (60 kPa) Output.

9.0 (15.3 m³/HR) @ 120 psig, [8.0 BAR, (800 kPa) Supply & 9 psig, [0.6 BAR], (60 kPa) Output.

RFI / EMI Effect

Less than 0.5% of Span @ 30 V/m class 3 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 V/m level 3, 27-500 mHz Band per IEC Standard 801-3 1984. EMC Directive 89/336/EEC European Norms EN 50081-2 and EN 50082-2.

Temperature Range (per ISA S51.1)

-20 °F to +150°F, (-30°C to +65°C)

Materials of Construction

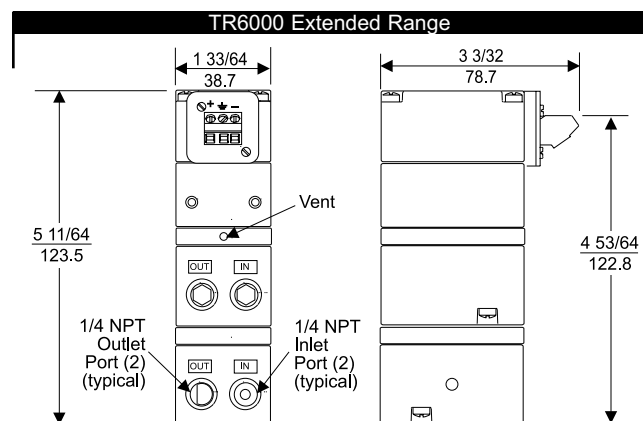
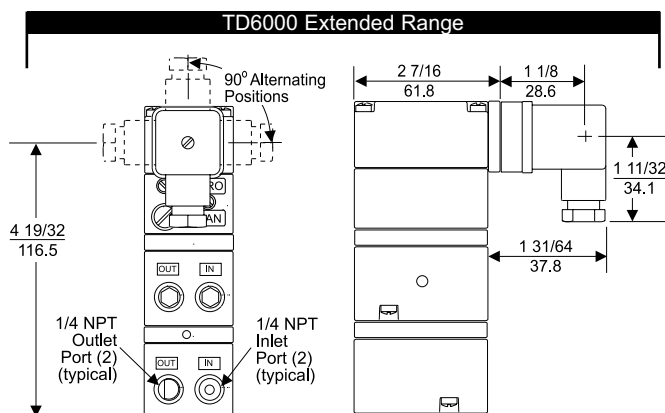
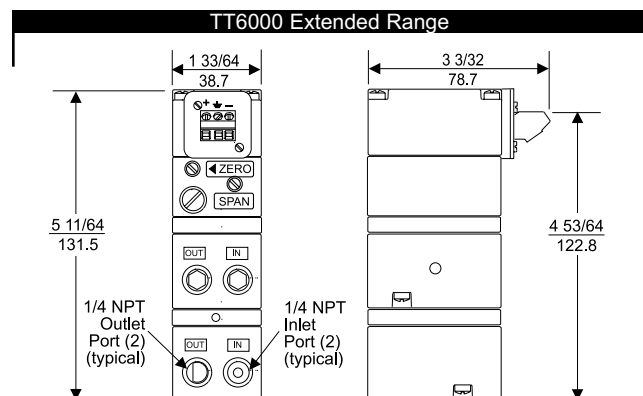
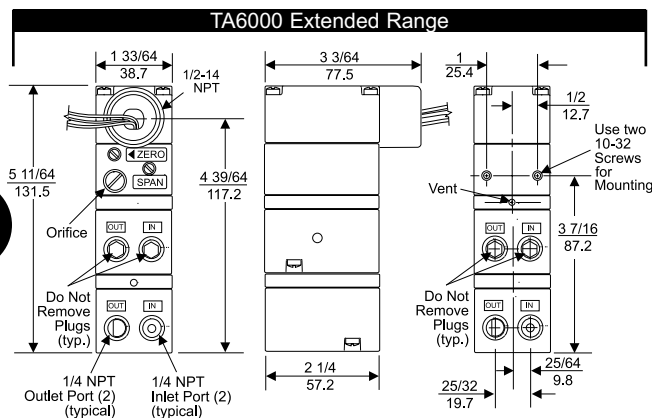
Body and Housing Aluminum
 Trim Zinc Plated Steel
 Diaphragm Nitrile
 Orifice Nickel Plated Brass

¹ Supply Pressure must be no less than 5 psig, [0.35 BAR], (35 kPa) above minimum output.

B
Model
T6000

Model T6000 Electro-Pneumatic I/P, E/P Transducer

B
Model
T6000



NOTE: Model TR6000 Transducer is designed for use with the TR Rack Kit. Physically, it is the same as the TT6000 Unit except that the terminal block has been rotated to the rear.

Specifications:
T6000 Extended Range Transducers

Output Range	psig [BAR] (kPa)	0-30 [0-2.0] (0-200)	0-60 [0-4.0] (0-400)	0-120 [0-8.0] (0-800)
Supply Pressure ¹	psig [BAR] (kPa)	35-150 [2.5-10.0] (250-1000)	65-150 [4.6-10.0] (460-1000)	125-150 [8.8-10.0] (880-1000)
Minimum Span	psig [BAR] (kPa)	12 [0.8] (80)	25 [1.5] (150)	50 [3.5] (350)
Impedance (OHMS) / Input Signal	4-20 mA	250	256	270
	10-50 mA	100	103	108
	0-5 VDC	439	469	446
	0-10 VDC	878	938	893
	1-5 VDC	400	453	430
	1-9 VDC	800	750	714
Air Consumption (per ISA S51.1) SCFH		12.0 (.34 m ³ /HR)	13.0 (.36 m ³ /HR)	17.0 (.48 m ³ /HR)
Independent Linearity (per ISA S51.1)		±0.75% FS	±1.0% FS	±1.0% FS
Hysteresis & Repeatability (per ISA S51.1)		<1.0% FS @ 35 psig, [2.5 BAR], (250 kPa)	<1.0% FS @ 65 psig, [4.6 BAR], (460 kPa)	<1.0% FS @ 125 psig, [8.8 BAR], (880 kPa)
Supply Pressure Effect on Output [BAR] (kPa)	psig (kPa)	0.5 [0.03] (4.0)	1.0 [0.07] (7.0)	1.5 [0.1] (10.5)

Flow Rate (SCFM)
11 (18.7 m³/HR) @ 150 psig, [10 BAR, (1000 kPa) Supply & 9 psig, [0.6 BAR], (60 kPa) Output.

RFI / EMI Effect
Less than 0.5% of Span @ 30 V/m class 3 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 V/m level 3, 27-500 mHz Band per IEC Standard 801-3 1984. EMC Directive 89/336/EEC European Norms EN 50081-2 and EN 50082-2.

Temperature Range (per ISA S51.1)
-20 °F to +150°F, (-30°C to +65°C)

Materials of Construction
Body and Housing. Aluminum
Orifice. Nickel Plated Brass
Trim Zinc Plated Steel
Diaphragm Nitrile

¹ Supply Pressure must be no less than 5 psig, [0.35 BAR], (35 kPa) above maximum output.

Hazardous Area Specifications

	Explosion-Proof	Intrinsically Safe												
Factory Mutual (FM) Approvals 	Class I, Division 1, Groups B, C and D; Class II, Division 1, Groups E, F, and G; NEMA 4X Enclosure.	Class I, II, and III, Division 1, Groups A, B, C, D, E, F, and G. Entity Parameters <table><tr><td>Vmax¹ = 40 VDC</td><td>Ci³ = 0 □ F</td></tr><tr><td>Imax² = 125 mA</td><td>Li⁴ = 3 mH</td></tr><tr><td>¹Vmax = Max. Voltage</td><td>³Ci = Capacitance</td></tr><tr><td>²Imax = Max. Current</td><td>⁴Li = Inductance</td></tr></table>	Vmax ¹ = 40 VDC	Ci ³ = 0 □ F	Imax ² = 125 mA	Li ⁴ = 3 mH	¹ Vmax = Max. Voltage	³ Ci = Capacitance	² Imax = Max. Current	⁴ Li = Inductance				
Vmax ¹ = 40 VDC	Ci ³ = 0 □ F													
Imax ² = 125 mA	Li ⁴ = 3 mH													
¹ Vmax = Max. Voltage	³ Ci = Capacitance													
² Imax = Max. Current	⁴ Li = Inductance													
Canadian Standards Association (CSA) Approvals 	Class I, Division 1, Groups B, C and D; Class II, Division 1, Groups E, F, and G; Type 4 Enclosure.	Class I, Division 1, Groups A, B, C and D; Temperature Code T3C. Rated 4-20 mA, 30 VDC Maximum. Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements: <table><tr><td>System Type 1: Single Channel Polarized Rated: 28V Max. 300 Ohm Min.</td></tr><tr><td>System Type 2: Dual Channel Polarized Rated: 28V Max. 300 Ohm Min.</td></tr><tr><td>System Type 3: a. 28V Max. 300 Ohm Min. & 10V Max. 50 Ohm Min. return. b. 28.5V Max. 300 Ohm Min. & 9V Max. 50 Ohm Min. return.</td></tr></table>	System Type 1: Single Channel Polarized Rated: 28V Max. 300 Ohm Min.	System Type 2: Dual Channel Polarized Rated: 28V Max. 300 Ohm Min.	System Type 3: a. 28V Max. 300 Ohm Min. & 10V Max. 50 Ohm Min. return. b. 28.5V Max. 300 Ohm Min. & 9V Max. 50 Ohm Min. return.									
System Type 1: Single Channel Polarized Rated: 28V Max. 300 Ohm Min.														
System Type 2: Dual Channel Polarized Rated: 28V Max. 300 Ohm Min.														
System Type 3: a. 28V Max. 300 Ohm Min. & 10V Max. 50 Ohm Min. return. b. 28.5V Max. 300 Ohm Min. & 9V Max. 50 Ohm Min. return.														
ATEX Approvals 		Ex II 1G EEx ia IIC T4 (Ta = -20°C to +65°C) Transducer Parameters <table><tr><td>Umax¹ = 28 V</td><td>Pi³ = 0.653 W</td></tr><tr><td>Imax² = 93 mA</td><td>Ci⁴ = 0</td></tr><tr><td></td><td>Li⁵ = 0</td></tr><tr><td>¹Umax = Max. Voltage</td><td>³Pi = Max. Power</td></tr><tr><td>²Imax = Max. Current</td><td>⁴Ci = Capacitance</td></tr><tr><td></td><td>⁵Li = Inductance</td></tr></table>	Umax ¹ = 28 V	Pi ³ = 0.653 W	Imax ² = 93 mA	Ci ⁴ = 0		Li ⁵ = 0	¹ Umax = Max. Voltage	³ Pi = Max. Power	² Imax = Max. Current	⁴ Ci = Capacitance		⁵ Li = Inductance
Umax ¹ = 28 V	Pi ³ = 0.653 W													
Imax ² = 93 mA	Ci ⁴ = 0													
	Li ⁵ = 0													
¹ Umax = Max. Voltage	³ Pi = Max. Power													
² Imax = Max. Current	⁴ Ci = Capacitance													
	⁵ Li = Inductance													

¹ ATEX not available for Explosion-Proof.

² Intrinsically Safe for Current Inputs Units Only.

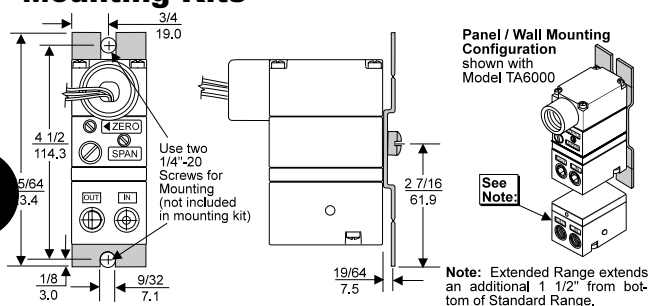


Model T6000 Electro-Pneumatic I/P, E/P Transducer

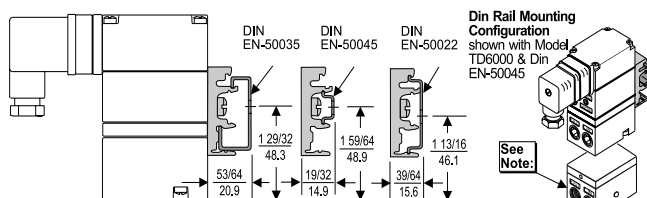
Mounting Kits

B

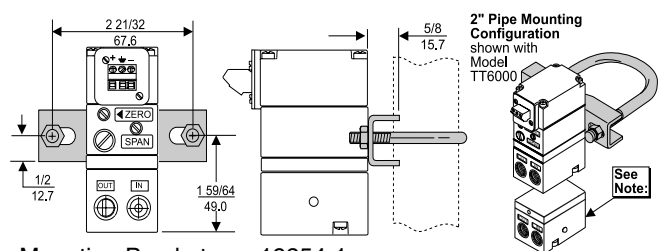
Model T6000



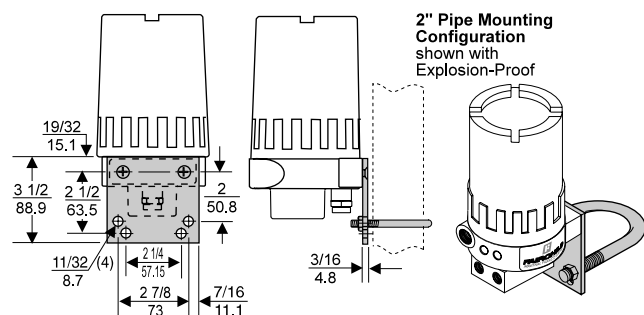
Mounting Bracket: 16799-1



Mounting Bracket: 16893-1



Mounting Bracket: 19254-1



Mounting Bracket: 18187-1

Model T6000 Transducer Kits & Accessories

Mounting Bracket Kits 16799-1 (included with unit)
 16893-1 (included with unit)
 19254-1 (sold separately)
 18187-1 (sold separately)

Catalog Information

Catalog Number	T				6 0 0 0			
Electrical Connections								
1/2 NPT Conduit	A							
Fitting with Pigtail								
DIN43650 Connection	D							
Rack Mount	R							
Terminal Block	T							
(leave blank for Explosion-Proof)								
Underwriting Group								
Canadian Standards		C						
ATEX ¹		E						
Factory Mutual		F						
Approval Class								
Explosion-Proof				XPD				
Dust Ignition-Proof (includes NEMA 4X/IP 65)								
Intrinsically Safe ²				I				
None (leave blank)								
Input								
4-20 mA						4		
10-50 mA						3		
1-5 VDC						5		
0-5 VDC						7		
1-9 VDC						9		
0-10 VDC						0		
Output (Select appropriate psig, [BAR], or kPa range.)								
3-15 psig							01	
3-27 psig							02	
6-30 psig							03	
0-30 psig							04	
0-60 psig							05	
0-120 psig							06	
[0.2-1.0 BAR]							11	
[0.2-1.8 BAR]							12	
[0.4-2.0 BAR]							13	
[0-2.0 BAR]							14	
[0-4.0 BAR]							15	
[0-8.0 BAR]							16	
(20-100 kPa)							21	
(20-180 kPa)							22	
(40-200 kPa)							23	
(0-200 kPa)							24	
(0-400 kPa)							25	
(0-800 kPa)							26	
Options								
BSPT Thread ³								U
IP65 Indoor Enclosure								W

¹ ATEX not Available for Explosion-Proof.

² Intrinsically Safe for Current Input Units Only.

³ Not Available for CSA Explosion-Proof Units.

Features

- The T7800 Series Transducers provide maximum versatility for precision applications.
- Field Reversible Feature provides output that is inversely proportional to input signal.
- RFI/EMI Protection eliminates susceptibility to electromagnetic and radio interference.
- Internal Electronic Feedback and solid state controlled Piezoelectric Actuator provide precise control of output pressure regardless of vibration or position.
- Damping Adjustment for optimum tuning response.
- Split range operation lets a common signal source control two or more functions.
- Compact size for use in restricted spaces.
- Various mounting configurations allow installation flexibility for most applications.
- NEMA 4X, Type 4 Enclosure and IP65 rated for indoor and outdoor installations.
- Canadian Registration Numbers (CRN) certification for all territories and provinces.

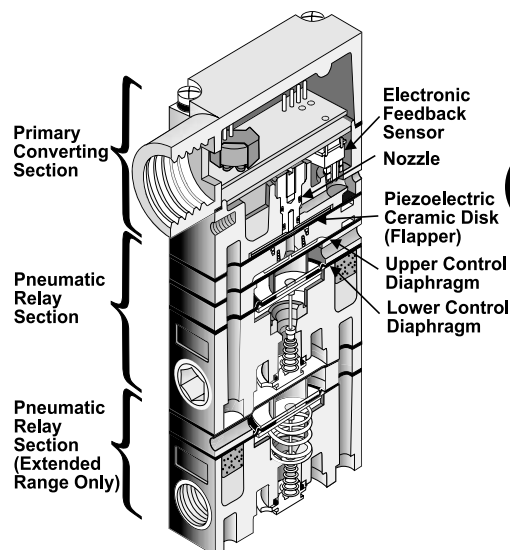
Operating Principles

STANDARD RANGE

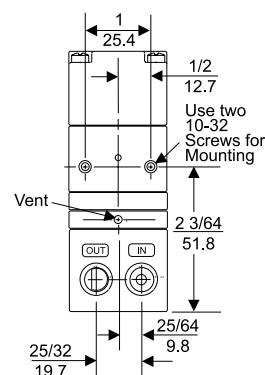
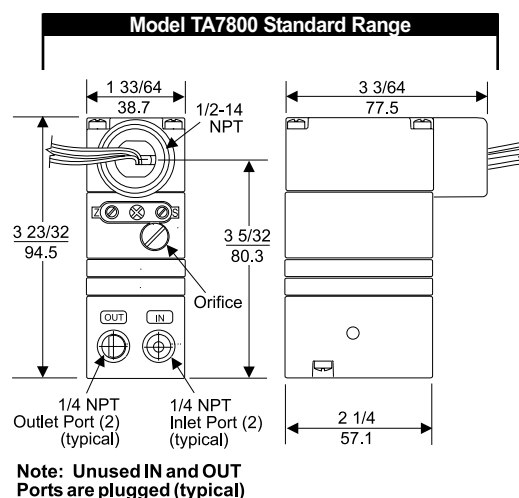
The Model T7800 Series converts a DC input signal to a linear proportional pneumatic output. It includes the Primary Converting Section and the pneumatic Relay Section. The Piezoelectric Ceramic Actuator, in the Primary Converting Section, functions as a Flapper. The Flapper and Nozzle work together to control the signal pressure. The signal pressure that sets the output pressure acts on the Upper Control Diaphragm in the Pneumatic Relay Section. The Lower Control Diaphragm in the Pneumatic Relay Section senses the output pressure.

EXTENDED RANGE

In the Extended Range units, an additional Relay Section amplifies the output pressure.



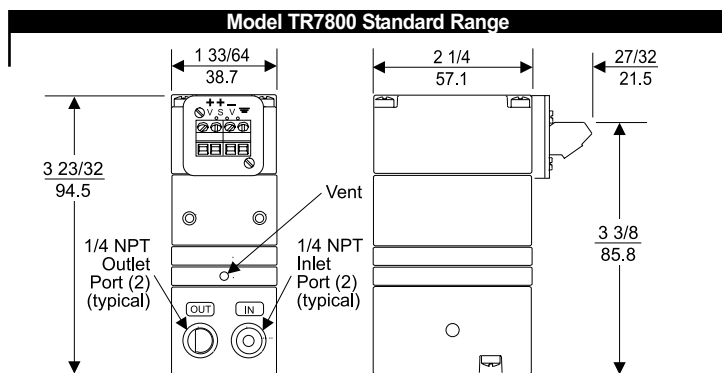
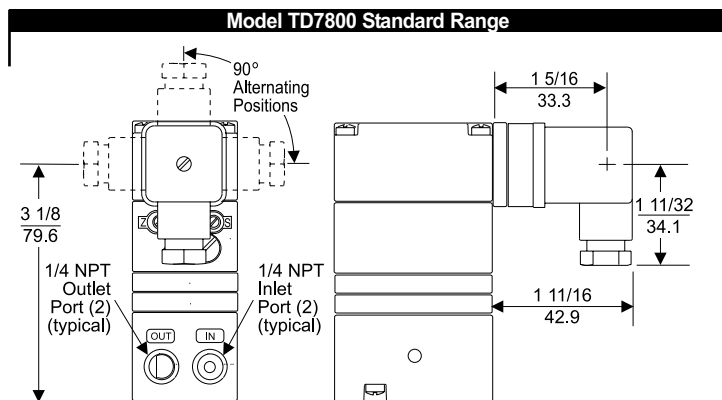
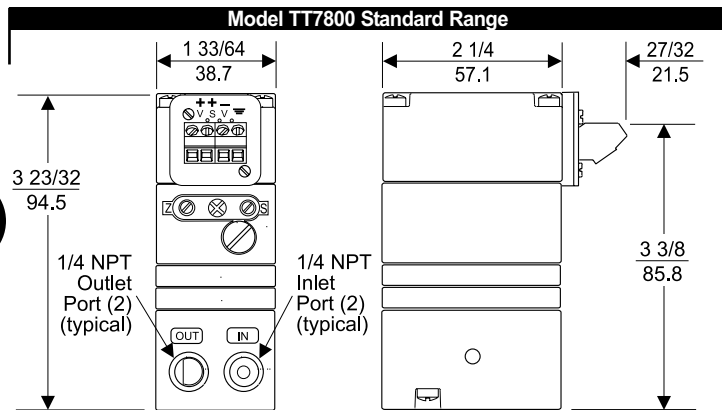
B
Model
T7800



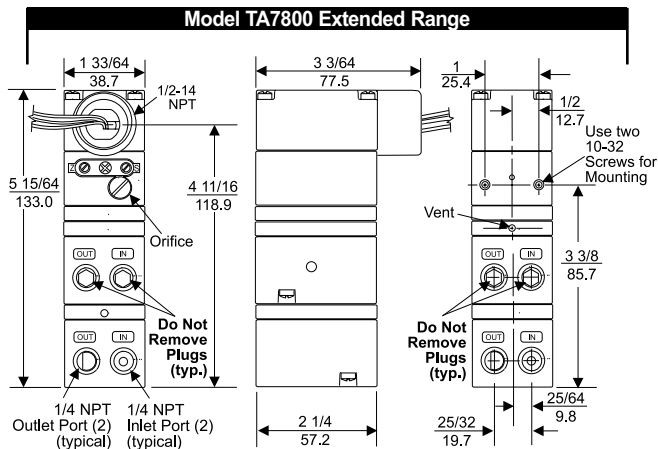
Model T7800 Electro-Pneumatic I/P, E/P Transducer

B

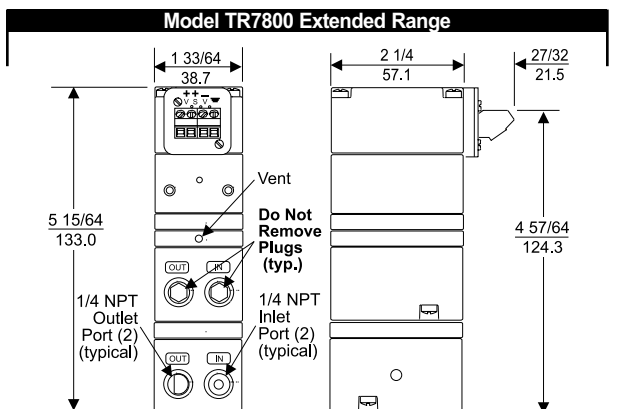
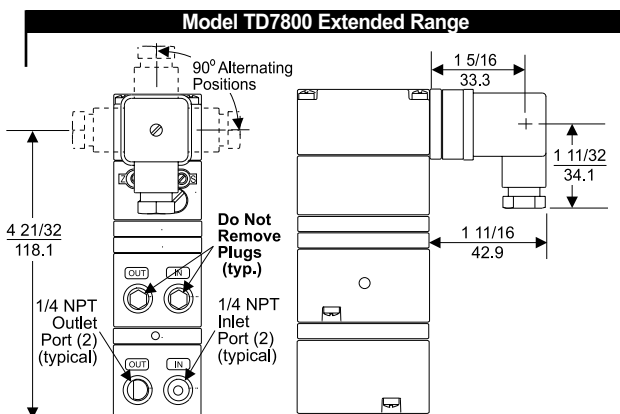
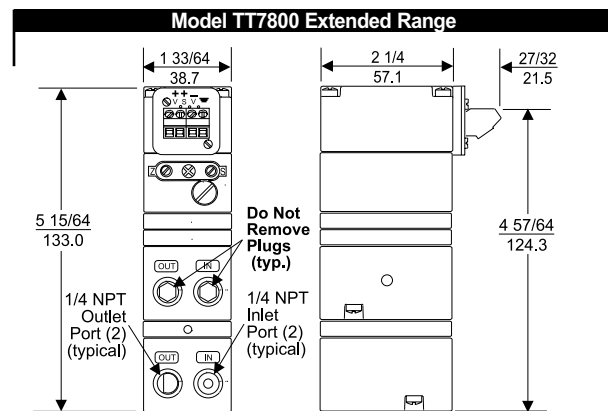
Model T7800



Model TR7800 for use with TR Manifold Rack Kit. TR7800 unit same as TT7800 except terminal block is located on rear.



Note: Unused IN and OUT Ports are plugged (typical)



Model TR7800 for use with TR Manifold Rack Kit. TR7800 unit same as TT7800 except terminal block is located on rear.

Model T7800 Electro-Pneumatic I/P, E/P Transducer

Standard Range Specifications

		SET POINT			
	psig [BAR] (kPa)	3 [0.2] (20)	9 [0.6] (60)	15 [1.0] (100)	30 [2.0] (200)
Maximum Air Consumption	All Ranges SCFH	3.5 (.10 m ³ /HR)	7.0 (.20 m ³ /HR)	9.5 (.27 m ³ /HR)	13.5 (.38 m ³ /HR)
Flow Rate (SCFM)		2.5 (4.25 m ³ /HR) @ 25 psig, [1.7 BAR], (170 kPa) supply & 9 psig, [0.6 BAR], (60 kPa) Output OR 9.0 (15.3 m ³ /HR) @ 120 psig, [8.0 BAR], (800 kPa) supply & 9 psig, [0.6 BAR], (60 kPa) Output			
Temperature Range	Operating Storage	-40°F to + 160°F (-40°C to + 71.2°C) -40°F to + 180°F (-40°C to + 82.2°C)			
Span/Zero Adjustments		Screwdriver adjustments located on front of unit			
Required Operating Voltages		Two Wire Current Input 7.2 VDC @ 20 mA (4-20 mA signal)			
Supply Voltages		Three Wire Voltage Input 7.2-30 VDC, less than 3 mA			
Signal Impedance		Three Wire Voltage Input 10 Kilohms			
		OUTPUT RANGE			
	psig [BAR] (kPa)	3-15 [0.2-1.0] (20-100)	3-27 [0.2-1.8] (20-180)	6-30 [0.4-2.0] (40-200)	
Input Range		4-20 mA DC, 0-10 VDC, 1-9 VDC			
Supply Pressure ¹		20-120 [1.5-8.0] (150-800)	32-120 [2.2-8.0] (220-800)	35-120 [2.4-8.0] (240-800)	
Minimum Span		5 [0.35] (35)	10 [0.7] (70)	10 [0.7] (70)	
Frequency Response		-3 db @ 5 Hz per ISA S26.4.3.1 load configuration A.			
Accuracy (ISA S51.1)		0.25% Full Scale Guaranteed 0.15% Full Scale Typical			
Hysteresis (ISA S51.1)		0.1% Full Scale			
Deadband		0.02% Full Scale			
Repeatability (ISA S51.1)		0.1% Full Scale			
Position Effect		No Measurable Effect			
Vibration Effect		Less than +1% of Span under the following conditions: 5-15 Hz @ 0.8 inches constant displacement 15-500 Hz @ 10 Gs.			
Reverse Polarity Protection		No damage occurs from reversal of normal supply current (4-20 mA) or from misapplication of up to 60 mA.			
RFI/EMI Effect		Less than 0.5% of span @ 30 %/m class 3 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 %/m level, to 2 GHz Band per EN 61000-4-3:1998 +A1 EMC Directive 89/336/EEC European Norms EN 61326			
Supply Pressure Effect		No Measurable Effect			
Temperature Effect		[+0.5% +0.04% / °F Temperature Change] of Span typical			
Materials of Construction		Body and HousingChromate Treated Aluminum OrificeNickel Plated Brass & Sapphire TrimStainless Steel, Brass & Zinc Plated Steel ElastomersNitrile FinishEpoxy Powder Coating			

¹ Supply Pressure must be no less than 5 psig, [0.35 BAR], (35 kPa), above maximum output

B

Model
T7800

Model T7800 Electro-Pneumatic I/P, E/P Transducer

Extended Range Specifications

		SET POINT				
	psig [BAR] (kPa)	0 [0] (0)	15 [1.0] (100)	30 [2.0] (200)	60 [4.0] (400)	120 [8.0] (800)
Maximum Air Consumption	0-30 psig SCFH	3.1 (.09 m³/HR)	7.8 (.22 m³/HR)	11.8 (.33 m³/HR)		
	0-60 psig SCFH	1.6 (0.4 m³/HR)	4.7 (.13 m³/HR)	7.8 (.22 m³/HR)	13.3 (.37 m³/HR)	
	0-120 psig SCFH	0.5 (.01 m³/HR)		3.8 (.11 m³/HR)	7.6 (.21 m³/HR)	15.1 (.42 m³/HR)
Flow Rate (SCFM)		11.0 (18.7 m³/HR) @ 150 psig, [10 BAR], (1000 kPa) supply & midscale output				
Temperature Range	Operating Storage	-40°F to + 160°F, (-40°C to + 71.2°C) -40°F to + 180°F, (-40°C to + 82.2°C)				
Span/Zero Adjustments		Screwdriver adjustments located on front of unit				
Required Operating Voltages		Two Wire Current Input 7.2 VDC @ 20 mA (4-20 mA signal)				
Supply Voltages		Three Wire Voltage Input 7.2 - 30 VDC, less than 3 mA				
Signal Impedance		Three Wire Voltage Input 10 Kilohms				
	psig [BAR] (kPa)	OUTPUT RANGE				
		0-30 [0-2.0] (0-200)	0-60 [0-4.0] (0-400)	0-120 [0-8.0] (0-800)		
Input Range		4-20 mA DC, 0-10 VDC, 1-9 VDC				
Supply Pressure¹		35-150 [2.4-10] (240-1000)	65-150 [4.6-10] (460-1000)	125-150 [8.8-10] (880-100)		
Minimum Span		12.5 [0.85] (85)	25 [1.5] (150)	50 [3.0] (300)		
Frequency Response		-3 db @ 2 Hz per ISA S26.4.3.1 load configuration A.				
Accuracy (ISA S51.1)		0.25% Full Scale Guaranteed 0.15% Full Scale Typical				
Hysteresis (ISA S51.1)		0.25% Full Scale				
Deadband		0.02% Full Scale				
Repeatability (ISA S51.1)		0.1% Full Scale				
Position Effect		0.125% @ 90 ° & 0.25% @ 180 °				
Vibration Effect		Less than +1% of Span under the following conditions: 5-15 Hz @ 0.8 inches constant displacement 15-500 Hz @ 10 Gs.				
Reverse Polarity Protection		No damage occurs from reversal of normal supply current (4-20 mA) or from misapplication of up to 60 mA.				
RFI/EMI Effect		Less than 0.5% of span @ 30 ʹ/m class 3 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 ʹ/m level, to 2 GHz Band per EN 61000-4-3:1998 +A1 EMC Directive 89/336/EEC European Norms EN 61326				
Supply Pressure Effect		< 0.1 psig change for 10 psig supply change				
Temperature Effect		[+0.5% +0.06% / °F Temperature Change] of Span typical				
Materials of Construction		Body and HousingChromate Treated Aluminum OrificeNickel Plated Brass & Sapphire TrimStainless Steel, Brass & Zinc Plated Steel ElastomersNitrile FinishEpoxy Powder Coating				

¹ Supply Pressure must be no less than 5 psig, [0.35 BAR], (35 kPa), above maximum output

Hazardous Area Specifications

	Intrinsically Safe (4-20 mA Only)	Division 2
Factory Mutual (FM) Approvals Entity Parameters $V_{max}^1 = 30 \text{ VDC}$ $I_{max}^2 = 200 \text{ mA}$ $C_i^3 = 0 \text{ } \square \text{ F}$ $L_i^4 = 0 \text{ mH}$ ¹ V_{max} = Max. Voltage ² I_{max} = Max. Current ³ C_i = Capacitance ⁴ L_i = Inductance Non-Incendive Field Wiring Parameters $V_{max}^1 = 30 \text{ VDC}$ $C_i^3 = 0 \text{ } \square \text{ F}$ $L_i^4 = 0 \text{ mH}$ ¹ V_{max} = Max. Voltage ³ C_i = Capacitance ⁴ L_i = Inductance	TDFI7800, TAFI7800 Class I, Division 1, Groups C and D; Class II, Division 1, Groups E, F and G; Class III, Division 1, Fibers; NEMA 4X Enclosure; Temperature Code T4, $T_{amb} = -20^\circ\text{C}$ to 65°C TTFI7800, TRFI7800 Class I, Division 1, Groups C and D; Temperature Code T4, $T_{amb} = -20^\circ\text{C}$ to 65°C	TDFI7800, TAFI7800, TDFN7800, TAFN7800 Class I, Division 2, Groups A, B, C and D; Suitable for Class II, Division 2, Groups F and G; Class III, Division 2; NEMA 4X Enclosure; Non-Incendive 4-20 mA, voltage input units ; Temperature Code T4. TTFI7800, TRFI7800, TTFN7800, TRFN7800 Class I, Division 2, Groups A, B, C and D; Non-Incendive 4-20 mA, voltage input units; Temperature Code T4.
Canadian Standards Association (CSA) Approvals Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements: System Type 1: Single Channel Polarized Rated: 28.5V Max. 300 Ohm Min. System Type 2: Dual Channel Polarized Rated 28.5V Max. 300 Ohm Min. and 10V Max. 50 Ohm Min. System Type 3: Dual Channel Polarized Rated: 28.5V Max. 300 Ohm Min. and 28V Diode return per channel	TDCI7800, TACI7800 Class I, Division 1, Groups C and D; Class II, Division 1, Groups E, F and G; Type 4 Enclosure; Rated 4-20 mA, 30 VDC maximum; Temperature Code T6. TTCI7800, TRCI7800 Class I, Division 1, Groups C and D; Rated 4-20 mA, 30VDC maximum; Temperature Code T6.	TDCI7800, TTCI7800, TRCI7800 Class I, Division 2, Groups A, B, C and D; Rated 4-20 mA, 30 VDC maximum; Temperature Code T6. TACI7800 Class I, Division 2, Groups A, B, C and D; Class II, Division 2, Groups E, F and G; Type 4 Enclosure; Rated 4-20 mA, 30 VDC maximum; Temperature Code T6.
ATEX Approvals Transducer Parameters $U_{max}^1 = 28 \text{ V}$ $I_{max}^2 = 100 \text{ mA}$ $P_i^3 = 0.7 \text{ W}$ $C_i^4 = 0$ $L_i^5 = 0$ ¹ U_{max} = Max. Voltage ² I_{max} = Max. Current ³ P_i = Max. Power ⁴ C_i = Capacitance ⁵ L_i = Inductance	TAEI7800, TDEI7800 EEx ia IIB, T4, $T_{amb} = -20^\circ\text{C}$ to 72°C Ex II 1G (T4), II 1D (T85°C) IP65 Enclosure TTEI7800, TREI7800 EEx ia IIB, T4, $T_{amb} = -20^\circ\text{C}$ to 72°C Ex II 1G (T4)	



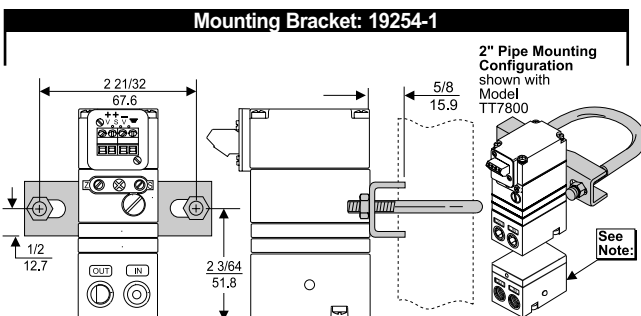
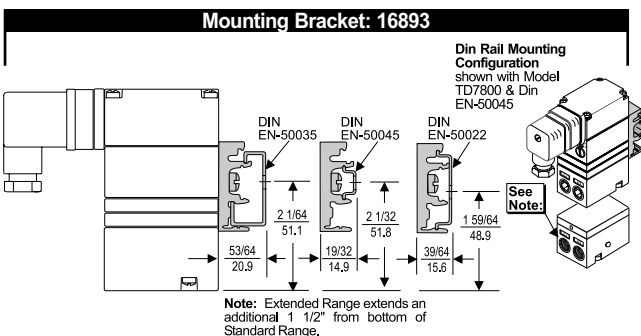
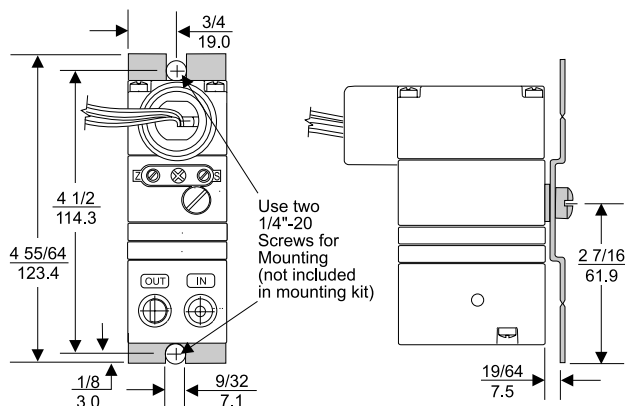
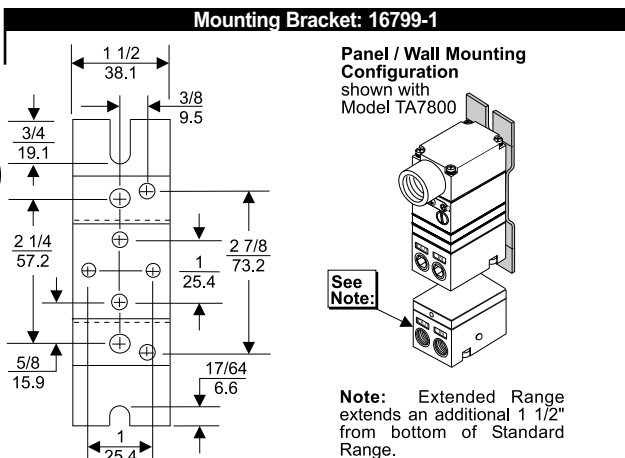
B
Model
T7800

Model T7800 Electro-Pneumatic I/P, E/P Transducer

Mounting Kits

B

Model T7800



Model T7800 Transducer Kits & Accessories

Mounting Bracket Kits16799-1 (included with unit)
16893 (included with unit)
19254-1 (sold separately)

Catalog Information

Catalog Number T 7800

Electrical Connections

1/2 NPT Conduit
Fitting with Pigtail
DIN43650 Connection
 Rack Mount
Terminal Block

Underwriting Group

Canadian Standards
ATEX
Factory Mutual
None (leave blank)

Approval Class

Intrinsically Safe¹
Non-Incendive (Division 2)²
None (leave blank)

Input

4-20 mA
1-5 VDC⁶
0-5 VDC⁶
1-9 VDC
0-10 VDC

Output

3-15 psig³
3-27 psig³
6-30 psig³
0-30 psig⁴
0-60 psig⁴
0-120 psig⁴
[0.2-1.0 BAR]³
[0.2-1.8 BAR]³
[0.4-2.0 BAR]³
[0-2.0 BAR]⁴
[0-4.0 BAR]⁴
[0-8.0 BAR]⁴
(20-100 kPa)³
(20-180 kPa)³
(40-200 kPa)³
(0-200 kPa)⁴
(0-400 kPa)⁴
(0-800 kPa)⁴

Options

BSPT Thread⁵

¹ Intrinsically Safe Approval includes Non-Incendive (Division 2), available on 4-20 mA units only.

² Non-Incendive (Division 2) approval on FM voltage input units only

³ Standard Range

⁴ Extended Range

⁵ Available on all units EXCEPT Factory Mutual and Canadian Standards Underwriting Group units.

⁶ Limited Availability

Installation

For installation instructions, refer to the *Fairchild T7800 Standard Range Electro-Pneumatic Transducer Installation, Operation and Maintenance Instructions*, IS-50T7800S and the *Fairchild T7800 Extended Range Electro-Pneumatic Transducer Installation, Operation and Maintenance Instructions*, IS-50T7800E.

Optional manifolds are available to mount 3, 5, 10 or 15 transducers. An optional rack kit is available to mount 10 transducers in a standard 19" rack. For more information, see the *Fairchild Manifold and Rack Kit*, CS-4000MRKT.



Features

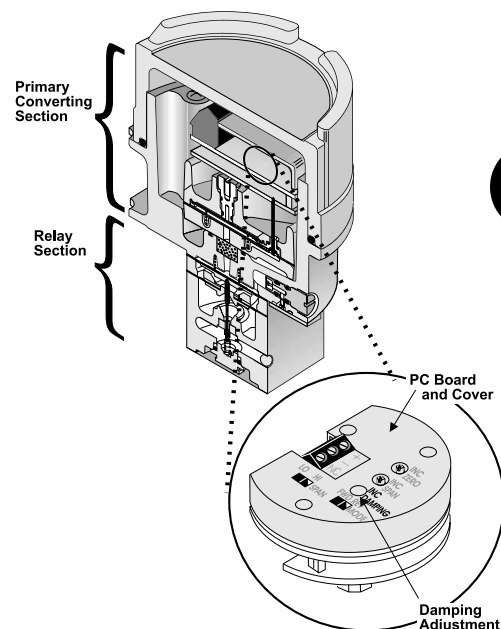
- Internal electronic feedback maintains precise output pressure control.
- Piezoelectric actuator disk provides stability regardless of vibration or position.
- RFI/EMI protection eliminates susceptibility to electromagnetic interference.
- Field selectable outputs in three pressure ranges match final control element requirements.
- Field reversible feature provides output that is directly or inversely proportional to input signal.
- Does not contain copper-based metals.
- Compact size for use in restricted areas.
- Damping adjustment allows tuning for optimum response.
- Optional version approved for use with Natural Gas or Industrial Methane as a supply media.
- Explosion-proof NEMA 4X, IP65, Type 4 enclosure for outdoor and indoor installations.
- Optional tapped exhaust port vents exhaust gas.
- Canadian Registration Numbers (CRN) certification for all territories and provinces.

Operating Principles

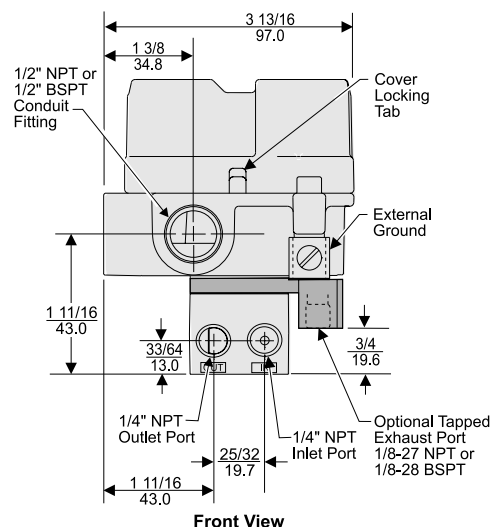
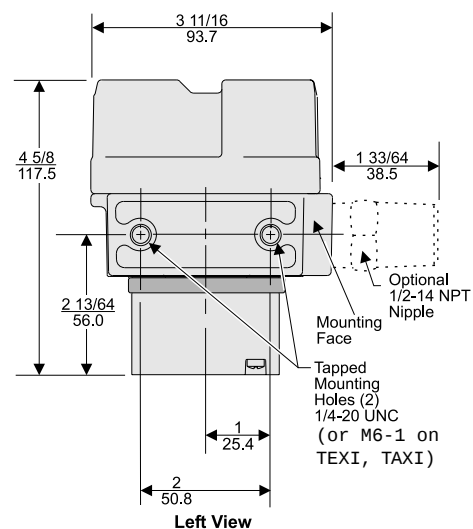
The Model TXI7800 transducer is an electronically controlled pressure sensitive device that converts a current signal to a pneumatic output. This device is composed of the Primary Converting Section and the Relay Section. The Piezoelectric ceramic disk in the Primary Section functions as a flapper. The flapper and the nozzle work together to control the signal pressure in the Relay Section. The signal pressure acts on a diaphragm assembly that controls the pressure in the output chamber.

The output pressure is sensed by the lower control diaphragm to maintain the output pressure. The output pressure is also sensed by the feedback control circuit, which compares the output pressure and input signal (setpoint) to maintain constant output pressure.

The Damping Adjustment on the PC Board allows tuning the transducer for optimum response and stability. Large downstream volumes generally require more damping to achieve output pressure stability.



B
Model
TXI
7800



Model TXI7800 Explosion-Proof Transducer

Specifications

		SET POINT			
	psig [BAR] (kPa)	3 [0.2] (20)	9 [0.6] (60)	15 [1.0] (100)	30 [2.0] (200)
Maximum Air Consumption	All Ranges SCFH	3.5 (.10 m ³ /HR)	7.0 (.20 m ³ /HR)	9.5 (.27 m ³ /HR)	13.5 (.38 m ³ /HR)
Flow Rate (SCFM)		2.5 (4.25 m ³ /HR) @ 25 psig, [1.7 BAR], (170 kPa) supply & 9 psig, [0.6 BAR], (60 kPa) Output OR 9.0 (15.3 m ³ /HR) @ 120 psig, [8.0 BAR], (800 kPa) supply & 9 psig, [0.6 BAR], (60 kPa) Output			
Temperature Range	Operating Storage	-40°F to + 160°F (-40°C to + 71.2°C) -40°F to + 180°F (-40°C to + 82.2°C)			
Span/Zero Adjustments		Screwdriver adjustments located under cover			
		OUTPUT RANGE			
	psig [BAR] (kPa)	3-15 [0.2-1.0] (20-100)	3-27 [0.2-1.8] (20-180)	6-30 [0.4-2.0] (40-200)	
Input Range		4-20 mA			
Supply Pressure ^{1,2}		20-120 [1.5-8.0] (150-800)	32-120 [2.2-8.0] (220-800)	35-120 [2.4-8.0] (240-800)	
Minimum Span		5 [0.35] (35)	10 [0.7] (70)	10 [0.7] (70)	
Frequency Response		-3 db @ 5 Hz per ISA S26.4.3.1 load configuration A.			
Required Operating Voltages		7.2 VDC @ 20 mA (4-20 mA signal)			
Accuracy (ISA S51.1)		0.25% Full Scale Guaranteed 0.15% Full Scale Typical			
Hysteresis (ISA S51.1)		□ 0.1% Full Scale			
Deadband		□ 0.02% Full Scale			
Repeatability (ISA S51.1)		□ 0.1% Full Scale			
Position Effect		No Measurable Effect			
Vibration Effect		Less than +1% of Span under the following conditions: 5-15 Hz @ 0.75 inches constant displacement 15-500 Hz @ 10 Gs.			
Reverse Polarity Protection		No damage occurs from reversal of normal supply current (4-20 mA) or from misapplication of up to 60 mA.			
RFI/EMI Effect		Less than 0.5% of span @ 30 V/m class 3 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 V/m level, to 2 GHz Band per EN 61000-4-3:1998 +A1 EMC Directive 89/336/EEC European Norms EN 61326			
Supply Pressure Effect		No Measurable Effect			
Temperature Effect		[+0.5% +0.04% / °F Temperature Change] of Span typical			
Materials of Construction		Body and HousingChromate Treated Aluminum OrificeAluminum & Sapphire TrimStainless Steel & Zinc Plated Steel ElastomersNitrile FinishEpoxy Powder Coating			

¹ Supply Pressure must be no less than 5 psig, [0.35 BAR], (35 kPa), above maximum output.

² Atex Approved unit 40 psig, [2.8 BAR], (280 kPa). Atex Approved unit with "N" option 120 psig, [8.0 BAR], (800 kPa) for Air or Group IIA gases.

Hazardous Area Classifications

	Explosion-Proof	Intrinsically Safe					
Factory Mutual (FM) Approvals 	Air as supply pressure media Class I, Division 1, Groups B, C and D; Class II, Division 1, Groups E, F and G; Class III, Division 1, Fibers; Class I, Division 2, Groups A, B, C and D; NEMA 4X Enclosure; Max. Ambient 65°C; Temperature Code T5.	Air as supply pressure media Class I, Division I, Groups C and D; Class II, Division 1, Groups E, F and G; Class III, Division 1; Fibers; NEMA 4X Enclosure; Max. Ambient 65°C; Temperature Code T4.					
	Group D gases, including Natural Gas as supply pressure media Class I, Division 1, Groups C and D; Class II, Division 1, Groups E, F and G; Class I, Division 2, Groups A, B, C and D; Class II, Division 2, Groups E, F and G.	<table><tr><td colspan="2">Entity Parameters</td></tr><tr><td>Vmax¹= 30 VDC Imax²= 200 mA</td><td>Ci³ = 0 □ F Li⁴ = 0 mH</td></tr><tr><td>¹Vmax = Max. Voltage ²Imax = Max. Current</td><td>³Ci = Capacitance ⁴Li = Inductance</td></tr></table>	Entity Parameters		Vmax ¹ = 30 VDC Imax ² = 200 mA	Ci ³ = 0 □ F Li ⁴ = 0 mH	¹ Vmax = Max. Voltage ² Imax = Max. Current
Entity Parameters							
Vmax ¹ = 30 VDC Imax ² = 200 mA	Ci ³ = 0 □ F Li ⁴ = 0 mH						
¹ Vmax = Max. Voltage ² Imax = Max. Current	³ Ci = Capacitance ⁴ Li = Inductance						
Canadian Standards Association (CSA) Approvals 	Air as supply pressure media Class I, Division 1, Groups B, C and D; Class II, Division 1, Groups E, F and G; Class I, Division 2, Groups A, B, C and D; Class II, Division 2, Groups E, F and G. Type 4X Enclosure; Temperature Code T5; Max. Ambient 65°C.	Air as supply pressure media Class I, Division 1, Groups C and D; Class II, Division 1, Groups E, F and G; Type 4X Enclosure; Temperature Code T4; Rated 4-20 mA, 30 VDC maximum.					
	Group D gases, including Natural Gas as supply pressure media Class I, Division 1, Groups C and D; Class II, Division 1, Groups E, F and G; Class I, Division 2, Groups A, B, C and D. Class II, Division 2, Groups E, F and G.	Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements: <table><tr><td>System Type 1:</td><td>Single Channel Polarized Rated: 28.5V Max. 300 Ohm Min.</td></tr><tr><td>System Type 2:</td><td>Dual Channel Polarized Rated 28.5V Max. 300 Ohm Min. and 28V Diode return per channel</td></tr><tr><td>System Type 3:</td><td>Dual Channel Polarized Rated: 28.5V Max. 300 Ohm Min. and 10V Max. 50 Ohm Min.</td></tr></table>	System Type 1:	Single Channel Polarized Rated: 28.5V Max. 300 Ohm Min.	System Type 2:	Dual Channel Polarized Rated 28.5V Max. 300 Ohm Min. and 28V Diode return per channel	System Type 3:
System Type 1:	Single Channel Polarized Rated: 28.5V Max. 300 Ohm Min.						
System Type 2:	Dual Channel Polarized Rated 28.5V Max. 300 Ohm Min. and 28V Diode return per channel						
System Type 3:	Dual Channel Polarized Rated: 28.5V Max. 300 Ohm Min. and 10V Max. 50 Ohm Min.						
	Flame-Proof	Intrinsically Safe					
Explosive Atmospheres Directive (ATEX) Approvals*	Air as supply pressure media Ⓔ II 2 GD EEx d IIB + H ₂ , T5 (-20°C to +65°C) Ambient; IP65 Enclosure.	Air as supply pressure media Ⓔ II 1 G (T4) II1D (T 85°C) EEx ia IIB, T4 (-20°C to +72°C) Ambient; IP65 Enclosure.					
	Group IIA gases, including Natural Gas as supply pressure media Ⓔ II 2 GD EEx d IIB , T5 (-20°C to +65°C) Ambient; IP65 Enclosure.						
Standards Australia (SAA) Approvals*	Air as supply pressure media Ex d IIB + H ₂ , T5 (-20°C to +65°C) Ambient; IP65 Enclosure.	Air as supply pressure media Ex ia IIB , T4 (-20°C to +72°C) Ambient.					

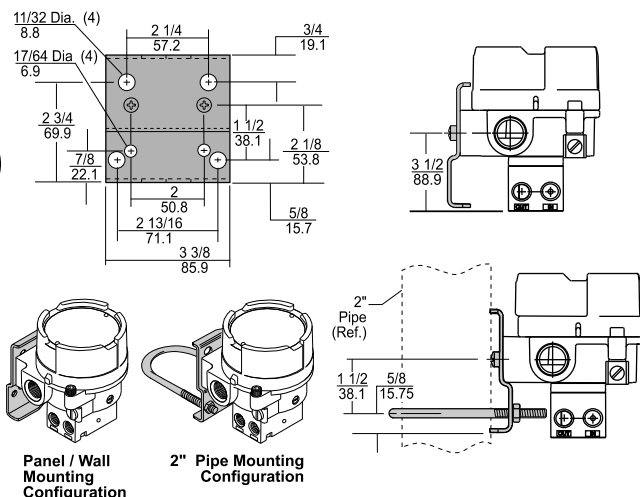
*** Transducer Parameters**

$U_{max}^1 = 28 \text{ V}$ $I_{max}^2 = 100 \text{ mA}$	$P_i^3 = 0.7 \text{ W}$ $C_i^4 = 0$	$L_i^5 = 0$
¹ U_{max} = Max. Voltage ² I_{max} = Max. Current	³ P_i = Max. Power ⁴ C_i = Capacitance	⁵ L_i = Inductance

B
Model
TXI
7800

Model TXI7800 Explosion-Proof Transducer

Mounting Kit



Model TXI7800 Transducer Kits & Accessories

Mounting Bracket Kits19021-1: TCXI7800, TFXI7800
(sold separately)
19021-2: TEXI7800, TAXI7800
(sold separately)

Catalog Information

Catalog Number	T	X I 7800			
Underwriting Group					
SAA	A				
Canadian Standard	C				
ATEX	E				
Factory Mutual	F				
Input					
4-20 mA			4		
Output					
3-15 psig				01	
3-27 psig				02	
6-30 psig				03	
0-30 psig ⁴				04	
0-60 psig ⁴				05	
0-120 psig ⁴				06	
[0.2-1.0 BAR]				11	
[0.2-1.8 BAR]				12	
[0.4-2.0 BAR]				13	
[0-2.0 BAR] ⁴				14	
[0-4.0 BAR] ⁴				15	
[0-8.0 BAR] ⁴				16	
(20-100 kPa)				21	
(20-180 kPa)				22	
(40-200 kPa)				23	
(0-200 kPa) ⁴				24	
(0-400 kPa) ⁴				25	
(0-800 kPa) ⁴				26	
Options					
Tapped Exhaust					E
Natural Gas media approval, Group D gases					N
(Includes Nipple; TCXI, TEXI, TFXI only) ^{1, 2}					
BSPT Thread ³					U

¹ Not approved for Intrinsically Safe.

² Tapped Exhaust option required.

³ Available for ATEX and SAA only. NOT available with "N" Option.

⁴ Consult Factory for details and availability.

Installation

For installation instructions, refer to the *Fairchild Model TXI7800 Explosion-proof Electro-pneumatic Transducer Installation, Installation Instructions, II-5TXI7800*.

For operation and maintenance instructions, refer to the *Fairchild Model TXI7800 Explosion-proof Electro-pneumatic Transducer Operation and Maintenance Instructions, OM-5TXI7800*.



Features

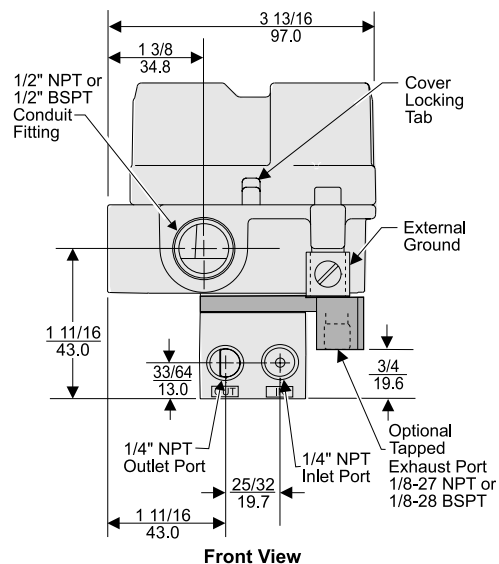
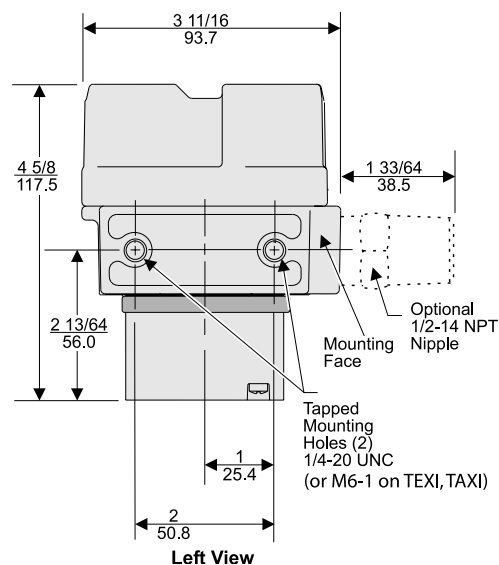
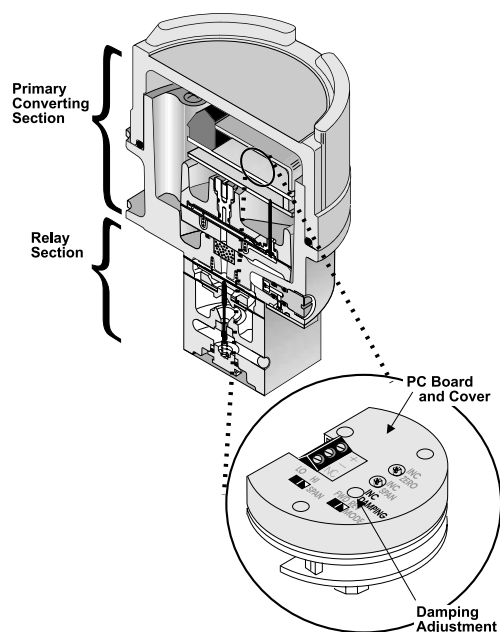
- Explosion-proof NEMA 4X, IP65, Type 4 enclosure for outdoor and indoor installations.
- Optional tapped exhaust port vents exhaust gas.
- Canadian Registration Numbers (CRN) certification for all territories and provinces.
- Does not contain copper-based metals.
- Compact size for use in restricted areas.
- Internal electronic feedback maintains precise output pressure control.
- Piezoelectric actuator disk provides stability regardless of vibration or position.
- RFI/EMI protection eliminates susceptibility to electromagnetic interference.
- Optional version approved for use with Natural Gas or Industrial Methane as a supply media.
- Encapsulated critical components designed to make unit moisture resistant in tough environments

Operating Principles

The Model TXI7850 transducer is an electronically controlled pressure sensitive device that converts a current signal to a pneumatic output. This device is composed of the Primary Converting Section and the Relay Section. The Piezoelectric ceramic disk in the Primary Section functions as a flapper. The flapper and the nozzle work together to control the signal pressure in the Relay Section. The signal pressure acts on a diaphragm assembly that controls the pressure in the output chamber.

The output pressure is sensed by the lower control diaphragm to maintain the output pressure. The output pressure is also sensed by the feedback control circuit, which compares the output pressure and input signal (setpoint) to maintain constant output pressure.

The Damping Adjustment on the PC Board allows tuning the transducer for optimum response and stability. Large downstream volumes generally require more damping to achieve output pressure stability.



B
Model
TXI
7850

Model TXI7850 Moisture Resistant Electro-Pneumatic Transducer

Specifications

SET POINT

	psig [BAR] (kPa)	3 [0.2] (20)	9 [0.6] (60)	15 [1.0] (100)	30 [2.0] (200)
Maximum Air Consumption	SCFH	3.5 (.10 m ³ /HR)	7.0 (.20 m ³ /HR)	9.5 (.27 m ³ /HR)	13.5 (.38 m ³ /HR)

Flow Rate (SCFM)		2.5 (4.25 m ³ /HR) @ 25 psig, [1.7 BAR], (170 kPa) supply & 9 psig, [0.6 BAR], (60 kPa) Output		OR	9.0 (15.3 m ³ /HR) @ 120 psig, [8.0 BAR], (800 kPa) supply & 9 psig, [0.6 BAR], (60 kPa) Output
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Temperature Range	Operating Storage	-40°F to + 160°F, (-40°C to + 71.2°C) -40°F to + 180°F, (-40°C to + 82.2°C)			
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Span/Zero Adjustments	Screwdriver adjustments located under cover				
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OUTPUT RANGE

	psig [BAR] (kPa)	3-15 [0.2-1.0] (20-100)	3-27 [0.2-1.8] (20-180)	6-30 [0.4-2.0] (40-200)
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Input Range	4-20 mA			
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Supply Pressure ^{1,2}		20-120 [1.5-8.0] (150-800)	32-120 [2.2-8.0] (220-800)	35-120 [2.4-8.0] (240-800)
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Minimum Span		5 [0.35] (35)	10 [0.7] (70)	10 [0.7] (70)
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Frequency Response	-3 db @ 5 Hz per ISA S26.4.3.1 load configuration A.			
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Required Operating Voltages	7.2 VDC @ 20 mA (4-20 mA signal)			
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Accuracy (ISA S51.1)	0.25% Full Scale Guaranteed 0.15% Full Scale Typical			
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Hysteresis (ISA S51.1)	□ 0.1% Full Scale			
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Deadband	□ 0.02% Full Scale			
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Repeatability (ISA S51.1)	□ 0.1% Full Scale			
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Position Effect	No Measurable Effect			
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Vibration Effect	Less than ±1% of Span under the following conditions: 5-15 Hz @ 0.75 inches constant displacement 15-500 Hz @ 10 Gs.			
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Reverse Polarity Protection	No damage occurs from reversal of normal supply current (4-20 mA) or from misapplication of up to 60 mA.			
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RFI/EMI Effect	Less than 0.5% of span @ 30 μ m class 3 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 μ m level, to 2 GHz Band per EN 61000-4-3:1998 +A1 EMC Directive 89/336/EEC European Norms EN 61326			
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Supply Pressure Effect	No Measurable Effect			
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Temperature Effect	[+0.5% +0.04% / °F Temperature Change] of Span typical			
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Materials of Construction	Body and HousingChromate Treated Aluminum OrificeAluminum & Sapphire TrimStainless Steel & Zinc Plated Steel ElastomersNitrile FinishEpoxy Powder Coating			
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¹ Supply Pressure must be no less than 5 psig, [0.35 BAR], (35 kPa), above maximum output.

² Atex Approved unit 40 psig, [2.8 BAR], (280 kPa). Atex Approved unit with "N" option 120 psig, [8.0 BAR], (800 kPa) for Air or Group IIA gases.

Model TXI7850 Moisture Resistant Electro-Pneumatic Transducer

Hazardous Area Classifications

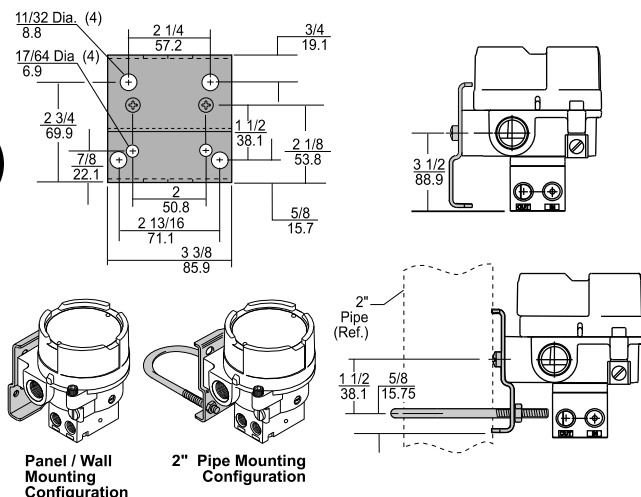
	Explosion-Proof	Intrinsically Safe					
Factory Mutual (FM) Approvals 	Air as supply pressure media Class I, Division 1, Groups B, C and D; Class II, Division 1, Groups E, F and G; Class III, Division 1, Fibers; Class I, Division 2, Groups A, B, C and D; NEMA 4X Enclosure; Max. Ambient 65°C; Temperature Code T5.	Air as supply pressure media Class I, Division I, Groups C and D; Class II, Division 1, Groups E, F and G; Class III, Division 1; Fibers; NEMA 4X Enclosure; Max. Ambient 65°C; Temperature Code T4.					
	Group D gases, including Natural Gas as supply pressure media Class I, Division 1, Groups C and D; Class II, Division 1, Groups E, F and G; Class I, Division 2, Groups A, B, C and D; Class II, Division 2, Groups E, F and G.	Entity Parameters <table><tr><td>Vmax¹= 30 VDC Imax²= 200 mA</td><td>Ci³ = 0 □ F Li⁴ = 0 mH</td></tr><tr><td>¹Vmax = Max. Voltage ²Imax = Max. Current</td><td>³Ci = Capacitance ⁴Li = Inductance</td></tr></table>	Vmax ¹ = 30 VDC Imax ² = 200 mA	Ci ³ = 0 □ F Li ⁴ = 0 mH	¹ Vmax = Max. Voltage ² Imax = Max. Current	³ Ci = Capacitance ⁴ Li = Inductance	
Vmax ¹ = 30 VDC Imax ² = 200 mA	Ci ³ = 0 □ F Li ⁴ = 0 mH						
¹ Vmax = Max. Voltage ² Imax = Max. Current	³ Ci = Capacitance ⁴ Li = Inductance						
Canadian Standards Association (CSA) Approvals 	Air as supply pressure media Class I, Division 1, Groups B, C and D; Class II, Division 1, Groups E, F and G; Class I, Division 2, Groups A, B, C and D; Class II, Division 2, Groups E, F and G. Type 4X Enclosure; Temperature Code T5; Max. Ambient 65°C.	Air as supply pressure media Class I, Division 1, Groups C and D; Class II, Division 1, Groups E, F and G; Type 4X Enclosure; Temperature Code T4; Rated 4-20 mA, 30 VDC maximum.					
	Group D gases, including Natural Gas as supply pressure media Class I, Division 1, Groups C and D; Class II, Division 1, Groups E, F and G; Class I, Division 2, Groups A, B, C and D. Class II, Division 2, Groups E, F and G. Factory Sealed	Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements: <table><tr><td>System Type 1:</td><td>Single Channel Polarized Rated: 28.5V Max. 300 Ohm Min.</td></tr><tr><td>System Type 2:</td><td>Dual Channel Polarized Rated 28.5V Max. 300 Ohm Min. and 28V Diode return per channel</td></tr><tr><td>System Type 3:</td><td>Dual Channel Polarized Rated: 28.5V Max. 300 Ohm Min. and 10V Max. 50 Ohm Min.</td></tr></table>	System Type 1:	Single Channel Polarized Rated: 28.5V Max. 300 Ohm Min.	System Type 2:	Dual Channel Polarized Rated 28.5V Max. 300 Ohm Min. and 28V Diode return per channel	System Type 3:
System Type 1:	Single Channel Polarized Rated: 28.5V Max. 300 Ohm Min.						
System Type 2:	Dual Channel Polarized Rated 28.5V Max. 300 Ohm Min. and 28V Diode return per channel						
System Type 3:	Dual Channel Polarized Rated: 28.5V Max. 300 Ohm Min. and 10V Max. 50 Ohm Min.						
	Flame-Proof	Intrinsically Safe					
Explosive Atmospheres Directive (ATEX) Approvals*	Air as supply pressure media Ⓔ II 2 GD EEx d IIB + H ₂ , T5 (-20°C to + 65°C) Ambient; IP65 Enclosure.	Air as supply pressure media Ⓔ II 1 G (T4) II1D (T 85°C) EEx ia IIB, T4 (-20°C to +72°C) Ambient; IP65 Enclosure.					
	Group IIA gases, including Natural Gas as supply pressure media Ⓔ II 2 GD EEx d IIB , T5 (-20°C to + 65°C) Ambient; IP65 Enclosure.						

* Transducer Parameters		
$U_{max}^1 = 28 \text{ V}$	$P_i^3 = 0.7 \text{ W}$	$L_i^5 = 0$
$I_{max}^2 = 100 \text{ mA}$	$C_i^4 = 0$	
¹ U_{max} = Max. Voltage	³ P_i = Max. Power	⁵ L_i = Inductance
² I_{max} = Max. Current	⁴ C_i = Capacitance	

B
Model
TXI
7850

Model TXI7850 Moisture Resistant Electro-Pneumatic Transducer

Mounting Kit



Model TXI7850 Transducer Kits & Accessories

Mounting Bracket Kits19021-1: TCXI7850, TFXI7850
(sold separately)
19021-2: TEXI7850 (sold separately)

Catalog Information

Catalog Number T X I 7850 4

Underwriting Group

Canadian Standard C

ATEX E

Factory Mutual F

Input

4-20 mA 4

Output

3-15 psig	01
3-27 psig	02
6-30 psig	03
0-30 psig ⁴	04
0-60 psig ⁴	05
0-120 psig ⁴	06
[0.2-1.0 BAR]	11
[0.2-1.8 BAR]	12
[0.4-2.0 BAR]	13
[0-2.0 BAR] ⁴	14
[0-4.0 BAR] ⁴	15
[0-8.0 BAR] ⁴	16
(20-100 kPa)	21
(20-180 kPa)	22
(40-200 kPa)	23
(0-200 kPa) ⁴	24
(0-400 kPa) ⁴	25
(0-800 kPa) ⁴	26

Options

Tapped Exhaust	E
Natural Gas media approval, Group D gases	N
(Includes Nipple; TCXI, TEXI, TFXI only) ^{1,2}	
BSPT Thread ³	U

¹ Not approved for Intrinsically Safe.

² Tapped Exhaust option required.

³ Available for ATEX only. NOT available with "N" Option.

⁴ Consult Factory for details and availability.

Installation

For installation instructions, refer to the *Fairchild Model TXI7850 Explosion-proof Electro-pneumatic Transducer Installation, Installation Instructions, II-5TXI7850*.

For operation and maintenance instructions, refer to the *Fairchild Model TXI7850 Explosion-proof Electro-pneumatic Transducer Operation and Maintenance Instructions, OM-5TXI7850*.

Model T7900 Analog Control
Model T7900 DeviceNet[™]
Communication



Features

The Model T7900 Series Electro-Pneumatic Transducers include the Model T7900 with Analog Output and the Model T7900D with DeviceNet[™] Communication.

The Model T7900 controls pressure in proportion to an analog electrical input signal. An internal feedback sensor monitors output pressure to achieve high accuracy.

The Model T7900D Transducer with DeviceNet[™] Communications controls output pressure in response to a digital communication command.

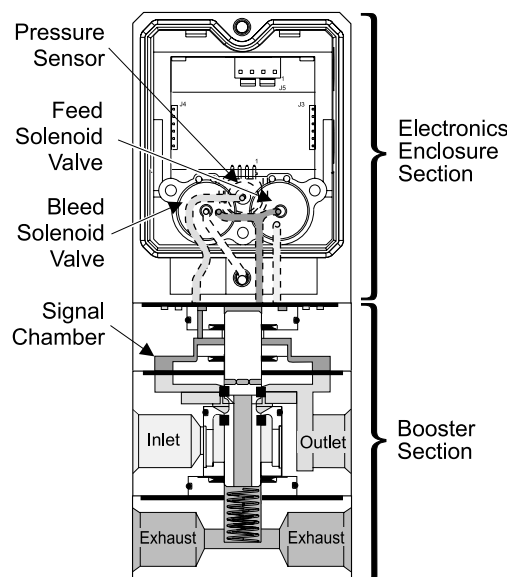
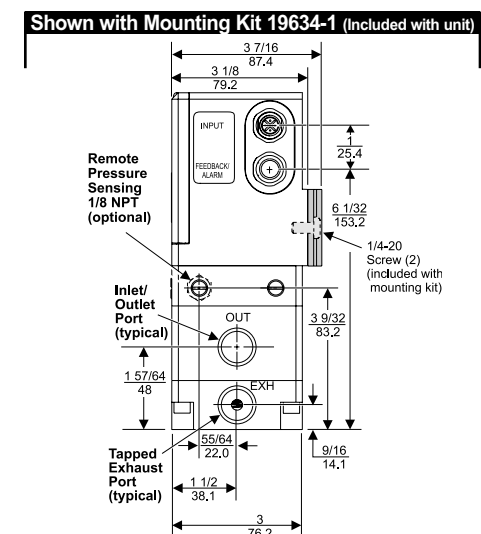
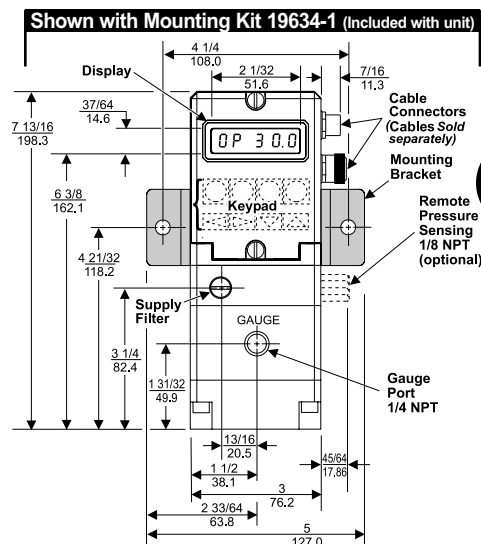
Common Features of the T7900 & T7900D

- RFI/EMI protection eliminates electromagnetic and radio interference.
- Output pressure displays in psig, BAR, kPa, or user-defined pressure units.
- Reverse acting capability for analog input and output signals.
- Select Current or Voltage mode for input signal or optional analog channels using the keypad.
- Independently adjustable PID tuning coefficients.
- Fully functional keypad and display.
- Backlit Liquid Crystal display screen.

Operating Principles

The Model T7900 Series Transducers have a closed-loop, integrated, microprocessor control system that regulates outlet pressure. You can control the output from the Model T7900 using the keypad or from an analog control signal. You can control the output from the Model T7900D using the keypad and through DeviceNet[™] Communication network.

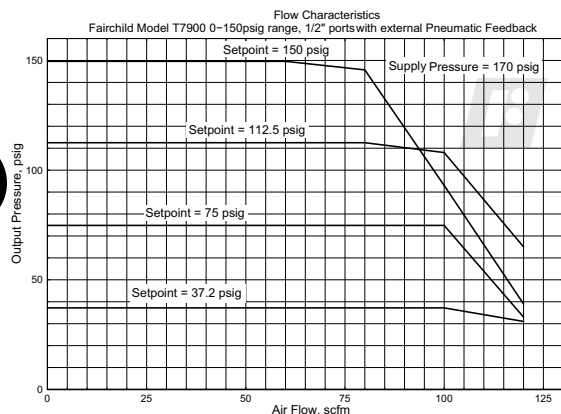
The Feed and Bleed Solenoid Valves control pressure in the Signal Chamber of the Booster Section. A pressure sensor measures the outlet pressure and provides a feedback signal to the Electronics Section. Any variation in pressure between the set-point and the outlet pressure activates the Feed and Bleed Solenoid Valves to change the output pressure.



Supply Pressure Internal Feedback Pressure Exhaust Signal Pressure

Model T7900 Electro-Pneumatic Transducer

Technical Information



Specifications

Supply Pressure¹

200 psig, [14 BAR], (1400 kPa) Maximum

Pneumatic Outputs

psig:	0-30	0-75	0-150
[BAR]:	[0-2]	[0-5]	[0-10]
(kPa):	(0-200)	(0-500)	(0-1000)

Minimum Span

psig:	12	30	60
[BAR]:	[0.8]	[2.0]	[4.0]
(kPa):	(80)	(200)	(400)

Input Signal

4-20 mA, 0-10 VDC

Flow Rate (SCFM)

100 (170 m³/HR) @ 100 psig, [7 BAR], (700 kPa) supply
@ 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Flow (SCFM)

50 (85 m³/HR) @ 60 psig, [4 BAR], (350 kPa) downstream
pressure @ 5 psig, [.35 BAR], (35 kPa) above setpoint

Air Consumption

0 @ steady state output with Deadband @ 1 % of Full Scale

Supply Pressure Effect

No Measurable Effect

Electrical Supply

24 VDC $\pm$ 10 %

Power Consumption

Less than 5 watts

Analog Output Signal / Impedance

4-20 mA/500 ohms Maximum, 0-10 VDC/400 ohms Minimum

Deadband (ISA S51.1)

Adjustable from 0 to 10 % of Full Scale

Unit Accuracy (ISA S51.1)

Less than 0.50% Output Span

Frequency Response

-3 db @ 1 Hz per ISA S26.4.3.1 load Configuration A

Vibration Effect

Less than 1 % of Span under the following conditions: 5 - 15
Hz @ 0.8 inches constant displacement 15-500 Hz @ 10 g's

RFI/EMI Effect

Less than 0.5%. EMC Directive 89/336/EEC European
Norms EN 50081-2 & EN 50082-2.

Temperature Range

0° F to + 160° F, (-18° C to + 71° C)

Materials of Construction

Body and HousingChromate Treated Aluminum

Cover and PintleAcetel Plastic

TrimZinc Plated Steel

Elastomers.....Fluorocarbon and Silicone

FinishEpoxy

¹ Supply Pressure must be no less than 5 psig, [0.35 BAR], (35 kPa) above
maximum output.

Catalog Information

Catalog Number T7900

Input

0-10 VDC
4-20 mA
DeviceNet™
0
4
D

Output

0-30 psig 04
0-75 psig 05
0-150 psig 07
[0-2.0 BAR] 14
[0-5.0 BAR] 15
[0-10.0 BAR] 17
(0-200 kPa) 24
(0-500 kPa) 25
(0-1000 kPa) 27

Pipe Size

1/4" NPT
3/8" NPT
1/2" NPT
02
03
04

Pipe Thread Type

NPT Thread
BSPT Thread
BSPP Thread
O
U
H

Option Type

No Option Board
0-10 VDC Analog Output
4-20 MA Analog Output
0-10 VDC Feedback Input ¹
4-20 MA Feedback Input ¹
N
0
4
5
6

Option

External Pneumatic Feedback P

¹ Consult factory for availability

Unique Feature of the T7900D

- DeviceNet™ Communications that connect the Model T7900D to a digital network to increase functional flexibility, installation speed, and reduce system wiring cost.

Available Options for the T7900D Series Transducer

- Optional analog output channel configured as an output pressure monitor or as a user-defined output.
- External Pneumatic Feedback port to monitor down stream pressure.
- Optional Feedback Input Channel configurable to control setpoint, External process variable, or accept a user defined input. (Consult factory for availability.)

T7900 Cables and Connectors (sold separately)

Part Number	Description
055-IPI-089-M	Male Connector (Feedback Output)
055-IPI-089-F	Female Connector (Control Input)
032-IPI-009-3M	Male cable with one connector (3 meter)
032-IPC-009-3F	Female cable with one connector (3 meter)

Installation

For operating instructions, refer to the corresponding *Fairchild Model T7900 Electro-Pneumatic I/P, E/P Transducer Operation and Maintenance Instructions*, OM-500T79FI, OM-500T79AB, OM-500T79AO, OM-500T79DB, OM-500T79DI, OM-500T79DO.

For installation instructions, refer to the *Fairchild Model T7900 Electro-Pneumatic I/P, E/P Transducer Installation Instructions*, II-500T7900.

Model T7950 Analog Control
Model T7950 DeviceNet[™]
Communication



Features

The Model T7950 Series Electro-Pneumatic Transducers include the Model T7950 with Analog Output or Feedback Input and the Model T7950D with DeviceNet[™] Communication.

The standard Model T7950 controls pressure in proportion to an analog electrical input signal. An internal feedback sensor monitors output pressure to achieve high accuracy.

The Model T7950D Transducer with DeviceNet[™] Communications controls output pressure in response to a digital communication command.

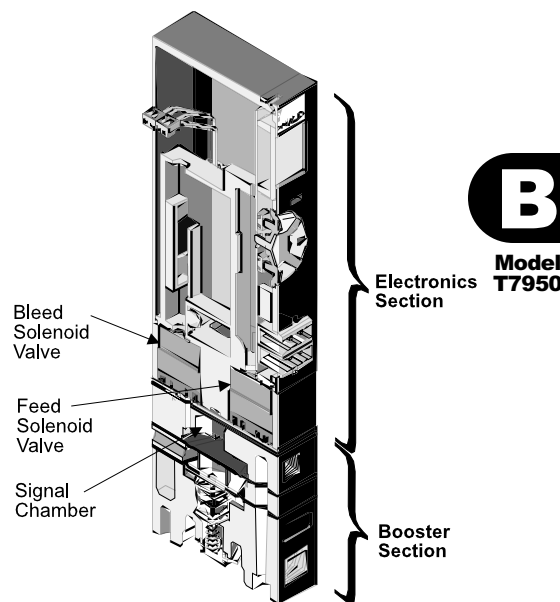
Common Features of the T7950 & T7950D

- RFI/EMI protection eliminates electromagnetic and radio interference.
- Output pressure displays in psig, BAR, kPa, or user-defined pressure units.
- Reverse acting capability for analog input and output signals.
- Select Current or Voltage mode for input signal or optional analog channels using the keypad.
- Independently adjustable PID tuning coefficients.
- Fully functional keypad and display.
- Backlit Liquid Crystal display screen.

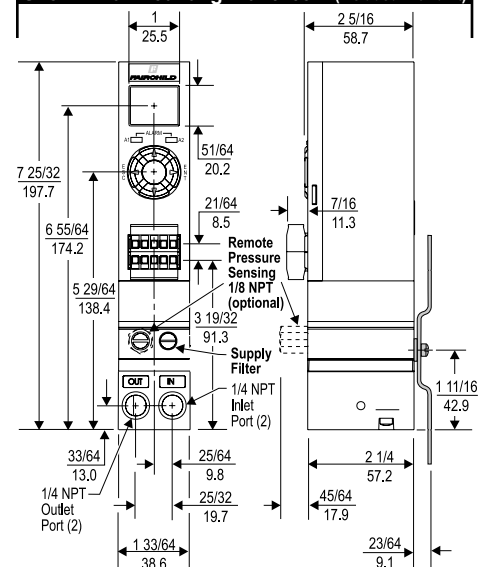
Operating Principles

The Model T7950 Series Transducers have a closed-loop, integrated, microprocessor control system that regulates outlet pressure. You can control the output from the Model T7950 using the keypad or from an analog control signal. You can control the output from the Model T7950D using the keypad and through DeviceNet[™] Communication network.

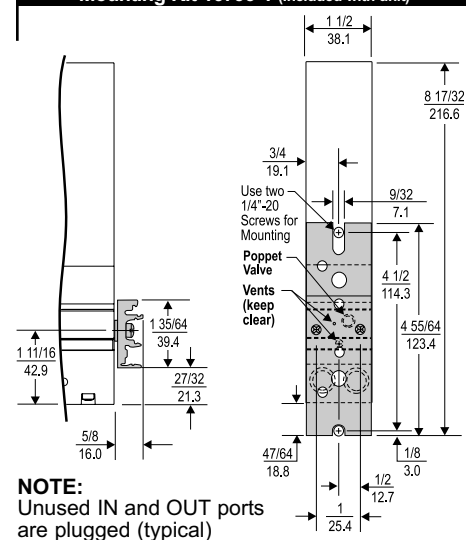
The Feed and Bleed Solenoid Valves control pressure in the Signal Chamber of the Booster Section. A pressure sensor measures the outlet pressure and provides a feedback signal to the Electronics Section. Any variation in pressure between the setpoint and the outlet pressure activates the Feed and Bleed Solenoid Valves to change the output pressure.



Shown with Mounting Kit 16799-1 (Included with unit)

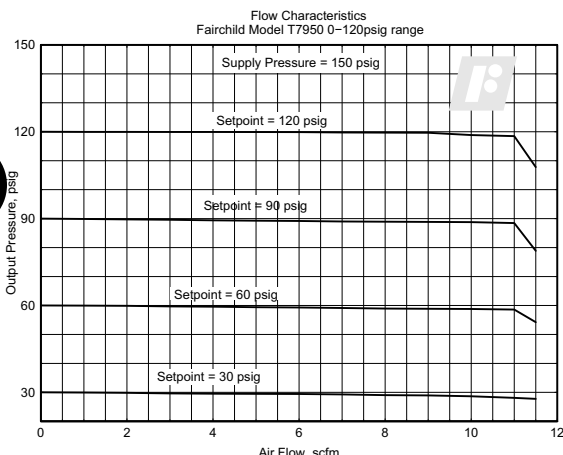


Shown with Din Rail Mounting Kit 16893 and Mounting Kit 16799-1 (Included with unit)



Model T7950 Electro-Pneumatic Transducer

Technical Information



Specifications

Supply Pressure¹

150 psig, [10 BAR], (1000 kPa) Maximum

Pneumatic Outputs	psig:	0-30	0-60	0-120
	[BAR]:	[0-2]	[0-4]	[0-8]
	(kPa):	(0-200)	(0-400)	(0-800)
Minimum Span	psig:	12	25	50
	[BAR]:	[0.8]	[1.5]	[3.0]
	(kPa):	(80)	(150)	(300)

Input Signal

4-20 mA, 0-10 VDC

Flow Rate (SCFM)

11.0 (18.7 m³/HR) @ 150 psig, [10 BAR], (1000 kPa) supply and midscale output.

Exhaust Flow (SCFM)

2 (3.4 m³/HR) downstream pressure @ 5 psig, [.35 BAR], (35 kPa) above 10 psig, [.70 BAR], (70 kPa) setpoint.

Air Consumption

0 @ steady state output with Deadband @ 1 % of Full Scale

Supply Pressure Effect

No Measurable Effect

Electrical Supply

24 VDC

Power Consumption

Less than 4 watts

Feedback Input Signal / Impedance

4-20 mA/246 ohms, 0-10 VDC/400 ohms

Analog Output Signal / Impedance

4-20 mA/500 ohms maximum, 0-10 VDC/400 ohms maximum

Deadband (ISA S51.1)

Adjustable from 0 to 10 % of Full Scale

Unit Accuracy (ISA S51.1)

Greater than 0.50% Full Scale

Frequency Response

-3 db @ 1 HZ per ISA S26.4.3.1 load Configuration A.

Vibration Effect

Less than 1 % of Span under the following conditions: 5-15 Hz @ 0.8 inches constant displacement 15-500 Hz @ 10 g's

RFI/EMI Effect

Less than 0.5%. EMC Directive 89/336/EEC European Norms EN-61326.

Temperature Range

0° F to + 160° F, (-18° C to + 71° C)

Materials of Construction

Booster Body Aluminum

Cover Nylon Plastic

Elastomers Fluorocarbon

¹ Supply Pressure must be no less than 10 psig, [0.70 BAR], (70 kPa) above maximum output.

Catalog Information

Catalog Number T7950

Input

0-10 VDC

4-20 mA

DeviceNet™

Output

0-30 psig

0-60 psig

0-120 psig

[0-2.0 BAR]

[0-4.0 BAR]

[0-8.0 BAR]

(0-200 kPa)

(0-400 kPa)

(0-800 kPa)

Pipe Size

1/4" NPT

Pipe Thread Type

NPT Thread

BSPT Thread

Option Type

No Option Board

0-10 VDC Analog Output

4-20 MA Analog Output

0-10 VDC Feedback Input

4-20 MA Feedback Input

Option

External Pneumatic Feedback

Unique Feature of the T7950D

- DeviceNet™ Communications that connect the Model T7950D to a digital network to increase functional flexibility, installation speed, and reduce system wiring cost.

Available Options for the T7950 Series Transducer

- Optional analog output channel configured as an output pressure monitor or as a user-defined output.
- External Pneumatic Feedback port to monitor downstream pressure.
- Optional Feedback Input Channel configurable to control setpoint, External process variable, or accept a user defined input.

Manifold Mounting

Optional manifolds are available to mount 3, 5, 10, or 15 Transducers. For more information about Manifold Mounting, see the *Fairchild Manifold and Rack Kit Catalog*, CS-4000MRKT.

Installation

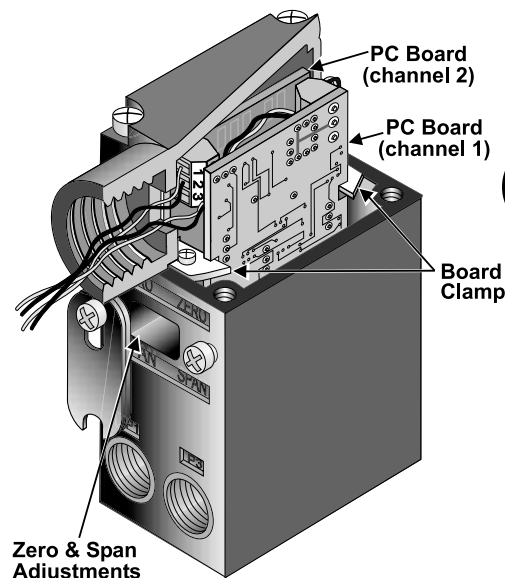
For operating instructions, refer to the corresponding *Fairchild Model T7950 Electro-Pneumatic I/P, E/P Transducer Operation and Maintenance Instructions*, OM-5T7950FI, OM-5T7950AB, OM-5T7950AO, OM-5T7950DB, OM-5T7950DI, OM-5T7950DO.

For installation instructions, refer to the *Fairchild Model T7950 Electro-Pneumatic I/P, E/P Transducer Installation Instructions*, II-500T7950 and II-50T7950D.



Features

- Field reversible feature provides output which is directly or inversely proportional to the input signal.
- RFI/EMI Protection eliminates susceptibility to electromagnetic and radio interference.
- Outputs of 4-20 mA or 10-50 mA cover standard loop outputs.
- Seven input signal ranges cover all standard inputs.
- Compact size permits use in space restricted areas.
- Explosion-Proof NEMA 4X, IP65, Type 4 Enclosure available for outdoor and indoor installations.
- Input and Output ports on both front and rear simplifies pneumatic piping.
- Conduit Fitting, Terminal strip or DIN connectors allow easy wiring to units
- Various mounting configurations allow installation flexibility for most applications.



B
Model
T8000



The T8000 Series is designed for precision applications providing maximum versatility. The modular construction permits any basic unit to be used in the explosion-proof, rack, wall, pipe, panel, DIN rail or 3, 5, 10, or 15 unit manifold configurations. Servicing or calibration is quick and easy.

Operating Principles

Standard Range

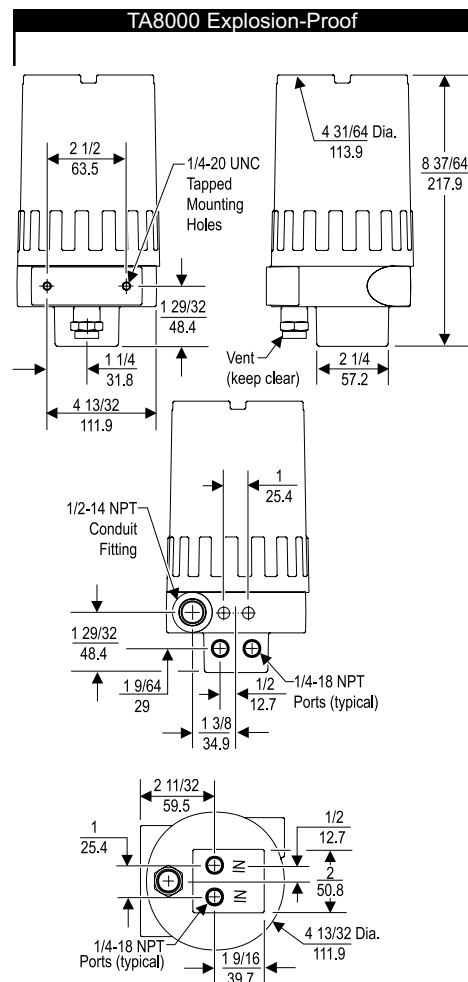
The T8000 Series is a miniature two wire pressure device that converts a pneumatic input signal to a linearly proportional output current.

The PC Board Assembly contains a Piezoresistive Pressure Sensor, which is connected in a Wheatstone bridge configuration. The input air pressure on the Pressure Sensor induces a Piezoresistive change which causes a bridge unbalance. As a result, a differential signal is applied to the current source device which supplies the loop.

The Zero and Span adjustments are easily accessible from the front of the unit. The T8000 Series may be configured as a Single or Dual Channel Unit. The Dual Channel Unit consists of two PC Boards that are enclosed within the same housing and function independently of each other. This unit may be offered in any one of the seven standard input pressure signals or in any combination.

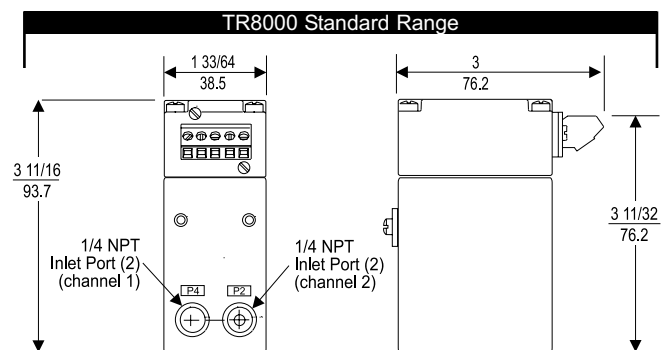
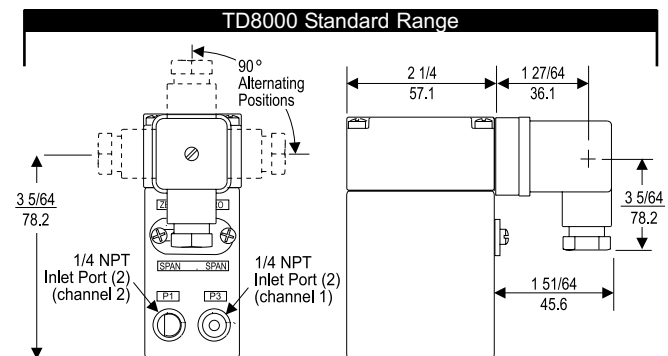
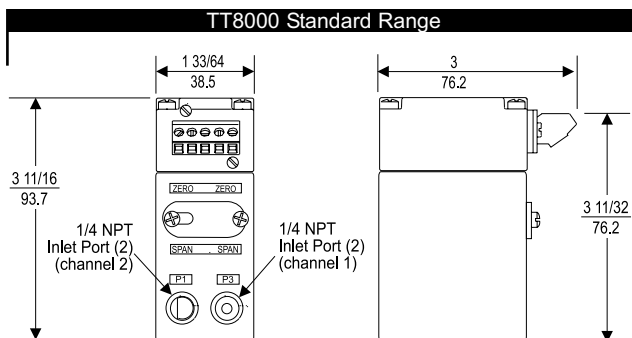
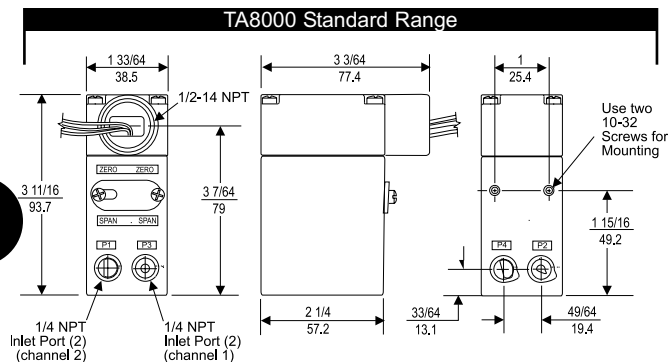
Explosion-Proof

The TX8000 Unit consists of a TT8000 Series Transducer enclosed in an explosion-proof/NEMA 4X (IP65) housing.



Model T8000 Miniature Two Wire P/I Pressure Transducer

B
Model
T8000



NOTE: Model TR8000 Transducer is designed for use with the TR Rack Kit. Physically, it is the same as the TT8000 Unit except that the terminal block has been rotated to the rear.

Specifications: T8000 Standard Range Transducers

	psig, [BAR], (kPa)					
Pneumatic Input Range	0-5 [0-0.3] (0-35)	3-15 [0.2-1.0] (20-100)	3-27 [0.2-1.8] (20-180)	6-30 [0.4-2.0] (40-200)	0-30 [0-2.0] (0-200)	0-60 [0-4.0] (0-400)
						1-120 [0-8.0] (0-800)

Current Output 4-20 mA or 10-50 mA

Supply Voltage 12-50 VDC for 4-20 mA
12-30 VDC for 10-50 mA

Minimum Output Span	4 [0.28] (28)	12 [0.8] (80)	23 [1.45] (145)	23 [1.45] (145)	23 [1.45] (145)	38 [2.6] (260)	75 [5.0] (500)
Maximum Output Span	10 [0.7] (70)	30 [2.0] (200)	60 [4.0] (400)	60 [4.0] (400)	60 [4.0] (400)	100 [7.0] (700)	200 [14.0] (1400)

Independent Linearity
+0.15% Full Scale

Hysteresis & Repeatability
Less than 0.1% Full Scale

Resolution
Infinite

Environmental
Operating Temperature: -40°F to 176°F (-40°C to 80°C)
Humidity: 95 % Relative Humidity

Load - Maximum
1900 OHMS @ 20 mA
360 OHMS @ 50 mA

Stability
Compensated Range: 32°F to 122°F (0°C to 50°C)
Temperature Compensation:
Zero ±1% FS - 32°F to 122°F (0°C to 50°C)
Span ±.5% FS- 32°F to 122°F (0°C to 50°C)
Drift Less than .25% FS/30 Days

Electrical
Calibration:
Zero -66 to 125% Full Scale
Span -25 to 200%
Response time Output less than 10 m-seconds from 10 to 90% input

Reverse Polarity Protected:
Output Ripple Less than 5mV peak to peak
Damping 7 seconds 10% to 90% FS jumper selectable

Mechanical
Damage Pressure: 3 times rated input or 200 psig, [15 BAR], (1500 kPa) whichever is less. 20 psig, [1.5 BAR], (150 kPa) for 5 psig, [.35 BAR], (35 kPa) range.

Recalibration Pressure: 2 times rated input
Vibration: No effect 10-200 Hz@ 2-10 G's

RFI/EMI Effect
Less than 0.1% of Span @ 10 V/m class 2 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 V/m level 3, 27-500 mHz band per IEC Standard 801-3 1984 (wire in conduit). EMC Directive 89/336 EEC European Norms EN 50081-2 & EN 50082-2.

Materials of Construction

Body and Housing Aluminum
Trim Stainless Steel, Brass, Zinc Plated Steel
Wetted Materials Aluminum, Glass, Ceramic, Delrin, Nitrile, Silicone, RTV, Nickel
Material Compatibility Liquids and gases compatible with wetted materials

Model T8000 Miniature Two Wire P/I Pressure Transducer

Hazardous Area Classifications

Factory Mutual (FM) Approvals FM APPROVED	Explosion-Proof Class I, Division 1, Groups B, C and D; Class II, Division 1, Groups E, F and G; NEMA 4X Enclosure.	Intrinsically Safe TAFI8001, TFXI8001 Class I Division 1, Groups A, B, C, and D; Class II, Division 1, Groups E, F and G; Class III, Division 1; NEMA 4X Enclosure; Temperature Code T5.						
	Non-Incendive TAFI8001 Class I, Division 2, Groups A, B, C and D; NEMA 4X Enclosure.	TDFI8001, TTFI8001, TRFI8001 Class I Division 1, Groups A, B, C, and D. Class II, Division 1, Groups E, F, and G. Class III, Division 1; Temperature Code T5.						
	TDFI8001, TTFI8001,TRFI8001 Class I, Division 2, Groups A, B, C, and D.	Entity Parameters <table><tr><td>Vmax¹= 30 VDC Imax²= 100 mA</td><td>Ci³ = 0.0132 μF Li⁴ = 0 mH</td></tr><tr><td>¹Vmax = Max. Voltage ²Imax = Max. Current</td><td>³Ci = Capacitance ⁴Li = Inductance</td></tr></table>	Vmax ¹ = 30 VDC Imax ² = 100 mA	Ci ³ = 0.0132 μ F Li ⁴ = 0 mH	¹ Vmax = Max. Voltage ² Imax = Max. Current	³ Ci = Capacitance ⁴ Li = Inductance		
	Vmax ¹ = 30 VDC Imax ² = 100 mA	Ci ³ = 0.0132 μ F Li ⁴ = 0 mH						
¹ Vmax = Max. Voltage ² Imax = Max. Current	³ Ci = Capacitance ⁴ Li = Inductance							
Explosion-Proof Class I, Division 1, Groups B, C, and D; Class II, Division 1, Groups E, F, and G; Type 4 Enclosure; Rated 4-20 mA or 10-50 mA, 30 VDC Max. Maximum Ambient 65°C.	Intrinsically Safe TACI8001, TCXI8001 Class I, Division 1, Groups A, B, C and D; Class II, Division 1, Groups E, F, and G; Type 4 Enclosure; Rated 4-20 mA, 30 VDC Maximum; Temperature Code T4.							
Canadian Standards Association (CSA) Approvals CSA	Division 2 TACI8001 Class I, Division 2, Groups A, B, C, and D; Class II, Division 2, Groups E, F, and G; Type 4 Enclosure; Rated 4-20 mA, 30 VDC Max.; Temperature Code T3 C.	TDCI8001, TTCI8001, TRCI8001 Class I, Division 1, Groups A, B, C and D; Rated 4-20 mA, 30 VDC Maximum; Temperature Code T5.						
	TDCI8001, TTCI8001, TRCI8001 Class I, Division 2, Groups A, B, C and D; Rated 4-20 mA, 30 VDC Maximum; Temperature Code T3 C.	Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements: <table><tr><td>System Type 1 and 4:</td><td>Single Channel Polarized Rated: 28V Max. 300 Ohm Min.</td></tr><tr><td>System Type 2 and 5:</td><td>Dual Channel Polarized Rated 28V Max. 300 Ohm Min. & 28V Diode return per channel.</td></tr><tr><td>System Type 3</td><td>a. 28V Max. 300 Ohm Min. & 10V Max. 50 Ohm Min. return. b. 28.5V Max. 300 Ohm Min. & 9V Max. 50 Ohm Min.return. & 10V Max. 50 Ohm Min. return.</td></tr></table>	System Type 1 and 4:	Single Channel Polarized Rated: 28V Max. 300 Ohm Min.	System Type 2 and 5:	Dual Channel Polarized Rated 28V Max. 300 Ohm Min. & 28V Diode return per channel.	System Type 3	a. 28V Max. 300 Ohm Min. & 10V Max. 50 Ohm Min. return. b. 28.5V Max. 300 Ohm Min. & 9V Max. 50 Ohm Min.return. & 10V Max. 50 Ohm Min. return.
	System Type 1 and 4:	Single Channel Polarized Rated: 28V Max. 300 Ohm Min.						
System Type 2 and 5:	Dual Channel Polarized Rated 28V Max. 300 Ohm Min. & 28V Diode return per channel.							
System Type 3	a. 28V Max. 300 Ohm Min. & 10V Max. 50 Ohm Min. return. b. 28.5V Max. 300 Ohm Min. & 9V Max. 50 Ohm Min.return. & 10V Max. 50 Ohm Min. return.							

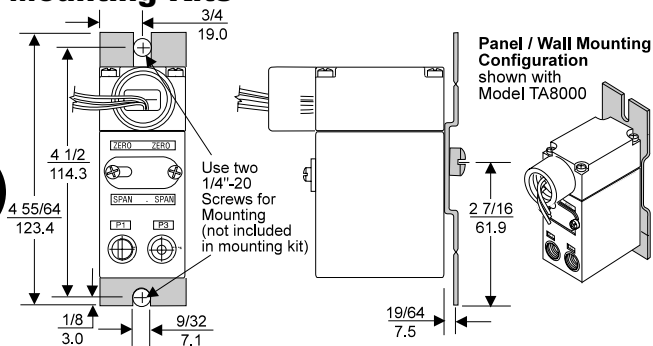


Model T8000 Miniature Two Wire P/I Pressure Transducer

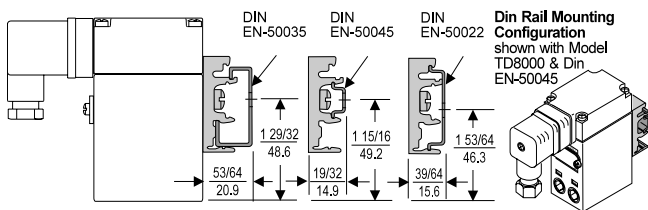
Mounting Kits

B

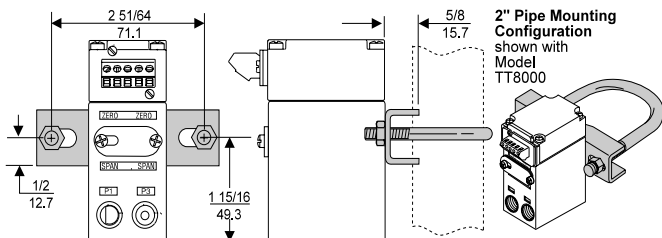
Model T8000



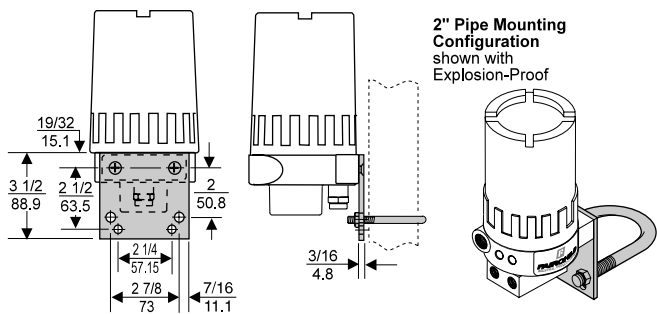
Mounting Bracket: 16799-1



Mounting Bracket: 16893-1



Mounting Bracket: 19254-1



Mounting Bracket: 18187-1

Model T8000 Transducer Kits & Accessories

Mounting Bracket Kits . . . 16799-1 (included with unit)
16893-1 (included with unit)
19254-1 (sold separately)
18187-1 (sold separately)

Catalog Information

Catalog Number T 8 0 0 1

Electrical Connections

1/2 NPT Conduit A

Fitting with Pigtail D

DIN43650 Connection ¹ R

Rack Mount T

Terminal Block

(leave blank for Explosion-Proof)

Underwriting Group

Canadian Standards C

Factory Mutual F

Approval Class ²

Explosion-Proof X

NEMA 4X (IP65)

Intrinsically Safe ³ I

Pneumatic Input Channel 1

(Select appropriate psig, [BAR], or (kPa) range.)

0-5 psig 00

3-15 psig 01

3-27 psig 02

6-30 psig 03

0-30 psig 04

0-60 psig 05

0-120 psig 06

[0-0.35 BAR] 10

[0.2-1.0 BAR] 11

[0.2-1.8 BAR] 12

[0.4-2.0 BAR] 13

[0-2.0 BAR] 14

[0-4.0 BAR] 15

[0-8.0 BAR] 16

(0-35 kPa) 20

(20-100 kPa) 21

(20-180 kPa) 22

(40-200 kPa) 23

(0-200 kPa) 24

(0-400 kPa) 25

(0-800 kPa) 26

Current Output Channel 1

4-20 mA 1

10-50 mA 2

If Channel 2 Not Used

If Channel 2 is used, select appropriate psig, [BAR], or (kPa) range from Input Channel 1 above. 00 0

Current Output Channel 2

4-20 mA 1

10-50 mA 2

Options

BSPT Thread U

¹ Available for Single Channel Units Only.

² Select Approval(s) Required.

³ Includes Division 2 Approval.

C

SECTION C



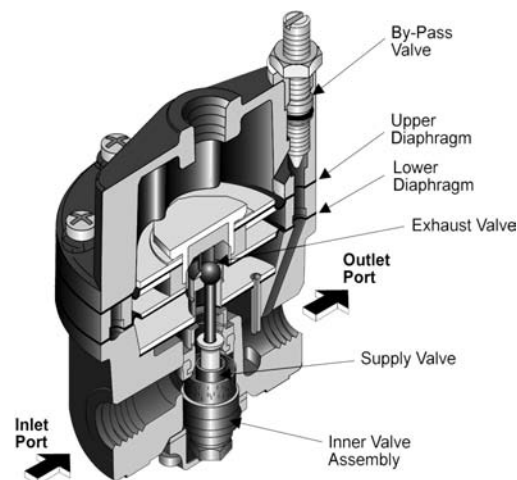
PNEUMATIC VOLUME BOOSTERS

Model 20 Pneumatic Precision Booster



Features

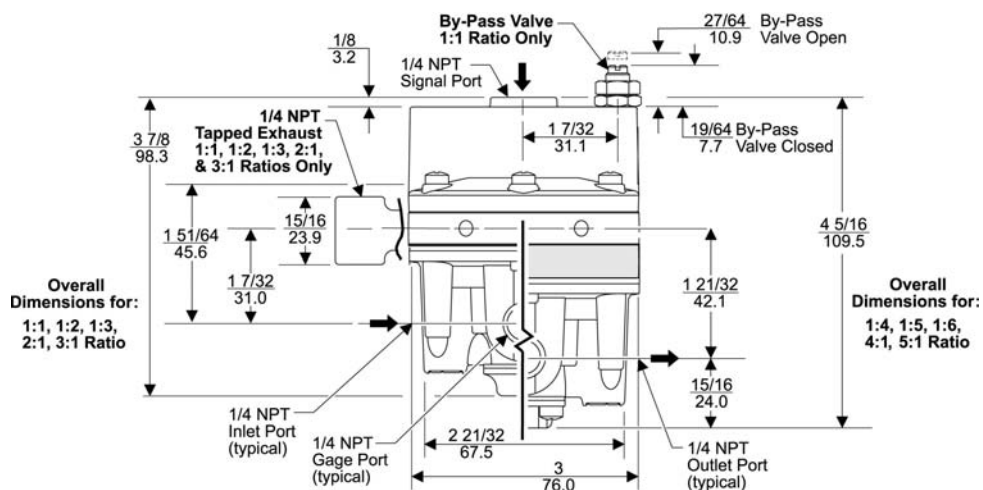
- The Model 20 Pneumatic High Capacity Volume Booster uses a pneumatic input signal to accurately control output pressure
- A balanced Supply Valve minimizes the effects of supply pressure variation
- An Aspirator Tube compensates downstream pressure droop under flowing conditions
- Optional Adjustable By-Pass Needle Valve allows tuning for optimum dynamic response (1:1 ratio only)
- Optional Fixed Negative Bias allows operation with pneumatic devices that cannot be adjusted to zero input pressure
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing
- Unit construction allows servicing without removal
- Mounting Bracket available
- Canadian Registration Number (CRN) Certification for all territories and provinces



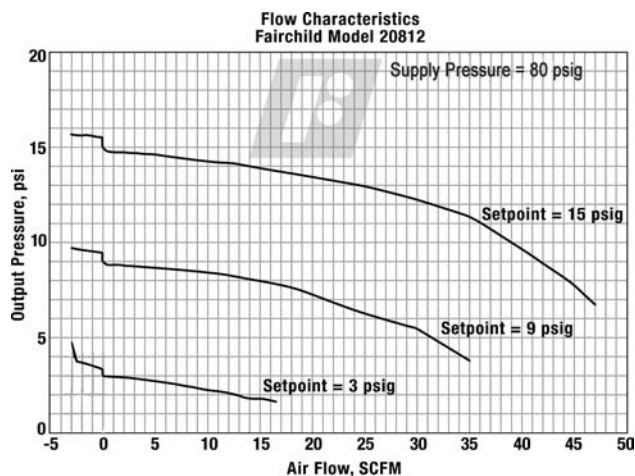
Operating Principles

The Model 20 Booster is a pneumatic device capable of high flow and exhaust capacity. This device uses a force balance system to control the movement of the supply and exhaust valves.

At set point, the force due to signal pressure that acts on the top of the Upper Diaphragm balances with the force due to output pressure acting on the bottom of the Lower Diaphragm.



Technical Information



Installation

For installation instructions, refer to the *Fairchild Model 20 High Capacity Volume Booster Installation, Operation and Maintenance Instructions*, IS-20000020.

¹ For 1:1, 1:2, 1:3, 2:1, & 3:1 Ratios Only.

² Maximum Supply Pressure – 75 psig, [5.0 BAR], (500 kPa).
For 1:1 Ratio Only.

³ Negative Bias Fixed at 3.5 psig + 0.5 psig.

⁴ Not Available with Y Option. For 1:1 Ratio Only.

⁵ BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

Catalog Information

Catalog Number

208 –

Ratio

1:1	1
1:2	2
1:3	3
2:1	4
3:1	5
1:4	6
4:1	7
1:5	8
5:1	9
1:6	10

Pipe Size

1/4" NPT	2
3/8" NPT	3

Options

Silicone Elastomers ²	A
Tapped Exhaust ¹	E
BSPP (Parallel) ⁵	H
By-Pass Valve ⁴	I
Viton Elastomers	J
Non-Relieving ¹	N
BSPT (Tapered)	U
Negative Bias ^{1,3}	Y

Specifications

Ratio		SIGNAL:OUTPUT									
		1:1	1:2	1:3	1:4	1:5	1:6	2:1	3:1	4:1	5:1
Maximum Output Pressure	psig [BAR] (kPa)	150 [10.0] (1000)	150 [10.0] (1000)	150 [10.0] (1000)	150 [10.0] (1000)	150 [10.0] (1000)	150 [10.0] (1000)	75 [5.0] (500)	50 [3.5] (350)	37.5 [2.6] (260)	30 [2.0] (200)
Maximum Supply Pressure	psig [BAR] (kPa)	250 [17.0] (1700)	250 [17.0] (1700)	250 [17.0] (1700)	250 [17.0] (1700)	250 [17.0] (1700)	250 [17.0] (1700)	250 [17.0] (1700)	250 [17.0] (1700)	250 [17.0] (1700)	250 [17.0] (1700)
Flow Capacity SCFM, (m ³ /HR)											
100 psig, [7.0 BAR], (700 kPa) supply,		45	45	45	45	45	45	45	45	45	45
20 psig, [1.5 BAR], (150 kPa) output.		(76.5)	(76.5)	(76.5)	(76.5)	(76.5)	(76.5)	(76.5)	(76.5)	(76.5)	(76.5)
Exhaust Capacity SCFM, (m ³ /HR)											
Downstream Pressure 5 psig, [.35 BAR],		11	11	11	7.5	7.5	7.5	11	11	7.5	7.5
(35 kPa) above output pressure set		(18.7)	(18.7)	(18.7)	(12.8)	(12.8)	(12.8)	(18.7)	(18.7)	(12.8)	(12.8)
point of 20 psig, [1.5 BAR], (150 kPa).											
Sensitivity (water column)		1/4"	1/2"	3/4"	1"	1-1/4"	1-1/2"	1/2"	1/2"	3/4"	3/4"
		(.64 cm)	(1.27 cm)	(1.9 cm)	(2.54 cm)	(3.18 cm)	(3.8 cm)	(1.27 cm)	(1.27 cm)	(1.9 cm)	(1.9 cm)
Ratio Accuracy											
% of 100 psig, [7.0 BAR], (700 kPa) output span		1.0	1.0	1.0	2.0	2.0	2.0	-	-	-	-
% of output span with [7.0 BAR], (700 kPa) input span		-	-	-	-	-	-	2.0	2.0	2.0	2.0
Supply Pressure Effect for change of 100 psig, [7.0 BAR], (700 kPa).	psig [BAR] (kPa)	0.10 [.007] (0.7)	0.20 [.014] (1.4)	0.30 [.021] (2.1)	0.40 [.028] (2.8)	0.50 [.034] (3.4)	0.60 [.041] (4.1)	0.10 [.007] (0.7)	0.10 [.007] (0.7)	0.10 [.007] (0.7)	0.10 [.007] (0.7)
Ambient Temperature	°F	-40 to 200	-40 to 200	-40 to 200	-40 to 200	-40 to 200	-40 to 200	-40 to 200	-40 to 200	-40 to 200	-40 to 200
	°C	-40 to 93.3	-40 to 93.3	-40 to 93.3	-40 to 93.3	-40 to 93.3	-40 to 93.3	-40 to 93.3	-40 to 93.3	-40 to 93.3	-40 to 93.3
Materials of Construction		Body & Housing Aluminum									
		Trim Zinc Plated Steel, Brass									
		Diaphragm Nitrile on Dacron Fabric									
Hazardous Locations		Acceptable for use in Zones 1 and 2 for gas atmosphere; Groups IIA and IIB and Zones 21 and 22 for dust atmospheres									

Model 200 Pneumatic Volume Booster



C

Model 200

The Model 200 Pneumatic Volume Booster reproduces a pneumatic signal in a 1:1 ratio. It is ideally suited for systems that require input isolation or increased forward flow capacity.

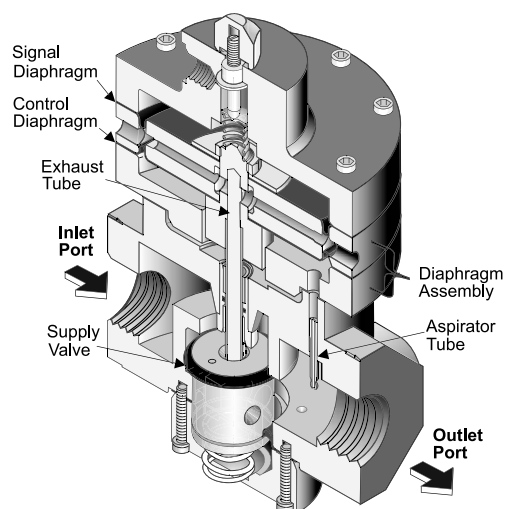
Features

- Control sensitivity to 1" water column variation.
- Large Supply and Exhaust Valves provide high forward and exhaust flows.
- A balanced Supply Valve minimizes the effect of supply pressure variation.
- An Aspirator Tube minimizes downstream pressure droop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Optional Increased Sensitivity configuration with larger Control Diaphragm for more precision control at low setpoints.
- Unit construction lets you service the Model 200 without removing it from the line.
- Mounting Bracket is available

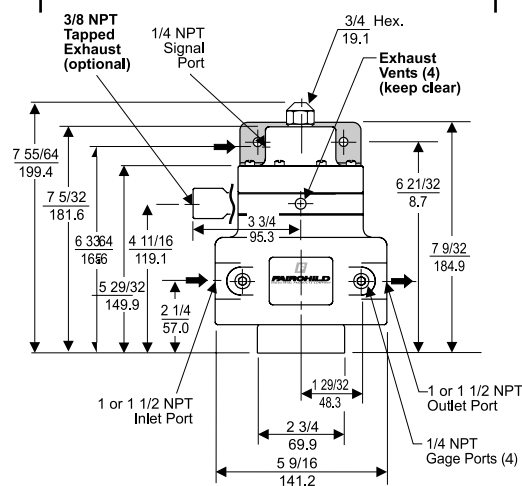
Operating Principles

When signal pressure on the top of the Signal Diaphragm creates a downward force on the Diaphragm Assembly, the Supply Valve opens. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber to create an upward force on the bottom of the Control Diaphragm. When the setpoint is reached, the downward force of the signal pressure that acts on the top of the Signal Diaphragm balances with the upward force of the output pressure that acts on the bottom of the Control Diaphragm.

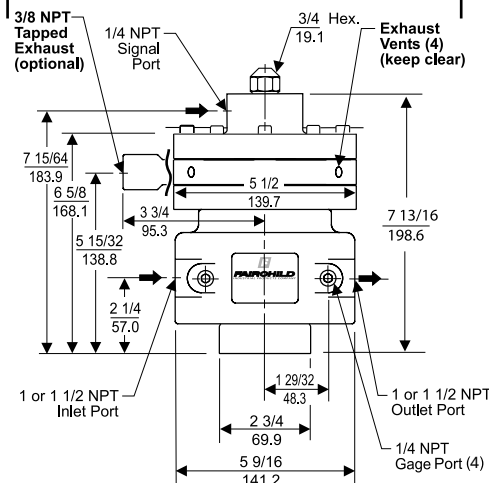
When the output pressure increases above the signal pressure, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Excess output pressure exhausts through the Vents in the side of the unit until it reaches the setpoint.



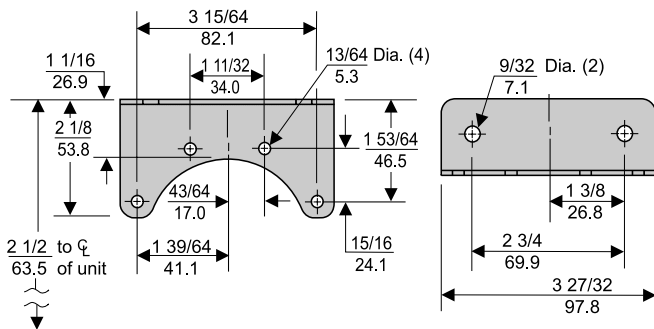
Model 200 Standard Unit



Model 200 with Increased Sensitivity Option (L)



Technical Information



Mounting Bracket: 10311

Model 200 Booster Kits & Accessories

Mounting Bracket Kit10311 (sold separately)

Specifications

Maximum Supply Pressure

250 psig, [17.0 BAR], (1700 kPa)

Flow Capacity

1800 SCFM (3058 m³/HR) @ 150 psig, [10.0 BAR], (1000 kPa) supply, 20 psig, [1.5 BAR], (150 kPa) set point

Exhaust Capacity

65 SCFM (110.5 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Maximum Signal or Output Pressure

150 psig, [10 BAR], (1000 kPa)

Supply Pressure Effect

Less than 0.5 psig, [.035 BAR], (3.5 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

1" (2.54 cm) Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

Materials of Construction

Body and HousingAluminum
TrimAluminum, Stainless Steel,
.....Zinc Plated Steel, Brass
DiaphragmsNitrile on Dacron

Catalog Information

Catalog Number

2 0 0 1

Pipe Size

1" NPT

1 1/2" NPT

08

12

Options

Tapped Exhaust

Increased Sensitivity
(for more precision control at low setpoints)

Non-Relieving

Viton Elastomers

BSPP (Parallel)¹

E

L

N

J

H

¹ BSPP Threads in Inlet and Outlet Ports Only. Others BSPT.

Service Kit

For installation instructions, refer to the *Fairchild Model 200 Pneumatic Volume Booster Installation, Operation and Maintenance Instructions*, IS-20000200.





C
Model
200
XLR

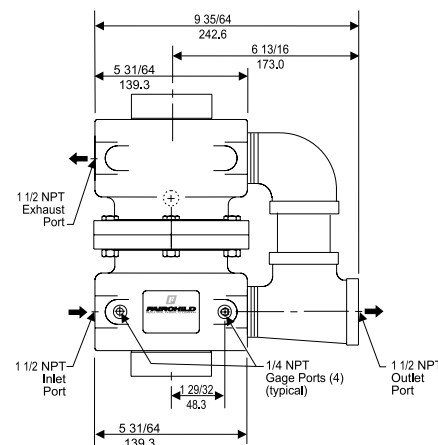
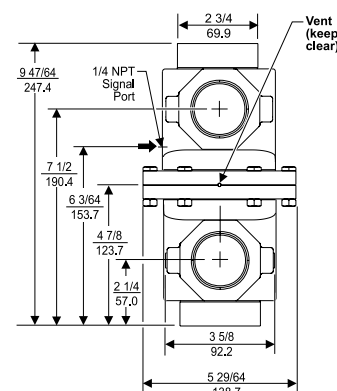
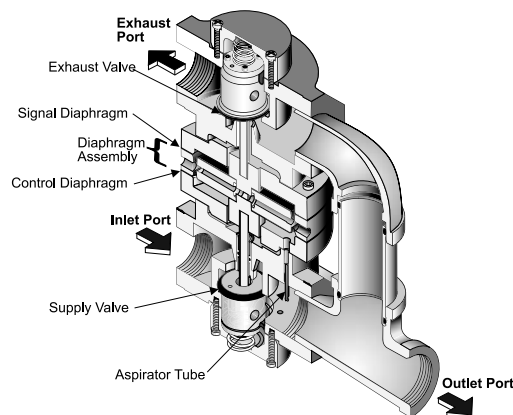
Features

- The Model 200XLR Pneumatic Volume Booster produces a pneumatic signal in a 1:1 ratio. It is ideally suited for systems that require input isolation or increased forward and exhaust flow capacities.
- Control sensitivity to 1" water column variation
- Large supply and Exhaust Valves provide high forward and exhaust flows
- An Aspirator Tube minimizes downstream pressure droop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing
- Optional Increased Sensitivity configuration with larger Control Diaphragm for more precision control at low setpoints.

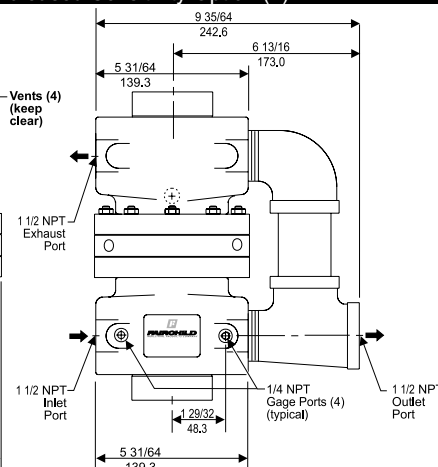
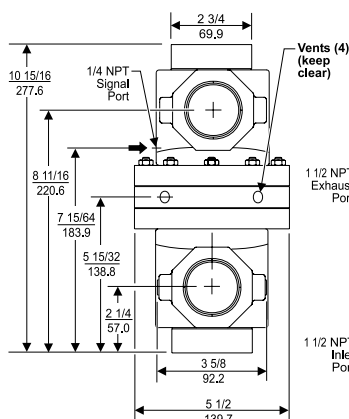
Operating Principles

When signal pressure on the top of the signal Diaphragm creates a downward force on the Diaphragm Assembly, the Supply Valve opens. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber to create an upward force on the bottom of the Control Diaphragm. When the setpoint is reached, the downward force of the signal pressure that acts on the top of the Signal Diaphragm balances with the upward force of the output pressure that acts on the bottom of the Control Diaphragm.

When the output pressure increases above the signal pressure, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Excess output pressure exhausts through the Exhaust Port until it reaches the setpoint.



Shown with Increased Sensitivity Option (L)



Specifications

Flow Capacity (SCFM)

1800 (3058 m³/hr) @ 150 psig, [10.0 BAR], (1000 kPa) supply and 20 psig, [1.5 BAR], (1500 kPa) setpoint

Exhaust Capacity (SCFM)

325 (552.5 m³/hr) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Supply Pressure Effect

Less than 0.5 psig, [.03 BAR], (3.4 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Signal or Output Pressure

150 psig, [10.0 BAR], (1000 kPa) Maximum

Sensitivity

1" (2.54 cm) Water Column

Ambient Temperature

-40°F to +200° F, (-40°C to +93° C)

Materials of Construction

Body and Housing Die Cast Aluminum
Trim Stainless Steel, Brass, Aluminum,
. and Zinc Plated Steel
Diaphragms Nitrile on Dacron

Catalog Information

Catalog Number	2001		XLR	
Pipe Size				
1 1/2" NPT.		12		
Options				
Fluorocarbon (Viton) Elastomers				J
Increased Sensitivity				L
(for more precision control at low setpoints)				

Installation

For installation instructions, refer to the *Fairchild Model 200XLR Pneumatic Volume Booster Installation, Operation and Maintenance Instructions*, IS-20200XLR.





C
Model
2000

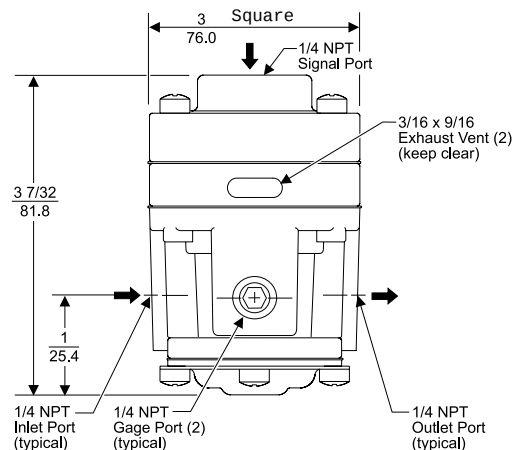
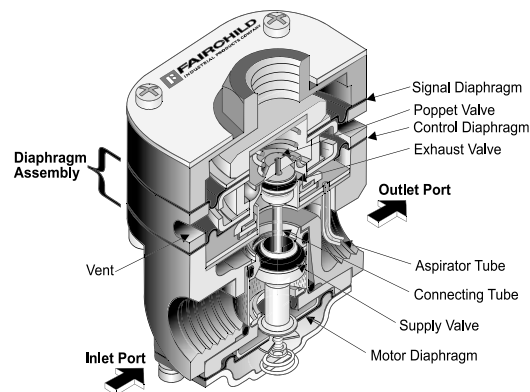
Features

- The Model 2000 Pneumatic Volume Booster converts a low flow signal to a high flow output. It is ideally suited for a variety of applications including the operation of air systems that require rapid valve or cylinder action.
- A balanced Supply Valve minimizes the effect of supply pressure variation.
- An Aspirator Tube minimizes downstream pressure drop under flow conditions.
- Large Supply and Exhaust Valves provide high forward and exhaust flows.
- Soft Supply and Exhaust Valve Seats minimize air consumption.
- Small signal volume assures rapid response to pressure variation.
- A separate Control Chamber isolates the Diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction lets you service the unit without removing it from the line.

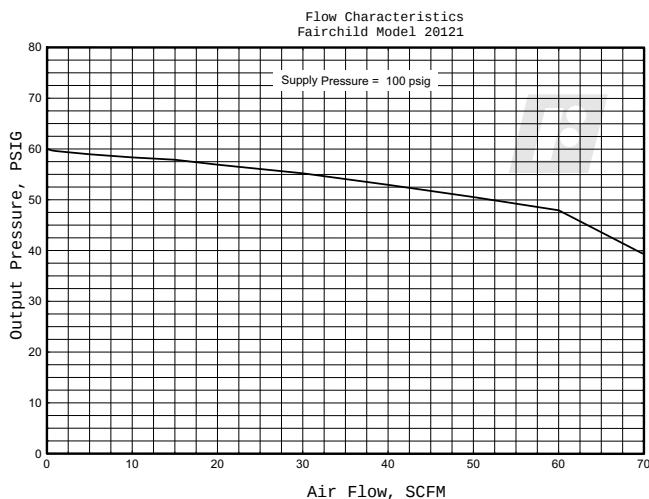
Operating Principles

When signal pressure on the top of the Signal Diaphragm creates a downward force on the Diaphragm Assembly, the Supply Valve opens. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber to create an upward force on the bottom of the Control Diaphragm. When the setpoint is reached, the force of the signal pressure that acts on the top of the Signal Diaphragm balances with the force of the output pressure that acts on the bottom of the Control Diaphragm to close the Supply Valve.

When the output pressure increases above the signal pressure, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Because the Poppet Valve is closed, pressure flows down the Connecting Tube to the bottom of the Motor Diaphragm. This pressure keeps the Supply Valve tightly closed while in the exhaust mode. The Poppet Valve opens and excess output pressure exhausts through the vent in the side of the unit until it reaches the setpoint.



Technical Information



Specifications

Maximum Supply Pressure

250 psig, [17.0 BAR], (1700 kPa)

Flow Capacity (SCFM)

40 (68 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply & 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity (SCFM)

16 (27.2 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, 1.5 BAR], (150 kPa) setpoint

Maximum Signal or Output Pressure

150 psig, [10.0 BAR], (1000 kPa)

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (.7 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

Less than 1" (2.54 cm) Water Column

Ambient Temperature

-40° F to +200°F, (-40° C to +93° C)

Materials of Construction

Body and HousingZinc
DiaphragmsNitrile on Dacron

Catalog Information

Catalog Number

2 0

Ratio

1:1 1
1:1.6 0

Pipe Size

1/4" 2
3/8" 3

Option

BSPT (Tapered) U

Installation

For installation instructions, refer to the *Fairchild Model 2000 Pneumatic Volume Booster Installation, Operation and Maintenance Instructions*, IS-20002000.



Model
2000



C

**Model
4500A**

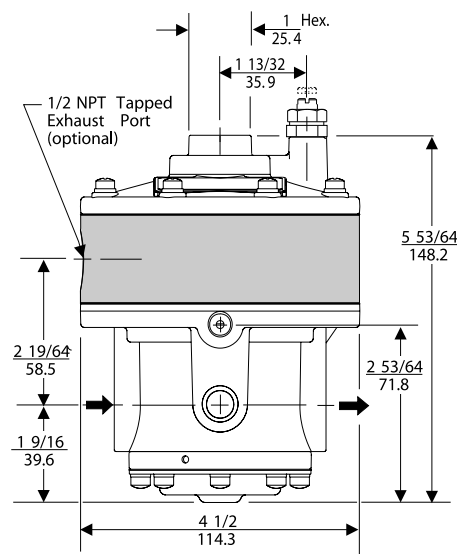
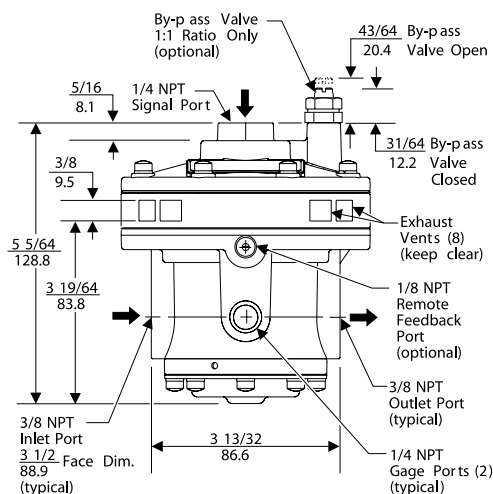
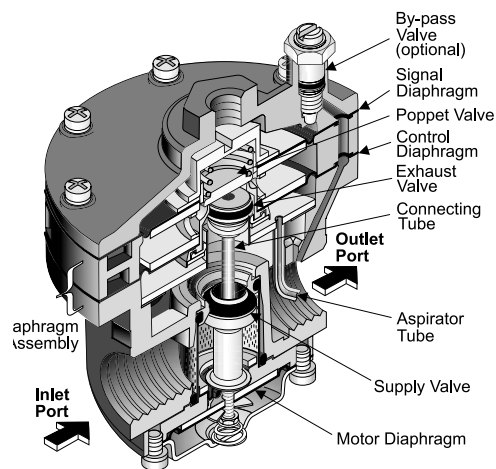
Features

- Five signal to output ratios meet most control element requirements.
- Control sensitivity of 1" water column allows use in precision applications.
- Large Supply and Exhaust Valves provide high forward and exhaust flows.
- Soft Supply and Exhaust Valve seats minimize air consumption.
- A balanced Supply Valve minimizes the effect of supply pressure variation.
- An Aspirator Tube compensates downstream pressure droop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Optional remote feedback port minimizes pressure drop at final control element under flow conditions.
- The optional adjustable By-pass Valve lets you tune for optimum dynamic response. (1:1 ratio only)
- Unit construction lets you service the Model 4500A without removing it from the line.
- Canadian Registration Number (CRN) certification for all territories and provinces.

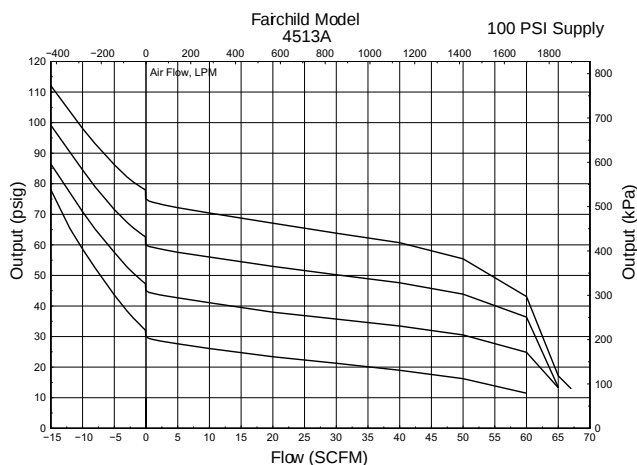
Operating Principles

When signal pressure on the top of the Signal Diaphragm creates a downward force on the Diaphragm Assembly, the Supply Valve opens. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber to create an upward force on the bottom of the Control Diaphragm. When the setpoint is reached, the force of the signal pressure that acts on the top of the Signal Diaphragm balances with the force of the output pressure that acts on the bottom of the Control Diaphragm to close the Supply Valve.

When the output pressure increases above the signal pressure, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Because the Poppet Valve is closed, pressure flows down the Connecting Tube to the bottom of the Motor Diaphragm. This pressure keeps the Supply Valve tightly closed while in the exhaust mode. The Poppet Valve opens and excess output pressure exhausts through the vent in the side of the unit until it reaches the setpoint.



Technical Information



Specifications

	RATIO	1:1	1:2	1:3	2:1	3:1
Maximum Output Pressure	psig [BAR] (kPa)	150 [10.0] (1000)	150 [10.0] (1000)	150 [10.0] (1000)	75 [5.0] (500)	50 [3.5] (350)
Maximum Supply Pressure	psig [BAR] (kPa)	250 [17.0] (1700)	250 [17.0] (1700)	250 [17.0] (1700)	250 [17.0] (1700)	250 [17.0] (1700)
Flow Capacity 100 psig, [7.0 BAR], (700 kPa) supply, 20 psig, [1.5 BAR], (150 kPa) setpoint.	SCFM m ³ /HR	150 (255)	150 (255)	150 (255)	150 (255)	150 (255)
Exhaust Capacity Downstream Pressure 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint.	SCFM m ³ /HR	40 (65.2)	40 (65.2)	40 (65.2)	40 (65.2)	40 (65.2)
Setpoint Water Column	(cm)	1" (2.54)	2" (5.08)	3" (7.62)	2" (5.08)	2" (5.08)
Ratio Accuracy % of 100 psig, [7.0 BAR], (700 kPa) output span.		3.0	3.0	3.0		
% of output span with 100 psig, [7.0 BAR], (700 kPa) input span					3.0	3.0
Supply Pressure Effect	psig [BAR] (kPa)	0.10 [.007] (0.7)	0.20 [.014] (1.4)	0.30 [.021] (2.1)	0.10 [.007] (0.7)	0.10 [.007] (0.7)

Ambient Temperature

-40 °F to 200°F, (-40°C to 93.3°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere; Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction

Body and Housing Aluminum
Trim Zinc Plated Steel, Brass
Diaphragm Nitrile on Dacron

Catalog Information

Catalog Number

4 5 A

Ratio

1:1 1
1:2 2
1:3 3
2:1 4
3:1 5

Pipe Size

3/8" NPT 3
1/2" NPT 4
3/4" NPT 6

Options

Tapped Exhaust E
By-pass Valve ¹ I
Feedback P
BSPT (Tapered) U
BSPP (Parallel) ² H
Viton Elastomers ³ J

¹ For 1:1 Ratio Only

² BSPP Threads in Inlet & Outlet. Others BSPT

³ Available on 1:1, 1:2 and 2:1 Only

Installation

For installations instructions, refer to the corresponding *Fairchild Model 4500A Pneumatic Volume Booster Instruction, Operation and Maintenance Instructions*, IS-2004500A.

D

SECTION D



PNEUMATIC RELAYS



Features

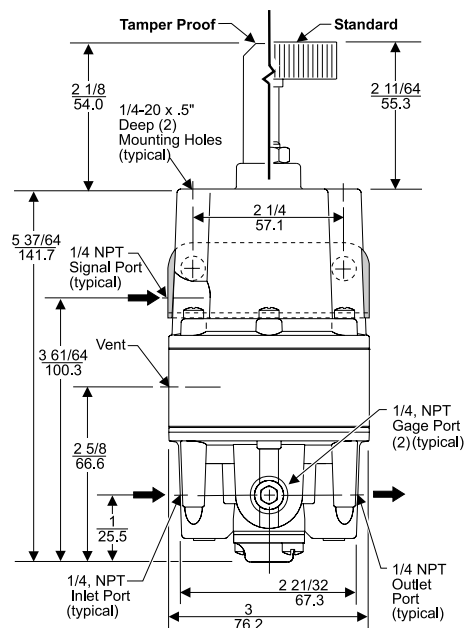
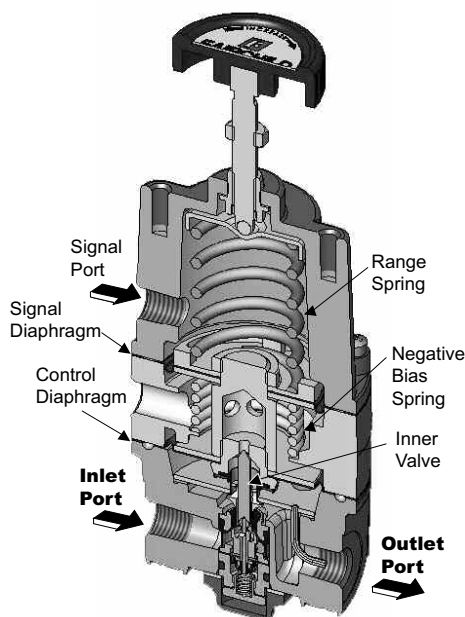
- Control sensitivity of 1/2" water column allows use in precision applications.
- A balanced Supply Valve minimizes the effects of supply pressure variation.
- An Aspirator Tube minimizes downstream pressure droop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Mounting Bracket is available
- Canadian Registration Number (CRN) certification for all territories and provinces.

Operating Principles

The output of the relay is the sum of the spring bias, set with the Range Screw, plus a pneumatic input signal. ($P_o = P_s \pm K$); where P_o is output pressure, P_s is signal pressure, and K is the combined spring constant. The signal pressure exerts a force against the top of the Signal Diaphragm that creates a downward force on the Diaphragm Assembly and opens the Supply Valve. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber where it creates an upward force on the bottom of the Control Diaphragm.

When the setpoint is reached, the force that acts on the bottom of the Control Diaphragm balances with the force that acts on the top and bottom of the Signal Diaphragm.

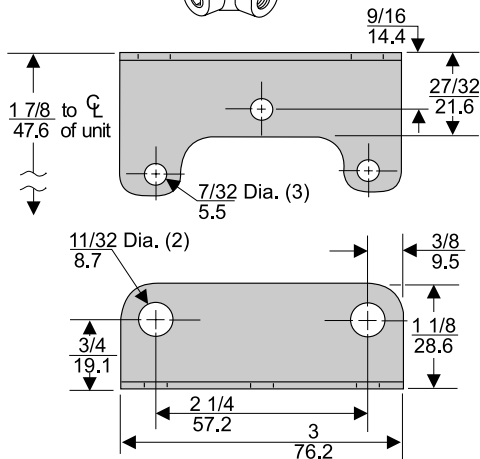
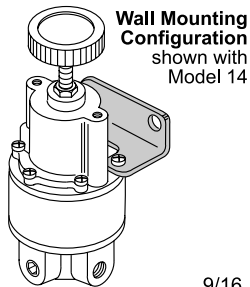
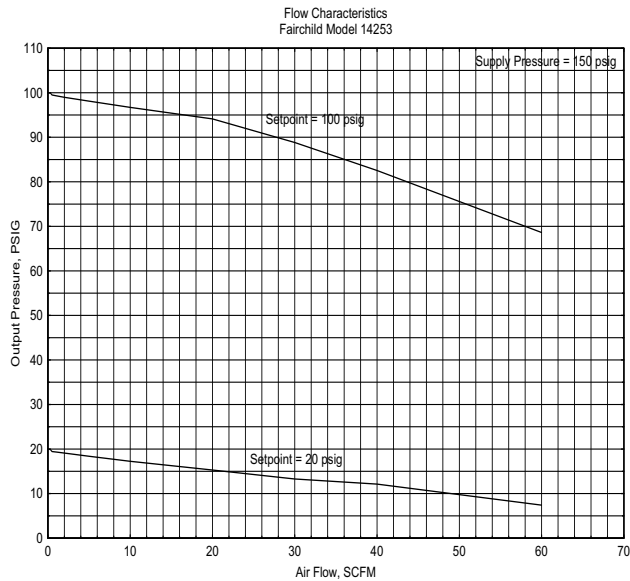
When the output pressure increases above the setpoint, the increase is transmitted through the Aspirator Tube to the Control Diaphragm. The increased pressure that acts on the Control Diaphragm moves the Diaphragm Assembly upward to seat the Supply Valve, move the Relief Seat away from the Relief Valve, and let downstream air exhaust through the port in the Ring Spacer.



D The Model 14 Positive and Negative Bias Relay is designed for applications that require an output pressure that is the sum of a controlled input signal plus or minus a fixed bias.

Model 14

Technical Information



Mounting Bracket: 09921

Model 14 Relay Kits & Accessories

Mounting Bracket Kit.....09921 (sold separately)

Service Kit

A Service Kit is available for the Model 14, refer to the *Fairchild Model 14 Positive / Negative Bias Relay Instruction, Operation and Maintenance Instructions, IS-30000014*.

Catalog Information

Catalog Number

1 4 2

Pressure Range

psig	[BAR]	(kPa)
-18 to 2	[-1.2 to .15]	(-120 to 15)
-18 to 10	[-1.2 to .7]	(-120 to 70)
-18 to 30	[-1.2 to 2]	(-120 to 200)
-18 to 100	[-1.2 to 7]	(-120 to 700)

Pipe Size

1/4" NPT	2
3/8" NPT	3
1/2" NPT	4

Options

Silicone Elastomers ¹	A
Tapped Exhaust	E
Fluorocarbon Elastomers	J
Non-Relieving	N
Tamper Proof	T
BSPT (Tapered)	U

¹ Maximum Supply Pressure 75 psig, [5.0 BAR], (500 kPa)

Specifications

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Flow Capacity (SCFM)

40 SCFM (68 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply and 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity (SCFM)

5.5 SCFM (9.35 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Signal or Output Pressure

150 psig, [10.0 BAR], (1000 kPa) Maximum

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (.7 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

Less than 1/2" (1.27 cm) Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere; Groups IIA and IIB and Zones 21 and 22 for dust atmospheres.

Materials of Construction

Body and Housing	Aluminum
Trim	Stainless Steel, Brass, Zinc Plated Steel
Diaphragms	Nitrite on Dacron

D
Model 14



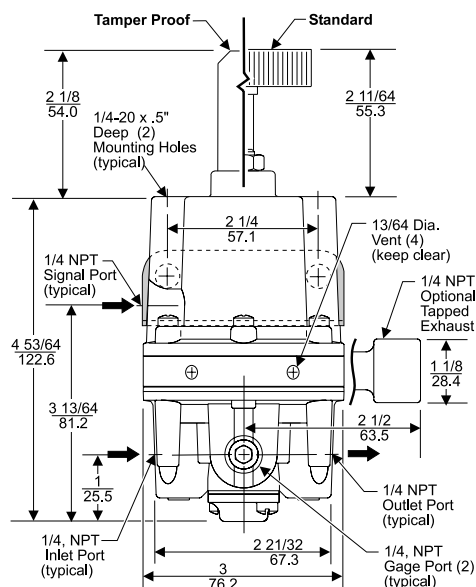
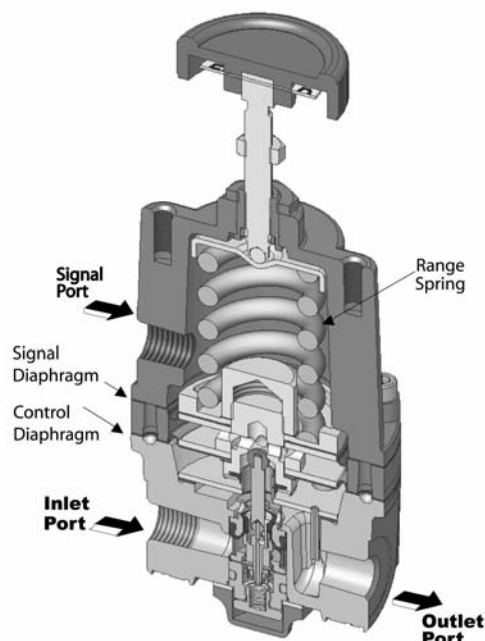
Features

- The Model 15 is sensitive to 1/4" Water Column variation which permits use in precision applications.
- A Balanced Supply Valve minimizes the effects of supply pressure variation.
- Aspirator Tube minimizes downstream pressure droop under flow conditions.
- Flow of up to 40 SCFM with 100 psig Supply at 20 psig Setpoint allows use in applications requiring high flow capacity.
- A Separate Control Chamber isolates the diaphragm from the main flow, eliminating hunting and buzzing.
- Mounting Bracket available

Operating Principles

The Model 15 Positive Bias Relay provides an output pressure that represents the input signal pressure plus a preset bias. Mathematically $P_o = P_s + K$ where P_o is output pressure, P_s is signal pressure and K is the spring constant. This unit, available in several bias range configurations to meet a variety of output requirements, offers excellent sensitivity and high flow capacity in a small volume.

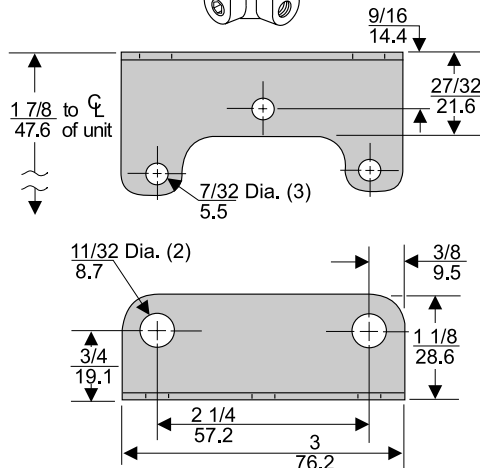
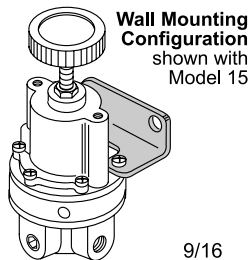
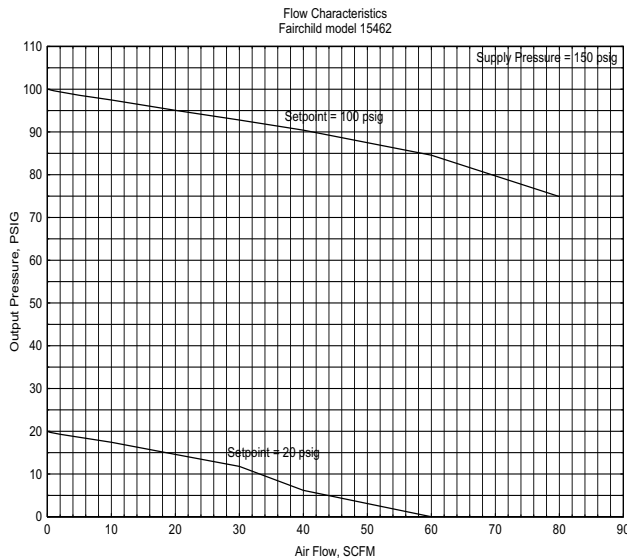
The unit is well suited to a variety of control applications, including range shifting, and tension control, and pressure control from a remote location.



D The Model 15 Positive Bias Relay is designed for applications that require an output pressure that is the sum of a controlled input signal plus a fixed bias.

Model 15

Technical Information



Mounting Bracket: 09921

Model 15 Relay Kits & Accessories

Mounting Bracket Kit.....09921 (sold separately)

Service Kit

A Service Kit is available for the Model 15, refer to the corresponding *Fairchild Model 15 Positive Bias Relay, Instruction, Operation and Maintenance Instructions*, IS-300000015.

Catalog Information

Catalog Number

1 5 4

Pressure Range

psig	[BAR]	(kPa)
0-10	[0-0.7]	(0-70)
0.5-30	[0.03-2]	(3-200)
1-60	[0.1-4]	(10-400)
2-150	[0.15-10]	(15-1000)

1	5	4
2	3	4
2	3	4

Pipe Size

1/4" NPT	2
3/8" NPT	3
1/2" NPT	4

Options

Silicone Elastomers ¹	A
Tapped Exhaust	E
Viton (Fluorocarbon) Elastomers	J
BSPP (Parallel) ²	H
Tamper Proof	T
BSPT (Tapered)	U

¹ Maximum Supply Pressure -75 psig, [5.0 BAR], (500 kPa)

² BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

Specifications

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Flow Capacity (SCFM)

40 SCFM (68 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply and 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity (SCFM)

5-1/2 SCFM (9.4 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Signal or Output Pressure

150 psig, [10.0 BAR], (1000 kPa) Maximum

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (.7 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

Less than 1/4" (.64 cm) Water Column

Mounting

Pipe or Panel

Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere; Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction

Body and HousingAluminum Alloy
TrimStainless Steel, Brass, Zinc Plated Steel
Diaphragms.....Buna A and Dacron

D
Model
15



Features

- Venturi aspiration compensates for downstream pressure losses
- Optional input and output biasing allows versatility in applications
- Adjustable from 30:1 dividing ratio to 1:30 multiplying ratio assures infinite pressure adjustments
- Floating seal ring isolates control chamber which increases stability by reducing effect of high flows.
- Panel or Line Mounting

Operating Principles

The Model 21 consists of a signal chamber lever arm, a Model 20 output valve body, and pivot assembly for lever arm adjustment. The ratio of output pressure to signal pressure is infinitely adjustable. The adjustment range permits signal amplification of 1:30 or signal reduction of 30:1 by rotation of the ratio adjustment knob.

The signal pressure acting on the signal chamber diaphragm transmits a force through a lever to the control diaphragm, thus setting output pressure. The lever fulcrum is adjustable.

Output pressure is a function of signal pressure times the ratio of lever arm lengths on either side of the fulcrum. A bias may be introduced by means of the set screws.

The Model 21D is available with both input and output adjustable bias. Maximum input bias is 3 psig, with a maximum output bias of 9 psig. The basic mathematical expression for the bias in this relay is:

$$P_o = (P_s - K_1) R + K_2, \text{ where}$$

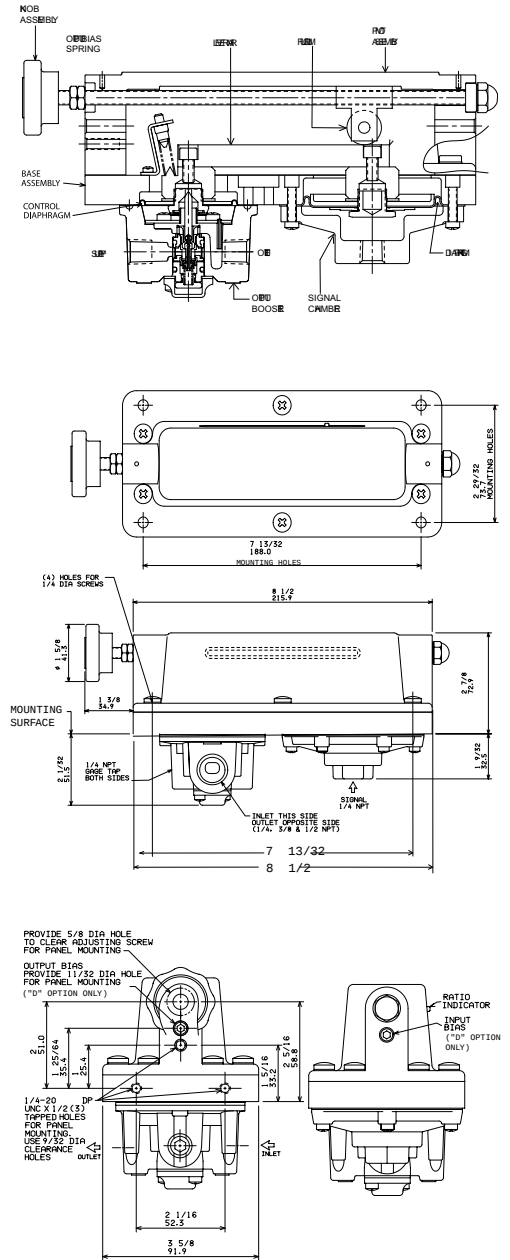
P_o = Output pressure

P_s = Input signal

R = Ratio of setting

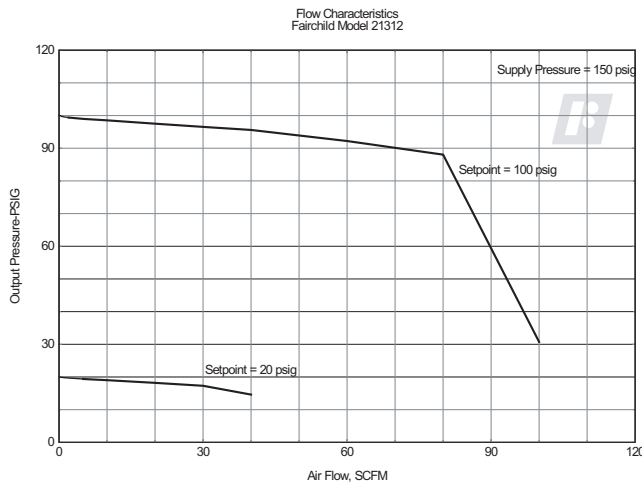
K_1 = Input bias, (-) only

K_2 = Output bias, (+) only



D
Model
21

Technical Information



Specifications

Flow Capacity

40 SCFM (68 m³/HR) 100 psig, [7.0 BAR], (700 kPa)
supply, 20 psig, [1.5 BAR], (150 kPa)

Exhaust Capacity

5.5 SCFM (9.4 m³/HR) (downstream pressure 5 psig,
[.35 BAR], (35 kPa) above set pressure)

Supply Pressure

250 psig, [1.7 BAR], (1700 kPa) Maximum

Supply Pressure Effect

Less than .1 psig, [.007 BAR], (.7 kPa) for 100 psig,
[7.0 BAR], (700 kPa) change

Signal or Output Pressure

150 psig, [1.0 BAR], (1000 kPa) Maximum

Ratio Range

30:1 through 1:30 (signal pressure: output pressure)

Operating Pressure (minimum)

0.5 psig, [0.03 BAR], (3.5 kPa)

Sensitivity

0.5" (1.27 cm) Water Column

Ambient Temperature Limits

-40°F to +200°F, (-40°C to +93.3°C)

Materials of Construction

Body and Housing.....Aluminum
Trim.....Stainless Steel, Brass, and Zinc Plated Steel
Diaphragms.....Buna N and Dacron
Lever and Fulcrum.....Hardened Steel

Catalog Information

Catalog Number

2 1 3 1

Pipe Size

1/4" NPT

3/8" NPT

Options

Bias¹

Fluorcarbon Elastomers

Tamper Proof

BSPT (Tapered)

¹ Maximum Input Bias: -3 psig, [-0.2 BAR], (-20 kPa),
Maximum Output Bias: 9.0 psig, [0.6 BAR], (60 kPa)

Installation

A service kit is available for the Model 21. Refer to the
*Fairchild Model 21 Relay Installation, Operation and
Maintenance Instructions*, IS-10000021.

D

Model
21



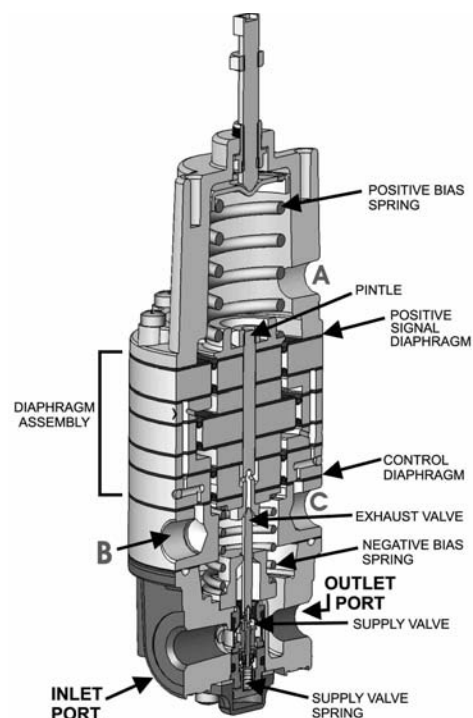
Features

- Small bleed across relief seat assures fast response to small signals
- Multiple inputs allow versatility in process control
- Adjustable Bias Range from -18 to +15 psig permits variation in output
- Two gauge ports located 90° from supply and outlet ports, allows versatility in installation
- Line or Panel Mounting

Operating Principles

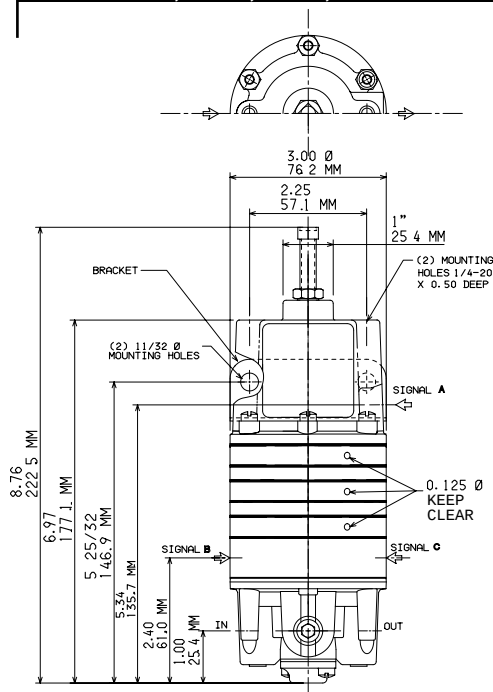
The Model 22 Pneumatic Computing Relay is a highly versatile control valve designed to perform a number of specialized functions, including averaging, differential, inverting, and totalizing. This high quality unit, which offers up to four inputs as well as positive and negative biasing over a broad range, is available in several configurations to meet most application requirements.

The combination of multiple configuration options and accurate response characteristics make the Model 22 the ideal choice in a variety of applications with specific input/output requirements such as override or multi-element control, or as an ON-OFF valve.

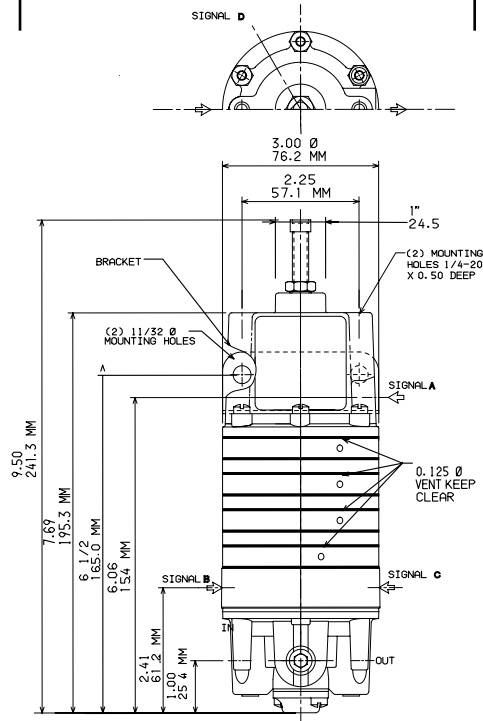


D
Model
22

For Models: 22112, 22113, 22212,
22213, 22222, 22223, 22312

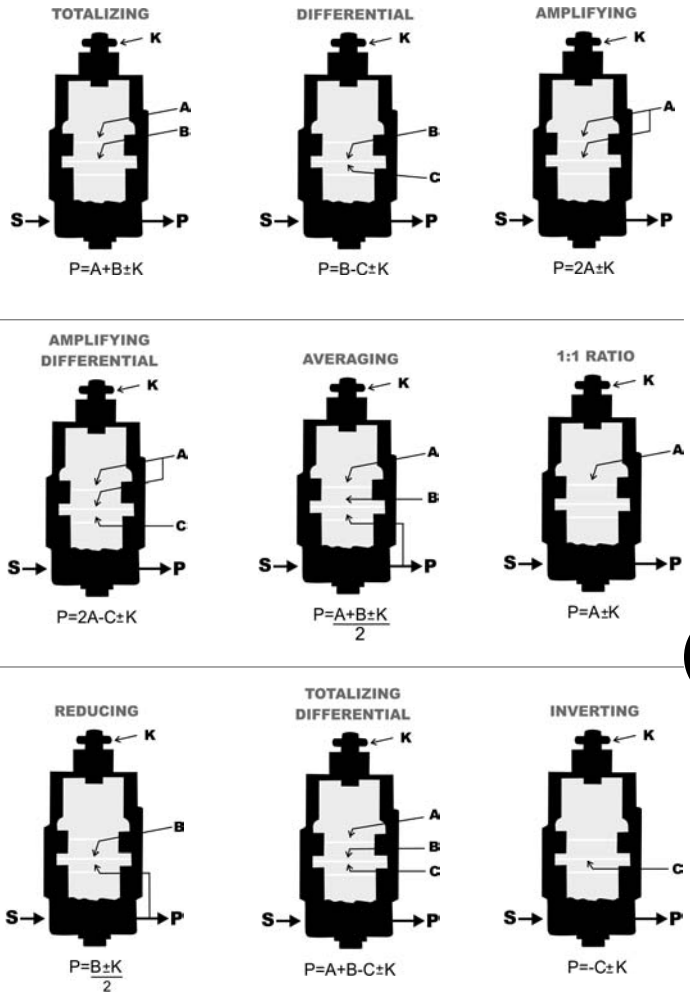
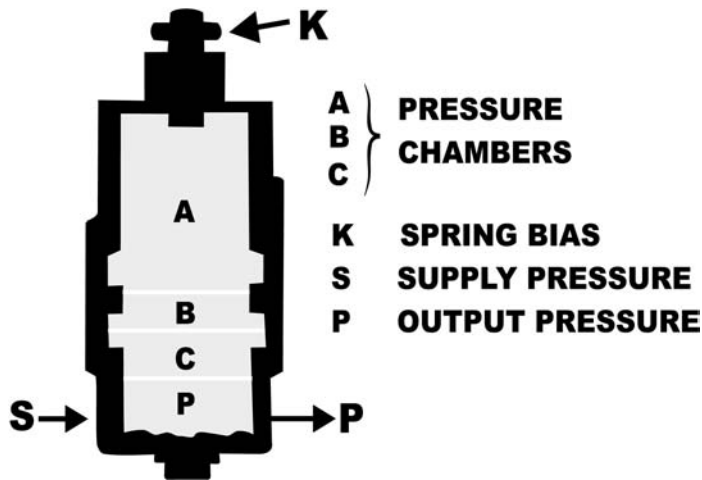


For Models: 22142 & 22422



Cross Section

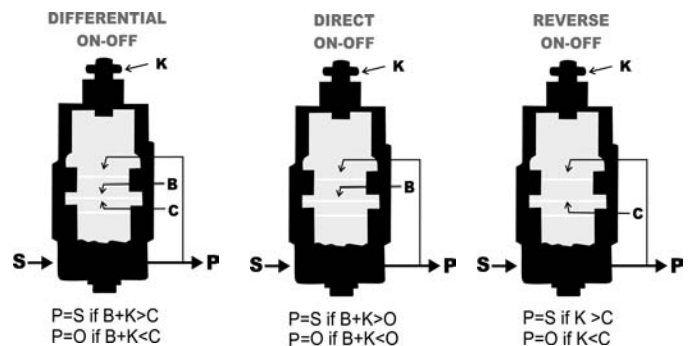
The diagrams show some typical functions and modes of operation for the Model 22. In the equation associated with the diaphragms, **P**=Output Pressure and **A**, **B**, and **C**=Signal Pressures. **K**, the constant, is provided by the biasing springs, and is adjustable over a range of -18 psig to +30 psig. **S**=Supply Pressure



D
Model 22

When used as an ON-OFF valve, the Model 22 may open or close a pneumatic circuit, moving rapidly to a full open or a full closed position when signal pressures deviate from set point. In the full open position, the valve passes full supply pressure without modulation or regulation. The function is achieved by connecting output pressure to signal chamber **A**. This connection forms a feedback loop so that, once flow is started, the valve is driven wide open. The relay always goes full open or full closed when conditions are as shown in the diagrams.

NOTE:
Relays reflecting functions identified with prefix numbers 223, 224, 225 and 226 are not shown in this catalog sheet. These units are equipped with additional diaphragms to enable the handling of added signal inputs.

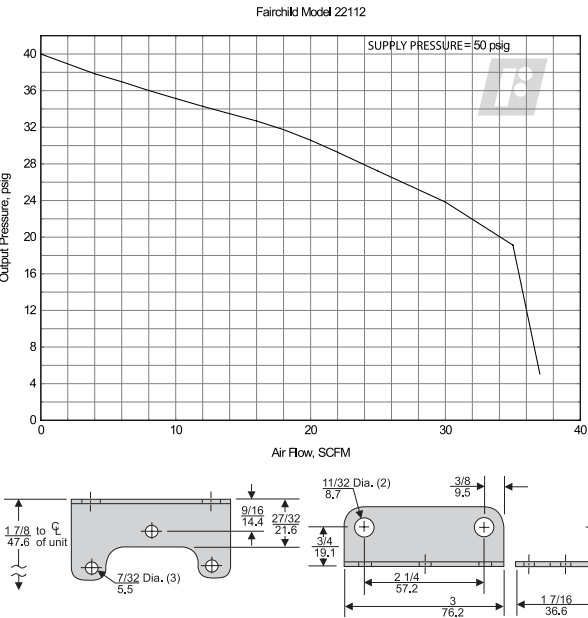


$$P = A + B + C + D \pm K \text{ (not shown)}$$

$$P = A + B - C + D \pm K \text{ (not shown)}$$

Model 22 Computing Relay

Technical Information



Model 22 Relay Kits & Accessories

Mounting Bracket Kit.....09921 (sold separately)

Specifications

Input and Output Pressure
3-15 psig, [.2-1.0 BAR], (20-100 kPa)

Normal Supply
20 psig, [1.5 BAR], (150 kPa)

Maximum Operating Pressure
Signal and Output: 50 psig, [3.5 BAR], (350 kPa)
Supply: 150 psig, [10.0 BAR], (1000 kPa)

Maximum Over Pressure
Any Connection: 100 psig, [7.0 BAR], (700 kPa)
Supply Connection Only: 250 psig, [17.0 BAR], (1700 kPa)

Minimum Output Pressure
0 psig at any supply pressure

Linearity of Output Pressure
Within 0.4% of full range

Supply Pressure Effect
A supply pressure change of 5 psig [.35 BAR], (35 kPa) will not change output pressure

Air Consumption (in balance of dead end service)
0.06 SCFM (.102 m³/HR) maximum at 15 psig, [1.0 BAR], (100 kPa) output

Repeatability
For unbalances within the normal pressure range, output pressure will repeat its previous value within 0.5% of full range

Output Flow Capacity (Midscale Output)
20 psig, [1.5 BAR], (150 kPa) supply. A forward flow of 2 SCFM (3.4 m³/HR) will not cause a drop in output of more than 3% of full range

Ambient Temperature Limits
-40°F to 200°F, (-40°C to 93.3°C)

Materials of Construction
Valve & BonnetDie Cast Aluminum
DiaphragmBuna A
Range Screws & FastnersZinc Plated Steel

Catalog Information

Catalog Number		2	2			
Function						
Totalizing	(P = A+B±K)			11		
Differential	(P = B-C±K)					
Amplifying	(P = 2A±K)					
Inverting	(P = -C±K)					
Totalizing Differential	(P = A+B-C±K)					
Amplifying Differential	(P = 2A-C±K)					
1:1 Ratio	(P = A±K)					
Differential On-Off	(P = S if B±K>C) or (P = O if B±K<C)			21		
Reverse On-Off	(P = S if K>C) or (P = O if K<C)					
Direct On-Off	(P = S if B+K>O) or (P = O if B+K<O)					
Reducing	(P = $\frac{B\pm K}{2}$)			22		
Averaging	(P = $\frac{A+B\pm K}{2}$)					
Totalizing	(P = A+B+C±K)			31 ¹		
Totalizing	(P = A+B+C+D±K)			41 ¹		
Totalizing Differential	(P = A+B-C+D±K)			42 ¹		

Pipe Size		
1/4" NPT	2	
3/8" NPT	3	
¹ 1/4" NPT Pipe Size Only		

Options		
Fluorocarbon Elastomers		J

SYMBOL KEY	
A, B, C, D	Signal Pressure
K	± Spring Bias
P	Output Pressure
S	Supply Pressure

Service Information

Repair parts are available for servicing the Model 22. Please refer to the *Fairchild Model 22 Installation, Operation and Maintenance Instructions*, IS-30000022.



Features

- Near Zero Throttling and Pilot Staging result in true snap-action.
- 14 SCFM Flow rate meets requirements for high forward and exhaust capacity applications.
- Pneumatic and mechanical set point allows operation from a remote location.
- Available with Normally Open or Normally Closed Valve Options to meet requirements.

Operating Principles

The Model 24 Snap Acting Relay is a highly accurate differential relay with snap-acting switching. The output of the unit will go to supply pressure when the signal is equal to or greater than the setpoint. The signal pressure must fall below the set point to return the output to zero.

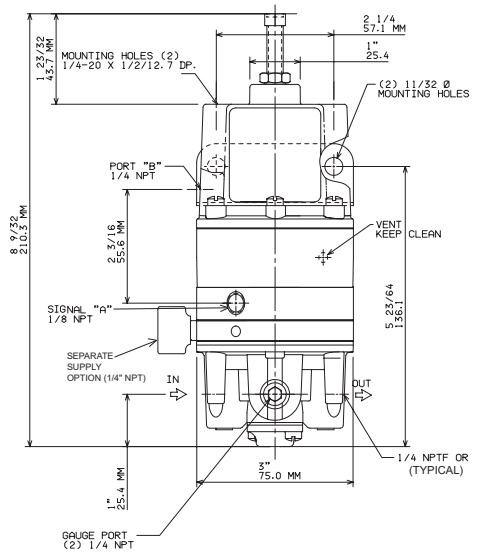


Chart 1

RANGE			CHANGE IN SIGNAL TO OPERATE		
psig	[BAR]	(kPa)	psig	[BAR]	(kPa)
2" W.C. - 10	[2" W.C. - 0.7]	(2" W.C. - 70)	0.2" W. C.		
0.5-30	[.03-2.0]	(3-200)	0.1	[.007]	(.7)
1.0-60	[0.1-4.0]	(10-400)	0.2	[.014]	(1.4)
2.0-120	[.15-8.0]	(15-800)	0.5	[.03]	(3)

D
Model
24

Figure 1

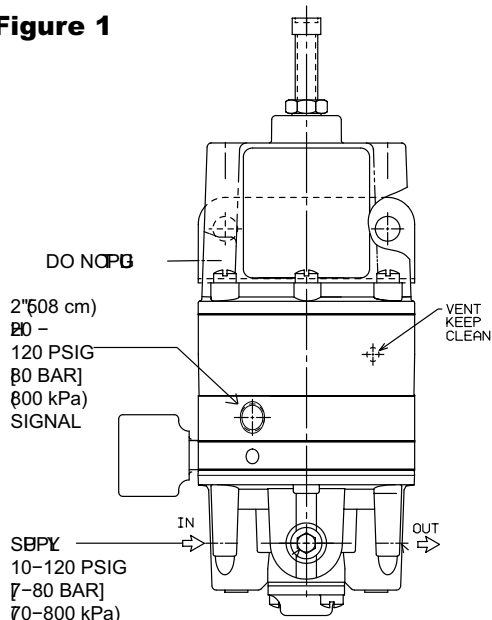


Figure 2

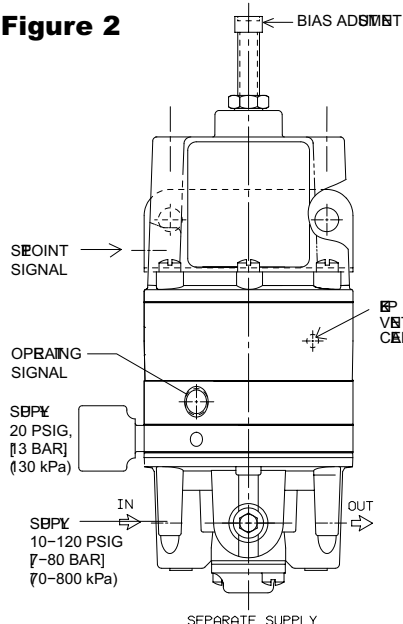
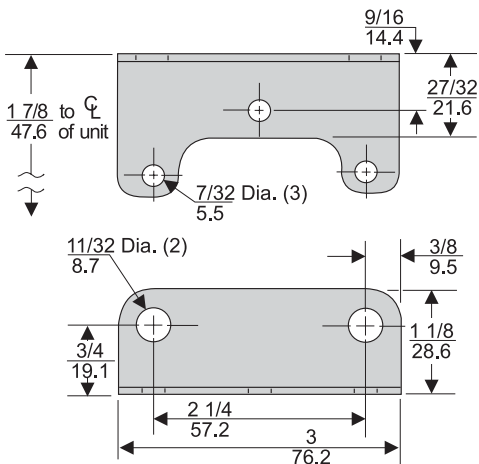
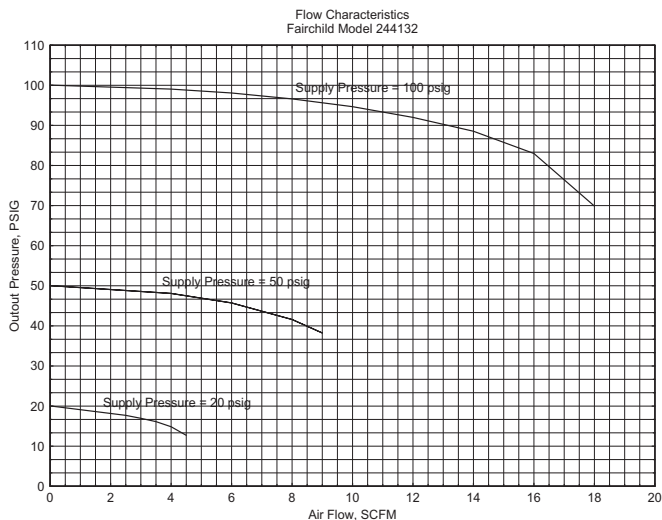


Figure 1 illustrates a configuration which uses a pneumatic signal for set point which may or may not be biased by the adjusting screw. In this case, the adjustment adds to the pneumatic signal. Should the set point and the operating signal be switched, the bias adjustment would subtract from the set point signal. To determine whether a Normally Open or Normally Closed valve is required, not that when "B" plus spring bias is greater than signal at "A" port, a Normally Open unit has an output, while a Normally Closed unit does not.

In **Figure 2** the unit is shown with a separate supply option (SS) to indicate use of the unit when the supply is a control signal such as 3-15 psig or any pressure less than 10 psig.

Model 24 Snap Acting Relay

Technical Information



Mounting Bracket: 09921

Model 24 Relay Kits & Accessories

Mounting Bracket Kit.....09921 (sold separately)

Catalog Information

Catalog Number

2 4 4

Switch Position

Normally Open

1

Normally Closed

2

Pressure Range

psig	[BAR]	(kPa)	
2" W.C. -10	[0.006-0.7]	(0.63-70)	2
0.5-30	[0.03-2]	(3-200)	3
1-60	[0.1-4]	(10-400)	4
2-120	[0.15-8]	(15-800)	6

Pipe Size

1/4" NPT	2
3/8" NPT	3
1/2" NPT	4

Options

Tapped Exhaust	E
Fluorocarbon Elastomers	J
Knob Adjustment	K
Tamper Proof	T
BSPT (Tapered)	U
Separate Supply to Pilot	SS

Specifications

Maximum Supply Pressure

120 psig, [8.0 BAR], (800 kPa)

Minimum Supply Pressure

10 psig, [0.7 BAR], (70 kPa) (use separate supply option if inlet pressure is less than 10 psig, [0.7 BAR], (70 kPa))

Flow Capacity (SCFM)

14 SCFM (23.8 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply

Exhaust Capacity (SCFM)

14 SCFM (23.8 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) drop

Signal Range

2" (5 cm) W.C. to 120 psig, [8.0 BAR], (800 kPa)

Change in Signal to Operate

See Chart 1.

Repeatability

0.2" (.5 cm) Water Column

CV Rating

0.23

Mounting

Pipe or Panel

Air Consumption

Less than 0.015 SCFM (.03 m³/HR) for 100 psig, [7.0 BAR], (700 kPa) inlet

Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

Materials of Construction

Body and Housing	Aluminum Casting
Trim	Stainless Steel, Zinc Plated Steel
Diaphragms	Buna N and Dacron



The Model 25 Reversing Relay provides an output which will decrease in direct proportion to an increase in input pressure.

Features

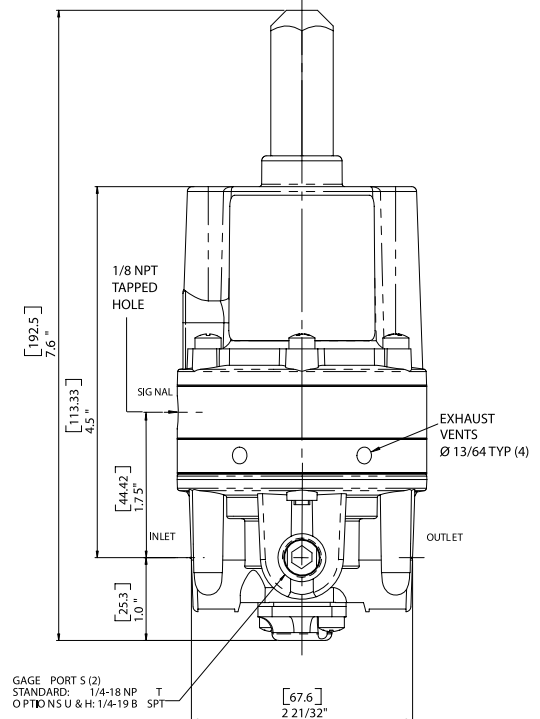
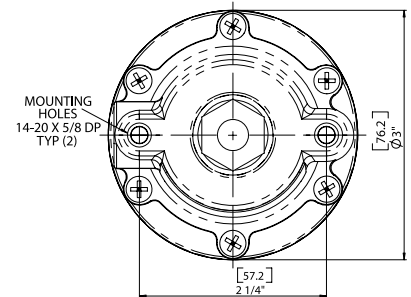
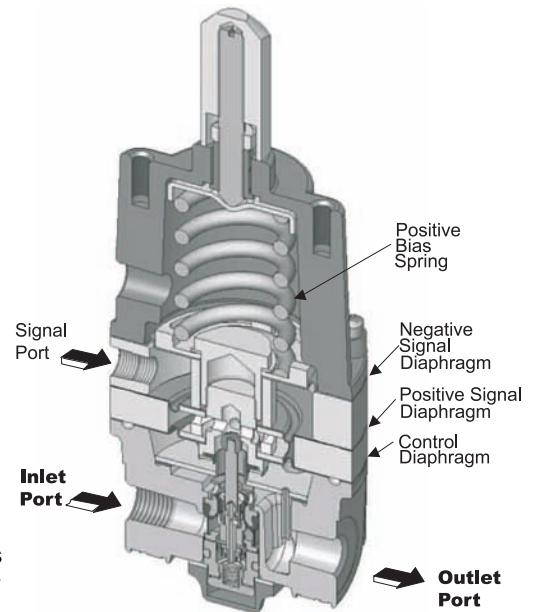
- High strength, deep convolution compensating diaphragm.
- Bottom pressure balancing chamber with a diaphragm.
- Floating seal ring.
- Balances undesirable relief seat forces.
- Ensures balanced supply seat forces.
- Protects stabilizing chamber from effect of high relief flows.

Operating Principles

The Model 25 Reversing Relay is designed for applications requiring an output that equals a manually preset spring load minus a variable signal pressure. This high quality unit combines excellent sensitivity with unusually high flow capacity.

The Model 25 is ideally suited for a variety of precision control applications, including converting direct acting valves to reverse action, controlling opposite acting valves from a single transmitter, and cushioning cylinder loads.

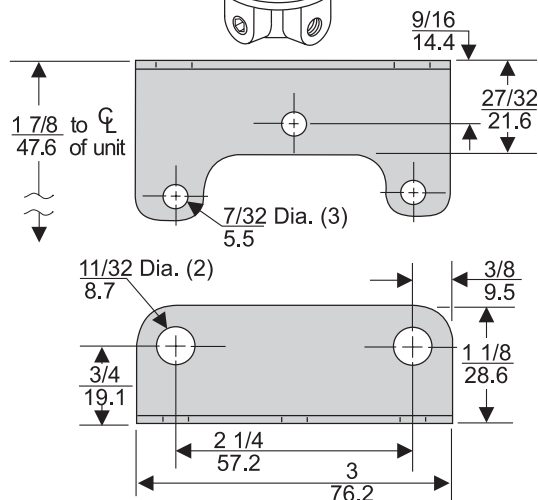
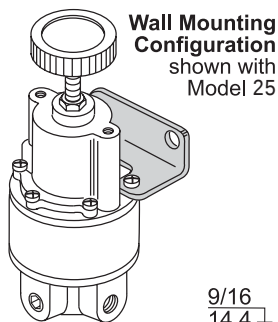
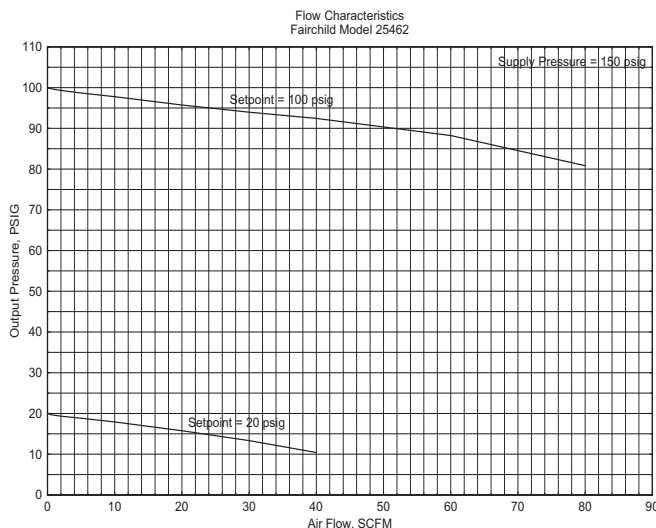
The basic mathematical expression for the Model 25 is $PO = K - PS$ where PO is output pressure, PS is signal pressure and K is the spring constant.



D
Model
25

Model 25 Reversing Relay

Technical Information



Mounting Bracket: 09921

Model 25 Relay Kits & Accessories

Mounting Bracket Kit.....09921 (sold separately)

Catalog Information

Catalog Number

2 5

Pressure Range

psig	[BAR]	(kPa)	
0-10	[0-0.7]	(0-70)	42
0.5-30	[0.03-2]	(3-200)	43
1-60	[0.1-4]	(10-400)	44
2-150	[0.15-10]	(15-1000)	46

Pipe Size

1/4" NPT	2
3/8" NPT	3
1/2" NPT	4

Options

Tapped Exhaust	E
BSPP (Parallel) ¹	H
Fluorocarbon Elastomers	J
BSPT (Tapered)	U

¹ BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

Service Kit

A Service Kit is available for the Model 25 Reversing Relay, refer to the *Fairchild Installation, Operation and Maintenance Instructions*, IS-30000025.

Specifications

Maximum Supply Pressure

250 psig, [17.5 BAR], (1750 kPa)

Flow Capacity

40 SCFM (68 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply, 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity

11 SCFM (18.7 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above setpoint

Signal or Output Pressure

150 psig, [10 BAR], (1000 kPa) maximum

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (.7 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

Less than 1/8" (.32 cm) Water Column

Mounting

Pipe or Panel

Ambient Temperature Limits

-40°F to +200°F, (-40°C to 93.3°C)

Materials of Construction

Body	Aluminum
Trim	Aluminum, Stainless Steel, Brass
Diaphragms	Buna N and Dacron



Features

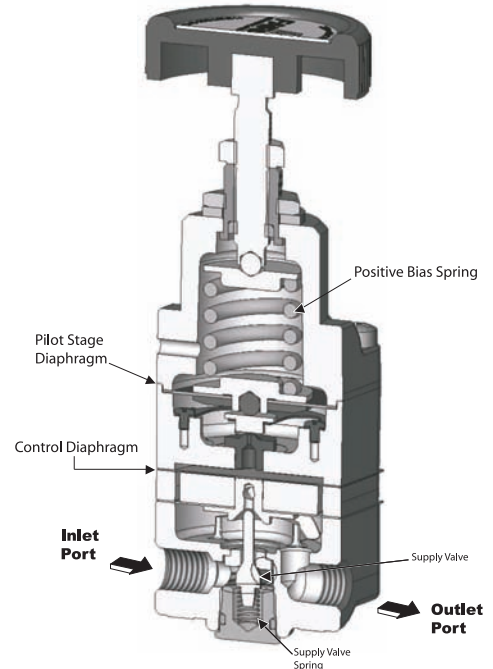
- 2 Stage Pilot Operation allows precise control of set points.
- 14 SCFM flow capacity in a small size unit.
- Low air consumption preserves air and other costly gases.
- Compact size permits installation where space is limited.
- Available in 1/8", 1/4" and 3/8" port sizes.

Operating Principles

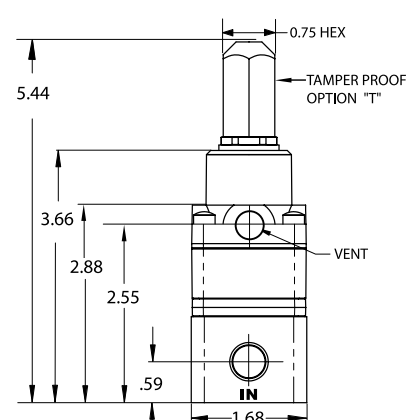
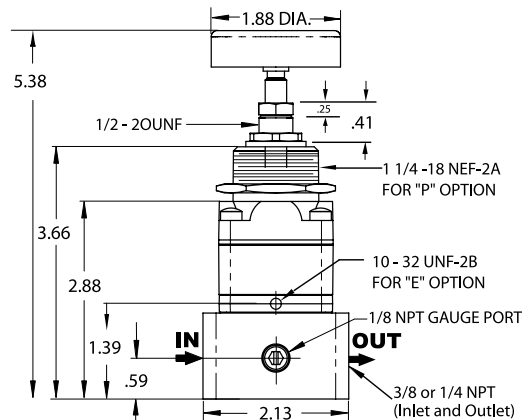
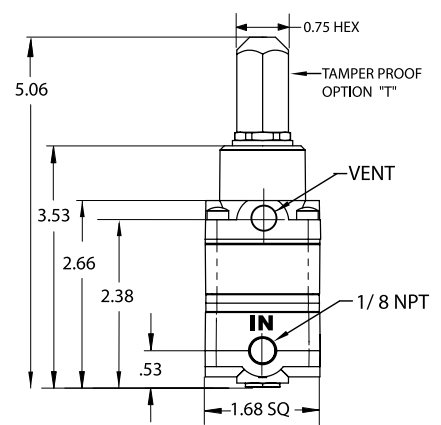
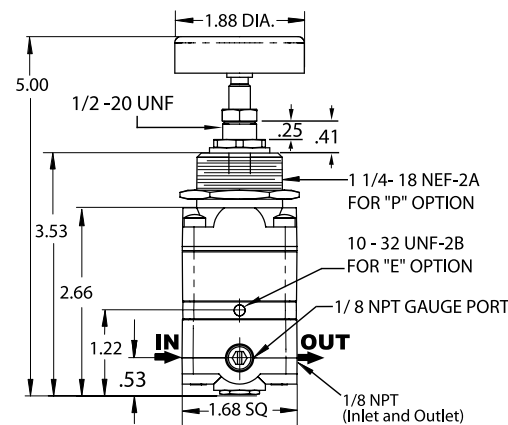
The Model 85D Multi-Stage Biasing Relay is a precision control combining the sensitivity of a precision pressure regulator with positive biasing capability. This compact, pilot-operated device offers unusually high output capacity with minimal air consumption, while providing excellent protection against supply or output pressure variations.

The versatile Model 85D is recommended for use in systems requiring precision pressure maintenance and instrument biasing, in dead end service and instrument panel supply applications.

The basic mathematical expression for the Model 85D is $PO = PS + K$ where PO is output pressure, PS is signal pressure and K is the spring constant.



D
Model
85D



Model 85D Multi-Stage Biasing Relay

Specifications

Maximum Supply Pressure

250 psig, [17.5 BAR], (1750 kPa)

Recommended Operating Supply Pressure

150 psig, [10 BAR], (1000 kPa)

Maximum Signal or Output Pressure

150 psig, [10 BAR], (1000 kPa)

Flow Capacity

14 SCFM (23.8 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply, 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity

2.5 SCFM (4.25 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above setpoint

Supply Pressure Effect

Less than 0.2 psig, [.014 BAR], (1.4 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Pressure Change Under Flow Conditions

Less than 0.1 psig, [.007 BAR], (.7 kPa) from dead end service to 10 SCFM (17 m³/HR)

(Set pressure 10 psig, [.7 BAR], (70 kPa), supply pressure 100 psig, [7.0 BAR], (700 kPa))

Air Consumption

Less than .1 SCFM (.17 m³/HR)

Ambient Temperature Limits

-40°F to +200°F, (-40°C to 93.3°C)

Materials of Construction

BodyAluminum
TrimAluminum, Stainless Steel, Brass
DiaphragmsBuna N and Dacron

Catalog Information

Catalog Number

8 5

Pressure Range

psig	[BAR]	(kPa)	
0-20	[0-1.5]	(0-150)	53 ¹
1-60	[0.07-4]	(7-400)	54 ¹
1-100	[0.07-7]	(7-700)	55 ¹
0-20	[0-1.5]	(0-150)	63 ²
1-60	[0.07-4]	(7-400)	64 ²
1-100	[0.07-7]	(7-700)	65 ²

Pipe Size

1/8" NPT	1
1/4" NPT	2
3/8" NPT	3

Options

Tapped Exhaust	E
Bonnet Mounting	P
Tamper Proof	T
BSPT (Tapered)	U

¹ 1/8" NPT Pipe Size only.

² 1/4" or 3/8" NPT Pipe Size only.

Service Kit

A Service Kit is available for the Model 85D Multi-Stage Biasing Relay, refer to the *Installation, Operation and Maintenance Instructions*, IS-3000085D.

D
Model
85D



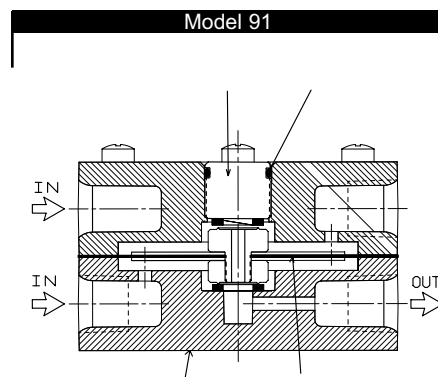
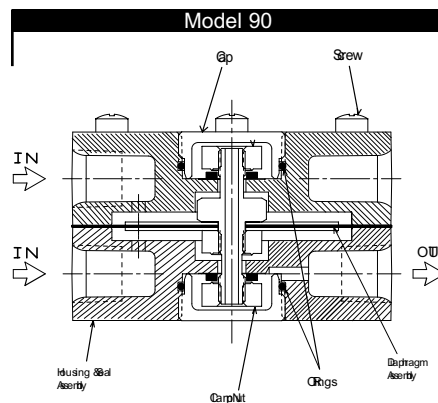
Features

- Small, rugged design suitable for installation where space is limited.
- Soft seat construction to assure positive shutoff.
- Low selection differential to allow precise control of switching.
- Fast response that is suitable for control in critical loops.
- Automatic switching that eliminates manual monitoring of signal pressure.

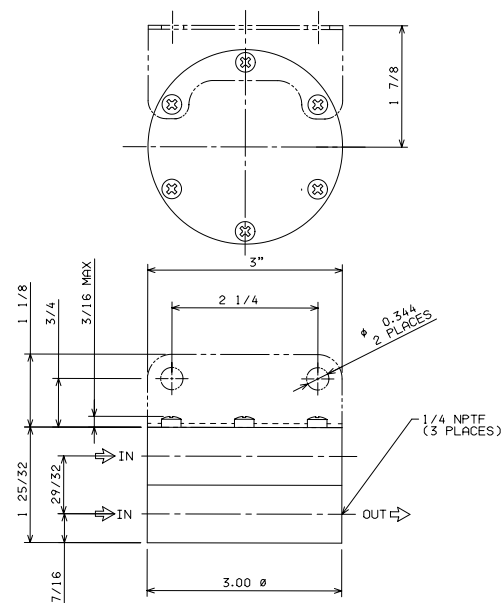
Operating Principles

The Model 90 Low Pressure Selector Relay is designed to select the lower of two signal pressures to provide a continuous output pressure to a control device. The Model 90 is recommended for dead end or low flow service in critical applications such as control loops requiring precise, automatic monitoring of signal pressures.

The Model 91 High Pressure Selector Relay is designed to select the higher of two signal pressures, and to provide a continuous output pressure (or pressure range) to a controller. The ability to precisely control switching and pressure monitoring make the Model 91 the logical choice in dead end or low flow applications such as precision control loops.

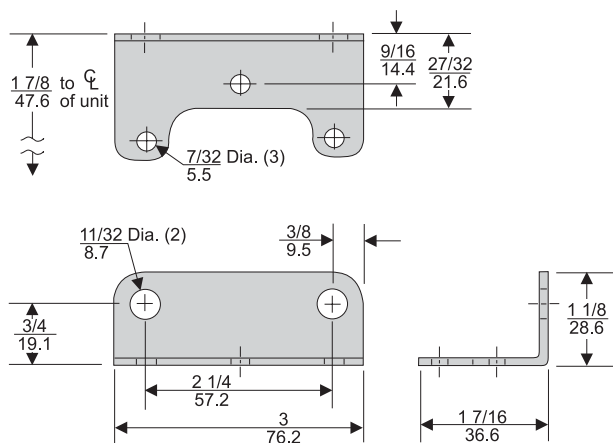
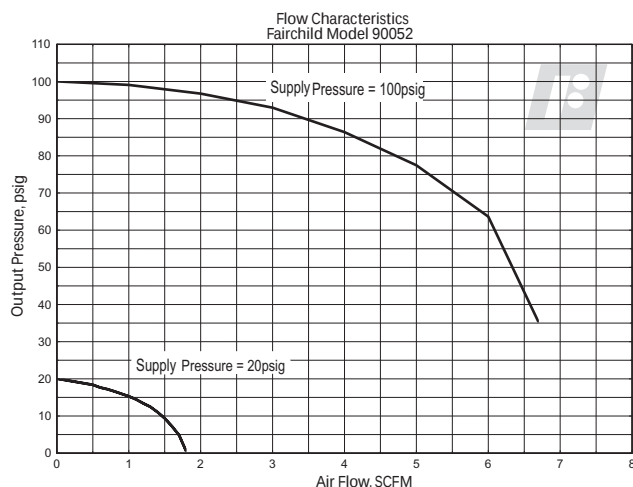


D
Models
90 & 91



Models 90 and 91 Low / High Pressure Selector Relay

Technical Information



Mounting Bracket: 09921

Model 90/91 Relay Kits & Accessories

Mounting Bracket Kit.....09921 (sold separately)

Specifications

Maximum Signal Pressure

200 psig, [14.0 BAR], (1400 kPa)

Minimum Switching Differential

Less than .1 psig, [.007 BAR], (.7 kPa)

Maximum Differential between Signals

100 psig, [7.0 BAR], (700 kPa)

Ambient Temperature Range

-40°F to +200°F, (-40°C to +93.3°C)

Materials of Construction

Body..... Aluminum Alloy

Diaphragm..... Dupont Fairprene-coated fabric

Trim..... Brass

Catalog Information

Catalog Number

9

Models

90 Low Pressure

91 High Pressure

Pipe Size

1/4" NPT 52

Options

Fluorocarbon Elastomers J

BSPT (Tapered) U

Installation

Service Kits are available for the Model 90 and Model 91. Refer to the *Fairchild Model 90 and Model 91 Installation, Operation and Maintenance Instructions*, IS-30009091.



Features

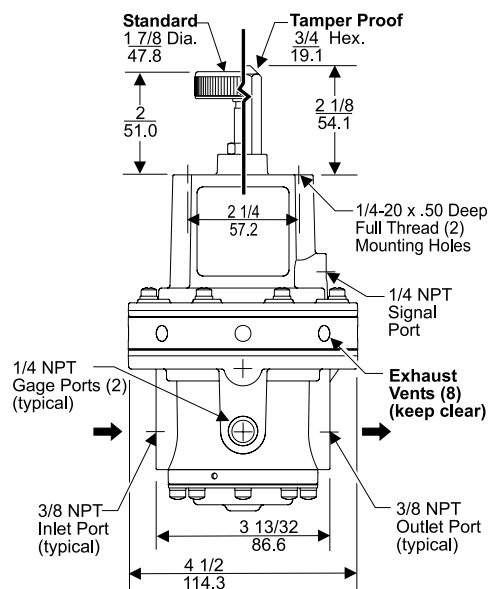
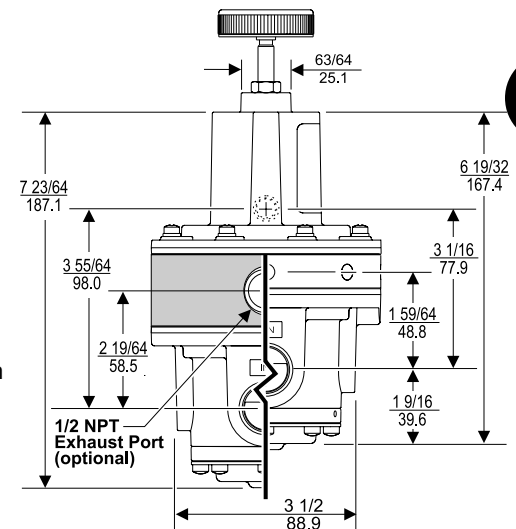
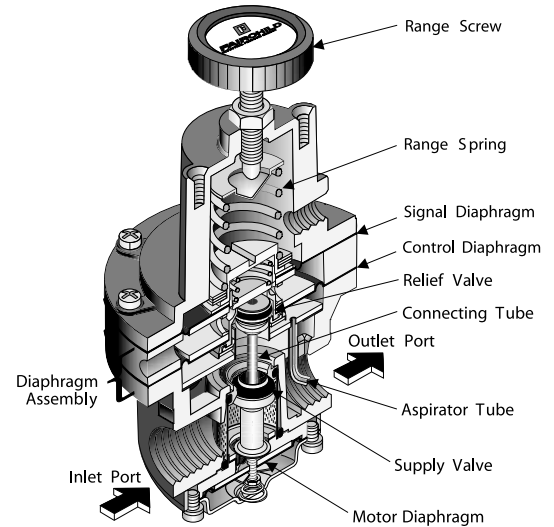
- Control sensitivity of 1" water column allows use in precision applications.
- Large Supply and Exhaust Valves provide high forward and exhaust flows.
- Soft Supply and Exhaust Valve seats minimize air consumption.
- A balanced Supply Valve minimizes the effect of supply pressure variation.
- An Aspirator Tube compensates downstream pressure droop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction lets you service the Model 1500A without removing it from the line.

Operating Principles

The output of the relay is the sum of the spring bias, set with the Range Screw, plus a pneumatic input signal. ($P_o = P_s + K$); where P_o is output pressure, P_s is signal pressure, and K is the spring constant set by the Range Screw. The signal pressure exerts a force against the top of the Signal Diaphragm that creates a downward force on the Diaphragm Assembly and opens the Supply Valve. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber where it creates an upward force on the bottom of the Control Diaphragm.

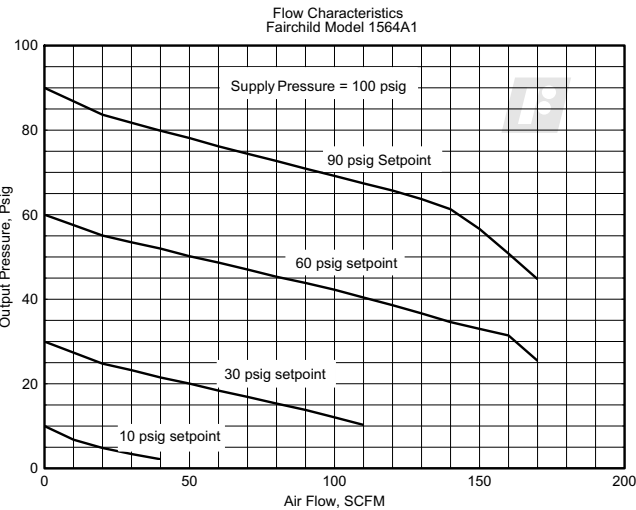
When the setpoint is reached, the forces of the signal pressure and the Range Spring that act on the top of the Signal Diaphragm, balance with the force of the output pressure that acts on the bottom of the Control Diaphragm to close the Supply Valve.

When the output pressure increases above the setpoint, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Because the Poppet Valve is closed, pressure flows down the Control Tube to the bottom of the Motor Diaphragm. This pressure keeps the Supply Valve tightly closed while in the exhaust mode. The Poppet Valve opens and excess output pressure exhausts through the Vent in the side of the unit until it reaches the setpoint.



Model 1500A Positive Bias Relay

Technical Information



Specifications

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Flow Capacity (SCFM)

150 (255 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply & 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity (SCFM)

40 (68 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Signal or Output Pressure

150 psig, [10.0 BAR], (1000 kPa) Maximum

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (.7 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

1" (2.54 cm) Water Column

Ambient Temperature

-40° F to +200° F, (-40° C to +93° C)

Materials of Construction

Body and Housing Aluminum

Diaphragms Nitrile on Dacron

Trim Zinc Plated Steel, Brass

Catalog Information

Catalog Number

1 5 A

Pressure Range

psig	[BAR]	(kPa)	
0-10	[0-0.7]	(0-70)	2
0.5-30	[0.03-2]	(3-200)	3
1-60	[1-4.0]	(10-400)	4
2-150	[0.15-10]	(15-1000)	6

Pipe Size

3/8" NPT	3
1/2" NPT	4
3/4" NPT	6

Options

Tapped Exhaust	E
Tamper Proof	T
BSPT (Tapered)	U

Installation

For installation instructions, refer to the *Fairchild Model 1500A Positive Bias Relay Installation, Operation and Maintenance Instructions*, IS-3001500A.



The Model 2500A Bias Reversing Relay provides an outlet pressure that decreases in direct proportion to increases in input signal.

Features

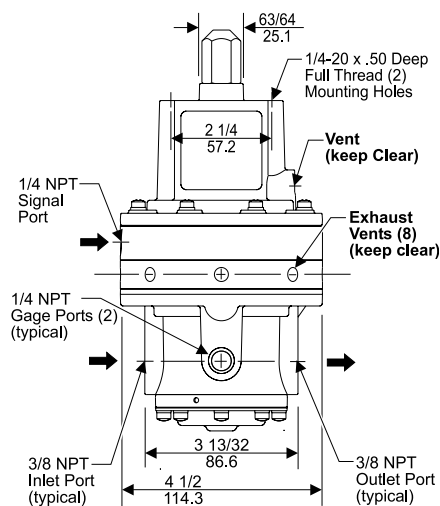
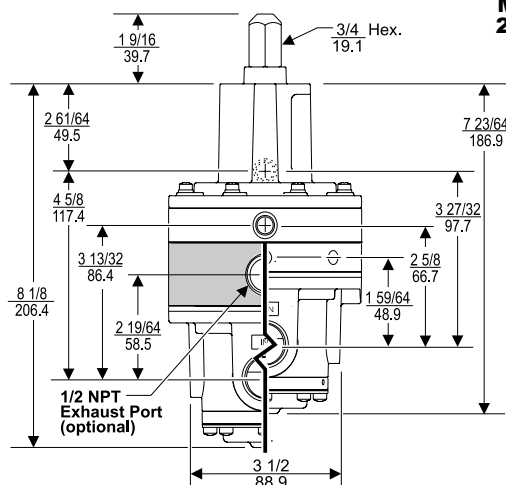
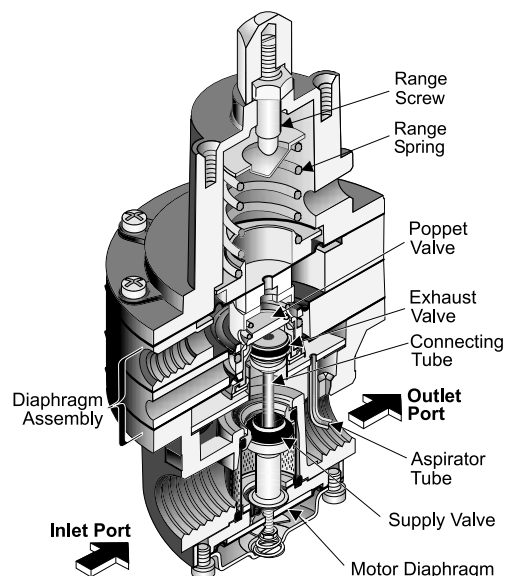
- Control sensitivity of 1" water column allows use in precision applications
- Large Supply and Exhaust Valves provide high forward and exhaust flows
- Soft Supply and Exhaust Valve seats minimize air consumption
- A balanced Supply Valve minimizes the effect of supply pressure variation
- An Aspirator Tube compensates downstream pressure droop under flow conditions
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing
- Unit construction lets you service the Model 2500A without removing it from the line

Operating Principles

When you adjust the Range Screw to a specific setpoint, the Range Spring exerts a force against the top of the Diaphragm Assembly. The increasing input signal that acts on the Diaphragm Assembly opposes the Range Spring force and closes the Supply Valve to decrease output pressure. ($P_o = K - P_s$); where P_o is output pressure, K is the spring constant, set by the screw, and P_s is signal pressure. The output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber to create an upward force on the bottom of the Control Diaphragm.

When the setpoint is reached, the net downward force of the Diaphragm Assembly balances with the upward force of the output pressure that acts on the bottom of the Control Diaphragm to close the Supply Valve.

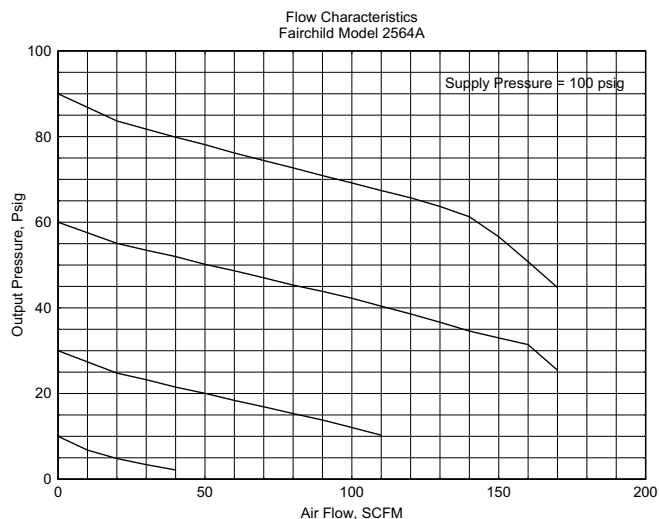
When the output pressure increases above the setpoint, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. When the Poppet Valve is closed, pressure flows down the Control Tube to the bottom of the Motor Diaphragm. This pressure keeps the Supply Valve tightly closed while in the exhaust mode. The Poppet Valve opens and excess output pressure exhausts through the Vent in the side of the unit until it reaches the setpoint.



D
Model 2500A

Model 2500A Biasing Reversing Relay

Technical Information



Specifications

Maximum Supply Pressure

250 psig, [17.0 BAR], (1700 kPa)

Maximum Signal or Output Pressure

150 psig, [10 BAR], (1000 kPa)

Flow Capacity

150 SCFM (255 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply, 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity (SCFM)

40 SCFM (68 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (0.7 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

1" (2.54 cm) Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

Materials of Construction

Body and Housing Aluminum
Trim Zinc Plated Steel, Brass
Diaphragms Nitrile on Dacron

Catalog Information

Catalog Number

2 5 A

Pressure Range

psig	[BAR]	(kPa)	
0.5-10	[0.03-0.7]	(3-0.7)	2
0.5-30	[0.03-2]	(3-200)	3
1-60	[0.1-4]	(10-400)	4
2-150	[0.15-10]	(15-1000)	6

Pipe Size

3/8" NPT	3
1/2" NPT	4
3/4" NPT	6

Options

Tapped Exhaust E

Installation

For installation instructions, refer to the *Fairchild Model 2500A Multi-Stage Relay Installation, Operation, and Maintenance Instructions*, IS-3002500A.

E

SECTION E



ACCESSORIES

Manifold and Rack Kit

Model T6000
Model T7800
Model T7950

General Information

MANIFOLD KITS

T6000, T7800 and T7950 Transducers

Current to Pneumatic (I/P or E/P)



The Manifold Kits for the T6000, T7800 and T7950 Series Transducers are available for mounting 3, 5, 10 or 15 transducer units. These manifolds have a common supply port to all the transducers. Internal check valves in the inlet and outlet ports permit the installation and removal of individual transducers without affecting other units on the manifold.

Supply port connections are provided on the end and rear of the manifold. Outlet ports are located on the rear and bottom of the manifold. Mounting brackets for flush or extended mounting from the back wall are available. These options allow the user to select the combination of supply ports, outlet ports and mounting configurations to maximize usage of available space.

T8000 Series Transducers

Pneumatic to Current (P/I)

Manifold kits for the T8000 Series Transducers are also available for mounting 3, 5, 10 or 15 transducer units. All input ports on the manifold have internal check valves to seal off the input signal(s) if a transducer is removed from the manifold.

Since each housing may contain two individual P/I transducers, the quantity of P/I's on the manifold has the capability of doubling. Rear and bottom input port connections and flush or extended mounting brackets allow the user to configure the manifold to maximize the use of available space.

E

Models
T6000
T7800
T7950
T8000



RACK KITS

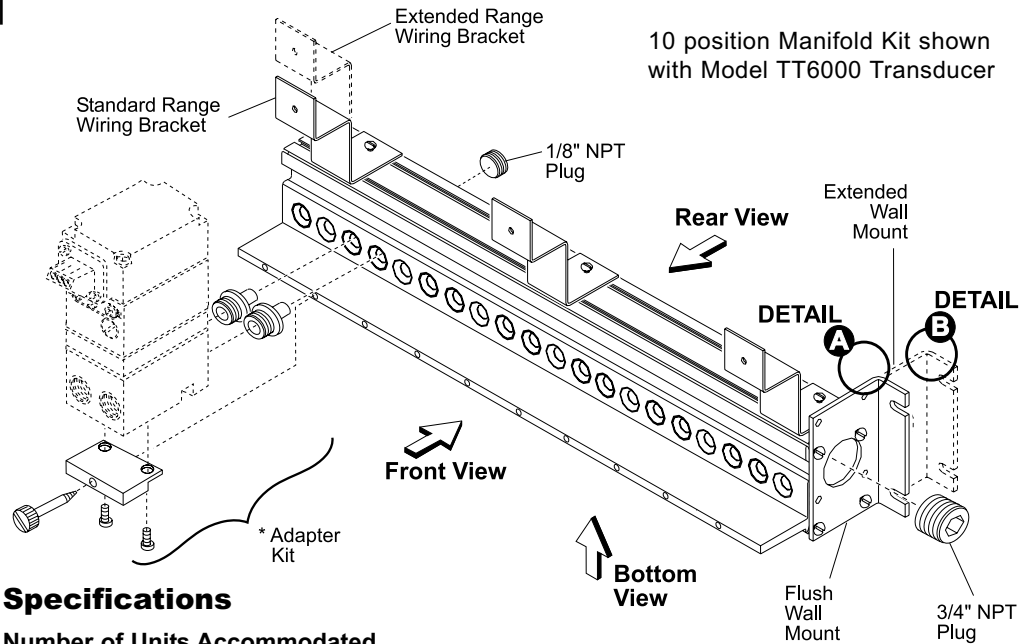
T6000, T7800 and T8000 Transducers

All T6000, T7800 and T8000 Rack Kits utilize a 10 unit manifold described in the above manifold kits. The rack kit includes additional hardware to permit installation in a standard 19" Rack.

It is suggested that transducers used with rack kits include the "R" option. This option faces the electrical terminal block connector to the rear of the transducer permitting connections to the transducer to be made from the rear of the rack.

Manifold Kits

Model T6000, T7950 & T7800 Current to Pneumatic



Specifications

Number of Units Accommodated

3, 5, 10 or 15

Check Valves (Internal)

Inlet and outlet ports

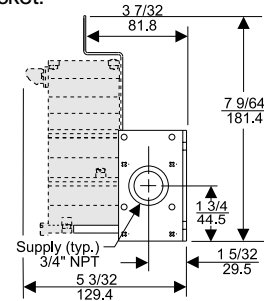
Supply Ports

3/4" NPT on manifold ends (2) 3/8" NPT on rear

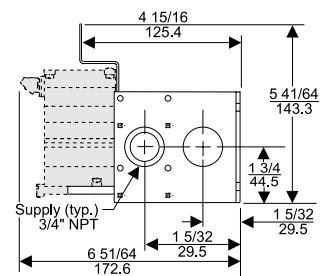
Outlet Ports

1/8" NPT vertically on the bottom, 1/8" NPT horizontally on the rear

Detail A - Extended Range Unit shown with Flush Wall Mount Bracket.

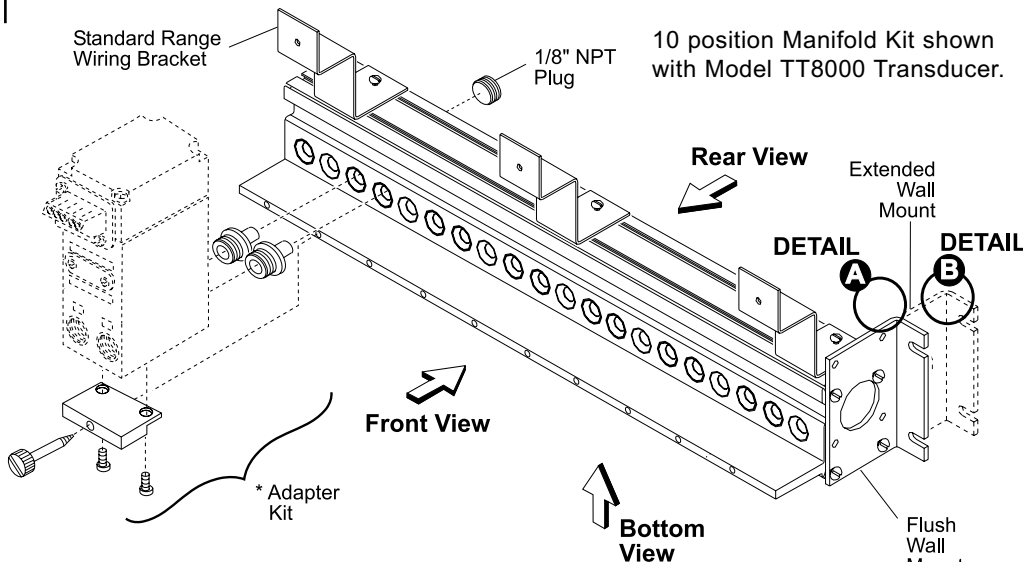


Detail B - Standard Range Unit shown with Extended Wall Mount Bracket.



E

Model T8000 Pneumatic to Current



Specifications

Number of Units Accommodated

3, 5, 10 or 15

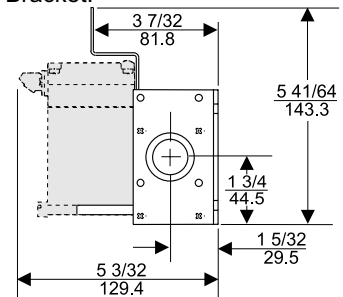
Check Valves (Internal)

Inlet ports

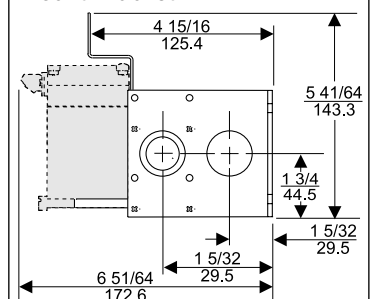
Inlet Ports

1/8" NPT vertically on the bottom, 1/8" NPT horizontally on the rear

Detail A - Standard Range Unit shown with Flush Wall Mount Bracket.



Detail B - Standard Range Unit shown with Extended Wall Mount Bracket.

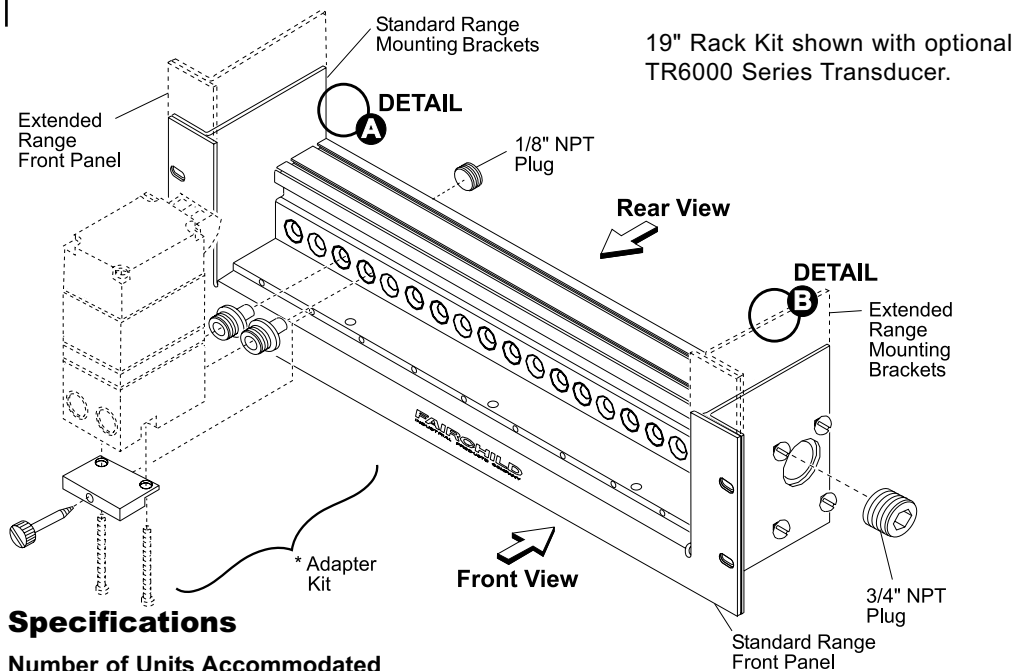


**Models
T6000
T7800
T7950
T8000**

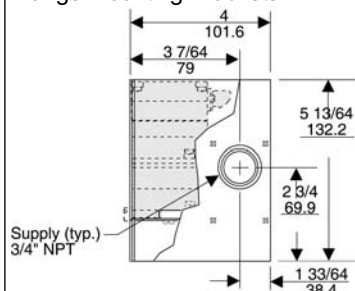
Manifold and Rack Kit

Rack Kits: Dimensions

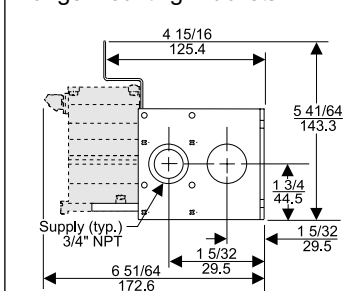
Model T6000 & T7800 Current to Pneumatic



Detail A - Standard Range Front Panel shown with Standard Range Mounting Brackets



Detail B - Extended Range Front Panel shown with Extended Range Mounting Brackets



Specifications

Number of Units Accommodated

Up to 10

Check Valves (Internal)

Inlet and outlet ports

Supply Ports

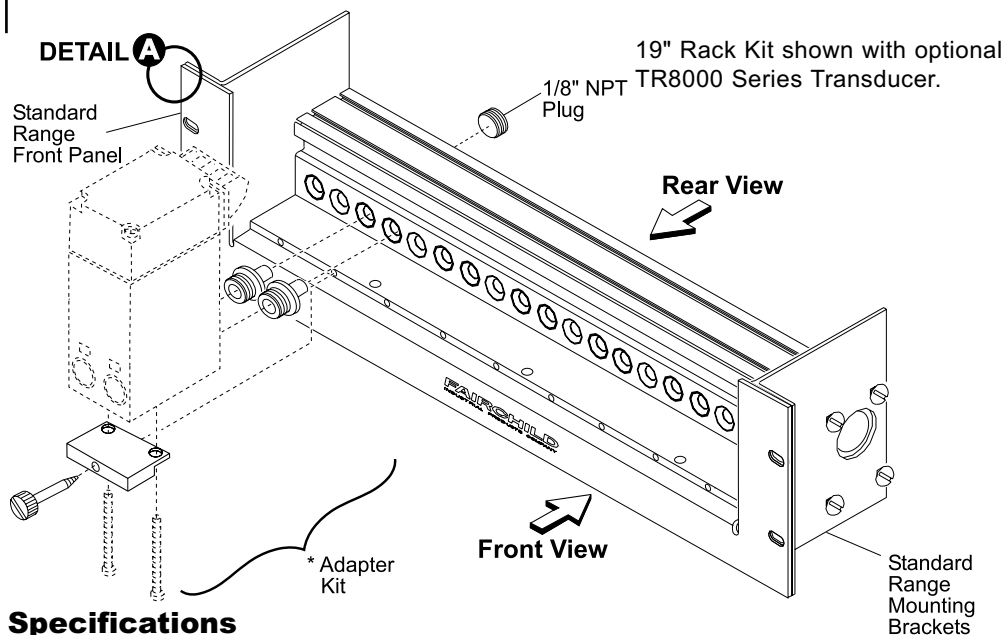
3/4" NPT on manifold ends, (2) 3/8" NPT on rear

Outlet Ports

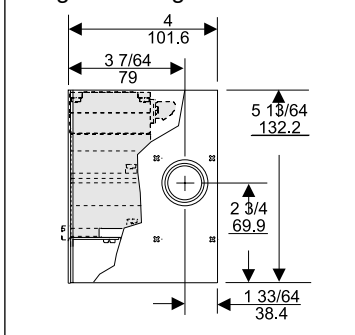
1/8" NPT vertically on the bottom, 1/8" NPT horizontally on the rear

E

Model T8000 Pneumatic to Current



Detail A - Standard Range Front Panel shown with Standard Range Mounting Brackets



Specifications

Number of Units Accommodated

Up to 10

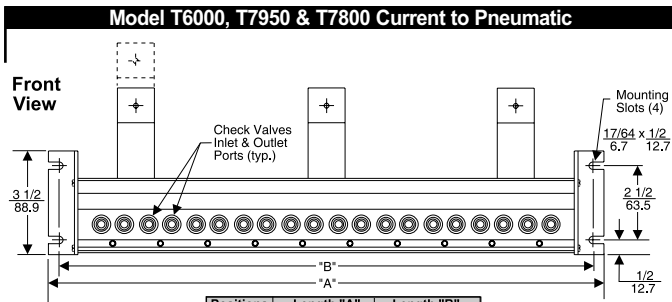
Check Valves (Internal)

Inlet ports

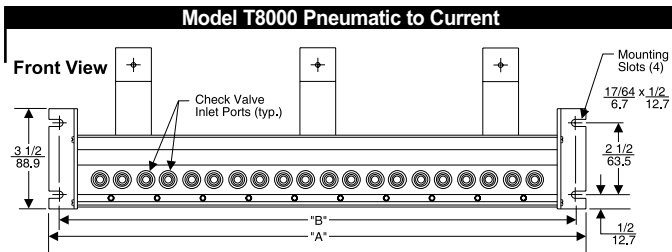
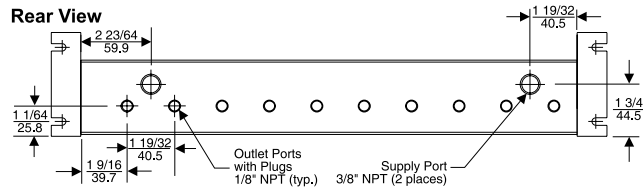
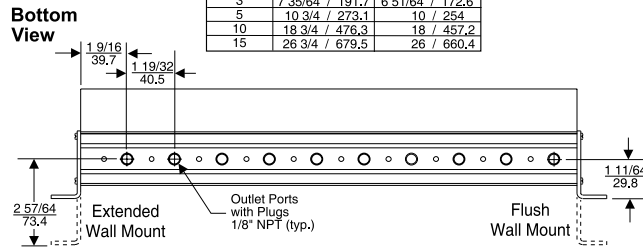
Inlet Ports

1/8" NPT vertically on the bottom, 1/8" NPT horizontally on the rear

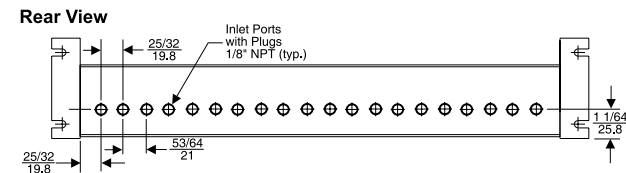
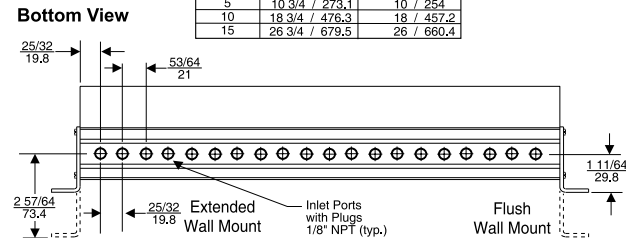
Manifold Kits: Dimensions



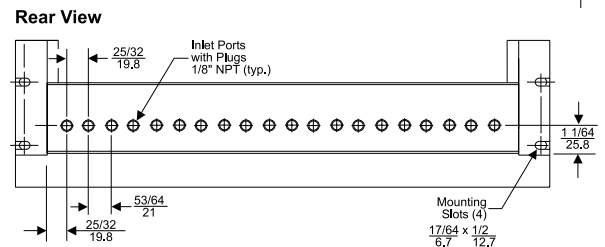
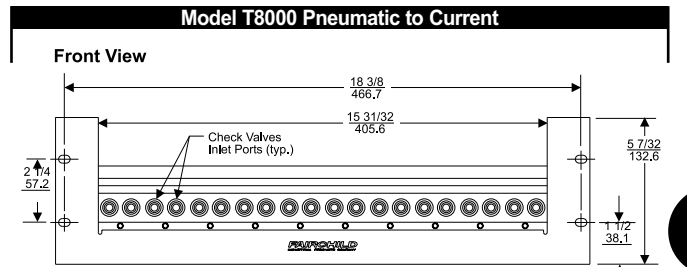
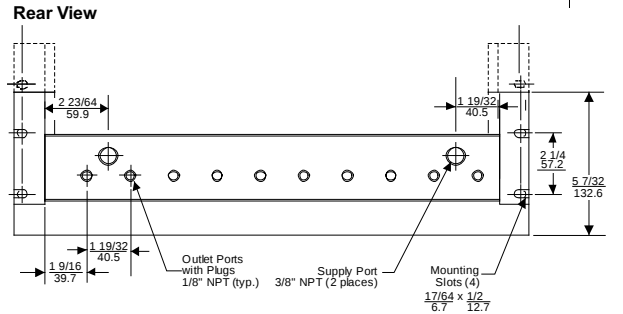
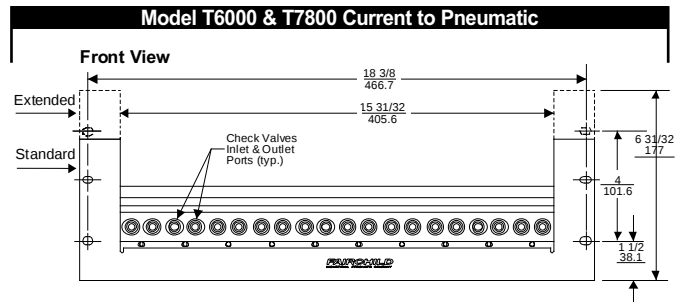
Positions	Length "A" inches / mm	Length "B" inches / mm
3	7 35/64 / 191.7	6 51/64 / 172.6
5	10 3/4 / 273.1	10 / 254
10	18 3/4 / 476.3	18 / 457.2
15	26 3/4 / 679.5	26 / 660.4



Positions	Length "A" inches / mm	Length "B" inches / mm
3	7 35/64 / 191.7	6 51/64 / 172.6
5	10 3/4 / 273.1	10 / 254
10	18 3/4 / 476.3	18 / 457.2
15	26 3/4 / 679.5	26 / 660.4



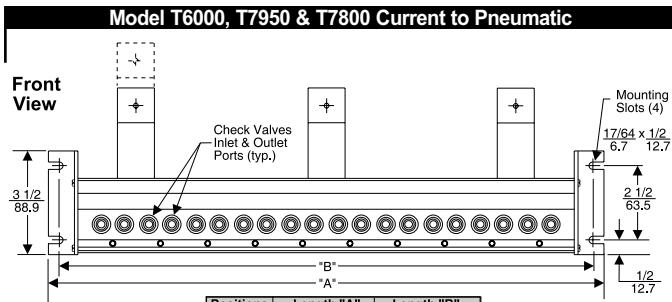
Rack Kits: Dimensions



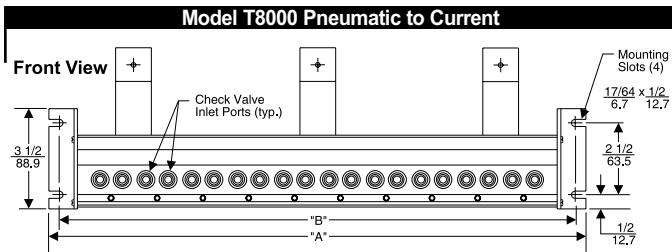
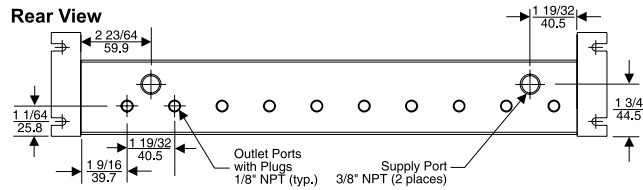
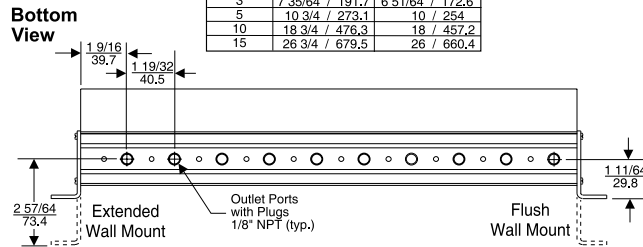
E

**Models
T6000
T7800
T7950
T8000**

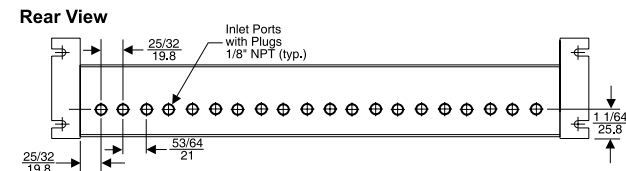
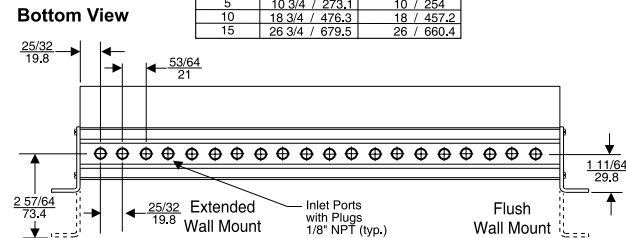
Manifold Kits: Dimensions



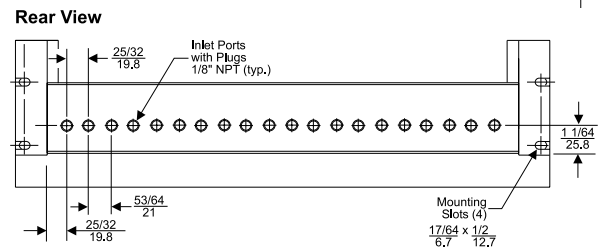
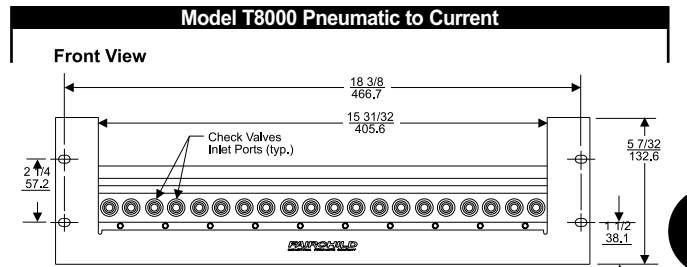
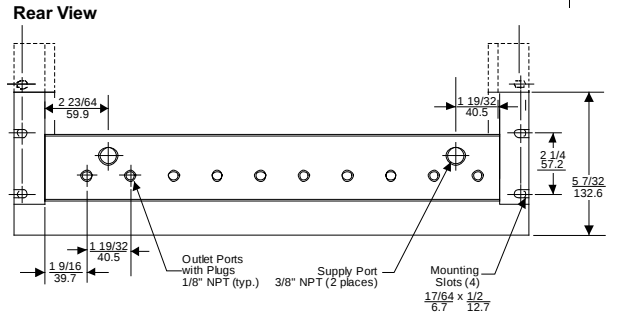
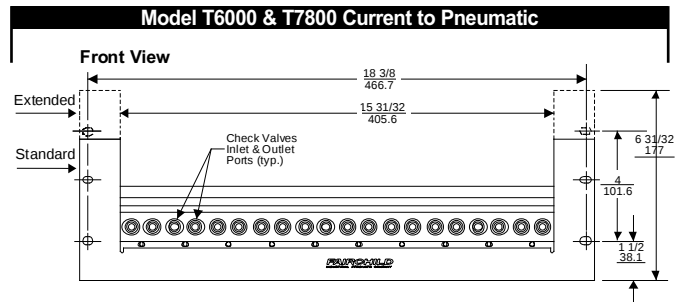
Positions	Length "A" inches / mm	Length "B" inches / mm
3	7 35/64 / 191.7	6 51/64 / 172.6
5	10 3/4 / 273.1	10 / 254
10	18 3/4 / 476.3	18 / 457.2
15	26 3/4 / 679.5	26 / 660.4



Positions	Length "A" inches / mm	Length "B" inches / mm
3	7 35/64 / 191.7	6 51/64 / 172.6
5	10 3/4 / 273.1	10 / 254
10	18 3/4 / 476.3	18 / 457.2
15	26 3/4 / 679.5	26 / 660.4



Rack Kits: Dimensions



E

**Models
T6000
T7800
T7950
T8000**

Manifold and Rack Kit

Specifications

Materials of Construction

Manifold and BracketsAluminum
ScrewsZinc Plated Steel
Check ValvesBrass
ElastomersBuna N

Catalog Information

MANIFOLD KIT for Model T6000, T7950 & T7800

Manifold Kit Number *1833

Type of Wall Mount

Flush 8
Extended 9

Number of Transducer Positions

Three 3
Five 5
Ten 10
Fifteen 15

Wire Duct Brackets for Standard and Extended Range Transducers are included.

MANIFOLD KIT for Model T8000

Manifold Kit Number *1853

Type of Wall Mount

Flush 3
Extended 4

Number of Transducer Positions

Three 3
Five 5
Ten 10
Fifteen 15

Wire Duct Brackets for Standard and Extended Range Transducers are included.

RACK KIT for Model T6000 & T7800

Rack Kit Number

Type of Range

Standard * 18340-1
Extended (T6000 Only) * 18368-1

RACK KIT for Model T8000

Type of Range

Standard * 18536-1

* Adapter Kits for Transducers are included.

Installation

For installation instructions, refer to the *Model T6000/T7800 Series Manifold and Adapter Kit Installation, Operation and Maintenance Instructions*, IS-400MFLD6, the *T6000 Series I/P, E/P Rack Kit Installation, Operation and Maintenance Instructions*, IS-400RACK6, the *T8000 Series Manifold and Adapter Kit Installation, Operation and Maintenance Instructions*, IS-400MFLD8 and the *T8000 Series I/P, E/P Rack Kit Installation, Operation and Maintenance Instructions*, IS-400RACK8.

E

Models
T6000
T7800
T7950
T8000



Features

- Low air consumption reduces air usage and cost.
- Horizontal or vertical gauge scales available to suite master panel layout.
- Mounting brackets attached for easy installation into master panel.

Operating Principles

Models MPL-70 and MPLT-70 Mini-panel Loading Stations transmit and monitor a pressure signal for pneumatic instrumentation. These loading stations are ideally suited for applications with limited space.

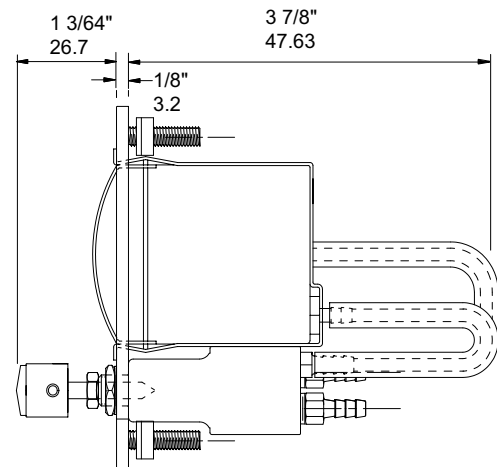
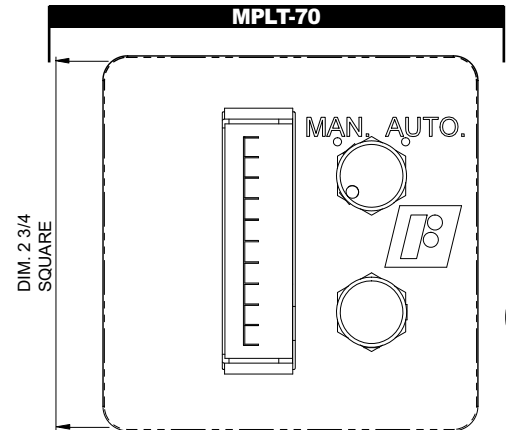
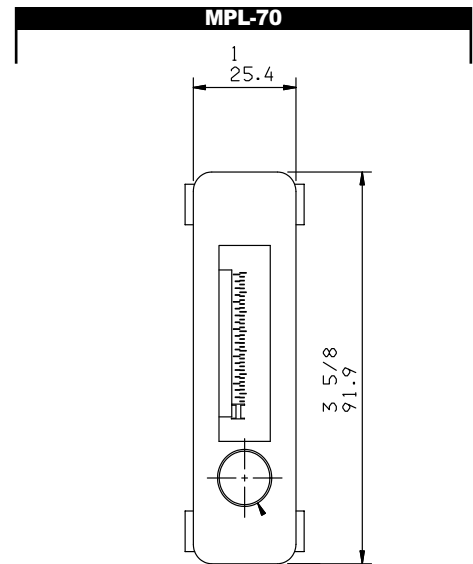
The Model MPL-70 includes a Model 70B Pneumatic Subminiature Regulator and a mini-strip gage to set and read pressure at the panel.

The MPLT-70, with the Transfer Function, includes a Model 70B Pneumatic Subminiature Regulator, an automatic or manual switch, and an additional mini-strip gage to monitor the process in automatic mode or change pressure settings in manual mode.

Turn the adjusting knob in the loading station panel in a clockwise direction to increase output pressure or in a counter-clockwise direction to decrease output pressure.

- MPL fits cutout size $7/8"$ ($+1/8, -0$) x $3-3/8"$ ($+1/8, -0$)
- MPLT fits cutout size $2-1/2"$ ($+1/2, -0$) square per SAMA Standard RC 12-3-1962

Inlet & outlet connections are barbed fittings for $1/8"$ I.D. tubing.



E
Models
MPL-70
MPLT-70

MPL-70, MPLT-70 Mini Panel Loading Stations

Specifications

Minimum Supply Pressure

50 psig, [3.5 BAR], (350 kPa)

Maximum Operating Supply Pressure

250 psig, [17 BAR], (1700 kPa)

Flow Capacity

2.5 SCFM (4.25 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa)
supply, 30 psig, [2.0 BAR], (200 kPa) setpoint

Supply Pressure Effect

0.05 psig, [.003 BAR], (.35 kPa) change in output for 5
psig, [.35 BAR], (35 kPa) change in supply pressure

Air Consumption

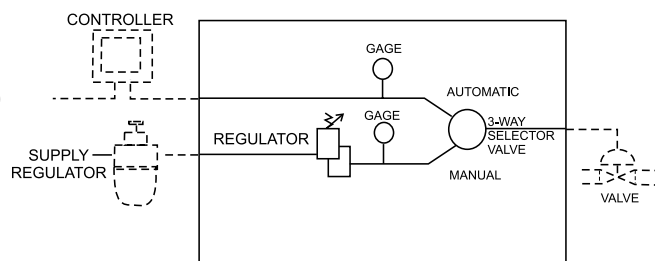
0.05 SCFM (.085 m³/HR) on dead-end service; 20 psig, [1.5
BAR], (150 kPa) supply; 9 psig, [.6 BAR], (60 kPa) output

Ambient Temperature . . . -40°F to +160°F,
(-40°C to 71°C)

Materials of Construction

RegulatorBrass, Viton (Fluorocarbon), Fiberglass
Three-way ValveBrass, Steel,
GageZinc Plated Steel, Brass
HosePlastic

Model MPLT-70 Schematic Panel Loading Station with Transfer Function



Service Information

A Service Kit is available for the Model 70B Regulator, refer to the *Fairchild Model 70B Installation, Operation and Maintenance Instructions*, IS-1000070B.

Catalog Information

Catalog Number

--	--	--	--	--	--

Panel

with Transfer Function . . .

MPLT¹

without Transfer Function .

MPL

Regulator

Model 70

70

Gage Type

Single (MPLT Only)

S

Dual (MPLT Only)

D

Leave Blank for MPL

Gage Type

Plain Vertical

PV

Plain Horizontal

PH

Receiver Vertical² (Graduated 0-100%)

RV

Receiver Horizontal² (Graduated 0-100%)

RH

Regulator Range³

15 psig	[1.0 BAR]	(100 kPa)	15
30 psig	[2.0 BAR]	(200 kPa)	30
60 psig	[4.0 BAR]	(400 kPa)	60
100 psig	[7.0 BAR]	(700 kPa)	100

Gage Range

15 psig	[1.0 BAR]	(100 kPa)	15
30 psig	[2.0 BAR]	(200 kPa)	30
60 psig	[4.0 BAR]	(400 kPa)	60
100 psig	[7.0 BAR]	(700 kPa)	100

¹ MPLT Only available in 15 psig, [1 BAR], (100 kPa) and 30 psig, [2 BAR], (200 kPa) ranges.

² 0-100% scale for 3-15 psig, [0.2-1.0 BAR], (20-100 kPa) range.

³ To avoid gage damage, the regulator range should be equal to or less than the gage range.

Models PL-5, PLT-8 Panel Loading Stations

Specifications

Gage Accuracy

Lower Third	± 3%
Mid Scale	± 2%
Upper Third	± 3%

Model NO.	psig	Range [BAR]	(kPa)	Flow SCFM (m³/HR)	Sensitivity W.C. cm
10	0-20	[0-1.5]	(0-150)	40 (68)	0.125 .31
	.5-30	[0.03-2.0]	(3.0-200)		
	1-60	[0.1-4.0]	(10-400)		
	2-150	[0.15-10.0]	(15-1000)		
30	.5-30	[0.03-2.0]	(3.0-200)	30 (51)	0.250 .63
	1-60	[0.1-4.0]	(10-400)		
	2-100	[0.15-7.0]	(15-700)		
64A	.5-30	[0.03-2.0]	(3.0-200)	22 (37.4)	1.0 2.54
	1-60	[0.1-4.0]	(10-400)		
	2-200	[0.15-14.0]	(15-1400)		
65A	.5-30	[0.03-2.0]	(3.0-200)	22 (37.4)	1.0 2.54
	1-60	[0.1-4.0]	(10-400)		
	2-100	[0.15-7.0]	(15-700)		
81	0-20	[0-1.5]	(0-150)	50 (85)	less than .25
	.5-60	[0.03-4.0]	(3.0-400)		
	.5-100	[0.03-7.0]	(3.0-700)		

Ambient Temperature

10, 30, 81	-40°F to 200°F (-40°C to 93.2°C)
64A, 65A	-40°F to 180°F (-40°C to 82.2°C)

Model	Panel Opening* (Width by Height)	
PL5	4-1/8" x 4-9/16"	105 mm x 116 mm
PLT8	8" x 8"	203 mm x 203 mm

* All Dimensions + 1/8", -0 (+.3 mm - 0) PL5 fits ISA RPC Cutouts
"A & B" Inlet and Outlet connections are 1/4" NPT

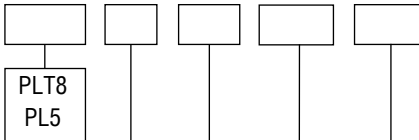
Catalog Information

Catalog Number

Panel

with Transfer Function . . .

without Transfer Function . . .



Regulator

Model 10

Model 30

Model 64A

Model 65A

Model 81

10
30
64
65
81

Gage Type

Single Plain

Dual Plain (PLT8 Only)

Single Receiver ¹ (Graduated 0-100%)

Dual Receiver (PLT8 Only)

P
DP
R
DR

Regulator Range ²

psig	[BAR]	(kPa)
20 ³	[1.5]	(150)
30 ⁴	[2.0]	(200)
60 ⁵	[4.0]	(400)
100 ⁶	[7.0]	(700)
150 ⁷	[10.0]	(1000)

20
30
60
100
150

Gage Range

psig	[BAR]	(kPa)
15	[1.0]	(100)
30	[2.0]	(200)
60	[4.0]	(400)
100	[7.0]	(700)
160	[11.0]	(1100)

15
30
60
100
160

¹ 0-100% scale for 3-15 psig, [0.2-1.0 BAR], (20-100 kPa) range.

² To avoid gage damage, the regulator range should be equal to or less than the gage range.

³ For Models 10 & 81 Only.

⁴ For Models 10, 30, 64A, & 65A Only.

⁵ For Models 10, 30, 64A, 65A, & 81.

⁶ For Models 30, 64A, 65A, & 81.

⁷ For Model 10 Only.

Service Information

For installation instructions, refer to the *Model PL-5, PLT-8 Panel Loading Stations Installation, Operation, and Maintenance Instructions*, IS-4PL5PLT8. For more information, refer to the *Installation, Operation, and Maintenance Instructions* for the appropriate Regulator:

- Model 10 - IS-10000010
- Model 30 - IS-10000030
- Model 64A,65A - IS-1064A65A
- Model 81 (PL-5 only) - IS-10000081



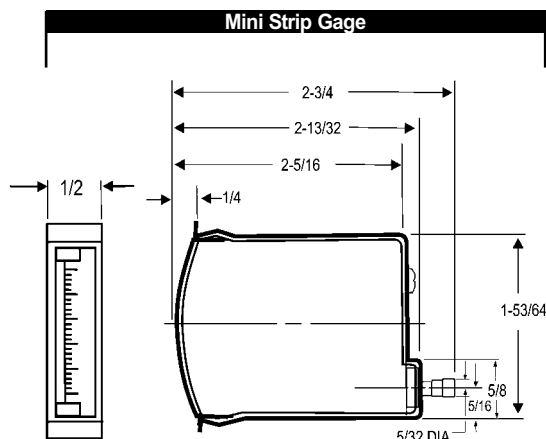
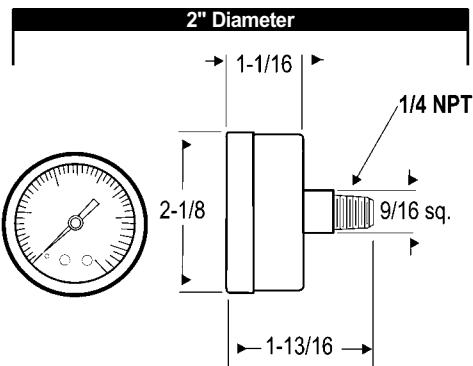
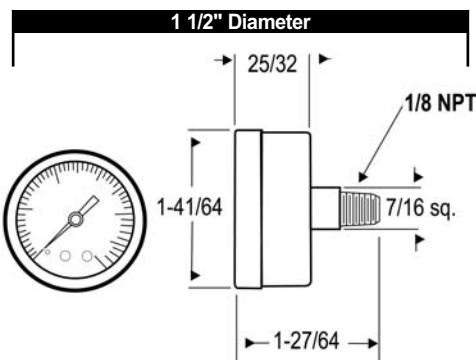
Features

- Round Gauges are available in 7 ranges with a maximum of 400 psig.
- Mini Strip Gauges are available in 4 ranges with a maximum of 100 psig.
- Receiver Gauges are graduated from 0 to 100% for a 3 to 15 psig transmission range.
- 1 1/2" Gages have a 1/8" NPT center back connection.
- 2" and 3 1/2" Gages have a 1/4" NPT center back connection.
- 1/2" Mini Strip Gages have a 1/8" hose barb connection.

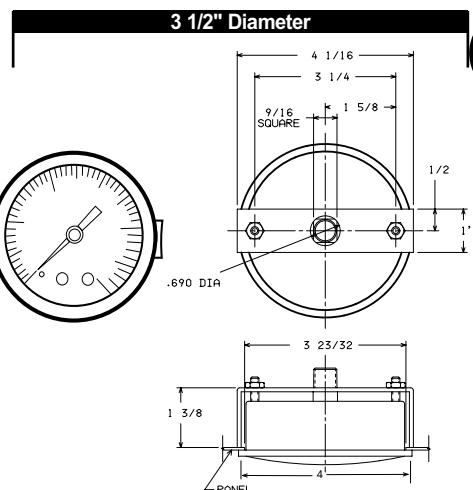
Operating Principles

The Fairchild line of 1 1/2", 2", and 3 1/2" diameter gages are designed for general use in applications that use gas or liquid medium that is compatible with the brass and brass alloy components in the gage.

Mini Strip Gages are designed for use in small panel mount applications. Both gage styles include a receiver gage configuration designed for the pneumatic transmission of process variables.



NOTE: Panel cutout dimension 1.87 x .515



NOTE: Panel cutout dimension 3-23/32 dia.

E
Pressure
Gauges

Pressure Gages

Specifications

Gage Accuracy

Round Gages

Lower Third	± 3%
Mid Scale	± 2%
Upper Third	± 3%
Mini Strip Gages	5% full scale

Standard Gages

Diameter	1-1/2"	2"	3-1/2"
Connection	1/8" NPT	1/4" NPT	1/4" NPT
Mounting	Direct	Direct	Panel

Mini-Strip Gages

Connection	1/8" Hose
Mounting	Panel (Vertical or Horizontal)

Materials of Construction

Standard Gages. Aluminum, Phosphur Bronze & Stainless Steel
Mini-Strip Gages. Zinc Plated Steel & Brass

WARNING:

In order to reduce the risk of injury or damage resulting from improper use or application of pressure gages, persons selecting and installing these devices should consult ANSI B40, which can be obtained from ASME (American Society of Mechanical Engineers). When selecting a gage, consider the following factors:

- 1. PRESSURE** - Gage range should be about twice the intended operating pressure. Do not apply pressure beyond top of scale.
- 2. VIBRATION** - Isolate the gage from excessive vibration, which could cause movements wear and loss of accuracy.
- 3. PULSATION** - Considers a pulsation dampening device or a liquid-filled gage to protect against fatigue failure of the pressure element or rapid movement wear.
- 4. TEMPERATURE** - Do not position the gage near sources of extreme heat, which might cause long term creep of soldered joints and eventually failure.
- 5. PROCESS** - Materials and parts under pressure should be resistant to the process fluid. This may require a diaphragm seal or a different pressure element material.

Consult the recommendations of ANSI B40 when selecting gages for high pressure gas or potentially hazardous services, such as Oxygen. Use only aluminum socket gages on air or oil.

Catalog Information

Catalog Number

1-1/2", 2", 3-1/2" Diameter . . .

Gage Size

1-1/2"	15
2"	20
3-1/2"	35

Pressure Range

psig	BAR	(kPa)	
0-15 ^{1,2,3}	[0-1.0]	(0-100)	2
0-30 ^{1,2,3}	[0-2.0]	(0-200)	3
0-60 ^{1,2,3}	[0-4.0]	(0-400)	4
0-100 ^{1,2,3}	[0-7.0]	(0-700)	5
0-160 ^{2,3}	[0-11.0]	(0-1100)	6
0-300 ²	[0-21.0]	(0-2100)	7
0-400 ²	[0-28.0]	(0-2800)	8

Pipe Size

1/8" NPT ¹	1
1/4" NPT ^{2,3}	2

Gage Type

Receiver ^{3,4} (Graduated 0-100%)

¹ Available on 1-1/2" Gages.

² Available on 2" Gages.

³ Available on 3-1/2" Gages.

⁴ Available on 15 psig, [1.0 BAR], (100 kPa) Only.

Catalog Number

Mini Strip

Pressure Range

psig	BAR	(kPa)	
0-15	[0-1.0]	(0-100)	2
0-30	[0-2.0]	(0-200)	3
0-60	[0-4.0]	(0-400)	4
0-100	[0-7.0]	(0-700)	5

Connection

1/8" Hose

Gage Type

Plain Vertical	PV
Plain Horizontal	PH
Receiver Vertical ¹ (Graduated 0-100%)	RV
Receiver Horizontal ¹ (Graduated 0-100%)	RH

¹ Available on 15 psig, [1.0 BAR], (100 kPa) Only.



Features

The Fairchild Automatic Drain Filter Series is designed for use in systems that require clean, oil-free air. This series consists of a particulate filter and two coalescing filters with automatic drains. You can easily replace all filter elements.

Automatic Drain Filters are highly effective in removing oil and liquid-borne particulate matter. These units are recommended for use when clean air or inert gas environments are required in laboratory air, process control, instrument and compressed air systems. Automatic Drain Filters have the following features:

- Pre-filters remove water and dirt particles from air lines up to a maximum size of 5 microns.
- Coalescing filters are available in 0.3 micron and 0.01 micron sizes to remove 99.9% of oil mist.
- Maximum operating pressure of 150 psig.
- Differential pressure automatic drain provided on 1/4" port, 5-micron pre-filter. Float type automatic drain provided on all others.
- Easily replaceable filter element saves service time.
- Die cast aluminum or zinc body with Polycarbonate bowl and metal guard assures safety and durability.

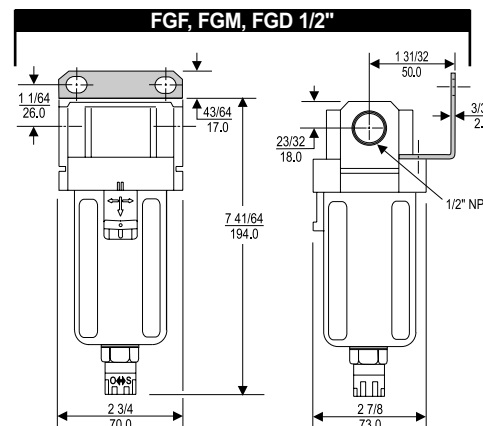
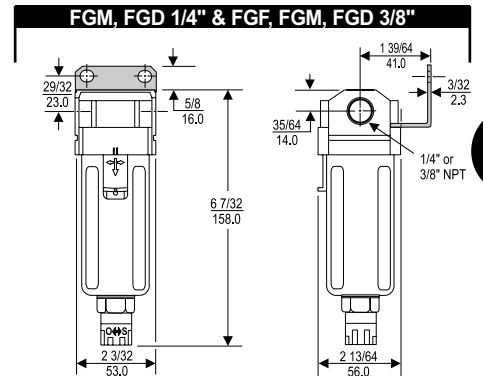
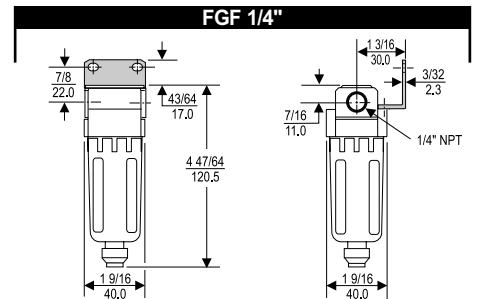
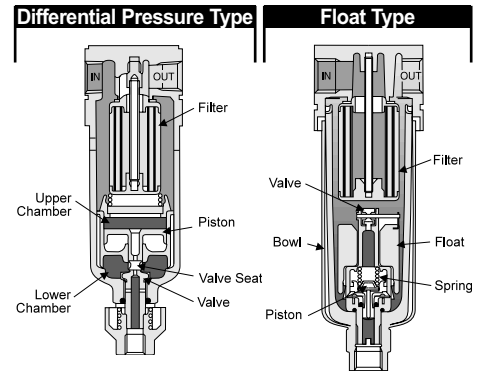
Operating Principles

Differential Pressure Type

Before air is supplied to the Filter, the Piston rests against the Valve Seat. When air pressure greater than 15 psig is supplied to the Filter, air pressure in the Upper Chamber acts against the Piston to bring the Valve Seat against the Valve. As air withdraws from the Filter, pressure in the Upper Chamber decreases to create a pressure differential between the Upper and Lower chambers. The Piston moves upward to open the Valve and drain the collected fluid. As the fluid drains, pressure in the Lower Chamber decreases. The higher pressure in the Upper Chamber acts against the Piston to bring the Valve Seat against the Valve. When the air flow through the Filter is constant, the pressures in the Upper and Lower chambers are equal and the Valve remains closed.

Float Type

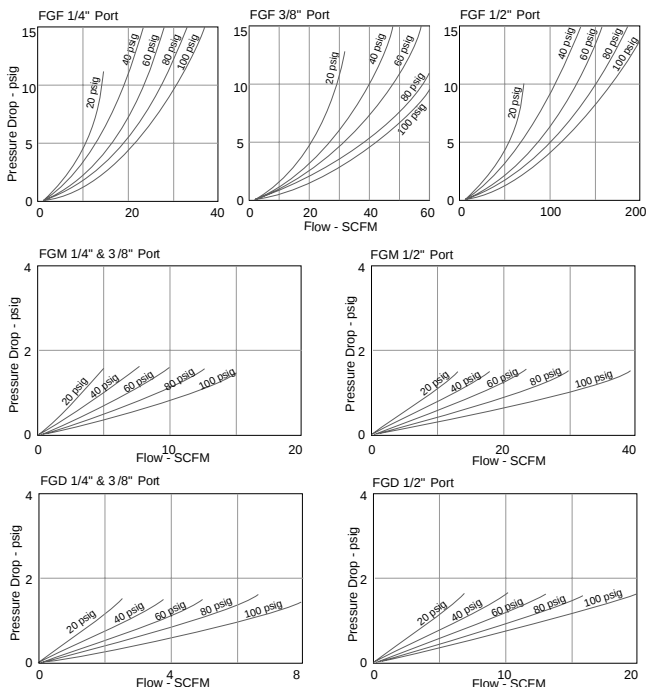
Before air is supplied to the Filter, the Spring force holds the Piston open. The Float, in its lowest position, closes off the Valve. When air is supplied to the Filter, the force of air pressure acting on the bottom of the Piston overcomes the Spring force that holds the Piston open and closes the drain passage. As fluid collects in the Bowl, the Float rises and opens the valve. The force of air pressure that acts on the top of the Piston is greater than the force of the air pressure that acts on the bottom of the Piston. This force drives the Piston down, opens the passage, and allows the Bowl to drain.



E
Models
FGF
FGM
FGD

FGF, FGM, FGD Automatic Drain Filter Series

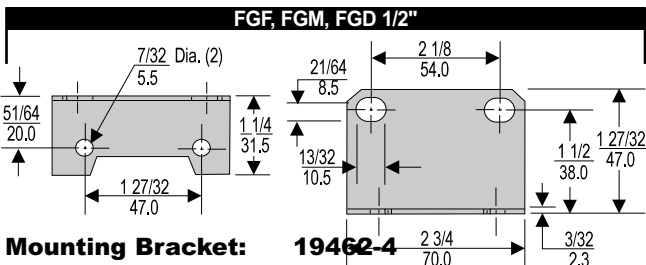
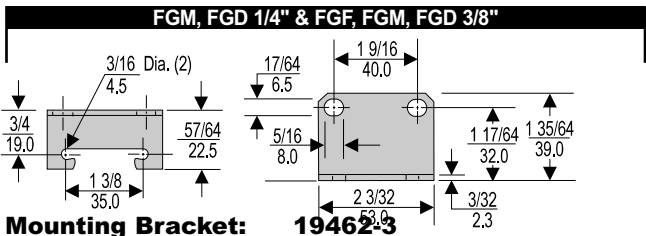
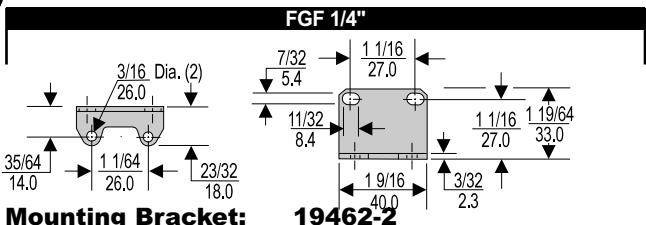
Flow Characteristics



Models FGF, FGM & FGD Accessories

Mounting Bracket19462-2 (sold separately)
 19462-3 (sold separately)
 19462-4 (sold separately)

E
Models
FGF
FGM
FGD



Catalog Information

Catalog Number

F **00**

Type

Filter, 5.0 micron GF
 Mist separator, 0.3 micron GM
 Micro-mist separator, 0.01 micron GD

Port Size

1/4\" 2
 3/8\" 3
 1/2\" 4

Thread Type

NPT 1

Type

Filter, 5.0 micron GF
 Mist separator, 0.3 micron GM
 Micro-mist separator, 0.01 micron GD

Port Size

1/4\" 2
 3/8\" 3
 1/2\" 4

Thread Type

NPT 1

Installation

For installation instructions, refer to the *Fairchild Automatic Drain Filter Series Installation, Operation and Maintenance Instructions*, IS-40GFGMGD.

Specifications

	FGF	FGM	FGD
Minimum Operating Pressure	15 psig, [1.0 BAR], 100 kPa)		
Maximum Operating Pressure	150 psig, [10 BAR], (1000 kPa)		
Auto Drain Type	Differential Pressure ¹	Float Type	
Ambient Temperature	23°F to 140°F (-5°C to 60°C)		
Filtration	5.0 micron	0.3 micron	0.01 micron
Oil Mist Removal Rate	NA	> 99.9%	
Materials of Construction	Body	Die Cast Zinc ²	
	Bowl	Die Cast Aluminum	
	Filter Element	Polycarbonate with metal guard	
	Synthetic Fiber and Polyurethane Foam		

¹ FGF 1/4\" only, All other sizes, Float Type

² FGF 1/4\" only, All other sizes, Die Cast Aluminum

NOTES:

- 1) **NOT** suitable for flows less than 3.5 SCFM
- 2) Polycarbonate bowls may be damaged and possibly fail if exposed to atmospheres containing synthetic oils, thinner solvents, trichlorethylene, kerosene or other aromatic hydrocarbons. These filters are intended for use in industrial compressed air or inert gas systems only.
- 3) Filter element to be changed after 1 year or when a pressure drop of 15 psig, [1.0 BAR], (100 kPa) is reached.

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sales@fairchildproducts.com • www.fairchildproducts.com



Full Line Product Catalog
Rev B 04/07
Litho in USA